

Size: 473ml

Rev. A Date 6/25/03

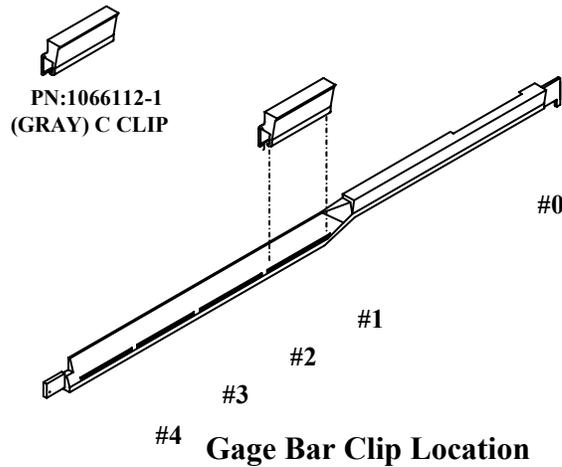
Pkg. Description/Type: Fruitopia/Nestea Glass Bottle

Franchise: Coca-Cola

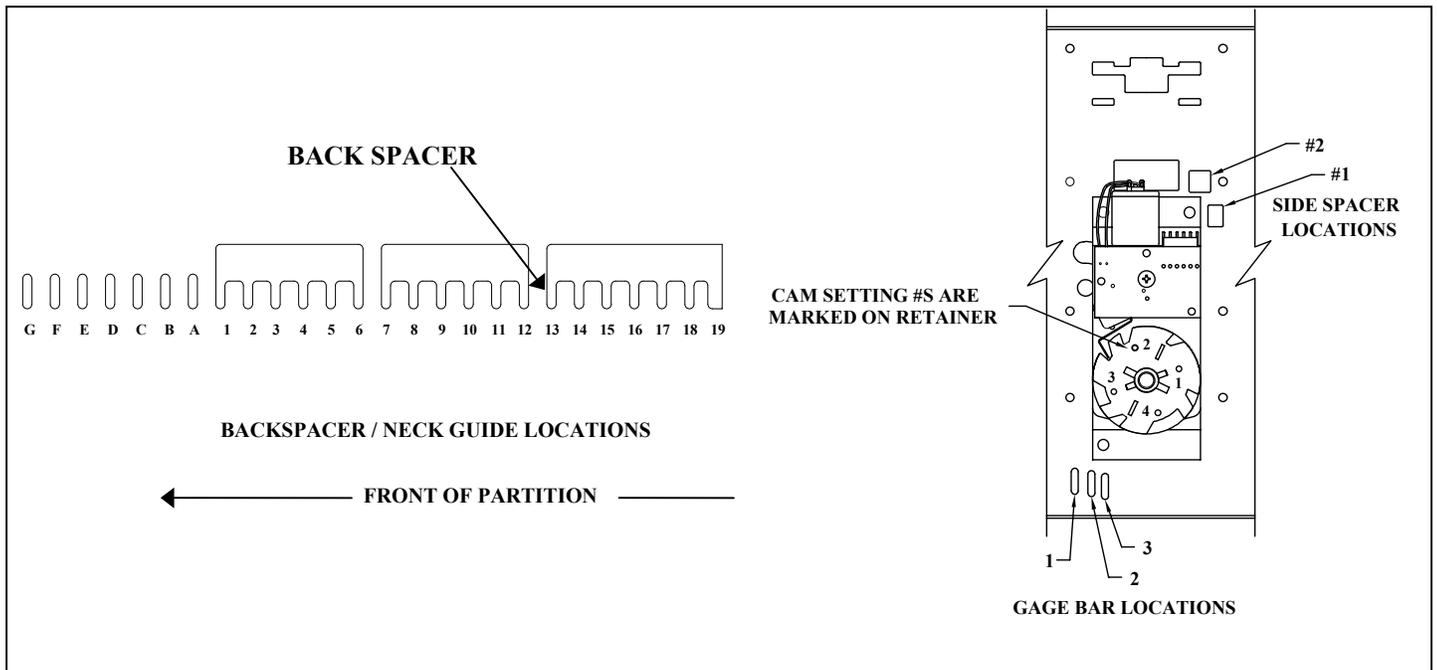
Column Setup

Cam Setting	Back Spacer	Neck Guide Locations	Gage Bar Clip Location	Gage Bar Location	Side Spacer	Sold Out Flap	Sold Out Spacer
2	13	N/A	C/#1	#1	N/A	1112163	N/A

Note: To properly vend product, the V-Max must have the columns set up as illustrated.



Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.

TEL: (559) 439-1770 FAX: (559) 650-3455.

Size: 473ml Glass

Rev. A Date 7/28/03

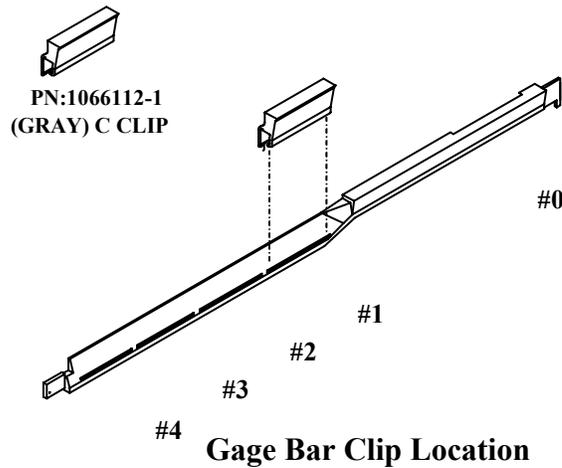
Pkg. Description/Type: Minute Maid Juice

Franchise: Coca-Cola

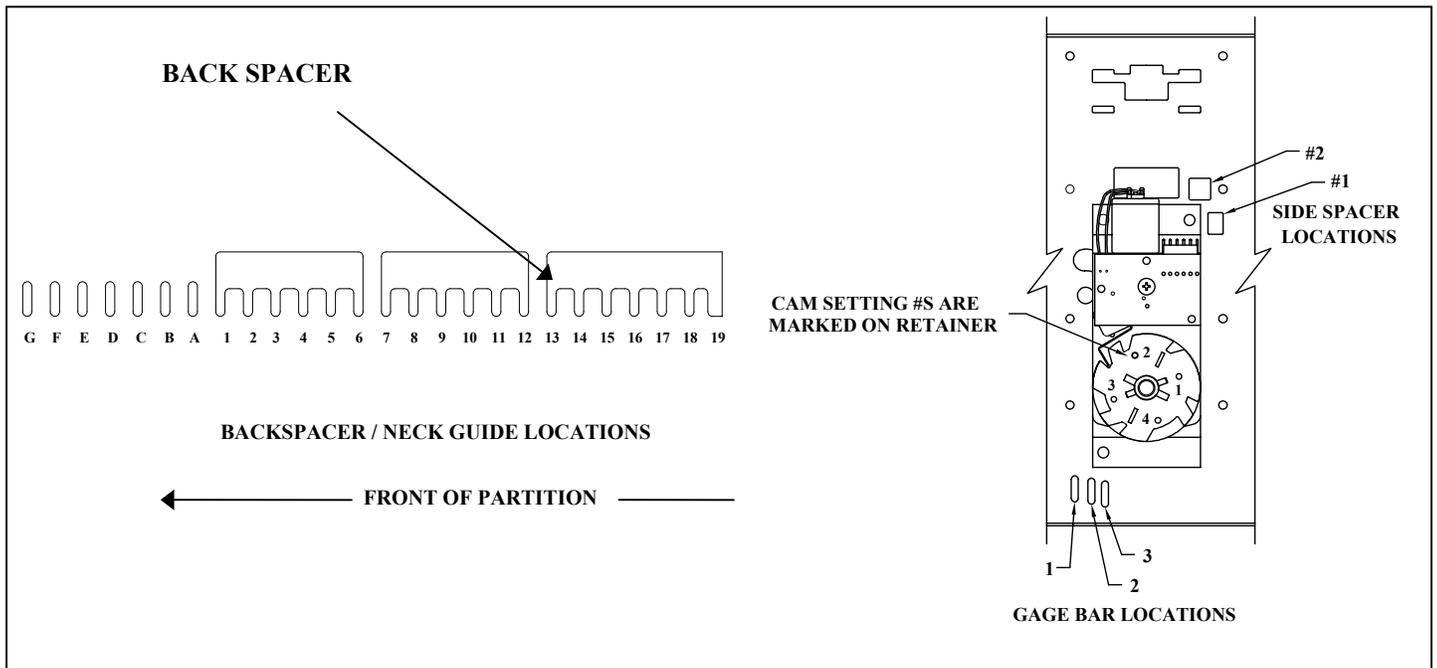
Column Setup

Cam Setting	Back Spacer	Neck Guide Locations	Gage Bar Clip Location	Gage Bar Location	Side Spacer	Sold Out Flap	Sold Out Spacer
2	13	N/A	C/#1	#1	N/A	Long, 1112163	N/A

Note: To properly vend product, the V-Max must have the columns set up as illustrated.



Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.

TEL: (559) 439-1770 FAX: (559) 650-3455.



Installation Instructions

Subject: 8oz glass contour 72" V Max product set up guide

Date: 5-26-98

Kit Number: 1115317

Rev D 08-30-99

Installation Instructions:1115325

Vendors: 72" V Max

Purpose: Provide dispensing of special limit edition product.

Quantity	<u>Kit Includes</u> Part Number	Description
4	1079422	72" Long bottle guide
2	1114348-2	Magnetic foam pad spacer - 38.0"
1	1078872	.47 Product Spacer
2	1073732	Foam tape pad (Bucket)
1	1112163	V Max Long sold out lever
1	1115325	Installation Instruction
1	1066112-1	Support Clip (Gray)
1	1032526	Hair spring cotter

Caution: *Disconnect power cord from power source before beginning installation*

Installation (see Figure 1)

- Step #1** Locate Back Spacer into position #13.
- Step #2** Install .47 product side spacer (P/N1078872).
- Step #3** Install long bottle guides (P/N1079422) into the right and left rear partition slots #9 & #10.
- Step #4** Install long bottle guide (P/N1079422) into the right front partition slots D & E.
- Step #5** Install the 38" long magnetic foam pads (P/N1114348-2) behind and in front of the neck guide located in position D & E on the right side partition.
- Step #6** Install new long sold out lever (P/N1112163).
- Step #7** Install foam pads (P/N1073732) into bucket. (See Figure 2)
- Step #8** Install Gray C Clip (P/N1066112-1) into position #1 on gage bar.
- Step #9** Install gage bar in #3 slot on front and rear mech. plate.

8oz glass contour 72" V Max Product Set Up Guide

Special Instructions for Loading 8oz glass bottles. (See Figure 1)

- Step #1** Fully load 8oz glass bottles in the back of the column.
- Step #2** Install long bottle guides (P/N1079422) into the left front partition slots D & E.
- Step #3** Fully load 8oz product into front of the column.
- Step #4** Repeat 1 - 4 for product load sequence.

Note: This set-up is for one column only.

Recommend product hopper dampener field kit.

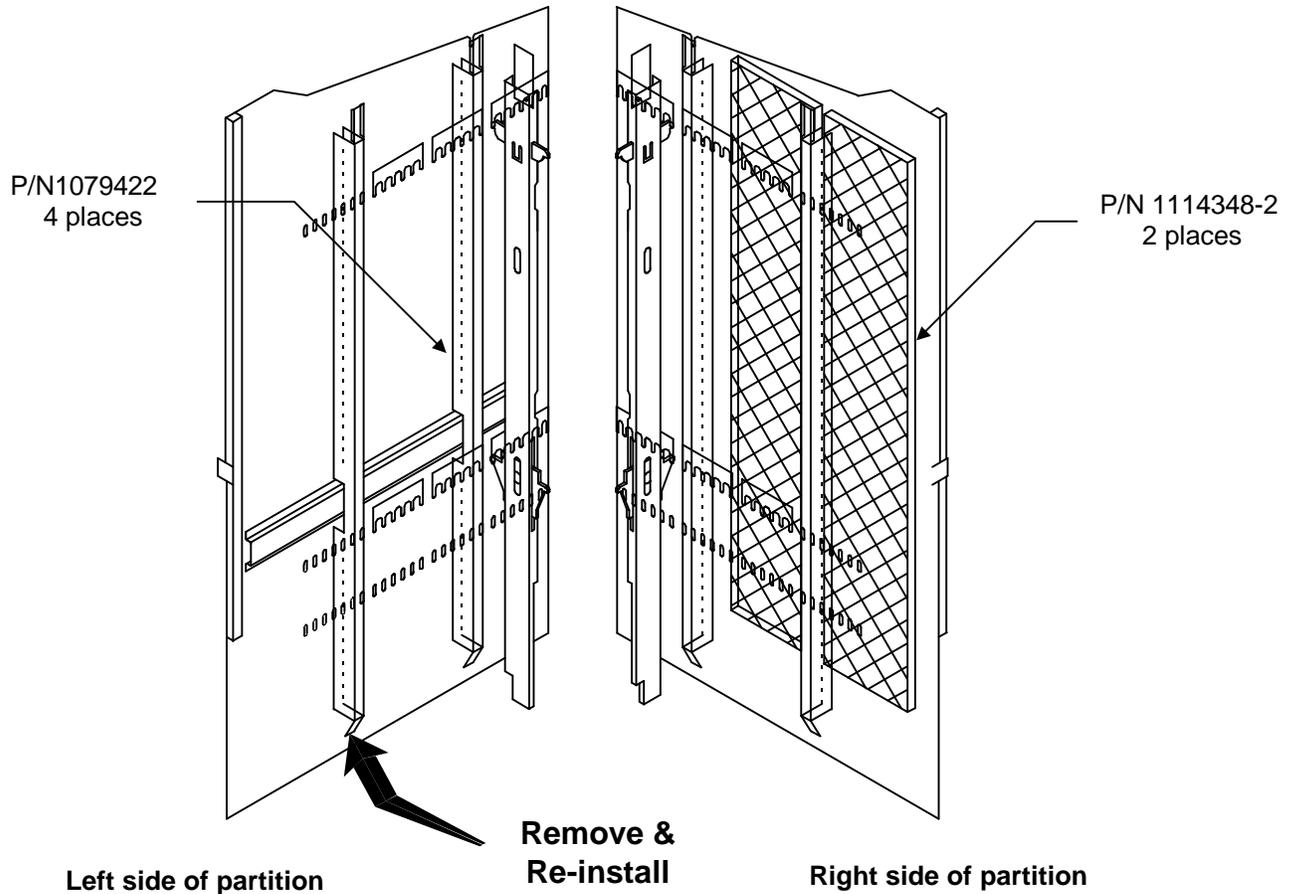


Figure 1

8oz glass contour 72" V Max Product Set Up Guide

Subject: Foam Tape installation onto the Vend Bucket

Instructions

Step 1) Remove all product from the column and bucket.

Step 2) Working from below the bucket, clean and dry the area of the buckets where the foam tape is to be installed.

Step 3) Remove or tape over first clip.

Step 4) Apply 1st foam taped pad 1.75" from front of bucket wall and the second foam taped pad 4.80" from 1st pad. Align edge of foam pad to the flat inside edge opposite of the bucket (dispensing side). See illustration below.

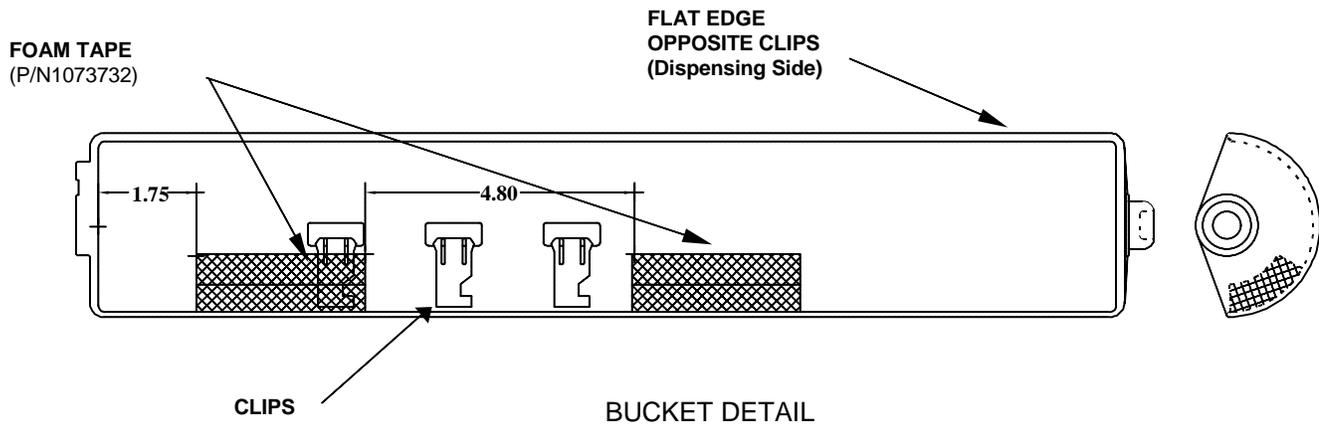


Figure 2



Installation Instructions

Subject: 8oz glass contour 79" V Max product set up guide

Date: 08-31-99

Kit Number: 1120692

Rev A 08-31-99

Installation Instructions:1120693

Vendors: 79" V Max

Purpose: Provide dispensing of special limit edition product.

Quantity	<u>Kit Includes</u> Part Number	Description
4	1079422-1	79" Long bottle guide
2	1114348-4	Magnetic foam pad spacer - 45.3"
1	1078872	.47 Product Spacer
2	1073732	Foam tape pad (Bucket)
1	1112163	V Max Long sold out lever
1	1120693	Installation Instruction
1	1066112-1	Support Clip (Gray)
1	1032526	Hair spring cotter

Caution: *Disconnect power cord from power source before beginning installation*

Installation (see Figure 1)

- Step #1** Locate Back Spacer into position #13.
- Step #2** Install .47 product side spacer (P/N1078872).
- Step #3** Install long bottle guides (P/N1079422-1) into the right and left rear partition slots #9 & #10.
- Step #4** Install long bottle guide (P/N1079422-1) into the right front partition slots D & E.
- Step #5** Install the 45.3" long magnetic foam pads (P/N1114348-4) behind and in front of the neck guide located in position D & E on the right side partition.
- Step #6** Install new long sold out lever (P/N1112163).
- Step #7** Install foam pads (P/N1073732) into bucket. (See Figure 2)
- Step #8** Install Gray C Clip (P/N1066112-1) into position #1 on gage bar.
- Step #9** Install gage bar in #3 slot on front and rear mech. plate.

8oz glass contour 79" V Max Product Set Up Guide

Special Instructions for Loading 8oz glass bottles. (See Figure 1)

- Step #1** Fully load 8oz glass bottles in the back of the column.
- Step #2** Install long bottle guides (P/N1079422-1) into the left front partition slots D & E.
- Step #3** Fully load 8oz product into front of the column.
- Step #4** Repeat 1 - 4 for product load sequence.

Note: This set-up is for one column only.

Recommend product hopper dampener field kit.

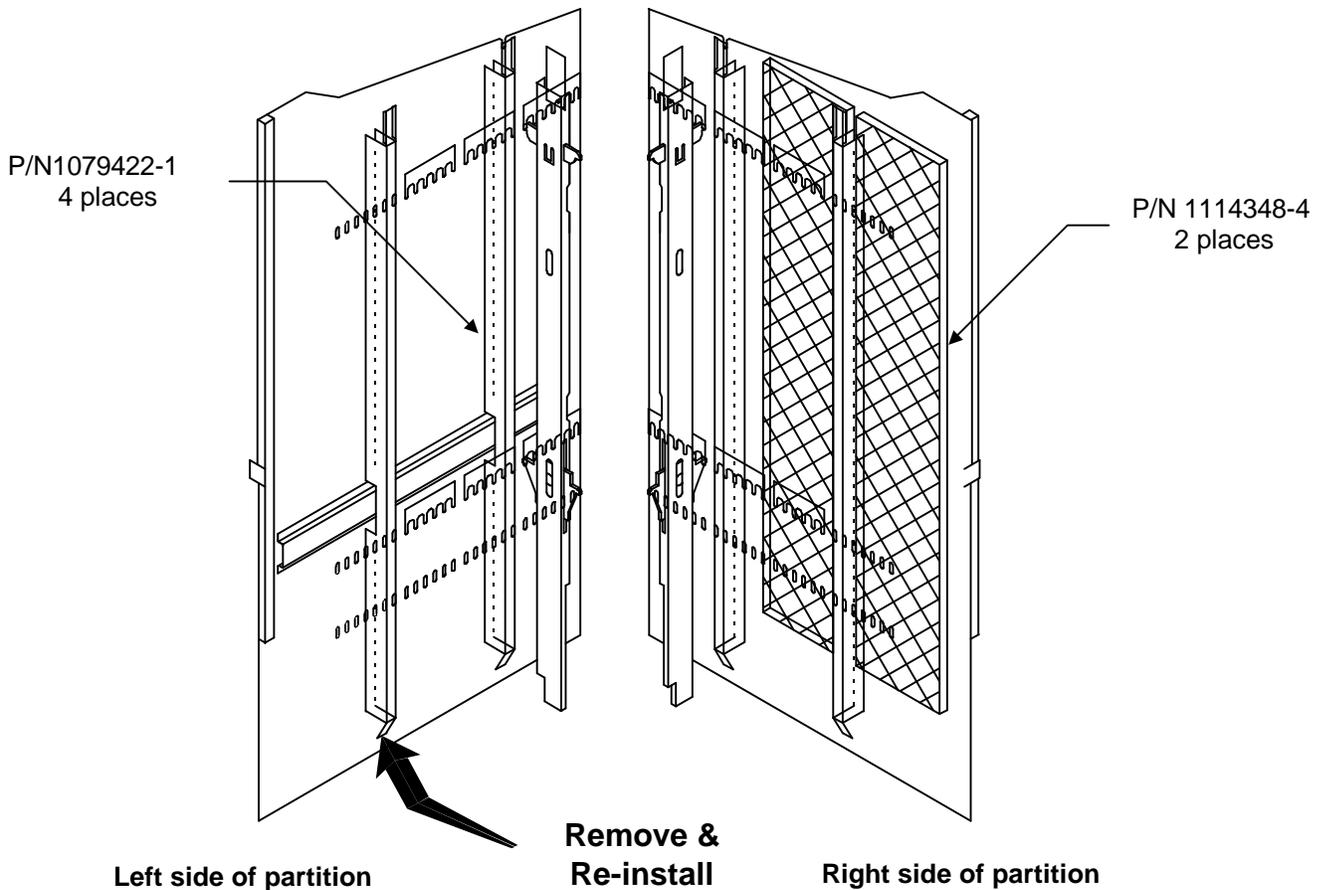


Figure 1

8oz glass contour 79" V Max Product Set Up Guide

Subject: Foam Tape installation onto the Vend Bucket

Instructions

Step 1) Remove all product from the column and bucket.

Step 2) Working from below the bucket, clean and dry the area of the buckets where the foam tape is to be installed.

Step 3) Remove or tape over first clip.

Step 4) Apply 1st foam taped pad 1.75" from front of bucket wall and the second foam taped pad 4.80" from 1st pad. Align edge of foam pad to the flat inside edge opposite of the bucket (dispensing side). See illustration below.

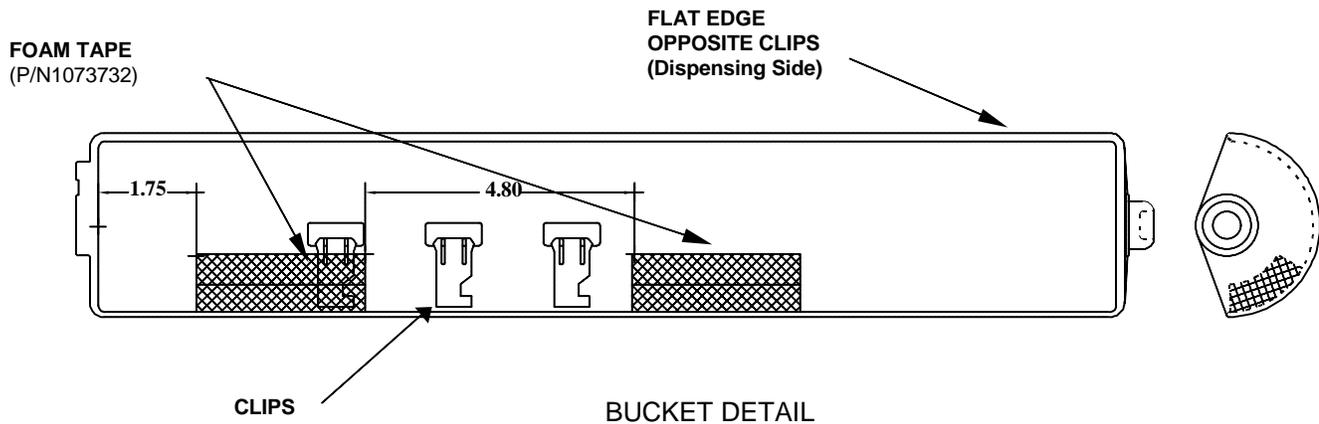


Figure 2

Test Report Number 160-2006, Minute Maid Orange Juice 10 - oz PET
Report Dated: 5/31/2006

SUMMARY OF TEST RESULTS: Package Vend Qualification & Evaluation

Product Name: 10 oz Minute Maid Orange Juice
 Manufactured By: Coke
 Bottle: 10 oz PET
 Size: Length 5.85", Top OD 2.54", Bottom OD 2.54"

Tested at SandenVendo America, Inc.- Dallas, TX
 Test location: Engineering Test Lab
 Test Verified BY: Tony Motlagh - Engineering Test Lab

Vending Machine set up	Uni-2 (79.5)	V-Max (840)	V-21 (821)	GFV (VUE 40)
Product Depth/Cam Setting	3	3		N/A
Back Spacer	12	15		N/A
Magnatic Spacer	N/A	N/A		N/A
Neck Guide	N/A	N/A		N/A
Lower Partition Clip	P/Ns C1 (1066112-1) & E0 (1121704)	P/Ns B1 (1066104) & E0 (1121704)		N/A
Side Shim Type	P/N - 1060686	P/N - 1078864		N/A
Gage Bar Position	2	2		N/A
Test Column Quantity	10	10		9 per shelves
Ambient Temperature	75	74		73
Package Temperature	36	37		36
Humidity	44	46		44
Max Prod can be Stacked in Col	57	66		360
Orientation in Column	Cap to Butt	Cap to Butt		N/A
Total Product Vend	10,000	10,000		2,000
Test Results	All Passed	All Passed		All Passed

NOTES	1 & 2	1 & 2		1 & 2
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Note 1: All the vending machine moving parts and assemblies must be cleaned at all time to prevent failures

Note 2: All the vending machine worn parts and components must be replaced to prevent failures

Vendo[®] Engineering 540/720 V-Max Set Up Guide

Size: 12oz / 355ML

Rev. B Date 5/21/02

Pkg. Description/Type: DASANI

Franchise: COKE

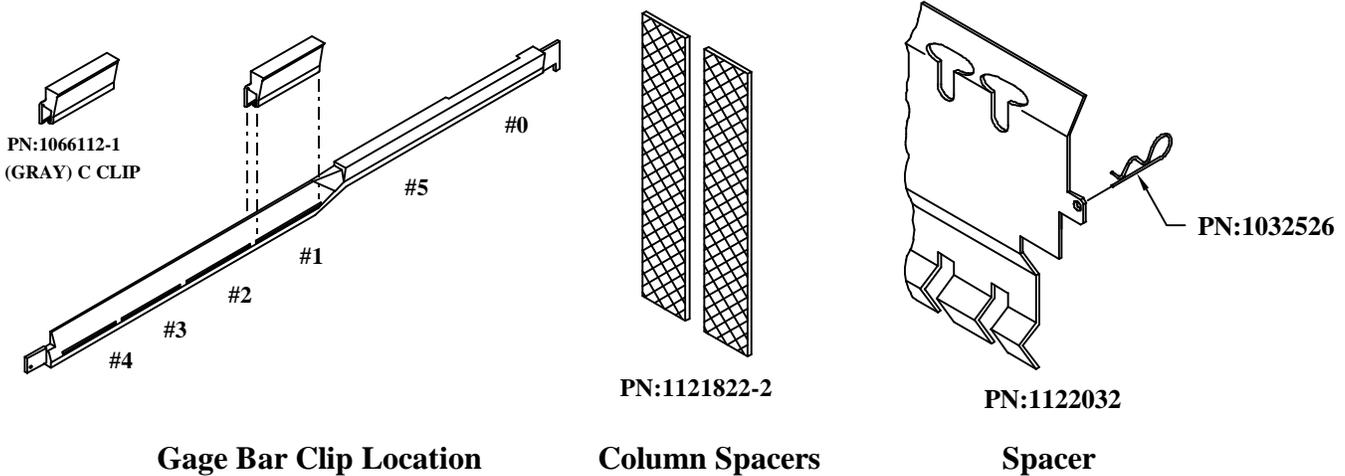
KIT#1121854

Column Setup

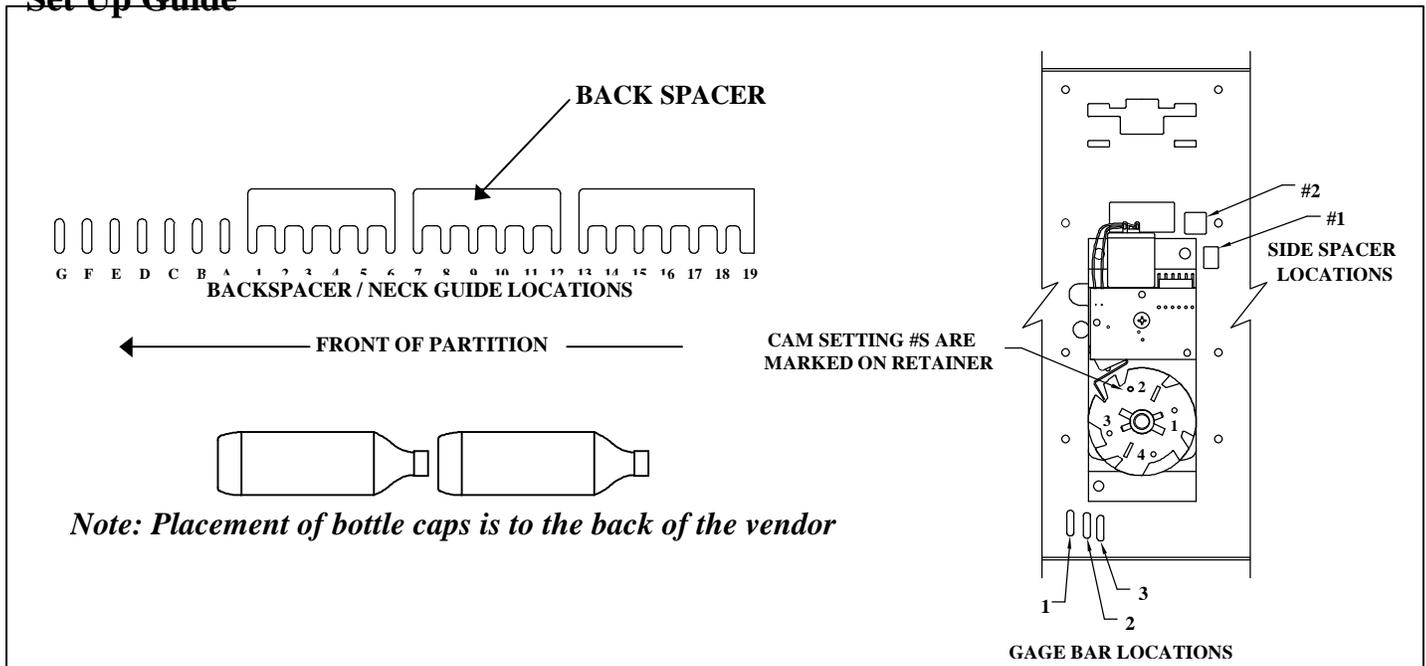
Cam Setting	Back Spacer	Neck Guide Location	Gage Bar Clip Location	Gage Bar Location	Magnetic Column Spacer (*)	Side Spacer	Sold Out Flap	Sold Out Spacer
2	9	N/A	C/#1	#2	TWO 1121822-2	1122032 Loc. #1	Long	N/A

Note: To properly vend product the V-Max must have the columns set up as illustrated.

*Install magnetic column spacers into right side of partition above product side spacer (See Figure 1 for installation detail)



Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.

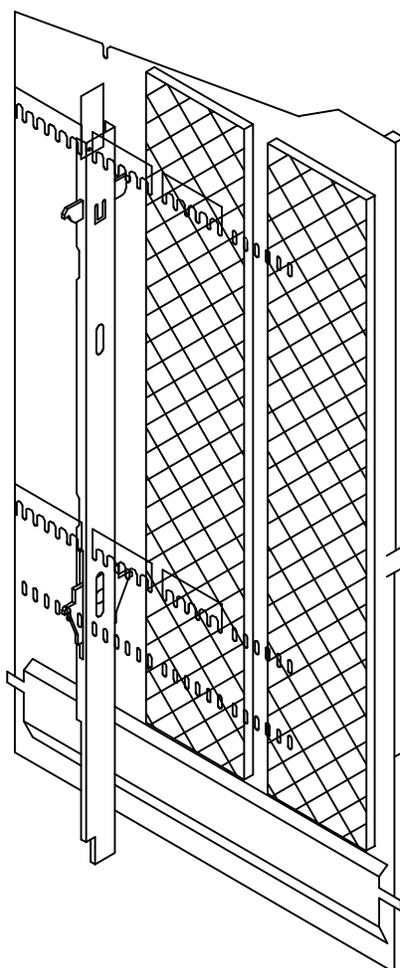
Installation Instruction #1121864

Caution: *Disconnect power cord from power source before beginning installation*

Installation (see Figure 1)

- Step #1** Locate Back Spacer into position #9.
- Step #2** Install .27 product side spacer (P/N1122032).
- Step #3** Install two of the 38" long magnetic foam pads (P/N1121822-2) on the right side partition.
- Locate pads as shown in Figure 1 above the .27 product side spacer (P/N1122032)

P/N1122032



P/N 1121822-2
2 places

Figure 1
Right Side Partition

Vendo[®] Engineering 512/680 CMV Set Up Guide

Size: 12oz / 355ML

Rev. A Date 06/14/00

Pkg. Description/Type: DASANI

Franchise: COKE

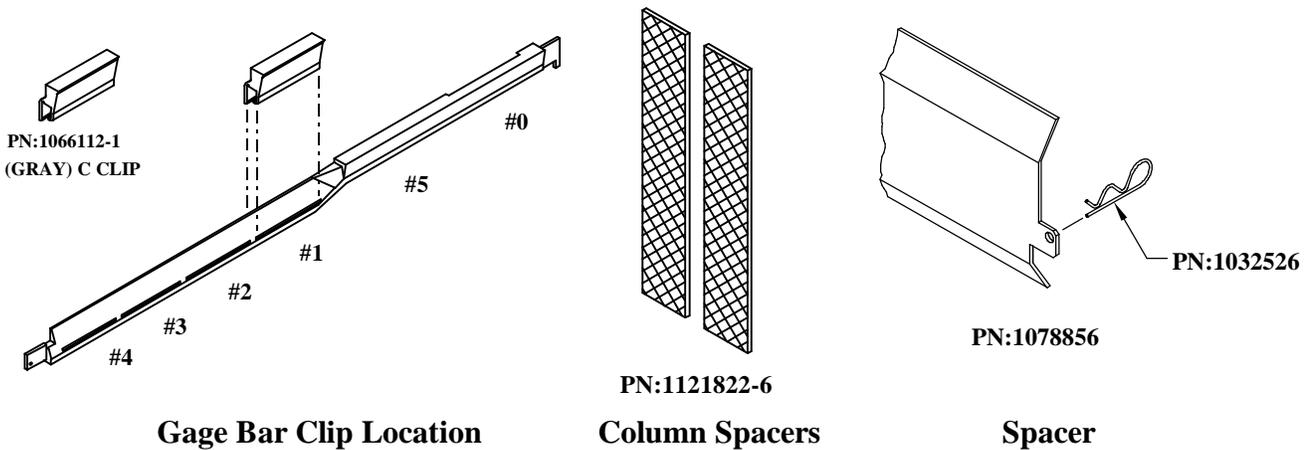
KIT#1121856

Column Setup

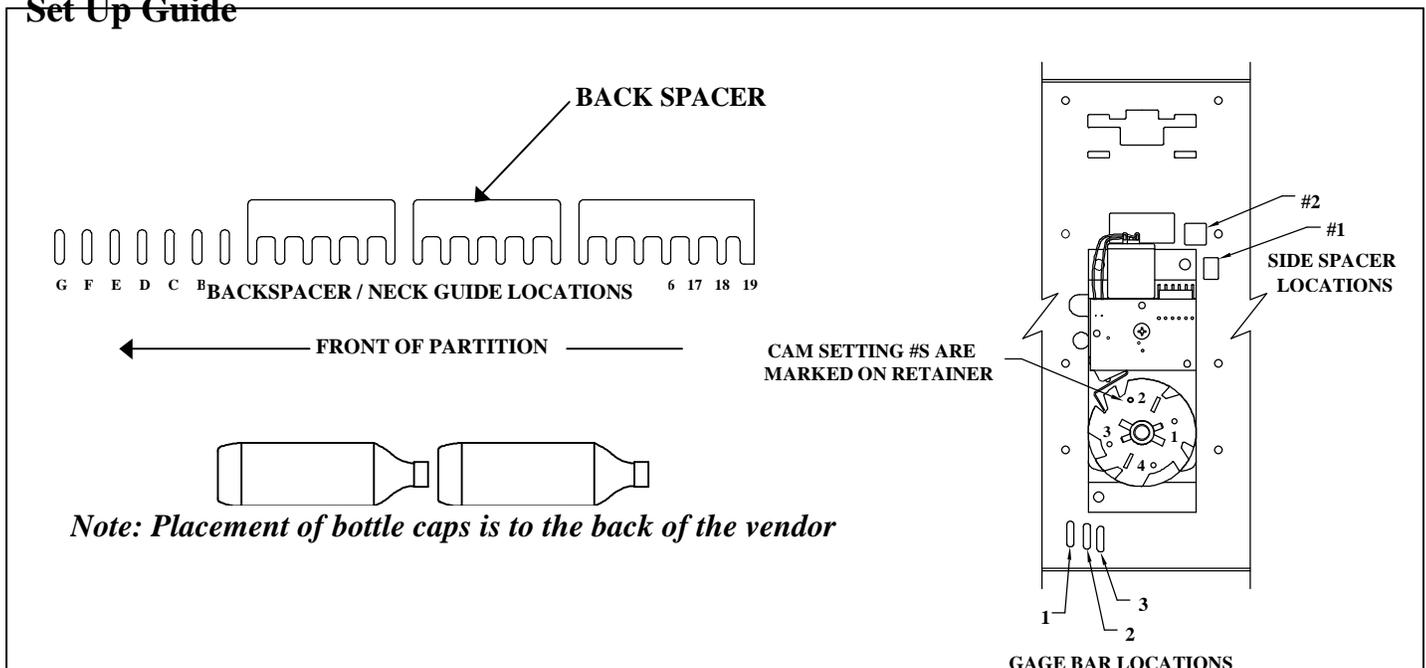
Cam Setting	Back Spacer	Neck Guide Location	Gage Bar Clip Location	Gage Bar Location	Magnetic Column Spacer (*)	Side Spacer	Sold Out Flap	Sold Out Spacer
2	9	N/A	C/#1	#2	TWO 1121822-6	1078856 Loc. #1	Long	N/A

Note: To properly vend product the CMV must have the columns set up as illustrated.

*Install magnetic column spacers into right side of partition above product side spacer (See Figure 1 for installation detail)



Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.

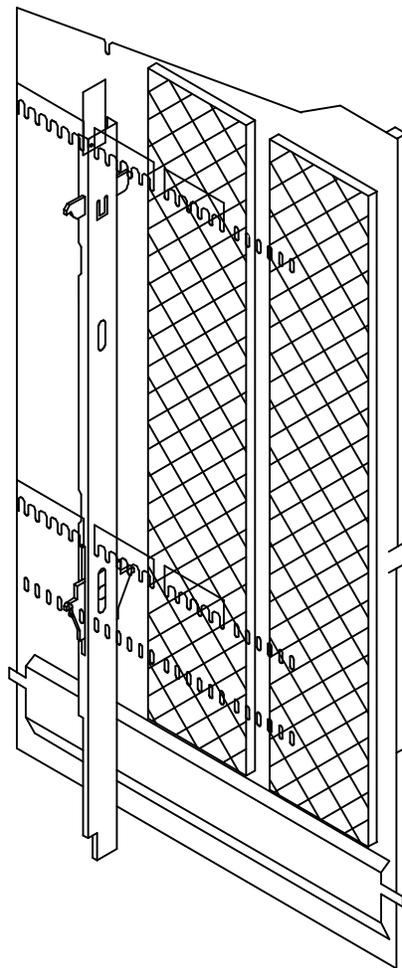
Installation Instruction #1121866

Caution: *Disconnect power cord from power source before beginning installation*

Installation (see Figure 1)

- Step #1** Locate Back Spacer into position #9.
- Step #2** Install .27 product side spacer (P/N1078856).
- Step #3** Install two of the 35" long magnetic foam pads (P/N1121822-6) on the right side partition.
Locate pads as shown in Figure 1 above the .27 product side spacer (P/N1078856).

P/N1078856



P/N 1121822-6
2 places

Figure 1
Right Side Partition

Size: 12oz / 355ML

Rev. A Date 06/14/00

Pkg. Description/Type: DASANI

Franchise: COKE

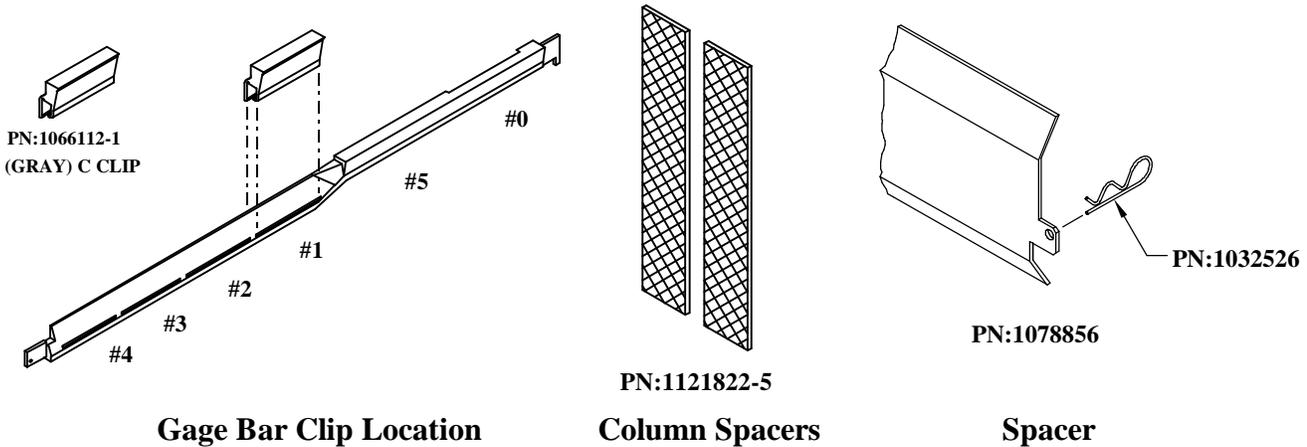
KIT#1121857

Column Setup

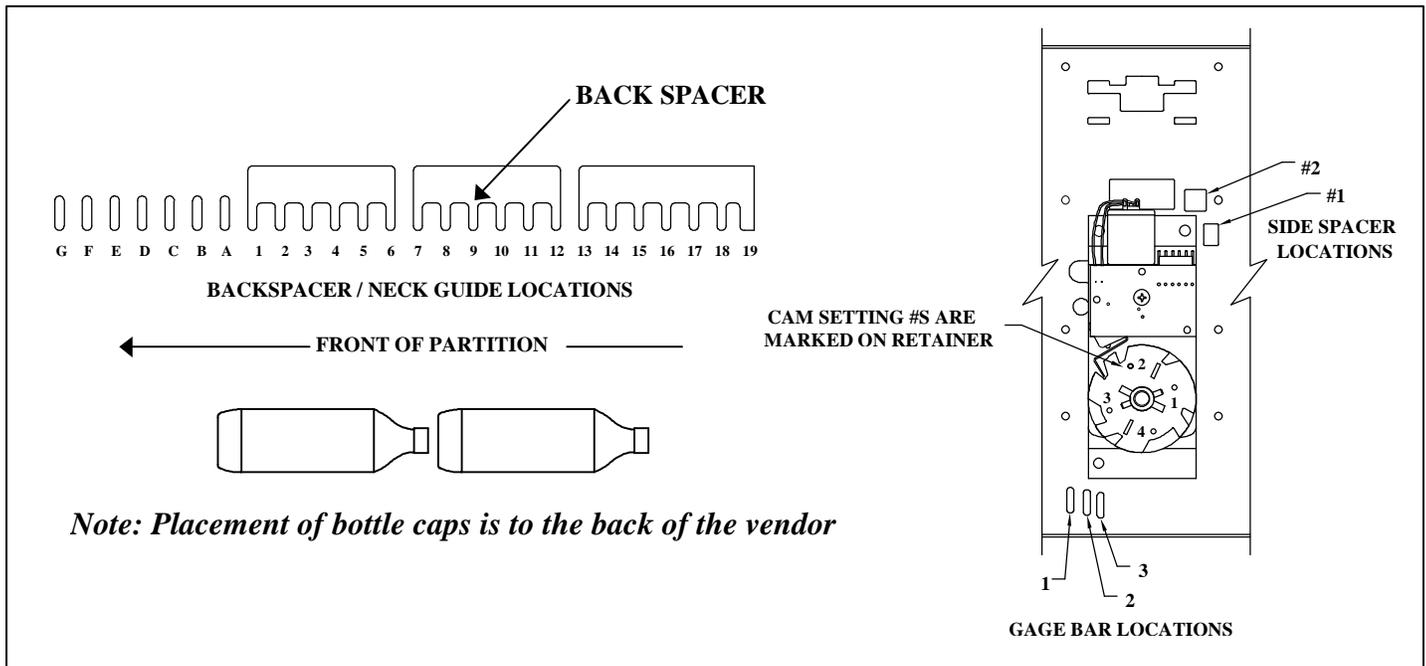
Cam Setting	Back Spacer	Neck Guide Location	Gage Bar Clip Location	Gage Bar Location	Magnetic Column Spacer (*)	Side Spacer	Sold Out Flap	Sold Out Spacer
2	9	N/A	C/#1	#2	TWO 1121822-5	1078856 Loc. #1	Long	N/A

Note: To properly vend product the CMV must have the columns set up as illustrated.

*Install magnetic column spacers into right side of partition above product side spacer (See Figure 1 for installation detail)



Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.

TEL: (559) 439-1770 FAX: (559) 439-2083.

Installation Instruction #1121867

Caution: *Disconnect power cord from power source before beginning installation*

Installation (see Figure 1)

- Step #1** Locate Back Spacer into position #9.
- Step #2** Install .27 product side spacer (P/N1078856).
- Step #3** Install two of the 42.5" long magnetic foam pads (P/N1121822-5) on the right side partition.
Locate pads as shown in Figure 1 above the .27 product side spacer (P/N1078856).

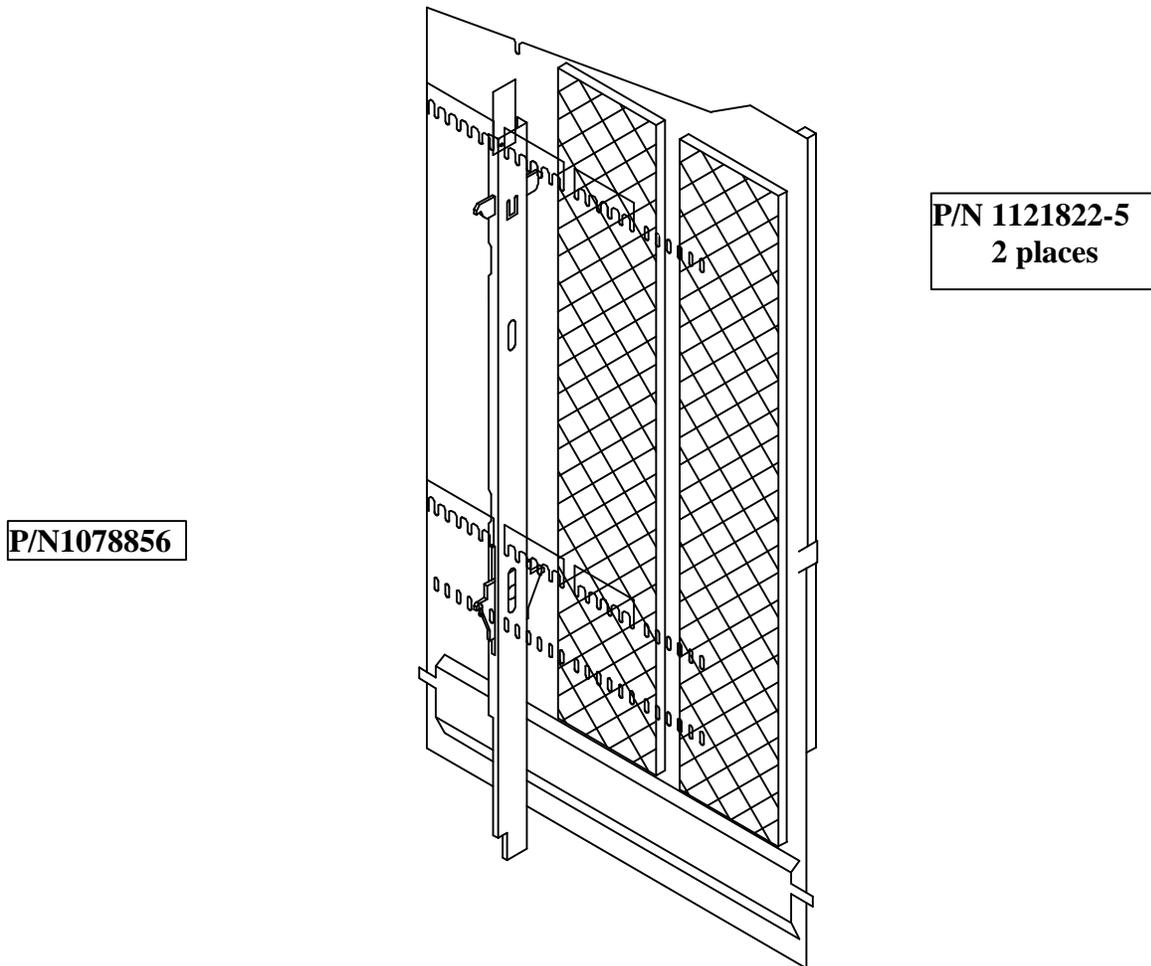


Figure 1

Right Side Partition

Vendo[®] Engineering 630/840 V-Max Set Up Guide

Size: 12oz / 355ML

Rev. A Date 06/14/00

Pkg. Description/Type: DASANI

Franchise: COKE

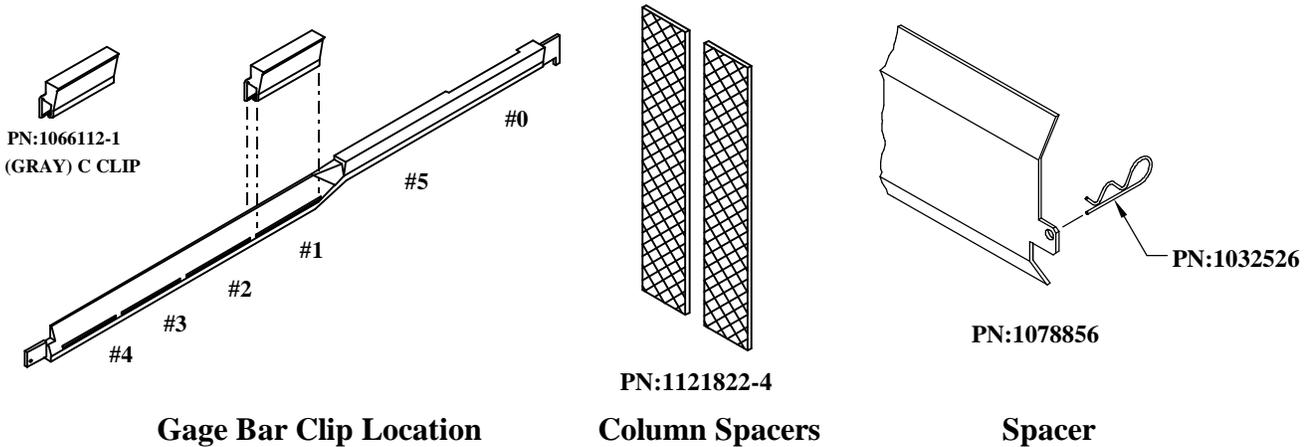
KIT#1121855

Column Setup

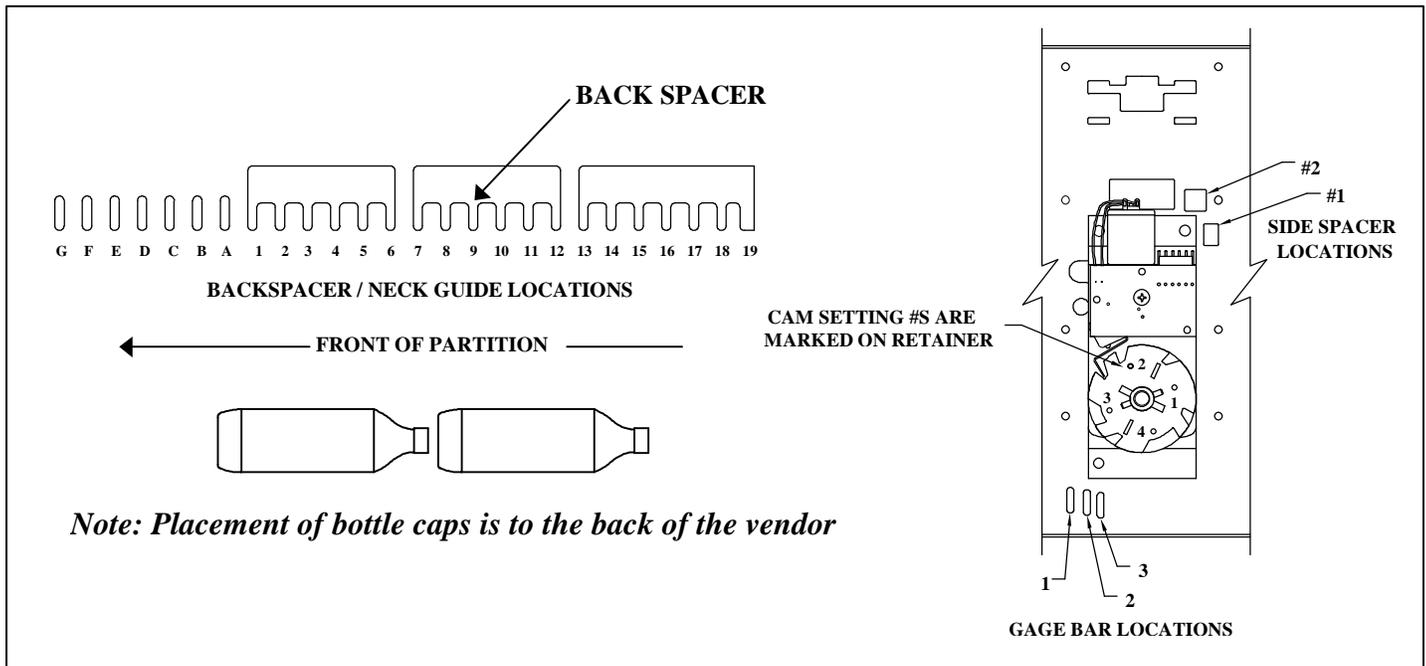
Cam Setting	Back Spacer	Neck Guide Location	Gage Bar Clip Location	Gage Bar Location	Magnetic Column Spacer (*)	Side Spacer	Sold Out Flap	Sold Out Spacer
2	9	N/A	C/#1	#2	TWO 1121822-4	1078856 Loc. #1	Long	N/A

Note: To properly vend product the V-Max must have the columns set up as illustrated.

*Install magnetic column spacers into right side of partition above product side spacer (See Figure 1 for installation detail)



Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.

TEL: (559) 439-1770 FAX: (559) 439-2083.

Installation Instruction #1121865

Caution: *Disconnect power cord from power source before beginning installation*

Installation (see Figure 1)

- Step #1** Locate Back Spacer into position #9.
- Step #2** Install .27 product side spacer (P/N1078856).
- Step #3** Install two of the 45.3" long magnetic foam pads (P/N1121822-4) on the right side partition.
Locate pads as shown in Figure 1 above the .27 product side spacer (P/N1078856)

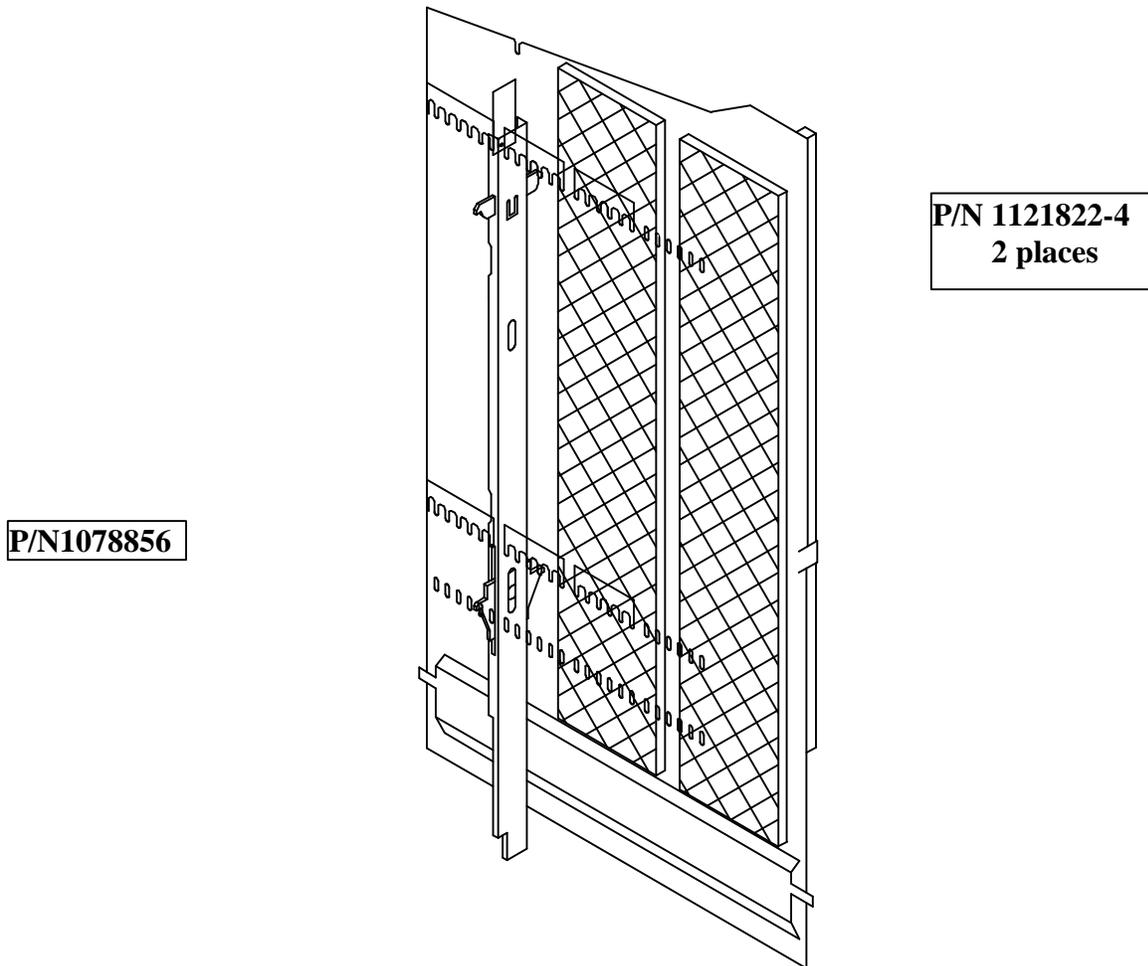


Figure 1

Right Side Partition

Size: 12oz / 355ml

Rev. A Date 09/28/00

Pkg. Description/Type: GENERIC 12oz / 355ml CANS

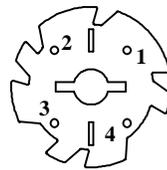
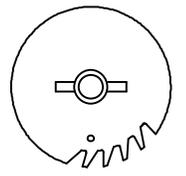
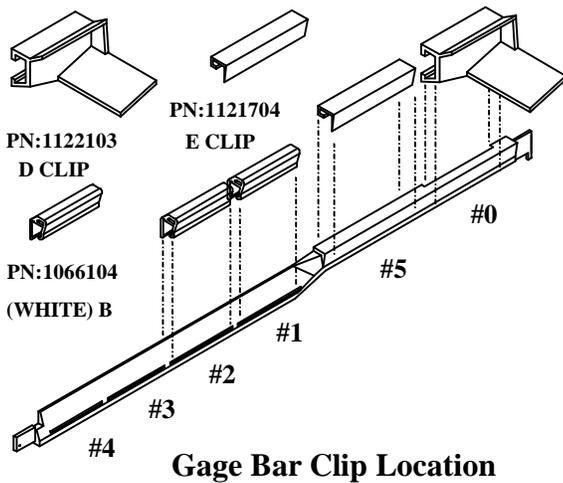
Franchise: ANY

KIT# 1113228-8

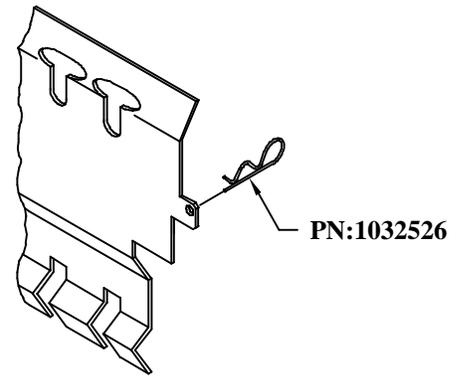
Column Setup

Cam Setting	Back Spacer	Neck Guide Locations	Gage Bar Clip Location	Gage Bar Location	Side Spacer	Sold Out Flap	Sold Out Spacer
4	19	N/A	B/#1 & B/#2 D/#0, E/#5	#1	1122032 Loc. #1	LONG	N/A

Note: To properly vend product the V-Max must have the columns set up as illustrated.



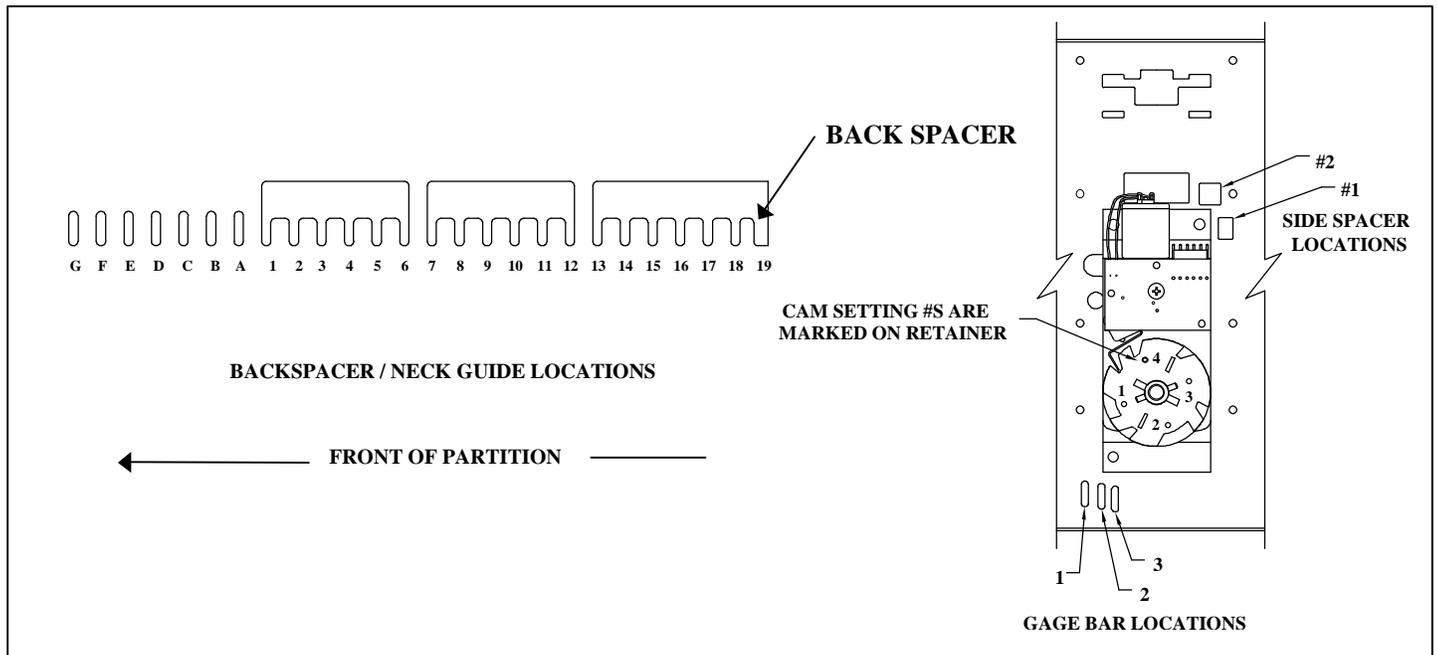
Cam and Retainer



PN:1122032

Spacer

Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.
TEL : (559) 439-1770 FAX: (559) 650-3455.

Installation Instruction #1122171



Uni1 Set Up Guide

Size:12oz

Date 10/15/2003

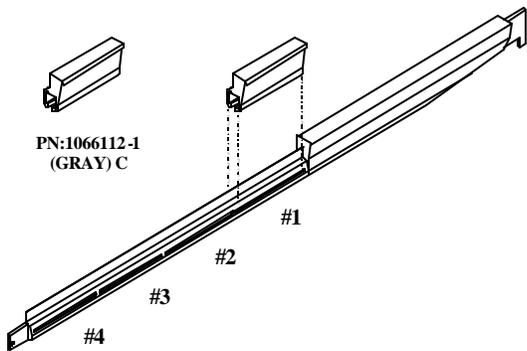
Pkg. Description/Type Power Ade

Franchise:Coca Cola

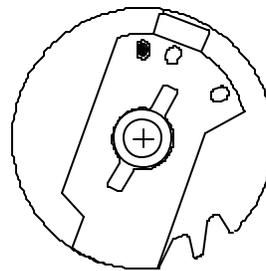
Column Setup

Cam/Depth Setting	BackSpacer/ Neck Guide	Mag.Column Spacers	Gage Bar Clip	Gage Bar Location	Side Shim Spacer	Sold-Out Flap	Sold-Out Flap	Neck Guide
2	8	N/A	N/A	2	1041282	Short 1083449	1077457	

Note:To properly vend product the Uni-1 must have the columns set up as illustrated. *Install spring on right (Low Tension) side



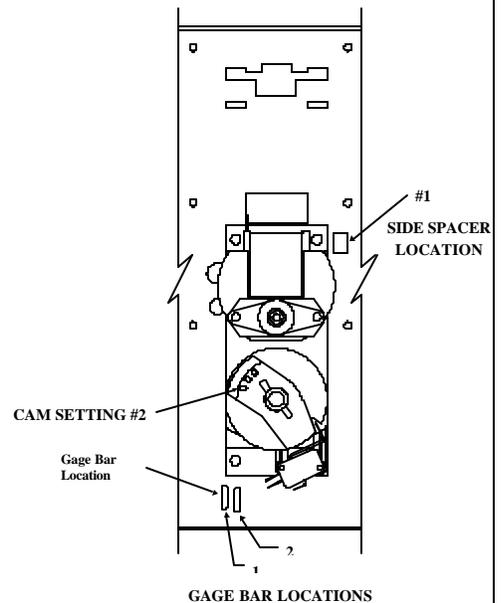
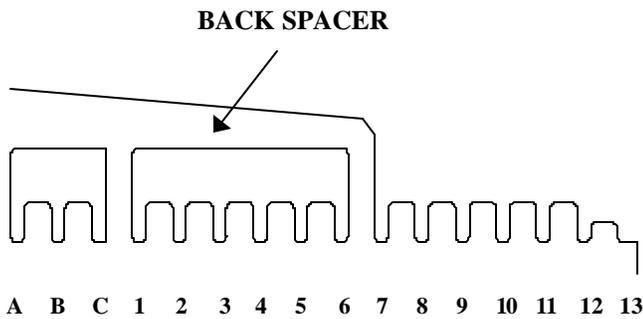
Gage Bar Clip Location



Setting # 2
Double Depth
Narrow Product
PN:388999, 389000

Cam & Retainer

Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.
TEL : (559) 439-1770 FAX: (559) 650-3455.
Toll Free (800) 344-7216



Uni2 Set Up Guide

Size: 12 oz

Date 10/15/2003

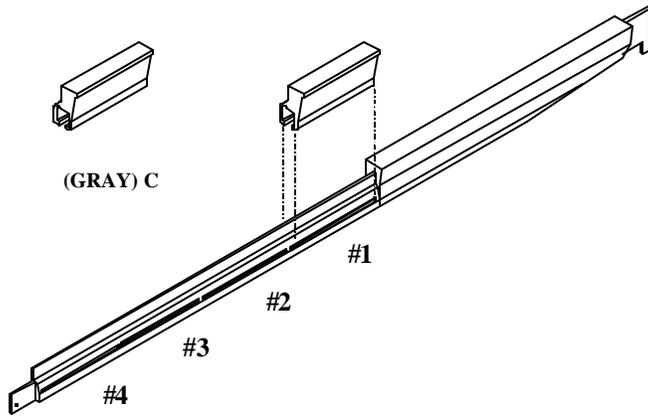
Pkg. Description/Type Power Ade

Franchise: Coca Cola

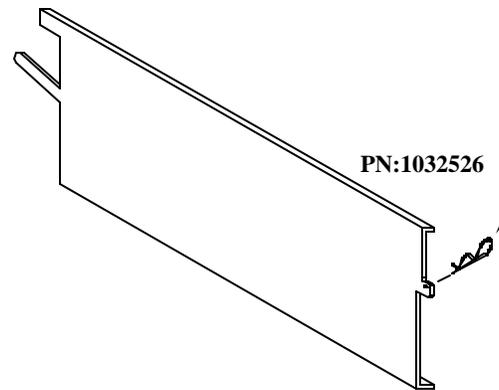
Column Setup

Cam/Depth Setting	Back Spacer/ Neck Guide	Mag. Column Spacers	Gage Bar Clip	Gage Bar Location	Side Shim Spacer	Sold-Out Flap	Sold-Out Flap	Anti-Theft Rod Clip
3	13	N/A	c-1&c-1&e-5	1 Front & two Rear	1073589	1083449	1077457	N/A

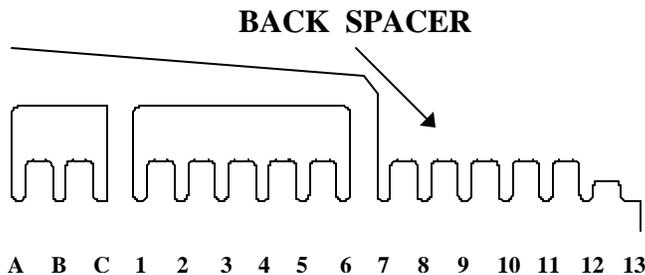
Note: To properly vend product the Uni-2 must have the columns set up as illustrated. *Spring Loc. Rt (Low Tension) side.



Gage Bar Clip Location Set Up Guide

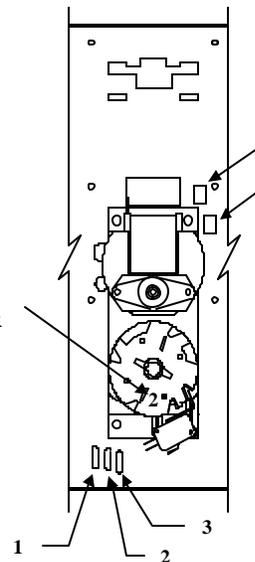


Shim/Spacer



BACK SPACER

CAM SETTING #S ARE MARKED ON RETAINER



GAGE BAR LOCATIONS

**FOR OTHER PRODUCT SET-UP GUIDES,
CONTACT THE VENDO COMPANY.
TEL : (559) 439-1770 FAX: (559) 650-3455.
Toll Free (800) 344-7216**

Size: 15.2oz / 450ml

Rev. B Date 7/15/03

Pkg. Description/Type: MINUTE MAID PET

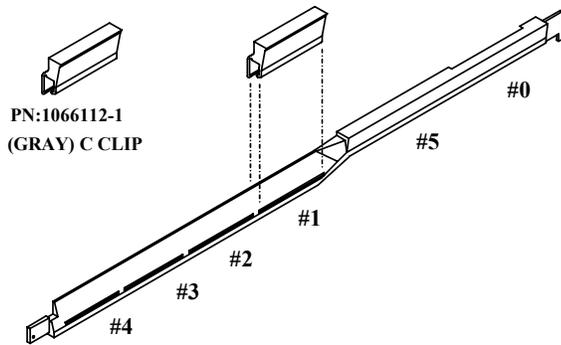
Franchise: COKE

Kit#

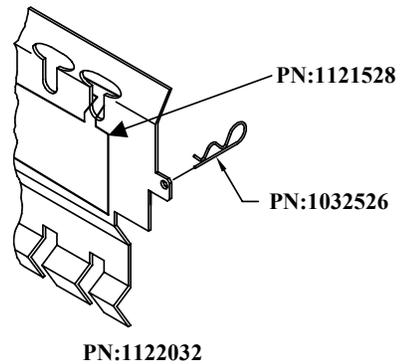
Column Setup

Cam Setting	Back Spacer	Neck Guide Locations	Gage Bar Clip Location	Gage Bar Location	Side Spacer/Shim	Sold Out Flap	Sold Out Spacer
2	12	N/A	C/1	#2	1122032 Loc. #1 1121528	Long	N/A

Note: To properly vend product the V-Max must have the columns set up as illustrated.

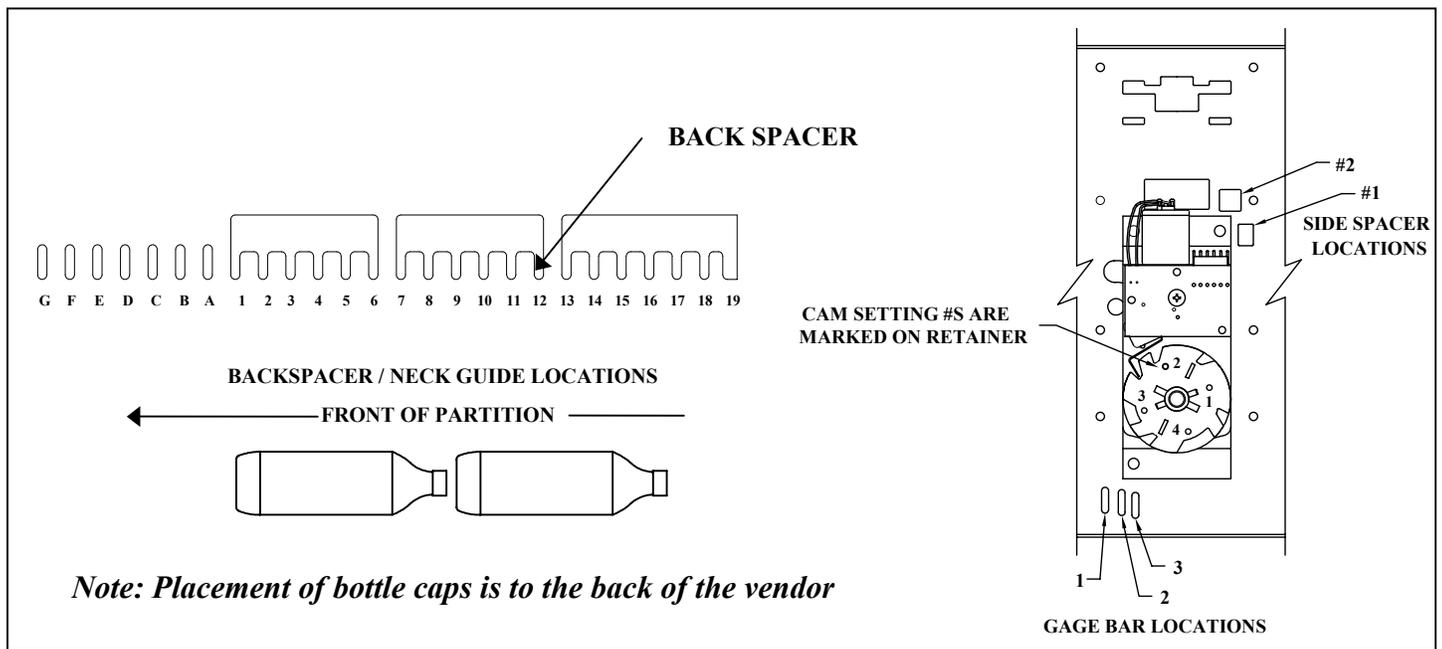


Gage Bar Clip Location



Spacer

Set Up Guide



Note: Placement of bottle caps is to the back of the vendor

FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.

TEL: (559) 439-1770 FAX: (559) 650-3455.

Vendo[®] Engineering V-Max Set Up Guide

Size: 16oz / 473ml
1/04/2000

Rev. A Date

Pkg. Description/Type: MINUTE MAID PET

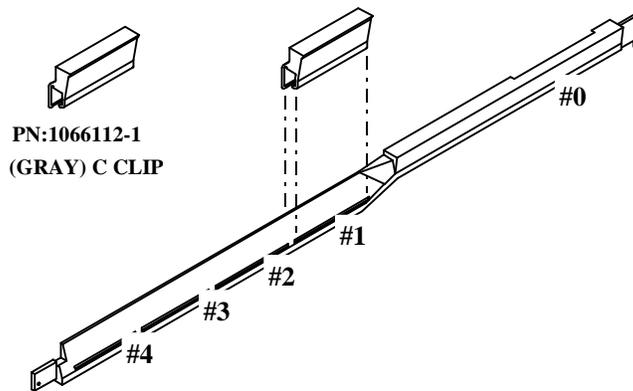
Franchise: COKE

KIT#

Column Setup

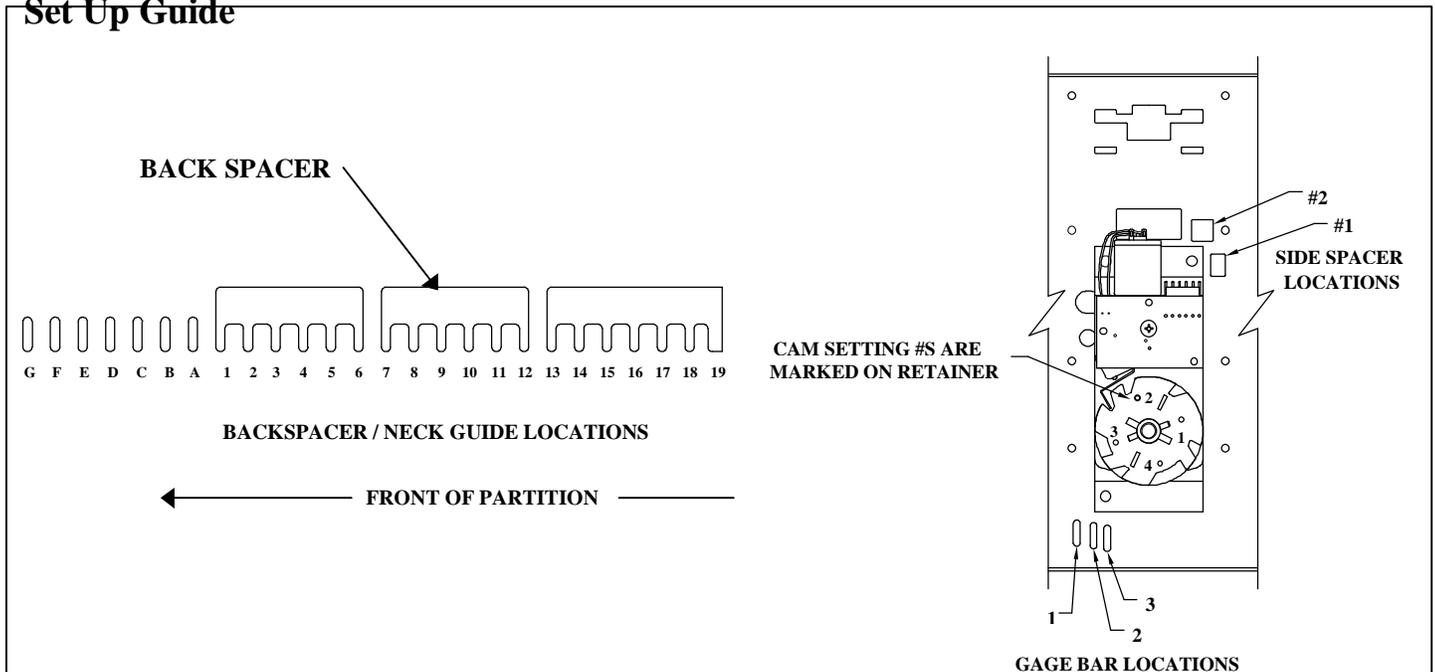
Cam Setting	Back Spacer	Neck Guide Locations	Gage Bar Clip Location	Gage Bar Location	Side Spacer	Sold Out Flap	Sold Out Spacer
2	9	N/A	C/#1	#1	N/A	Long	N/A

Note: To properly vend product the V-Max must have the columns set up as illustrated.



Gage Bar Clip Location

Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.
TEL: (559)439-1770 FAX: (559) 439-2083.

Installation Instruction #

Size: 16oz

Rev. B Date 1/8/03

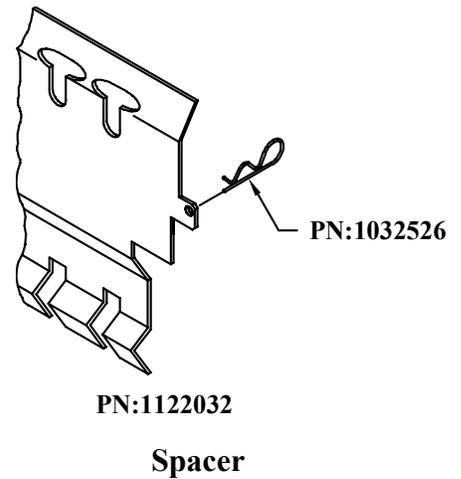
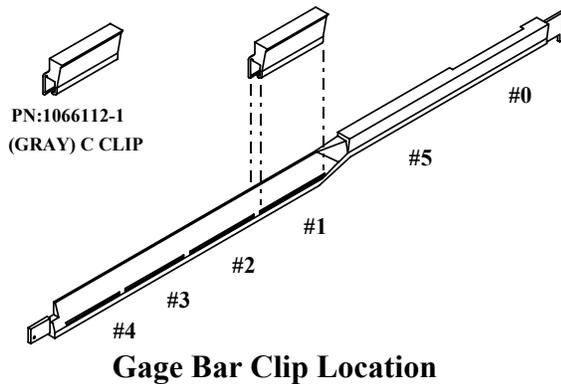
Pkg. Description/Type: Nestea

Franchise: Coca-Cola

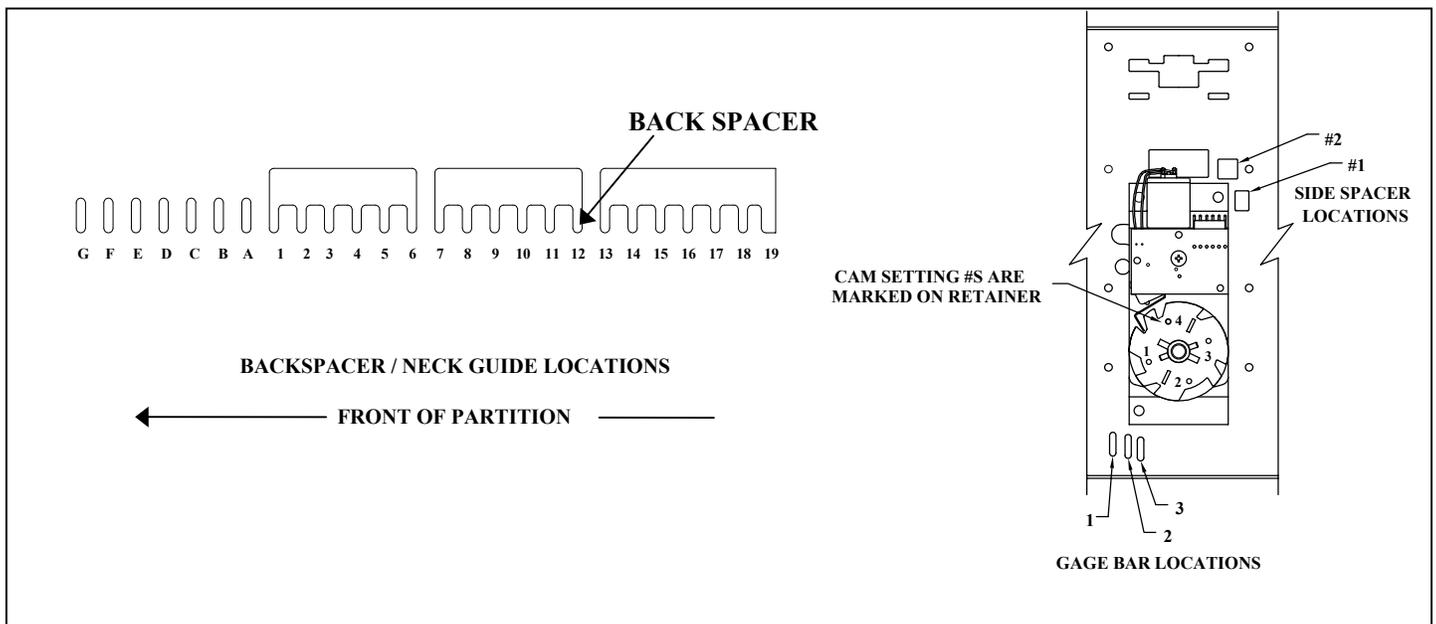
Column Setup

Cam Setting	Back Spacer	Neck Guide Locations	Gage Bar Clip Location	Gage Bar Location	Side Spacer	Sold Out Flap	Sold Out Spacer
2	12	N/A	C/#1	#2	1122032 Loc. #1	Long	N/A

Note: To properly vend product, the V-Max must have the columns set up as illustrated.



Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.
TEL : (559) 439-1770 FAX: (559) 650-3455.



Vmax Set Up Guide

Size: 16 oz

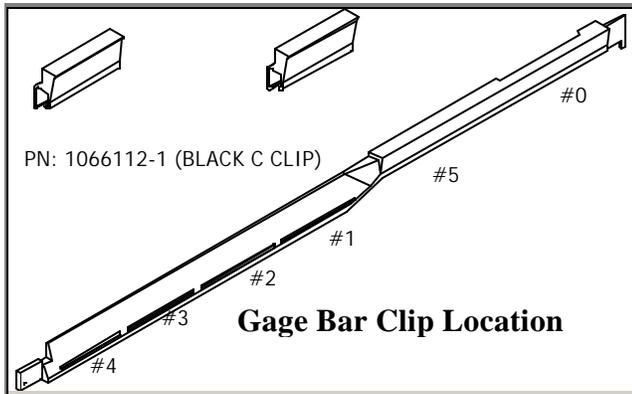
Date 10/15/2003

Pkg. Description/Type: Full Thottle

Franchise: Coca Cola

Column Setup

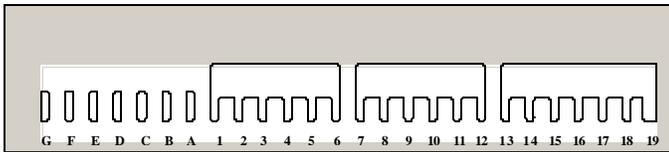
Cam/Depth Setting	Back Spacer	Mag. Column Spacers	Gage Bar Clip	Gage Bar Location	Side Shim Spacer	Sold-Out Flap	Sold-Out Spacer	Neck Guide
2	7	N/A	2	N/A	1122032	1112163	N/A	



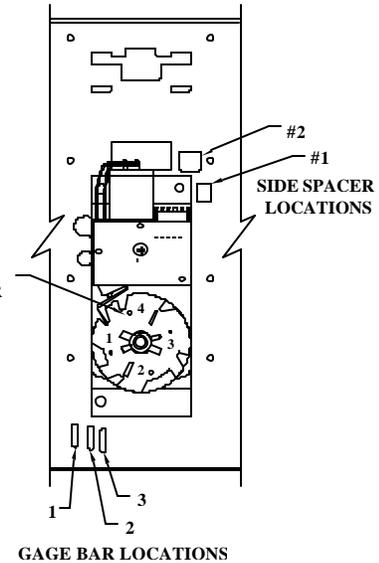
Side Shim Spacer



Back Spacer



CAM SETTING #S ARE MARKED ON RETAINER



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.
TEL : (559) 439-1770 FAX: (559) 650-3455.
Toll Free (800) 344-7216

Size: 17.6oz/520ml

Rev. A Date 9/5/02

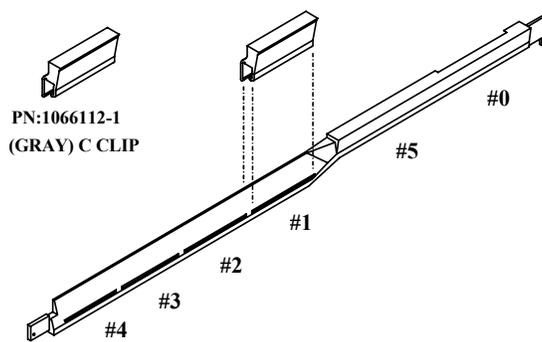
Pkg. Description/Type: Mad River PET

Franchise: Coca-Cola

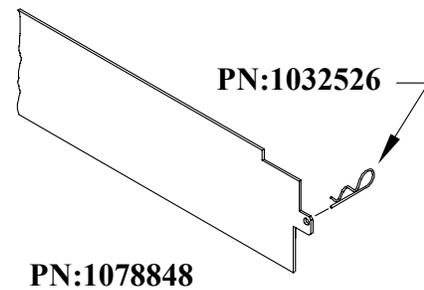
Column Setup

Cam Setting	Back Spacer	Neck Guide Locations	Gage Bar Clip Location	Gage Bar Location	Side Spacer	Sold Out Flap	Sold Out Spacer
2	13	N/A	C/#1	#1	2-1078848	1112163	N/A

Note: To properly vend product, the V-Max must have the columns set up as illustrated.

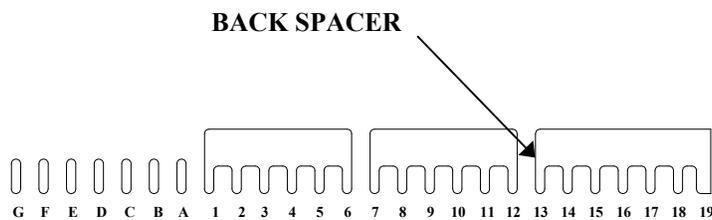


Gage Bar Clip Location

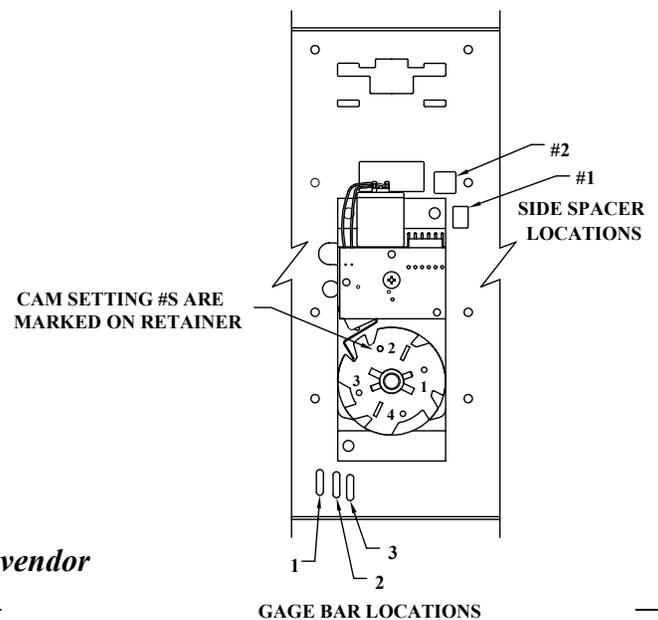


Spacer

Set Up Guide



Note: Placement of bottle caps is to the back of the vendor



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.
 TEL: (559) 439-1770 FAX: (559) 650-3455.

Installation Instruction #

Size: 20oz / 591ml
10/01/98

Rev. A Date

Pkg. Description/Type: 20oz / 591ml COKE BOLT CARBONATED

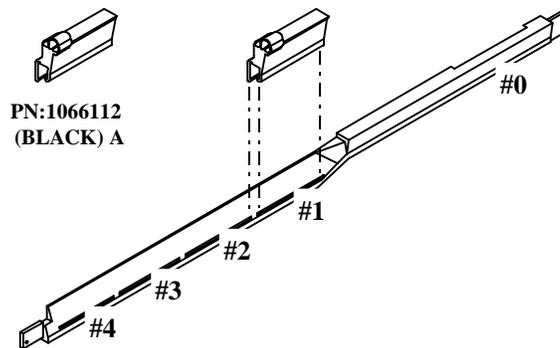
Franchise: COKE

KIT# 1113228

Column Setup

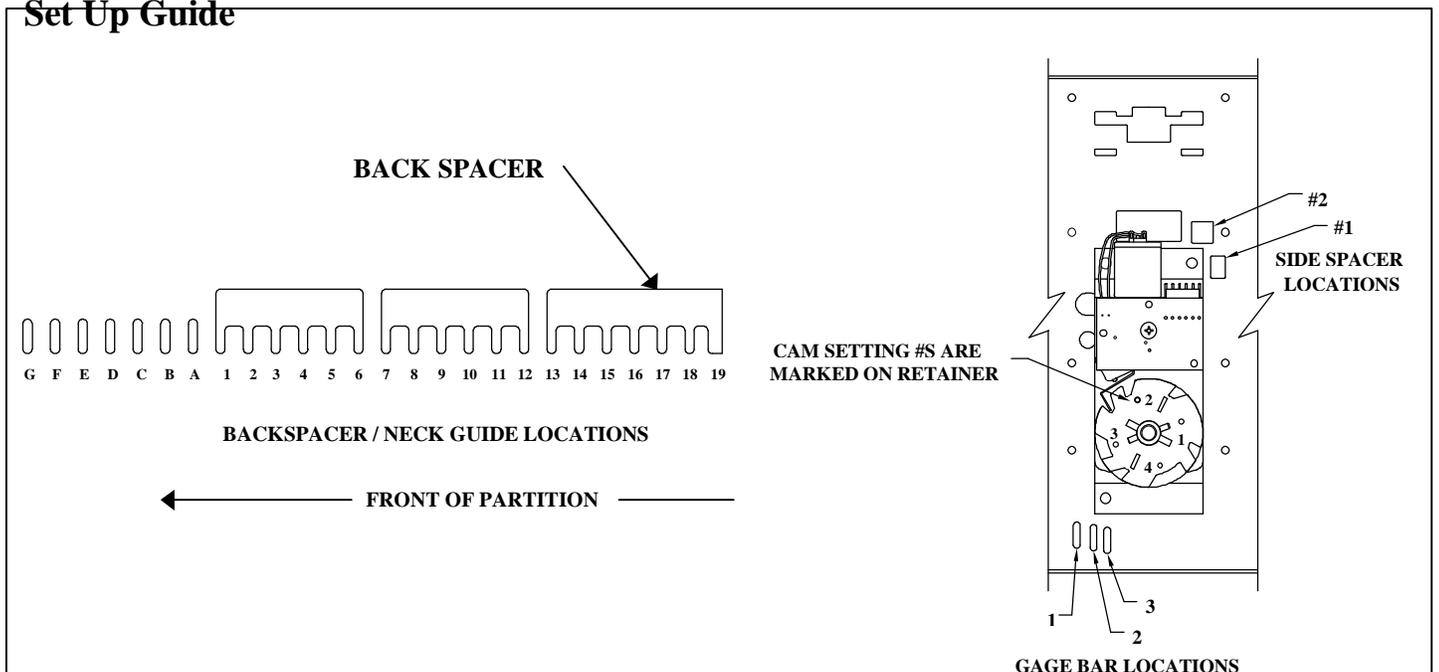
Cam Setting	Back Spacer	Neck Guide Locations	Gage Bar Clip Location	Gage Bar Location	Side Spacer	Sold Out Flap	Sold Out Spacer
2	17	N/A	A/#1	#1	N/A	Long	N/A

Note: To properly vend product the V-Max must have the columns set up as illustrated.



Gage Bar Clip Location

Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.
TEL: (559)439-1770 FAX: (559) 439-2083.

Installation Instruction #1118317

Size: 20oz / 591ml

Rev. B Date 12/30/98

Pkg. Description/Type: 20oz / 591ml COKE BOLT MID-CARBONATED

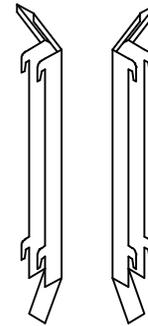
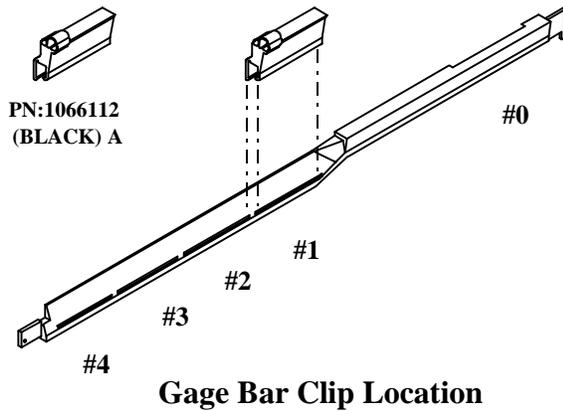
Franchise: COKE

KIT# 1113228-2

Column Setup

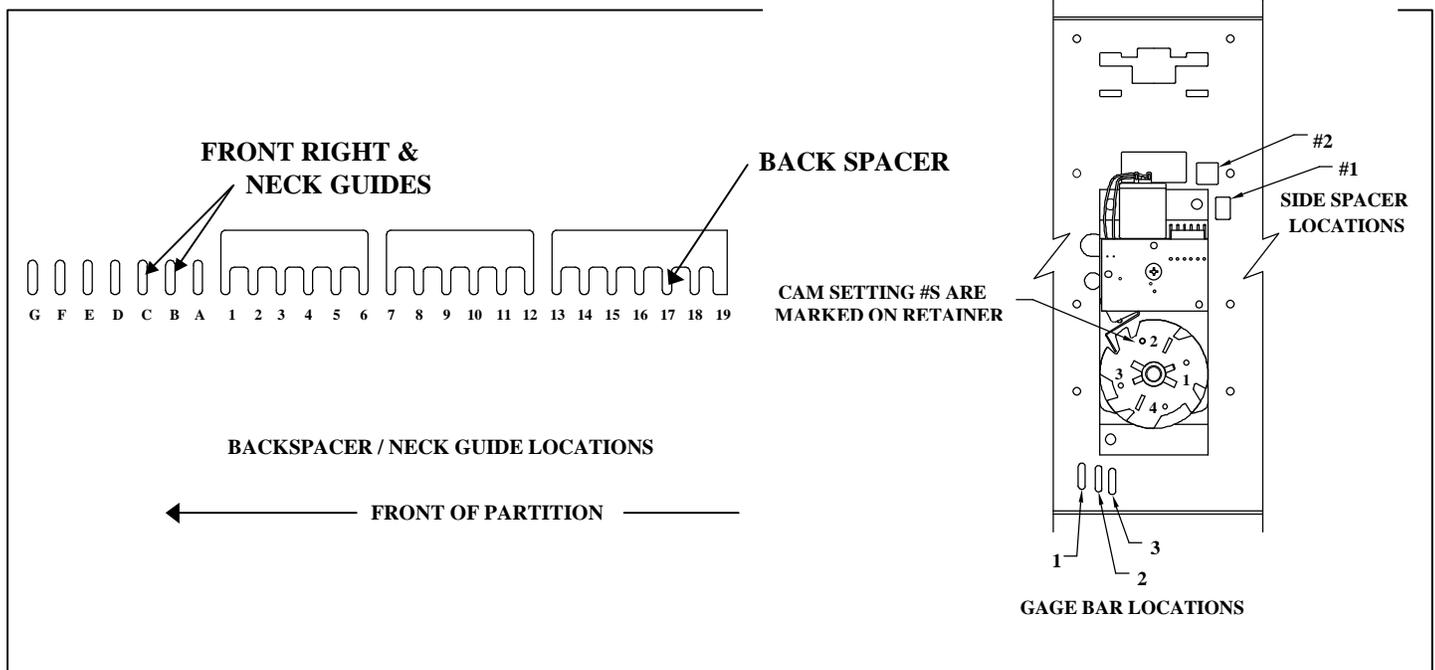
Cam Setting	Back Spacer	Neck Guide Locations	Gage Bar Clip Location	Gage Bar Location	Side Spacer	Sold Out Flap	Sold Out Spacer
2	17	Front Rt. & Left B,C	A/#1	#1	N/A	Long	N/A

Note: To properly vend product the V-Max must have the columns set up as illustrated.



PN:1078899 Neck Guides

Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.

TEL: (559)439-1770 FAX: (559) 439-2083.

Size: 20oz / 591ml

Rev. A Date 7/17/00

Pkg. Description/Type: 20oz / 591ml COKE BOLT NON-CARBONATED

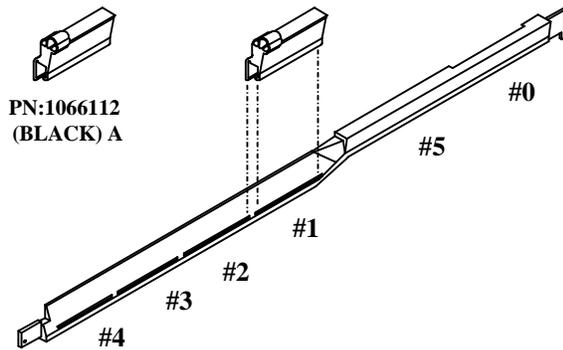
Franchise: COKE

KIT# 1113228-7

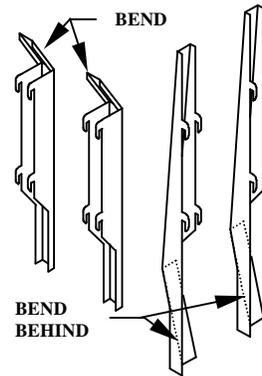
Column Setup

Cam Setting	Back Spacer	Neck Guide Locations	Gage Bar Clip Location	Gage Bar Location	Side Spacer	Sold Out Flap	Sold Out Spacer
2	17	Front Rt. & Left B,C Rear Rt. & Left 13,14	A/#1	#1	N/A	Long	N/A

Note: To properly vend product the V-Max must have the columns set up as illustrated.



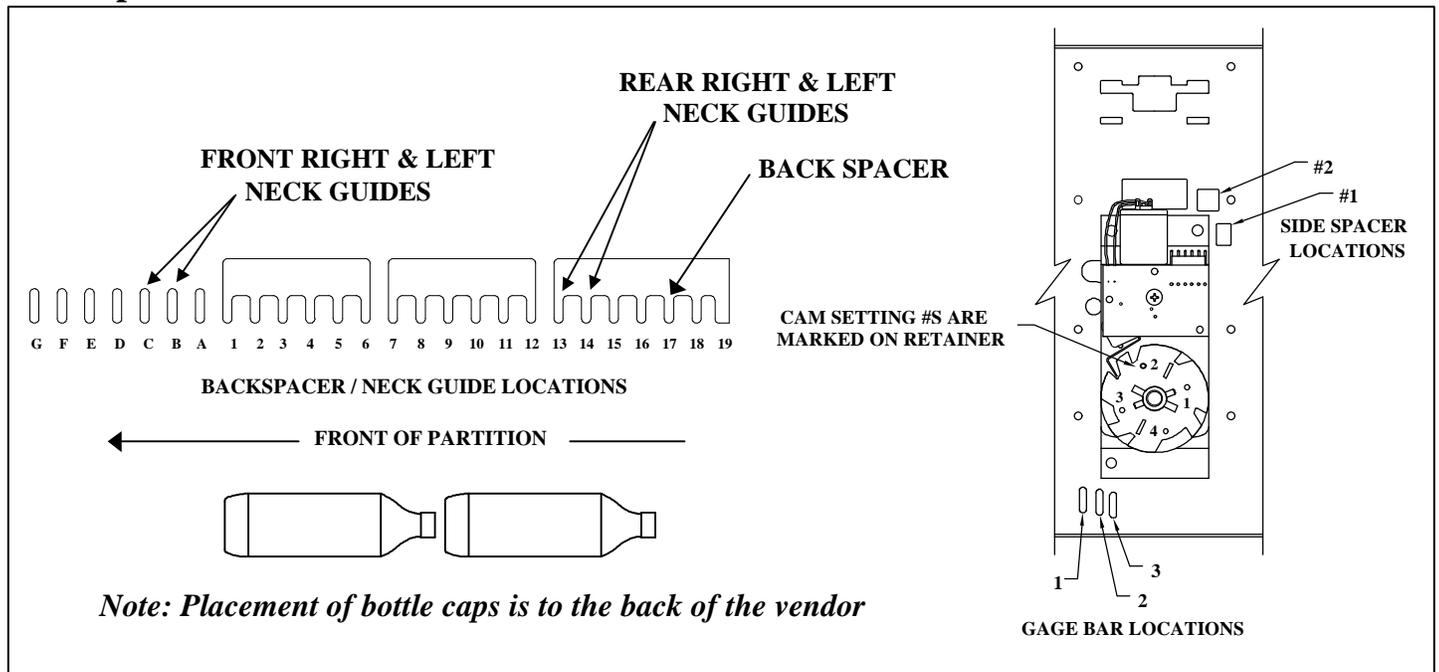
Gage Bar Clip Location



PN:1121027 L.S. PN:1121026 R.S.

Neck Guides

Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.
 TEL: (559) 439-1770 FAX: (559) 650-3455.

Size: 20oz / 591ml
10/01/98

Rev. A Date

Pkg. Description/Type: 20oz / 591ml COKE CONTOUR

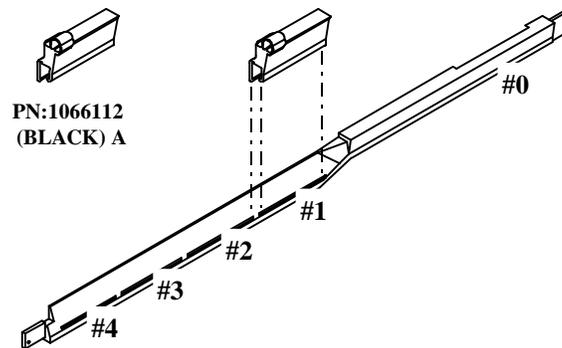
Franchise: COKE

KIT# 1113228

Column Setup

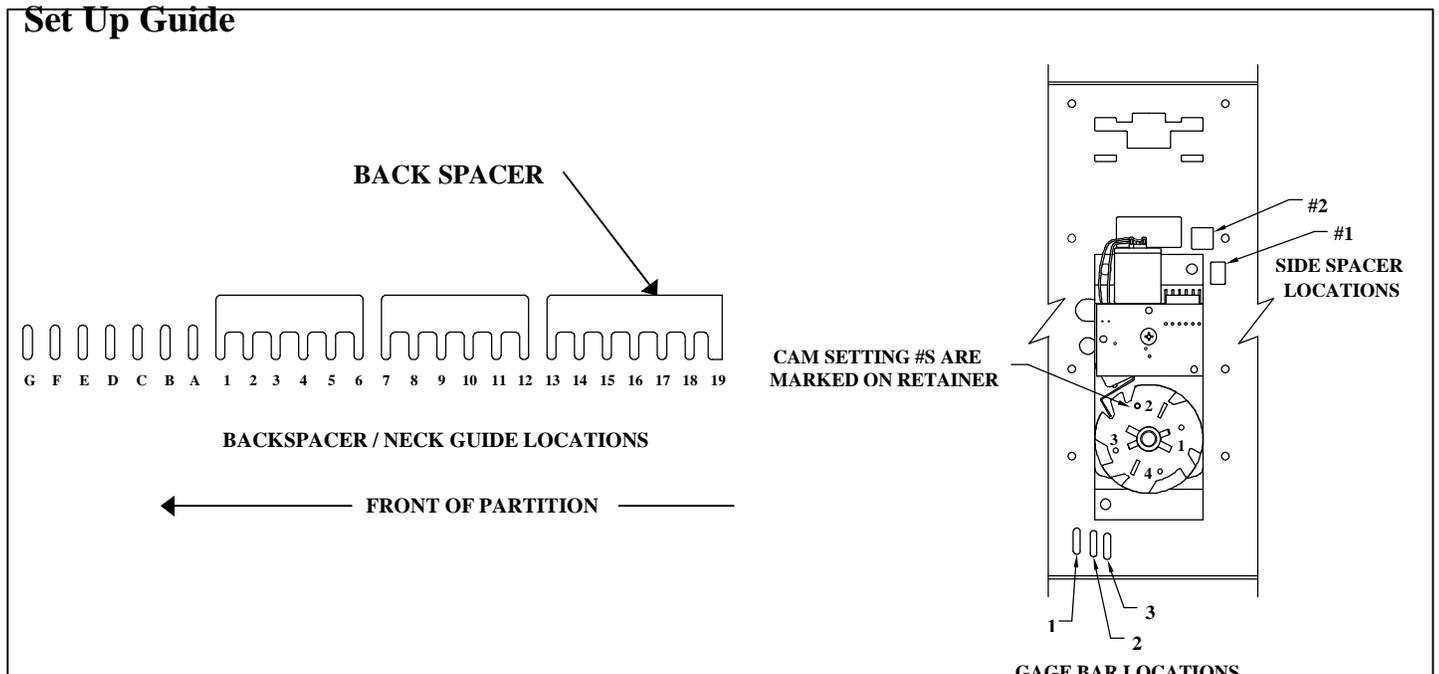
Cam Setting	Back Spacer	Neck Guide Locations	Gage Bar Clip Location	Gage Bar Location	Side Spacer	Sold Out Flap	Sold Out Spacer
2	17	N/A	A/#1	#1	N/A	Long	N/A

Note: To properly vend product the V-Max must have the columns set up as illustrated.



Gage Bar Clip Location

Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.
TEL: (559)439-1770 FAX: (559) 439-2083.

Installation Instruction #1118309

Size: 20oz / 591ml

Rev. A Date 7/1/99

Pkg. Description/Type: 20oz / 591ml COKE DASANI BOLT NON-CARBONATED

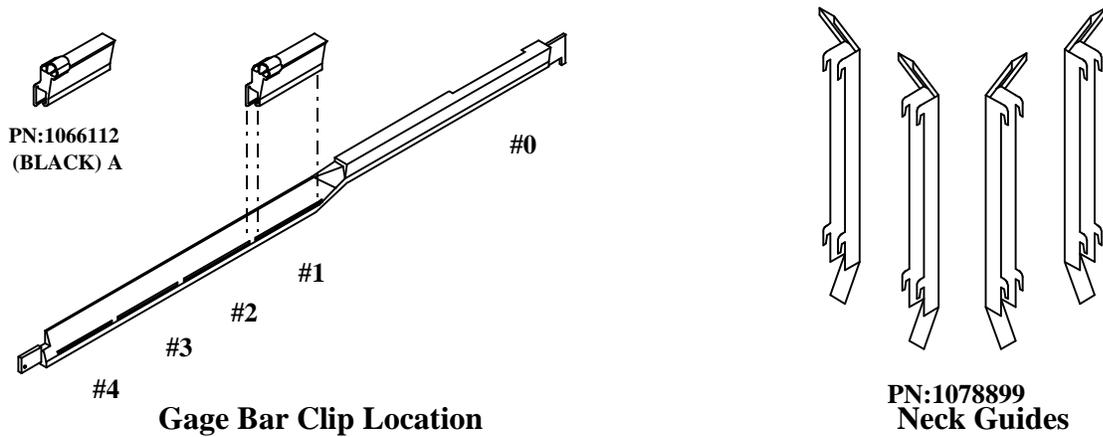
Franchise: COKE

KIT#

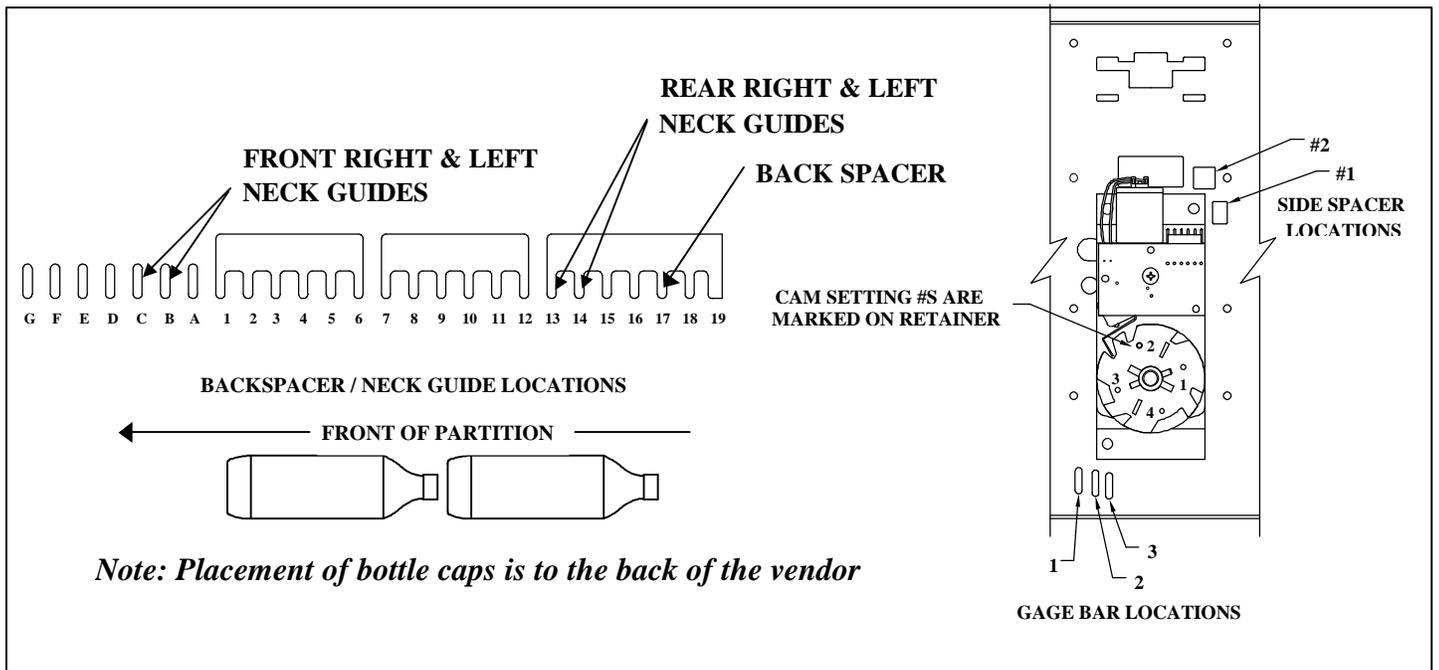
Column Setup

Cam Setting	Back Spacer	Neck Guide Locations	Gage Bar Clip Location	Gage Bar Location	Side Spacer	Sold Out Flap	Sold Out Spacer
2	17	Front Rt. & Left B,C Rear Rt. & Left 13,14	A/#1	#1	N/A	Long	N/A

Note: To properly vend product the V-Max must have the columns set up as illustrated. Deviations from current set up may cause product to jam.



Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.
TEL: (559)439-1770 FAX: (559) 439-2083.

Installation Instruction #

Test Report Number 150-2006, DASANI Water 20 oz PET
Report Dated: 3/6/2006

SUMMARY OF TEST RESULTS: Package Vend Qualification & Evaluation

Product Name: DASANI Water
 Manufactured By: Pepsi
 Bottle: 20 oz PET
 Size: Length 9.00", Top OD 2.83", Bottom OD 2.86"

Tested at SandenVendo America, Inc.- Dallas, TX
 Test location: Engineering Test Lab
 Test Verified BY: Tony Motlagh - Engineering Test Lab

Vending Machine set up	Uni-2 (79.5)	V-Max (840)	GFV (VUE 40)
Product Depth/Cam Setting	2	2	N/A
Back Spacer	13	13	N/A
Neck Guide	N/A	16	N/A
Lower Partition Clip	P/N C1-1066112-1	A1 (1066112)	N/A
Side Shim Type	P/N -1074465	N/A	N/A
Gage Bar Position	1	1	N/A
Test Column Quantity	10	10	8 per shelf
Ambient Temperature	75	74	74
Package Temperature	37	37	37
Humidity	46	46	44
Max Prod can Stacked in Col	38	38	320
Orientation in Column	Cap to Butt	Cap to Butt	N/A
Total Product Vend	10,000	10,000	2,000
Test Results	All Passed	All Passed	All Passed
NOTES	1 & 2	1 & 2	1 & 2

Note 1: All the moving parts and assemblies must be cleaned at all time to prevent failures

Note 2: All the worn parts and components must be replaced to prevent failures

Recommendation and Observations:

Package is well designed for vending in Uni2 and Vmax

Instrument Used for Relative Humidity validation: EXTECH Thermometer/RH Meter S/N M 16423

Temp Pkg: 38.3 ° F (must be btw 32-40° F) Amb. Temp: 76.0 ° F R. H. 45.0 % Page 1 of 1

Type of test req: Class A (10k vend) Class B (5k vend) Class C (2k vend) Prototype Test
 Column Setup Extensive Test Moderate Test Minimum Test New product tryout

Product Depth	Back Spacer	Gage Bar Clip Location	Gage Bar Location	Product Orientation	Side Shim-Spacer	Sold Out Flap	Magnetic Column Spacer	Column Quantity	Sold Out Spacer
2	11	A #1	#1	Cap to Butt	P/N 1074465 x 2	Short P/N 1083449	N/A	34	P/N 1077457

Test Report written by : **Walter Ristic**

TEST performed by: **Art Robinson**

Product was loaded with "Cap to Butt" configuration! Vend Qty.=30 Accumulated vends:10200

Vend Load #	Col. #	#Prod Load above Gate	Fault Cat.	Class Fault A,B,C	
9	4	36	A	Gate Pass	
9	7	36	A	Gate Pass	RPPM = {12*1,000,000} / 10200 = 1176 PPM (jams per million vends)
1	4	34	A	Gate Pass	
11	7	30	A	Gate Pass	Results are in "Vendo" tolerance 200<RPP<1200 M for moderate vending
11	2	34	A	Gate Pass	
11	4	20	A	Gate Pass	
12	7	34	A	Gate Pass	NOTE: After consecutibve gate passes, in columns #4 & #7 motors have been changed and gage bars (no problem, after);
12	4	34	A	Gate Pass	
13	7	34	A	Gate Pass	
13	4	22	A	Gate Pass	
15	7	34	A	Gate Pass	
16	8	30	A	Gate Pass	

Conclusion: Product is moderately vendable in our machine (it will vend with average 1 jam per 3 loads)				
PPM=0 Excellent Vending				
0<PPM < or =200 Very Good Vending				
200<PPM< or = 1200 Moderate Vending				
1200<PPM< or = 2860 Acceptable Vending				
2860<PPM< and up ; NOT ACCEPTABLE VENDING				

Position and Location of Product (Sketch)



Carbonater
 Class A Te
 Class B Te
 Class C Te

ndor. Note: **One refresh** (replacement) of product is required at **5,000 vends**.
 ndor Note: No refresh (replacement) of product is required.
 ndor Note: No refresh (replacement) of product is required.

Non-Carbo.....

Class A Testing Extensive Test 10,000 total vends on vendor.

Note: Two refresh (replacement) of product is required at 3,333 & 6,666 vends.

Class B Testing Moderate Test 5,000 total vends on vendor Note: **One refresh** (replacement) of product is required at **2,500 vends**.

Class C Testing Minimum Test 2,000 total vends on vendor Note: No refresh (replacement) of product is required

Prototype Testing Engineering to specify number of vends

See Engineering Test Lab for Fault Category

Size: 20oz / 591ml
10/01/98

Rev. A Date

Pkg. Description/Type: 20oz / 591ml COKE SPRITE

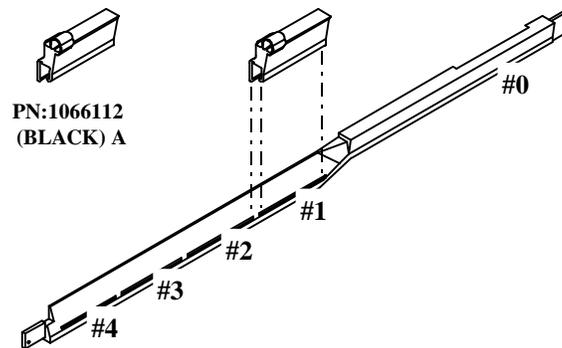
Franchise: COKE

KIT# 1113228

Column Setup

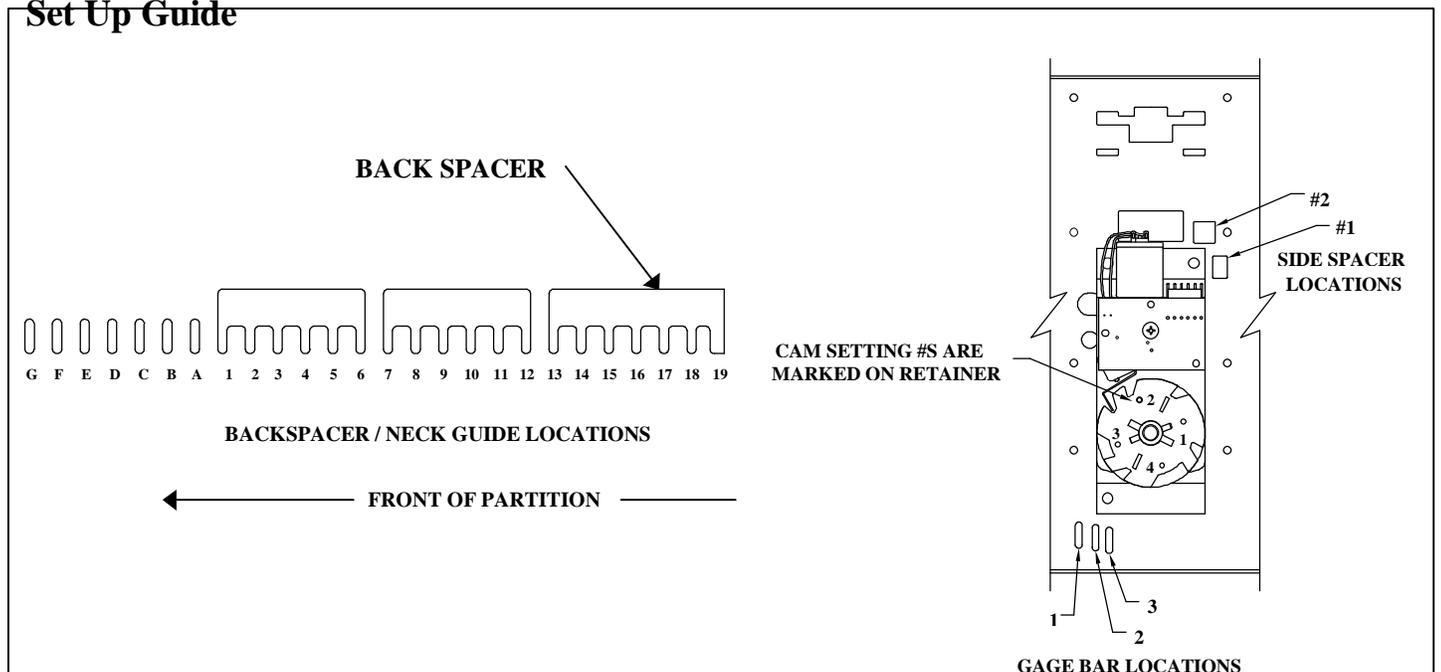
Cam Setting	Back Spacer	Neck Guide Locations	Gage Bar Clip Location	Gage Bar Location	Side Spacer	Sold Out Flap	Sold Out Spacer
2	17	N/A	A/#1	#1	N/A	Long	N/A

Note: To properly vend product the V-Max must have the columns set up as illustrated.



Gage Bar Clip Location

Set Up Guide



FOR OTHER PRODUCT SET-UP GUIDES, CONTACT THE VENDO COMPANY.
TEL: (559)439-1770 FAX: (559) 439-2083.

Installation Instruction #1118325

20 oz Vault Bottle

Setup Instructions for Vendo Vending Machines



Vender Models	Column Type	Loading Info.	Parts Needed for <u>Each</u> Column				Steps to complete for <u>Each</u> Column	
			?	#	Part Description	Part Number	?	
V-Max V-840 V-800 V-630 V-603 V-540 V-720	Narrow	Caps to Rear Double Depth		1 1 1	Gage Bar Clip A Short Sold Out Flap Sold Out Spacer	1066112 1083449 1077457		1. Install gage bar clip A: Position # 1 2. Gage bar location: 1 3. Adjust rear spacer: hole # 17
V-21	Narrow	Caps to Rear Double Depth						1. Adjust rear spacer: 10 2. Lower partition clip: Back
Uni II	Narrow	Caps to Rear Single Depth		1 1 1	Gage Bar Clip A Short Sold Out Flap Sold Out Spacer	1066112 1083449 1077457		1. Install gage bar clip A: Position # 1 2. Gage bar location: 1 3. Adjust rear spacer: C
GFV	Shelves	Package Upright			N/A	N/A		N/A

NOTES:

- For technical assistance, contact The Vendo Company at 1-800-344-7216 or www.vendoco.com.