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THE ILLUSTRATED PARTS BREAKDOWN

This manual contains the parts breakdown for each assembly of the Hot Drink Center merchandiser. Each illustration shows an exploded view with index numbers. These numbers correspond with the numbers in the parts list table column headed INDEX. The PART NUMBER column lists the part number of each part or assembly. The DESCRIPTION column lists the identifying name of each part or assembly, and whether it is used by one or more countries:

AUS.	=	AUSTRALIA
ARG.	=	ARGENTINA
FR.	=	FRANCE
GER.	=	GERMANY
MEX.	=	MEXICO
N.Z.	=	NEW ZEALAND
SP.	=	SPAIN
U.K.	=	UNITED KINGDOM
U.S.	=	UNITED STATES/CANADA

(An item is used on all machines unless otherwise indicated.) The QTY column lists the quantity needed of each part or assembly.

NOTE

Some international parts may not be shown on illustrations due to close similarity with their domestic equivalent.

HOW TO USE THE PARTS LIST

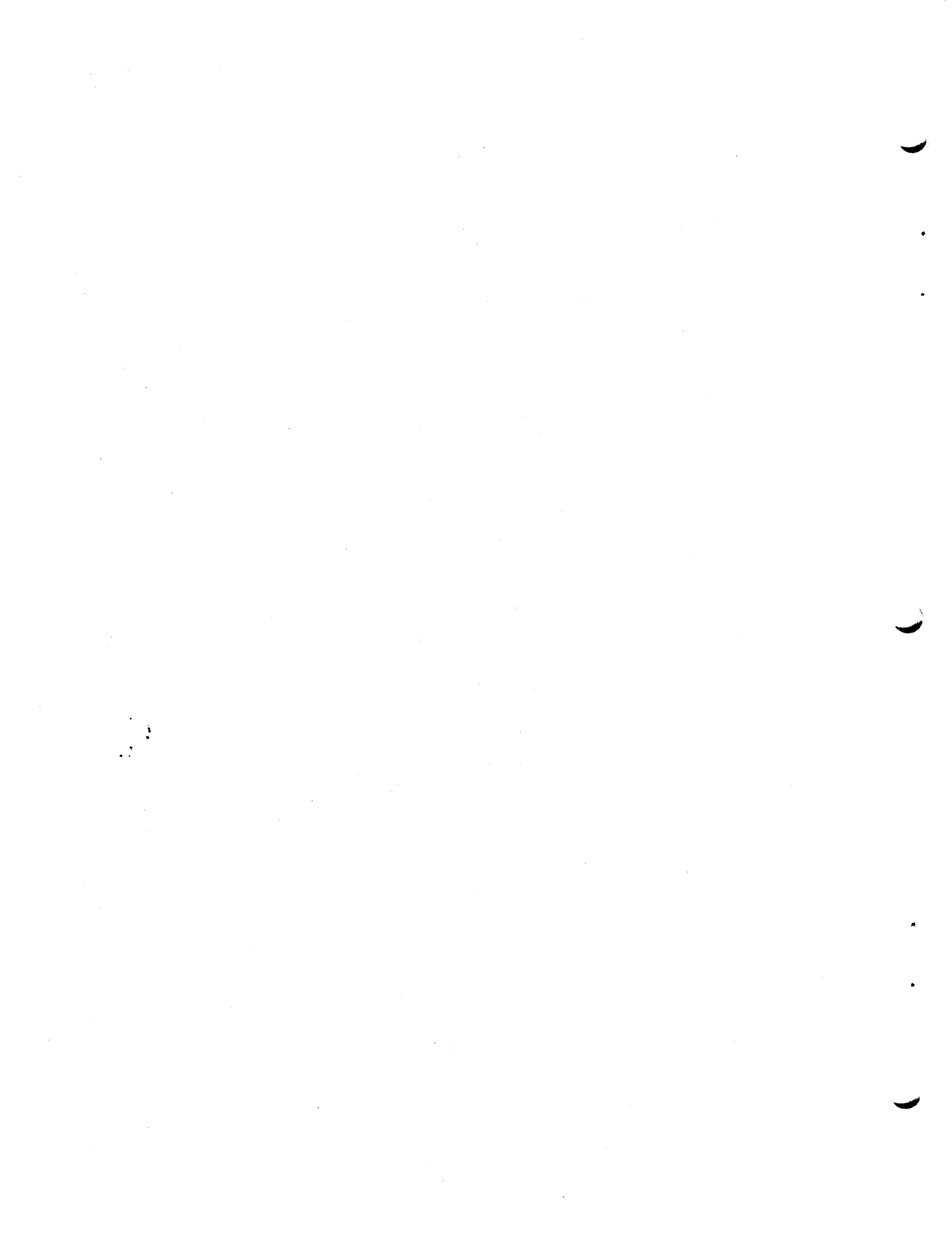
1. Use the Table of Contents or the Alphabetic Index of Major Assemblies to find the figure which contains the part or assembly you are interested in.
2. Go to that figure, locate the part or assembly, and note its index number.
3. Find the index number in the parts list table, then read across for a complete description.

HOW TO ORDER

The National Vendors toll free parts order number is 1-800-621-7278. To avoid delays and errors in shipping, give the part number, complete description, and quantity required. Also, include the model number and serial number of your merchandiser.

AVAILABLE KITS FOR THE HOT DRINK CENTER

PART NUMBER	TITLE
1470056	Printer Interface
6232237	Horizontal Door Trim
6234331	Brewer Paper Mech. Install
6237269	Grinder Replacement Kit
6237273	Bean Grinder Dispensing Blade Replacement
6237343	Kit - Housing and Filter - Exhaust Blower



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TABLE 1. 623/625/627 MERCHANDISER

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	REF	CABINET ASSEMBLY (SEE FIGURE 11 FOR DETAILS)	-
2	REF	DOOR ASSEMBLY (SEE FIGURE 3 FOR DETAILS)	-
3	6231085	BASE PLATE ASSEMBLY (SEE FIGURE 12 FOR DETAILS)	1 (OPT)

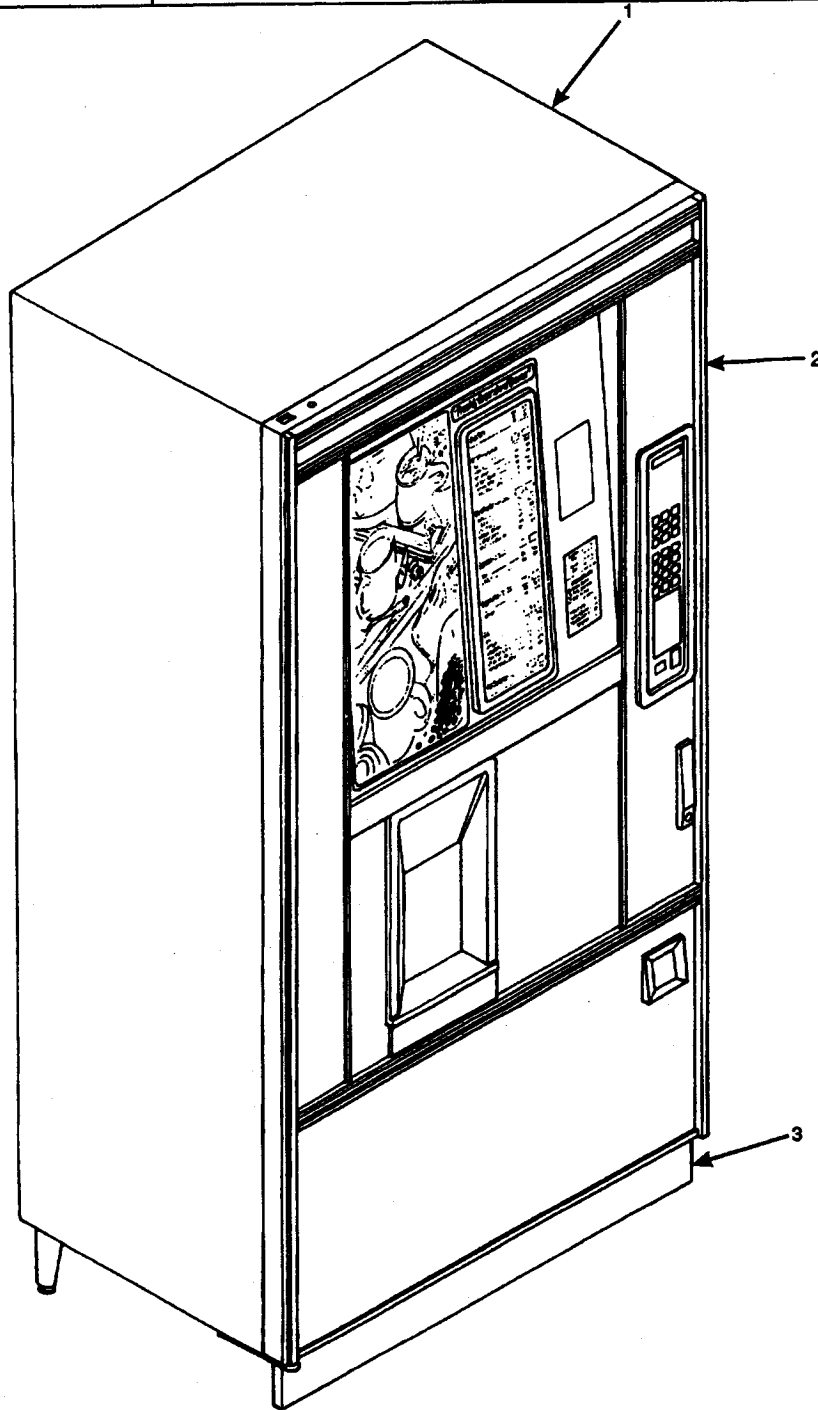


Figure 1. 623/625/627 Merchandiser

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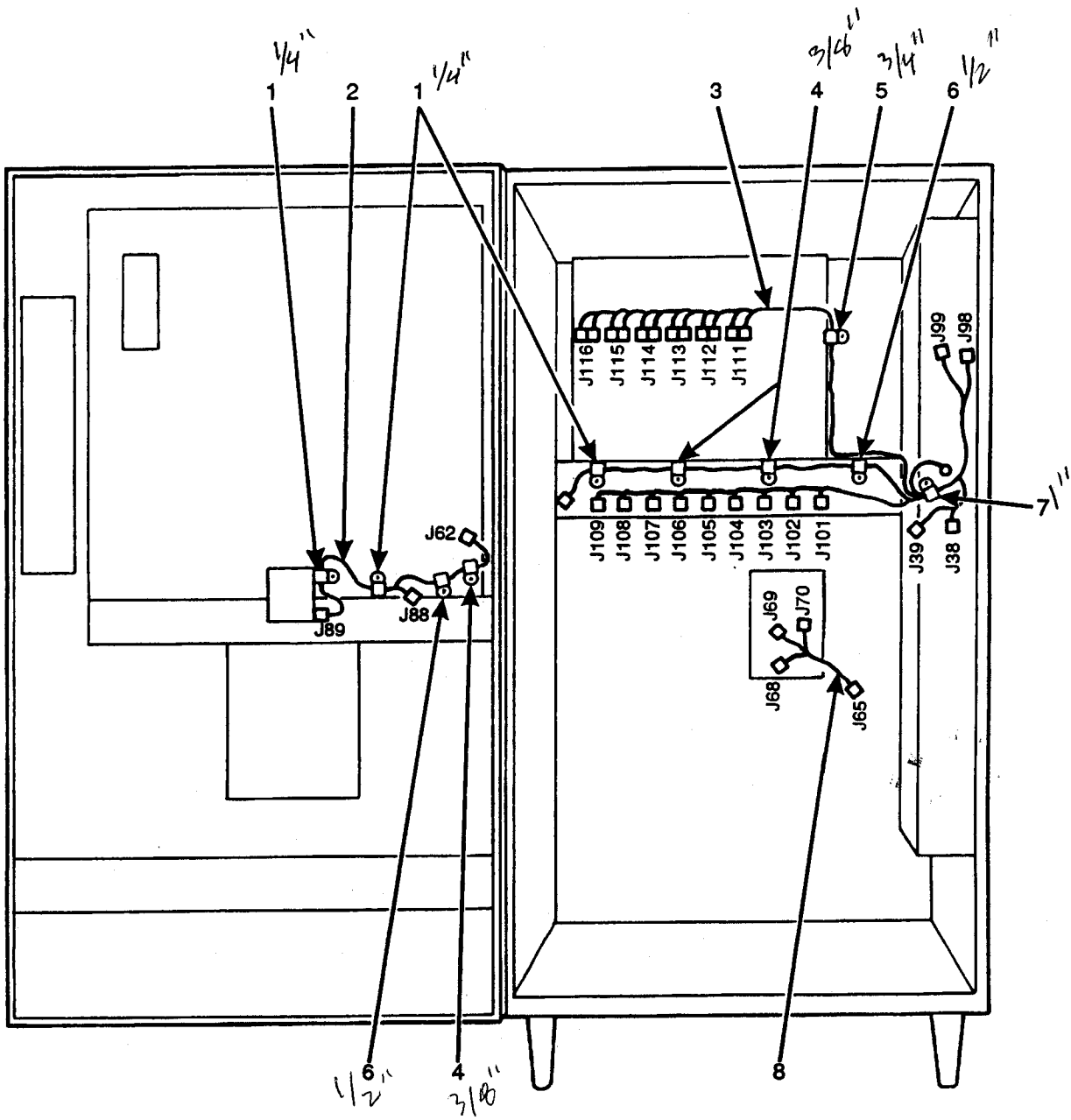
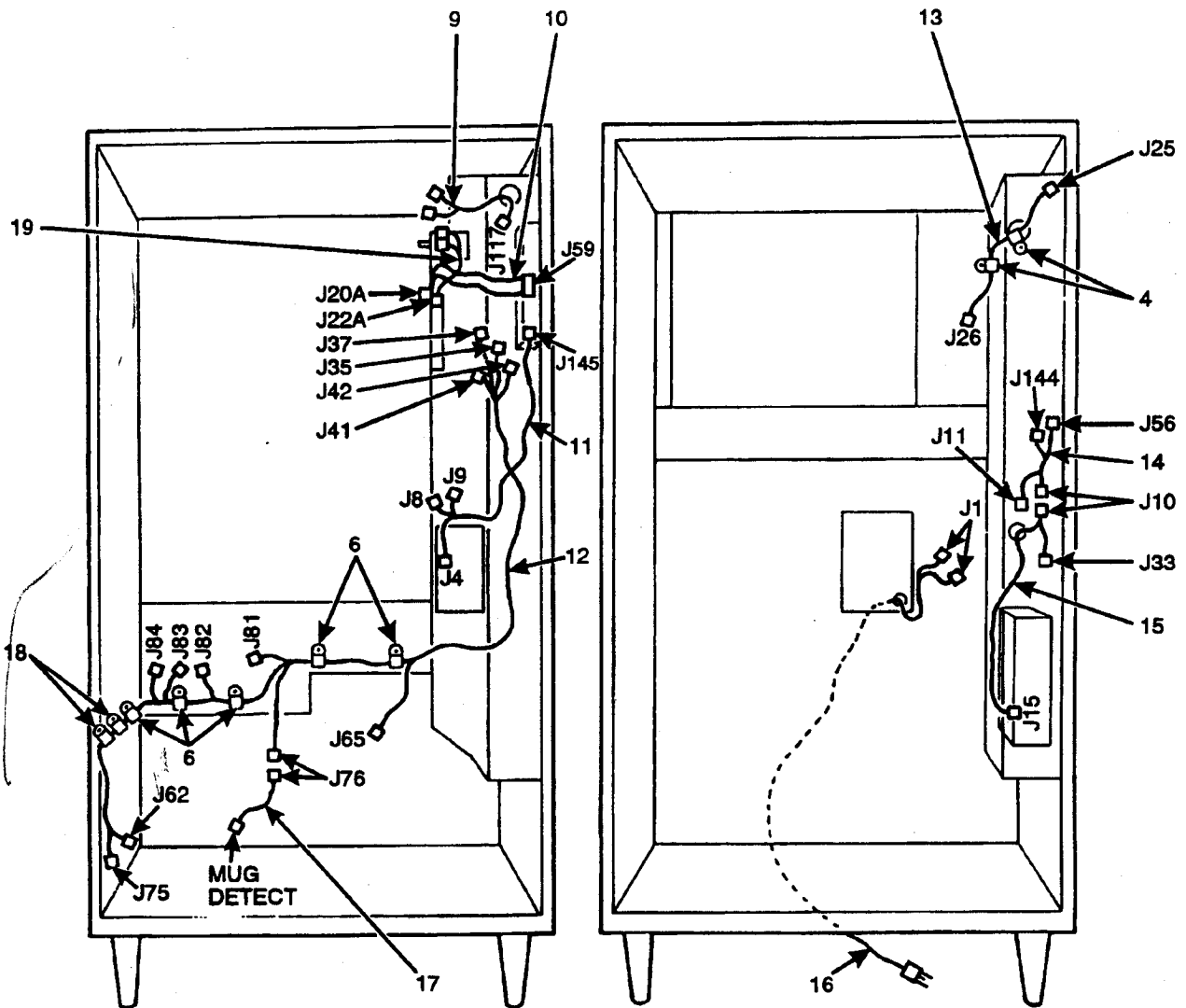


Figure 2. Harnesses, Connectors, and Clamps (Sheet 1 of 6)

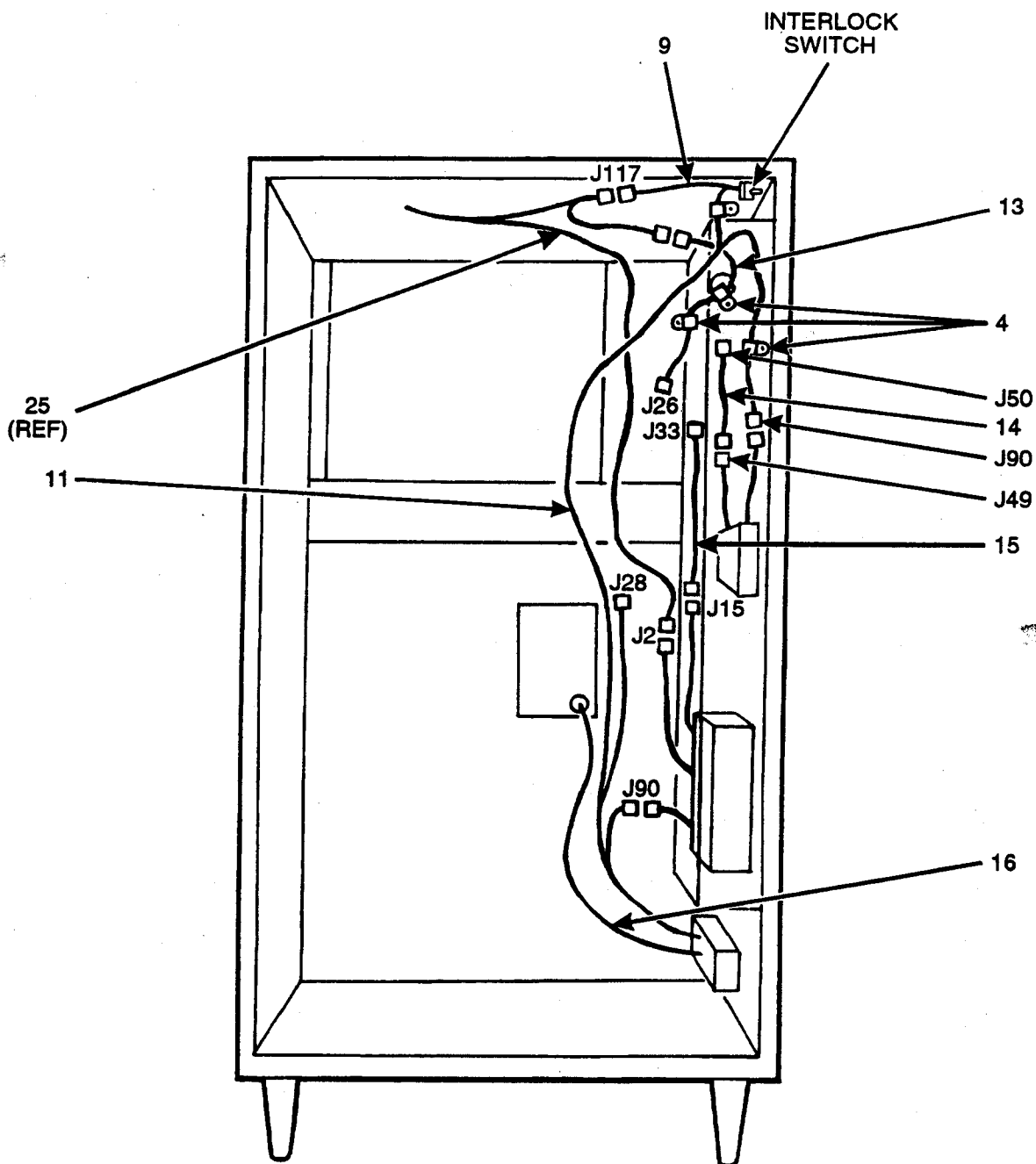
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U.S. APPLICATIONS

Figure 2. Harnesses, Connectors, and Clamps (Sheet 2 of 6)

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FR./GER./SP./U.K./ APPLICATIONS

Figure 2. Harnesses, Connectors, and Clamps (Sheet 3 of 6)

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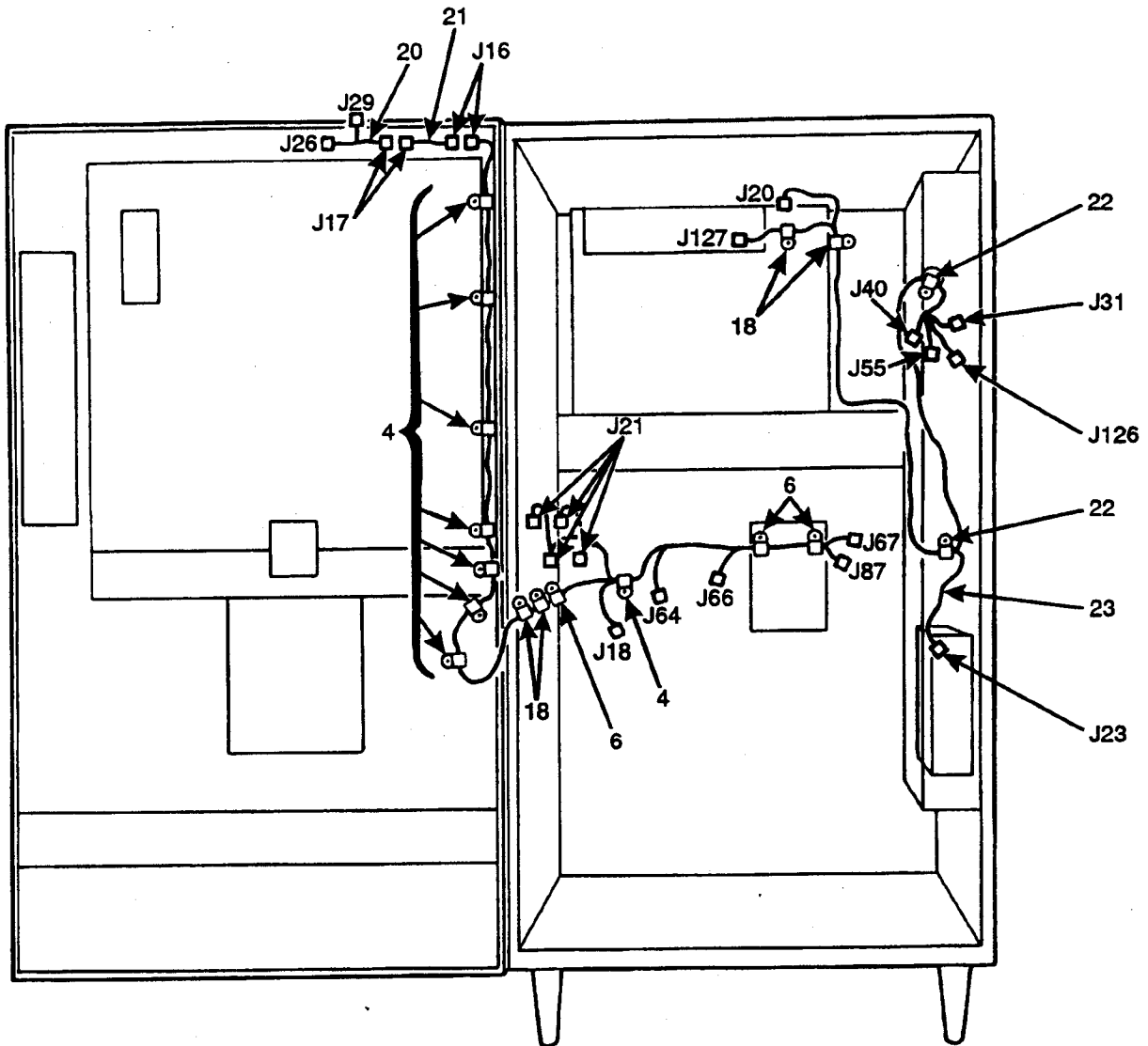


Figure 2. Harnesses, Connectors, and Clamps (Sheet 4 of 6)

Hot Drink Center Parts Manual

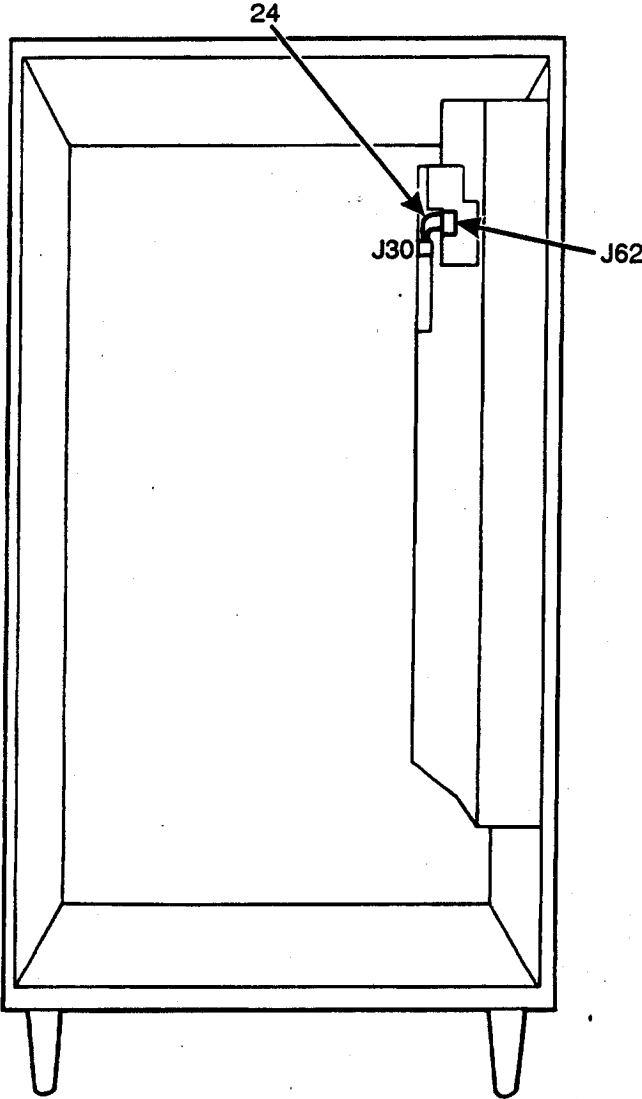


Figure 2. Harnesses, Connectors, and Clamps (Sheet 5 of 6)

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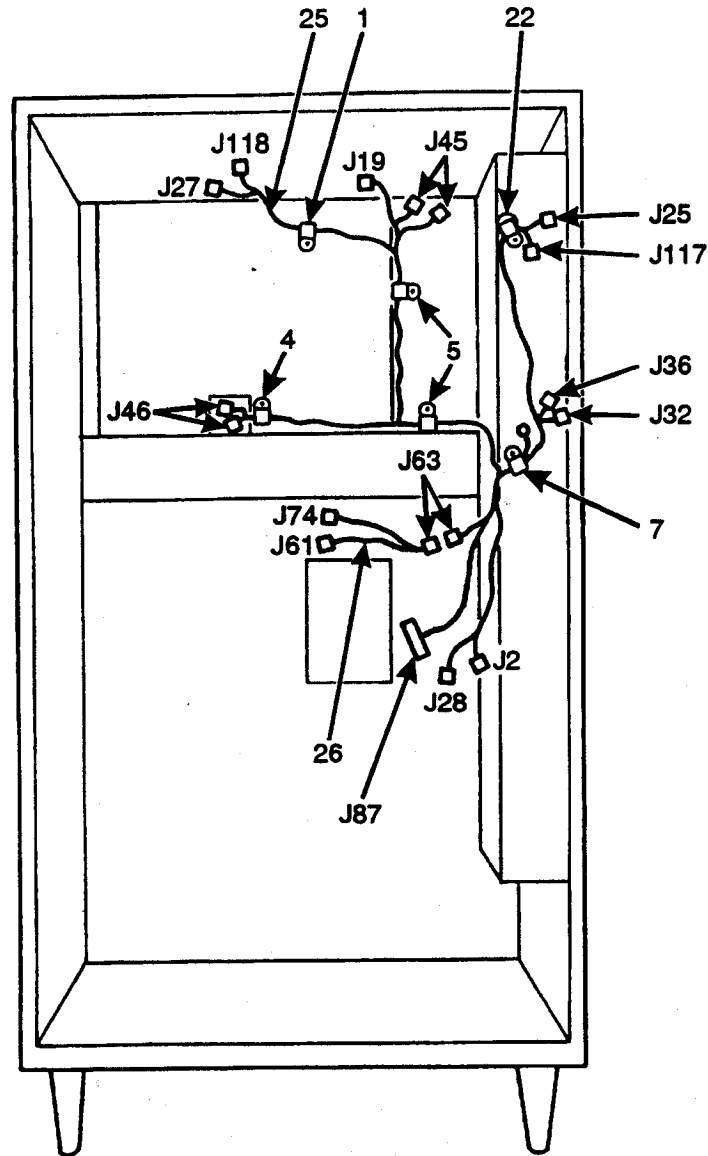


Figure 2. Harnesses, Connectors, and Clamps (Sheet 6 of 6)

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TABLE 2. HARNESSSES, CONNECTORS, AND CLAMPS

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	2342315	1/4" "J" CLAMP	-
2	6239026	HARNESS - AUTO DOOR (OPTIONAL)	1
3	6239042	HARNESS - DISPENSER	1
4	1452139	3/8" "J" CLAMP	-
5	6231035	3/4" "J" CLAMP	-
6	4732024	1/2" "J" CLAMP	-
7	4305043	1" "J" CLAMP	-
8	6239016	HARNESS - BREWER	1
9	6239046	HARNESS - SERVICE LIGHT SWITCH - U.S.	1
	6239045	HARNESS - SERVICE LIGHT SWITCH - ARG./AUS./FR./GER./N.Z./SP./U.K.	1
10	1472261	CABLE ASSEMBLY - 34 CONDUCTOR	1
11	6239020	HARNESS - VALIDATOR - U.S.	1
	6239001	HARNESS - POWER SUPPLY AND INTERLOCK - ARG./AUS./FR./GER./N.Z./SP./U.K.	
12	6239039	HARNESS - DC POWER	1
13	6237263	JUMPER - BEAN LIGHT	1
14	6239004	HARNESS - COIN HANDLING - U.S.	1
	6239002	HARNESS - EXEC - ARG./AUS./FR./GER./N.Z./SP./U.K.	
15	6239007	HARNESS - COIN AND WHIPPER - U.S.	1
	6239005	HARNESS - WHIPPER INTERFACE - ARG./AUS./FR./GER./N.Z./SP./U.K.	
16	6231312	POWER CORD - W/CORD CAP - FR./GER./SP./ARG.	1
	6231465	POWER CORD - W/BSI PLUG - U.K.	
	6231534	POWER CORD ASSY - AUS./N.Z.	
	9984091	CORD ASSEMBLY - POWER - U.S./MEX.	
17	6233111	HARNESS - MUG SENSOR (OPTIONAL)	1
18	4751060	5/8" "J" CLAMP	-
19	6239018	JUMPER - DOOR SWITCH	1
20	3156032	JUMPER - FILTER AND FLUORESCENT LIGHT	1
21	6239008	HARNESS - CABINET - AC - 2	1
22	1411122	MOUNT - HARNESS EDGE	-
23	6239040	HARNESS - TEMP SENS/FLOAT SWITCH	1
24	6239025	CABLE ASSEMBLY - 16 CONDUCTOR	1
25	6239043	HARNESS - CABINET - AC - 1	1
26	6239013	HARNESS - AIR VALVE AND PAPER SELECT (OPTIONAL)	1

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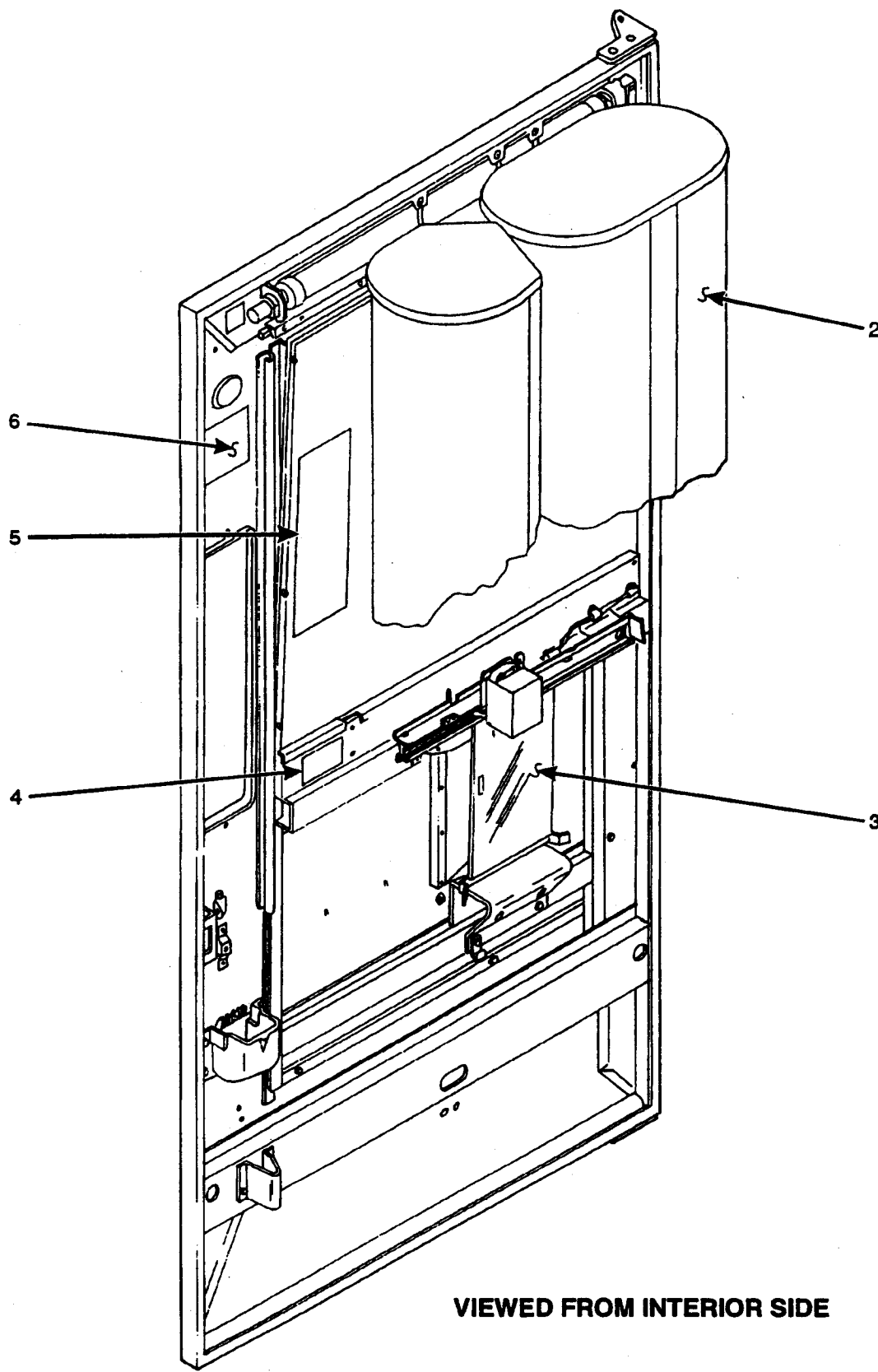
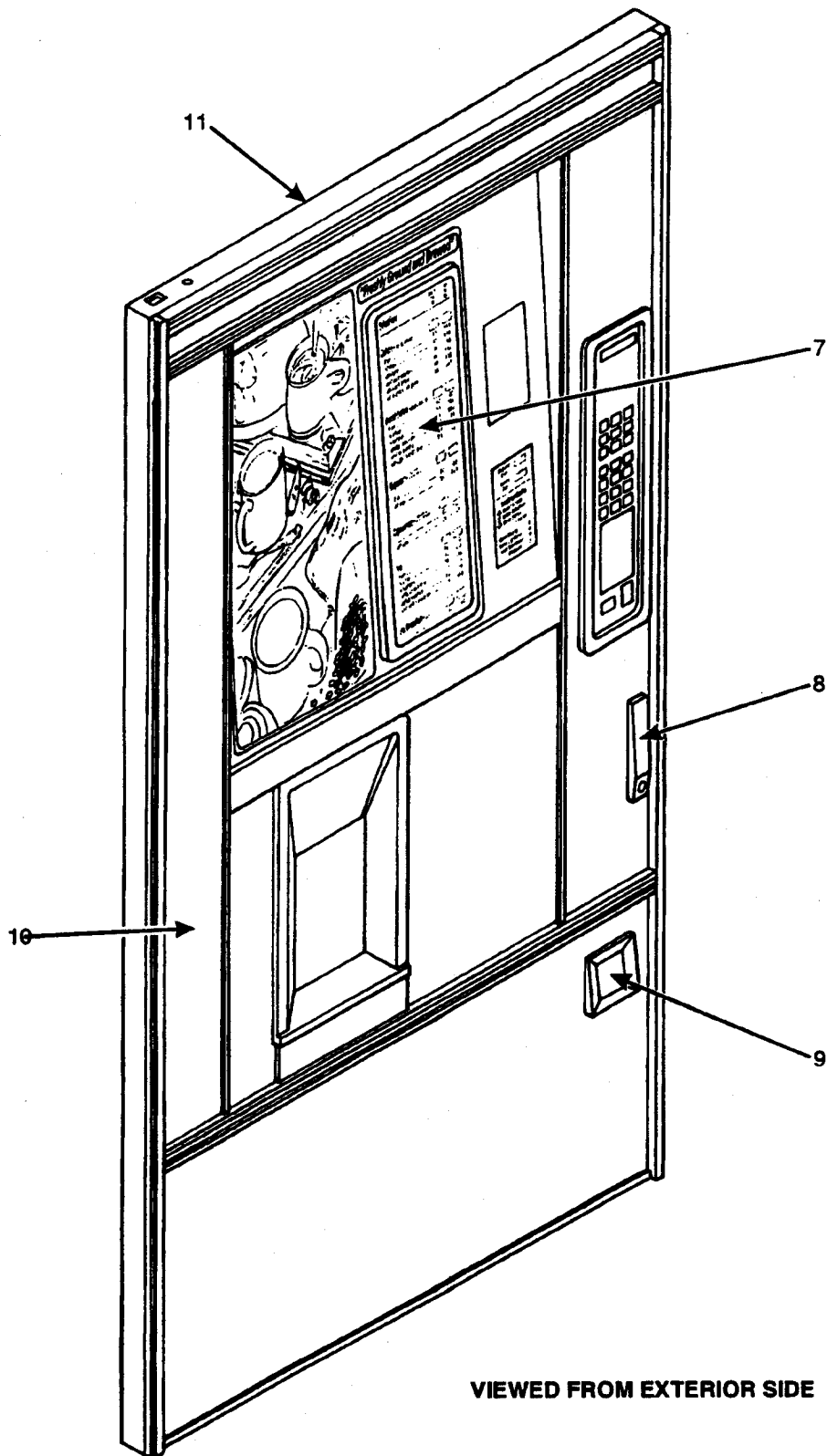


Figure 3. Door Assembly (Sheet 1 of 2)

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VIEWED FROM EXTERIOR SIDE

Figure 3. Door Assembly (Sheet 2 of 2)

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TABLE 3. DOOR ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	-	FLUORESCENT LAMP ASSEMBLY AND BALLAST (SEE FIGURE 9)	-
2	-	MECH AND CANISTER ASSEMBLY (SEE FIGURE 7)	-
3	-	DELIVERY DOOR (SEE FIGURE 8)	-
4	6232170	LABEL - LATCH RELEASE - AUS./N.Z./U.K./U.S.	1
	6232126	LABEL - LATCH RELEASE - GER.	
	6232127	LABEL - LATCH RELEASE - FR.	
	6232281	LABEL - LATCH RELEASE - ARG./MEX./SP.	
5	6232190	LABEL - MENU - AUS./N.Z./U.K./U.S.	1
	6232516	LABEL - MENU - GER.	
	6232517	LABEL - MENU - FR.	
	6232519	LABEL - MENU - ARG	
	6232522	LABEL - MENU - MEX./SP.	
6	6232513	LABEL - SANITATION - AUS./N.Z./U.K./U.S.	1
	6232142	LABEL - SANITATION - GER.	
	6232286	LABEL - SANITATION - SPANISH - ARG./MEX./SP.	
	6232143	LABEL - SANITATION - FR.	
7	-	DISPLAY ASSEMBLY (SEE FIGURE 10)	-
8	-	DOOR LOCK AND HANDLE ASSEMBLY (SEE FIGURE 6)	-
9	-	COIN RECEPTACLE ASSEMBLY (SEE FIGURE 5)	-
10	-	TRIM COMPONENTS (SEE FIGURE 4)	-
11	6232001	WELD ASSEMBLY - DOOR WELD	1

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TABLE 3-1. BAG ASSEMBLY PARTS: INSERTS

NOTE: Parts not shown

DESCRIPTION	PART NUMBERS					
	AUSTRALIA & NEW ZEALAND	U.S.	FRANCE	GERMANY	MEXICO & SPAIN	U.K.
SELECTIONS	6232050	6232050	N/A	6232134	N/A	6232050
SELECTIONS - COFFEE - TOP	N/A	N/A	6232245	N/A	6232264	N/A
COFFEE - SELECTION A	N/A	6232051	6232246	6232136	6232265	6232050
DECAF - SELECTION B	N/A	6232052	N/A	6232140	6232266	6232151
COFFEE - SELECTION B	N/A	N/A	6232247	N/A	N/A	N/A
INTERNATIONAL COFFEE - SELECTION C	6232055	6232055	N/A	6232139	N/A	6232055
COFFEE - SELECTION C	N/A	N/A	6232248	N/A	6232267	6232320
BLANK "C" SELECTION	N/A	6232253	N/A	N/A	6232253 (SPAIN ONLY)	N/A
ESPRESSO - SELECTION D	6232207	6232207	N/A	6232195	6232268	6232207
CAPPUCCINO - SELECTION E	6232157	6232054	6232251	6232307	6232269	6232157
TEA - SELECTION F	N/A	6232056	N/A	6232141	N/A	N/A
TEA - LEAF - SELECTION F	N/A	N/A	N/A	N/A	N/A	6232152
TEA - LARGE - SELECTION F	N/A	N/A	N/A	N/A	6232308	N/A
COFFEE - SELECTION F	N/A	N/A	6232249	N/A	6232270	N/A
SELECTIONS - LOWER 2ND	N/A	N/A	6232252	N/A	6232271	N/A
HOT CHOCOLATE - SELECTION G	6232057	6232057	6232108	6232137	6232272	6232057
SOUP - SELECTION H	6232058	6232058	6232106	6232138	6232273	6232058
BLANK	N/A	N/A	6232256	N/A	6232256	N/A
HOT WATER/CUP ONLY (OPTIONAL)	N/A	6232215	6232217	6232216	6232274	6232215

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TABLE 3-2. BAG ASSEMBLY PARTS: OTHER

NOTE: Parts not shown

DESCRIPTION	PART NUMBERS				
	U.S.	FRANCE	GERMANY	SPAIN	U.K.
LABEL - EVERPURE	3158026	3158026	3158026	3158026	3158026
FEATURE EXPLANATION SHEET	6230007	N/A	N/A	N/A	6230007
SPECIAL LABEL PLACEMENT INSTRUCTIONS	6230008	N/A	N/A	N/A	6230008
DOCUMENTATION PACKAGE	6230059	6230059	6230059	6230059	6230059
LABEL - "SAVE — WHEN USING MUG"	6230066	N/A	N/A	N/A	N/A
LABEL - "ALWAYS GOOD VALUE"	6230067	N/A	N/A	6230090	6230067
LABEL - FRENCH VANILLA INT'L COFFEE	6230071	N/A	N/A	N/A	N/A
LABEL - SUISSE MOCHA INT'L COFFEE	6230072	N/A	N/A	N/A	N/A
LABEL - CAFE' VIENNA INT'L COFFEE	6230073	N/A	N/A	N/A	N/A
BROCHURE - INTERNATIONAL COFFEES	6230074	N/A	N/A	N/A	N/A
WIRE DIAGRAM	6230075	6230024	6230024	6230014	6230023
DISPLAY PLATE FOR SPECIAL LABELS	6232041	6232041	6232041	6232041	6232041
LABEL - MUG OPTION	6232061	6232130	6232173	6232296	6232061
LABEL - WINNERS MODE	6232062	6232131	6232128	6232297	6232062
LABEL - SAVE 5PF WHEN USING MUG	N/A	N/A	6232198	N/A	N/A
LABEL - SAVE 10PF WHEN USING MUG	N/A	N/A	6232218	N/A	N/A
LABEL - SAVE — WHEN USING MUG	N/A	N/A	N/A	6232298	N/A
LABEL - PRICE 5¢ - 10¢, \$1.05 TO \$1.75	6232087	N/A	N/A	N/A	N/A
LABEL - COFFEE SELECTIONS ALTERNATE	N/A	6232228	6232064	6232299	6232175
LABEL - SELECTION - BLANK	6232086	N/A	N/A	N/A	N/A

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TABLE 3-2. BAG ASSEMBLY PARTS: OTHER (CONTINUED)

NOTE: Parts not shown

DESCRIPTION	PART NUMBERS				
	U.S.	FRANCE	GERMANY	SPAIN	U.K.
LABEL - ½ COVERUP FOR SECOND CUP SIZE	6232088	6232088	6232088	6232088	6232088
REMOVAL TOOL - IMPELLER (SEE FIGURE 27-4 FOR LOCATION)	6237117	6237117	6237117	6237117	6237117
VINYL CAP	6237347	6237347	6237347	6237347	6237347
LABEL - CUP SIZE AND PRICE - 20¢ TO \$1.00	6232080	N/A	N/A	N/A	N/A
NOZZLE - DISPENSING - F.D. COFFEE	N/A	N/A	N/A	N/A	6237080
NOZZLE - DISPENSING - CANISTER	6237063	6237063	6237063	6237063	6237063
PLUG - AUGER	N/A	N/A	N/A	N/A	6237046
LABEL - CUP SIZE AND PRICE - 46P TO 75P	N/A	N/A	N/A	N/A	(OPTION) 6232123
LABEL - CUP SIZE AND PRICE - 36P TO 45P	N/A	N/A	N/A	N/A	6232124
LABEL - PRICE - 5P TO 36P	N/A	N/A	N/A	N/A	6232125
LABEL - CUP SIZE AND PRICE - 1,00 TO 2,35	N/A	6232509	N/A	N/A	N/A
LABEL - CUP SIZE AND PRICE - 2,40 TO 5,00	N/A	(OPTION) 6232112	N/A	N/A	N/A
LABEL - CUP SIZE AND PRICE - 05 TO 1,00DM	N/A	N/A	6232176	N/A	N/A
LABEL - CUP SIZE AND PRICE - 1,05 TO 2,00DM	N/A	N/A	6232510	N/A	N/A
LABELS - VOL. 4CL TO 16CL	6232259	N/A	N/A	6232259	N/A
LABEL - INSTR - COFFEE	N/A	N/A	N/A	N/A	6232150
LABEL - INSTR - DECAF	N/A	N/A	N/A	N/A	6232151
LABEL - SOUP - ALTERNATE CHOICES	N/A	6232161	6232184	6232303	6232177
LABEL - DRINK TYPE	N/A	6232258	N/A	6232302	N/A
LABEL - COFFEE GROUNDS TYPE	N/A	6232260	N/A	6232300	N/A
LABEL - CUP SIZE AND PRICE - 25 TO 125 PESETAS	N/A	N/A	N/A	6230091	N/A

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TABLE 3-2. BAG ASSEMBLY PARTS: OTHER (CONTINUED)

NOTE: Parts not shown

DESCRIPTION	PART NUMBERS			
	NEW ZEALAND	AUSTRALIA	MEXICO	ARGENTINA
LABEL - EVERPURE	3158026	3158026	3158026	3158026
FEATURE EXPLANATION SHEET	6230007	6230007	6230007	N/A
SPECIAL LABEL PLACEMENT INSTRUCTIONS	6230008	6230008	6230008	6230008
DOCUMENTATION PACKAGE	6230059	6230059	6230059	6230059
LABEL - "SAVE — WHEN USING MUG"	N/A	N/A	N/A	N/A
LABEL - "ALWAYS GOOD VALUE"	6230067	6230067	6230090	6230090
LABEL - FRENCH VANILLA INT'L COFFEE	N/A	N/A	N/A	N/A
LABEL - SUISSE MOCHA INT'L COFFEE	N/A	N/A	N/A	N/A
LABEL - CAFE' VIENNA INT'L COFFEE	N/A	N/A	N/A	N/A
BROCHURE - INTERNATIONAL COFFEES	N/A	N/A	N/A	N/A
WIRE DIAGRAM	6230023	6230023	6230084	6230019
DISPLAY PLATE FOR SPECIAL LABELS	6232041	6232041	6232041	6232041
LABEL - MUG OPTION	6232061	6232061	6232296	6232296
LABEL - WINNERS MODE	6232062	6232062	6232297	6232297
LABEL - SAVE 5PF WHEN USING MUG	N/A	N/A	N/A	N/A
LABEL - SAVE 10PF WHEN USING MUG	N/A	N/A	N/A	N/A
LABEL - SAVE — WHEN USING MUG	N/A	N/A	6232298	N/A
LABEL - PRICE 5¢ - 10¢, \$1.05 TO \$1.75	N/A	6232087	N/A	6232087
LABEL - COVER UPS - HOT DRINK	N/A	6232175	N/A	N/A
LABEL - SELECTION - BLANK	6232086	6232086	N/A	N/A
LABEL - SELECTION - SPANISH	N/A	N/A	6232299	N/A
LABEL - ½ COVERUP FOR SECOND CUP SIZE	6232088	6232088	6232088	6232088
REMOVAL TOOL - IMPELLER (SEE FIGURE 27-4 FOR LOCATION)	6237117	6237117	6237117	6237117
VINYL CAP	6237347	6237347	6237347	6237347
LABEL - CUP SIZE AND PRICE - 20¢ TO \$1.00	6232080	6232080	N/A	N/A
NOZZLE - DISPENSING - F.D. COFFEE	6237080	6237080	N/A	N/A
NOZZLE - DISPENSING - CANISTER	6237063	6237063	6237063	6237063
SUP SET - LOW VLTG SEL SW	N/A	N/A	6230095	N/A
DUAL BREWER SUPPLEMENT	N/A	N/A	N/A	6230057
PLUG - AUGER	6237046	6237046	N/A	N/A
HOUSING - SPRING	N/A	6232089	N/A	N/A
LABEL - CUP SIZE AND PRICE - 46P TO 75P	N/A	N/A	N/A	N/A
LABEL - CUP SIZE AND PRICE - 36P TO 45P	N/A	N/A	N/A	N/A
LABEL - PRICE - 5P TO 36P	N/A	N/A	N/A	N/A

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TABLE 3-2. BAG ASSEMBLY PARTS: OTHER (CONTINUED)

NOTE: Parts not shown

DESCRIPTION	PART NUMBERS			
	NEW ZEALAND	AUSTRALIA	MEXICO	ARGENTINA
LABEL - CUP SIZE AND PRICE - 1,00 TO 2,35	N/A	N/A	6232509	N/A
LABEL - CUP SIZE AND PRICE - 2,40 TO 5,00	N/A	N/A	N/A	N/A
LABEL - CUP SIZE AND PRICE - 05 TO 1,00DM	N/A	N/A	N/A	N/A
LABEL - PRICE SHEET - HIGH - CUP SZ	N/A	N/A	6232524	N/A
LABEL - CUP SIZE AND PRICE - 1,05 TO 2,00DM	N/A	N/A	N/A	N/A
LABEL - CUP SIZE AND PRICE - BLANK	N/A	N/A	N/A	6232080
LABEL - INSTR - COFFEE	6232150	6232150	N/A	N/A
LABEL - INSTR - DECAF	6232151	6232151	N/A	N/A
LABEL - SOUP - ALTERNATE CHOICES	6232177	6232177	6232303	6232303
LABEL - DRINK TYPE	N/A	N/A	6232302	N/A
LABEL - COFFEE GROUNDS TYPE	N/A	N/A	6232300	N/A
LABEL - CUP SIZE AND PRICE - 25 TO 125 PESETAS	N/A	N/A	6230091	N/A

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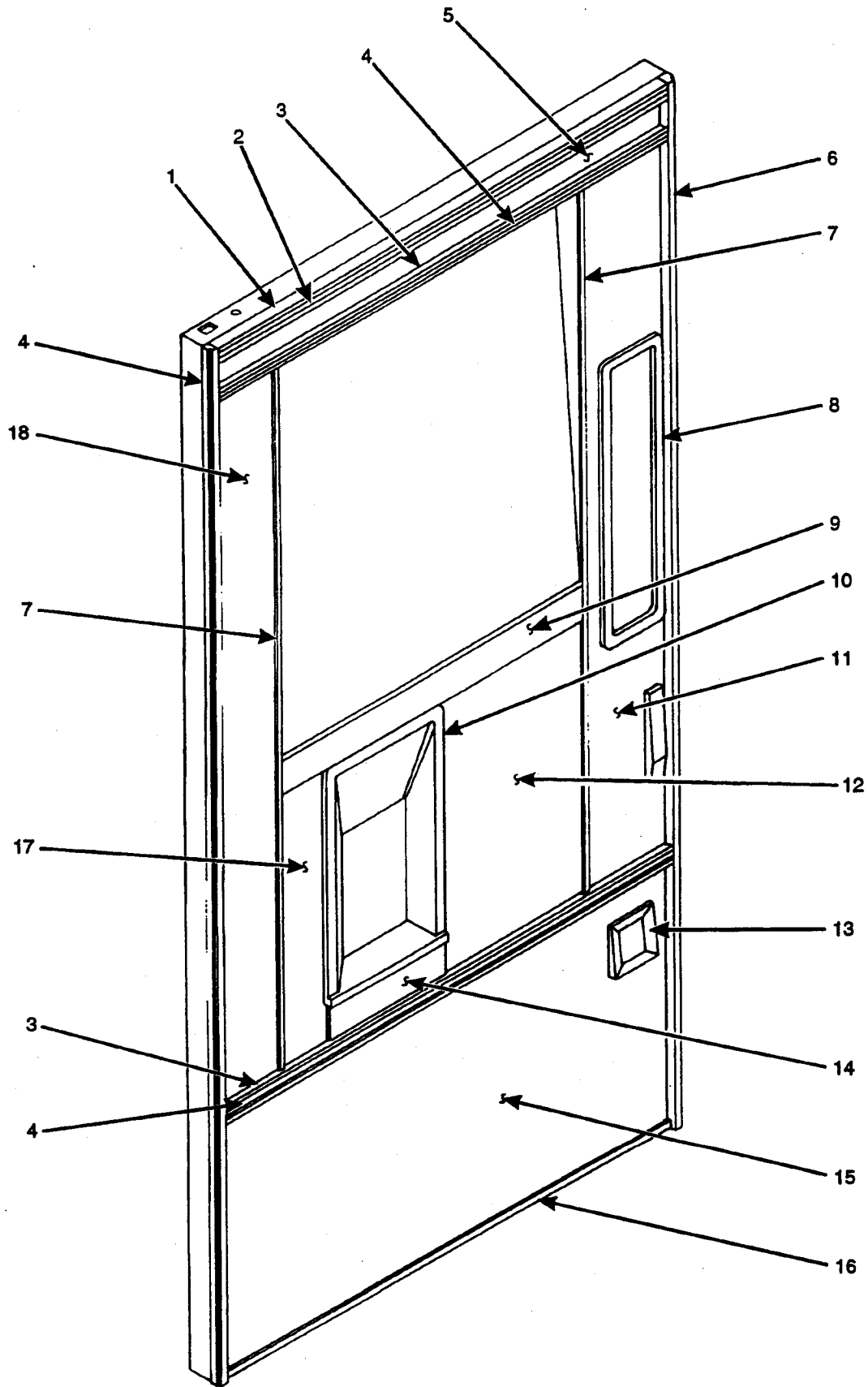


Figure 4. Trim Components (Sheet 1 of 2)

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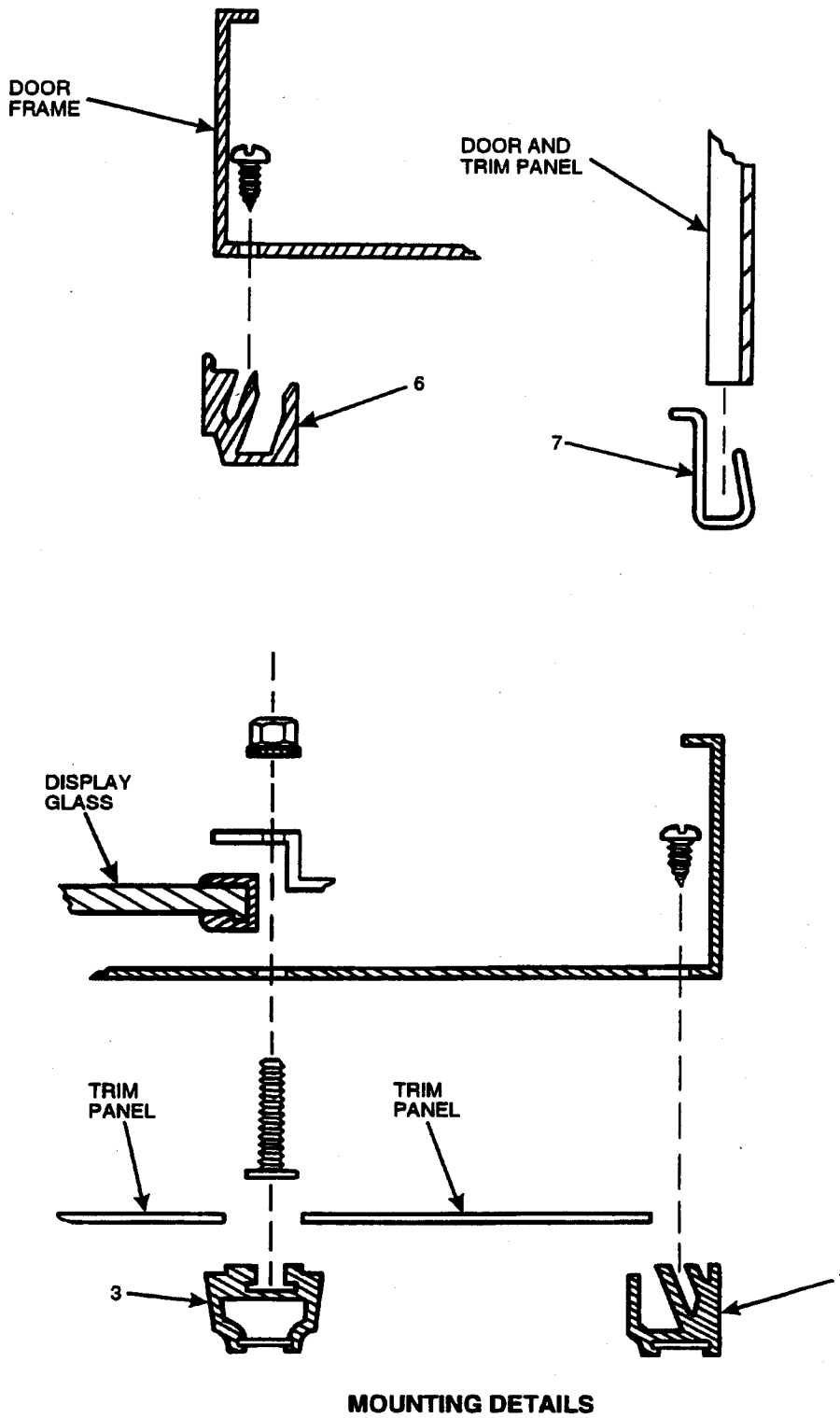


Figure 4. Trim Components (Sheet 2 of 2)

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TABLE 4. TRIM COMPONENTS

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1302484 (CLEAR)* 1452229 (BLACK)**	TRIM - DOOR - TOP AND BOTTOM	1
		MOUNTING HARDWARE	
2	1302479	TRIM INSERT - BLACK	1
3	1302478 (CLEAR)	TRIM - DOOR - HORIZONTAL	2
		MOUNTING HARDWARE	
4	1302479	TRIM INSERT - BLACK	1
5	1452225	PANEL - TOP - TRIM - BLACK EMBOSSED	1
6	1302409 (CLEAR)* 1452203 (BLACK)**	TRIM - DOOR SIDE	2
		MOUNTING HARDWARE	
7	3152560	TRIM - VERTICAL	2
		MOUNTING HARDWARE	
8	1472023	FRAME - MONETARY	1
	1472132	SCREW, #6-32 X 1/4 PHS, T/C, PHILLIPS	10
9	6232186	TRIM - HORIZONTAL - GLASS	1
10	3152045	FRAME - CUP DELIVERY DOOR	1
		MOUNTING HARDWARE	
11	6232114	TRIM PANEL - R.H. STERLING	1
12	6232015	TRIM PANEL - CENTER - RIGHT	1
13	1472036	TRIM - COIN RECEPTACLE	1
		MOUNTING HARDWARE	
14	6232012	TRIM - FILLER	1
		MOUNTING HARDWARE	
15	6232066	TRIM PANEL - BOTTOM - STERLING	1
16	6232099	EDGE PROTECTOR	1
		MOUNTING HARDWARE	
17	6232014	TRIM PANEL - CENTER LEFT - STERLING	1
18	6232039	TRIM PANEL - L.H. STERLING	1

*IMPERIAL CROWN ONLY

**SIGNATURE AND SERIES 2000 ONLY

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TABLE 5. COIN RECEPTACLE ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	1472035	TRIM ASSEMBLY - COIN CUP (INCLUDES INDEX NUMBERS 2 THROUGH 5)	1
2	1472036	TRIM COIN RECEPTACLE	1
3	4245084	SHAFT - DOOR - COIN RETURN	1
4	4245083	SPRING - COIN RETURN DOOR	1
5	4245082	GATE - COIN RETURN	1
6	4245081	CUP COIN RETURN	1
7		SCREW, #8-32 X 1/2 PHS S/T	4
8	2302053	SPACER - CUP	4

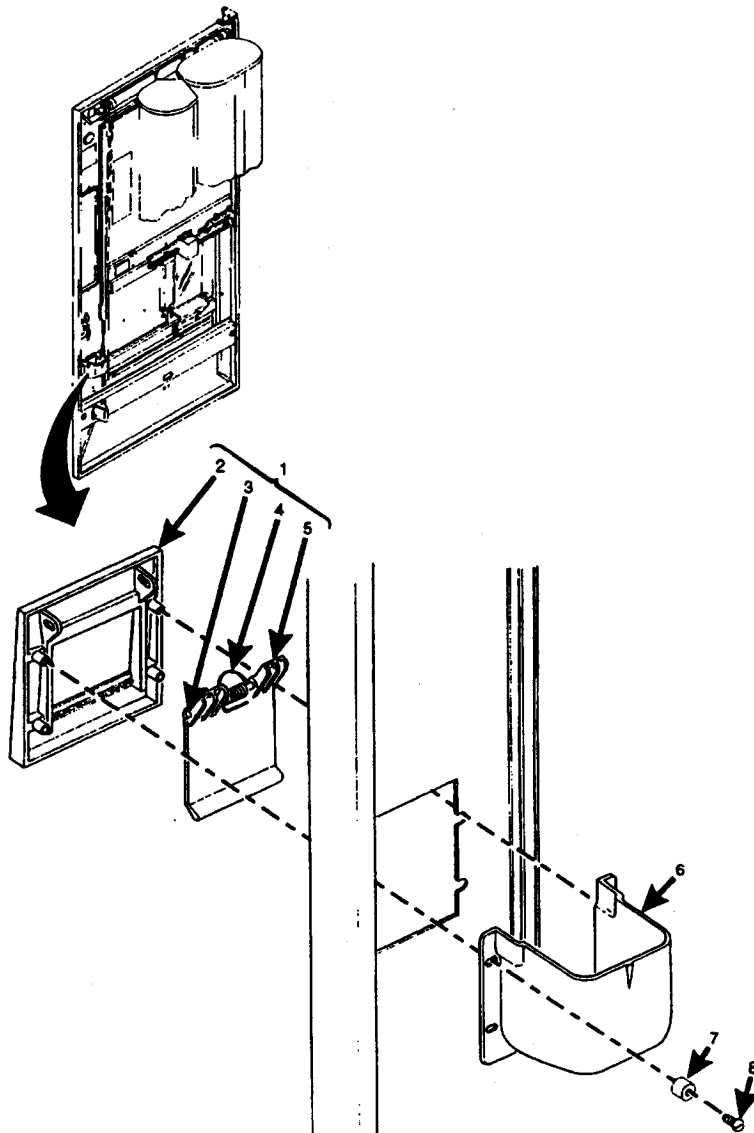


Figure 5. Coin Receptacle Assembly

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TABLE 6. DOOR LOCK ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	REF	DOOR LOCK AND HANDLE ASSEMBLY (SEE FIGURE 6-1 FOR DETAILS)	1
2	1472178	LOCKBAR ASSEMBLY	1
3	-	SCREW	1
4	1472250	GUIDE - LOCK BAR	1

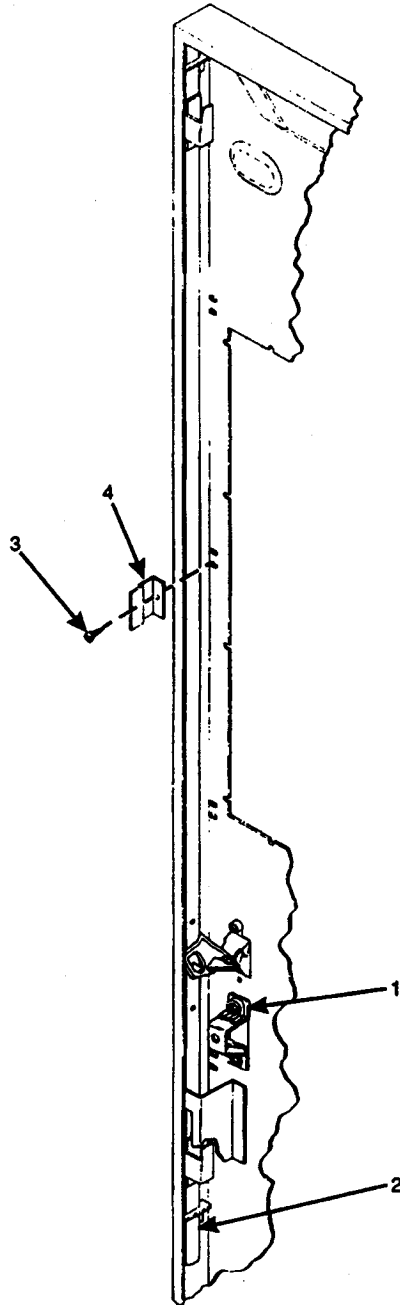


Figure 6. Door Lock Assembly

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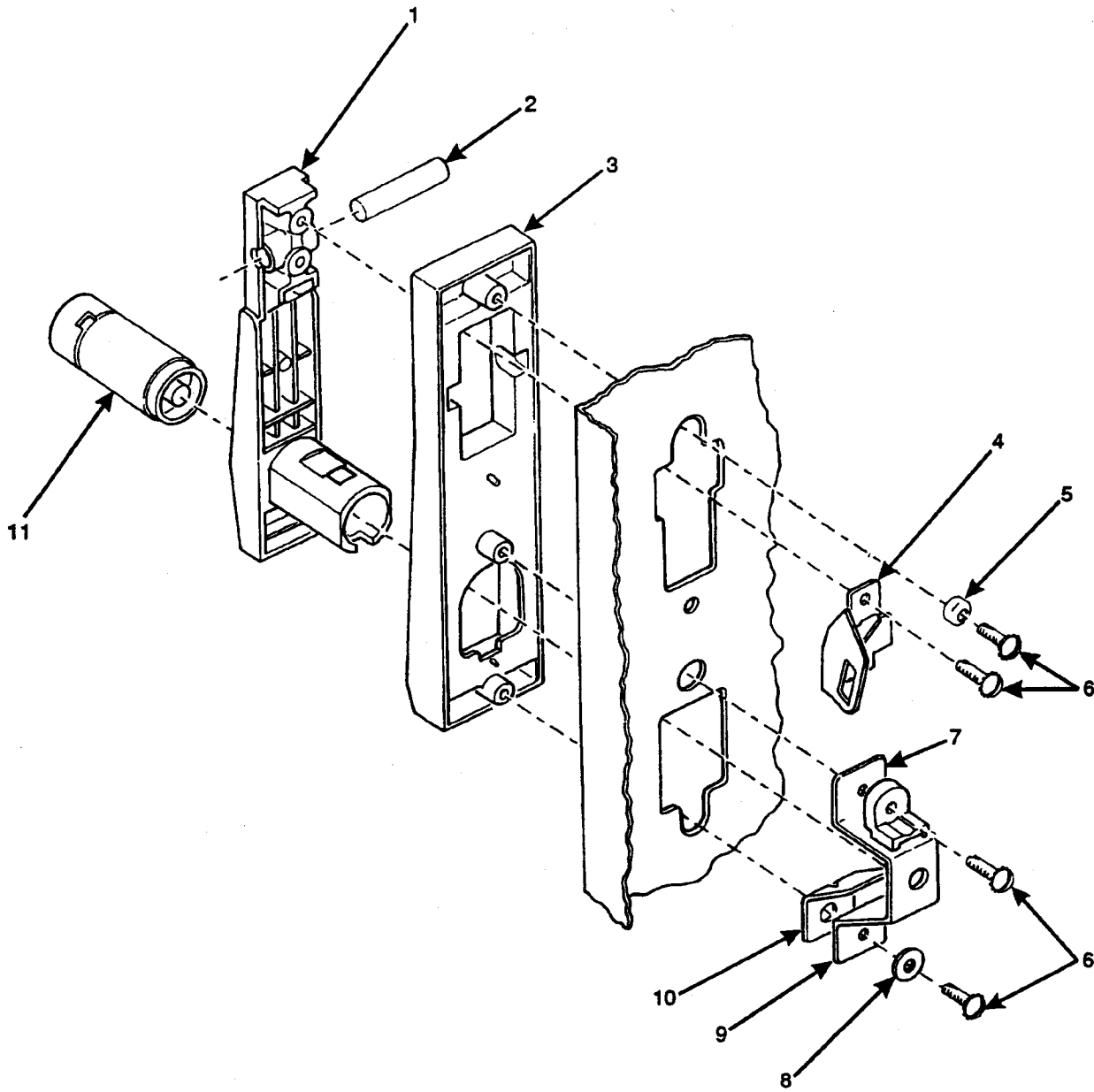


Figure 6-1. Door Lock and Handle Assembly

Hot Drink Center Parts Manual

TABLE 6-1. DOOR LOCK AND HANDLE ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	1172190	LEVER - LOCK	1
2	1302291	PIVOT - LEVER LOCK	1
3	1172191	BASE - LEVER LOCK	1
4	2272052	ACTUATOR ASSEMBLY - LOCK BAR	1
5	1302289	CUP SPACER	2
6	1217161	SCREW, #10-32 X 1/2 RHS W/LW	5
7	1302326	SHIELD - LATCH	1
8	9900121	WASHER - STEEL - 7/16 X .203 X .032	1
9	1302324	CATCH - DOOR LATCH	1
10	1302290	LATCH - LOCK LOWER	1
11	9992400	CYLINDER - LOCK	1
	3112163	VAN LOCK	(OPT)
-	3112164	KEY (NOT SHOWN)	1
		VAN LOCK APPLICATION (NOT SHOWN)	(OPT)

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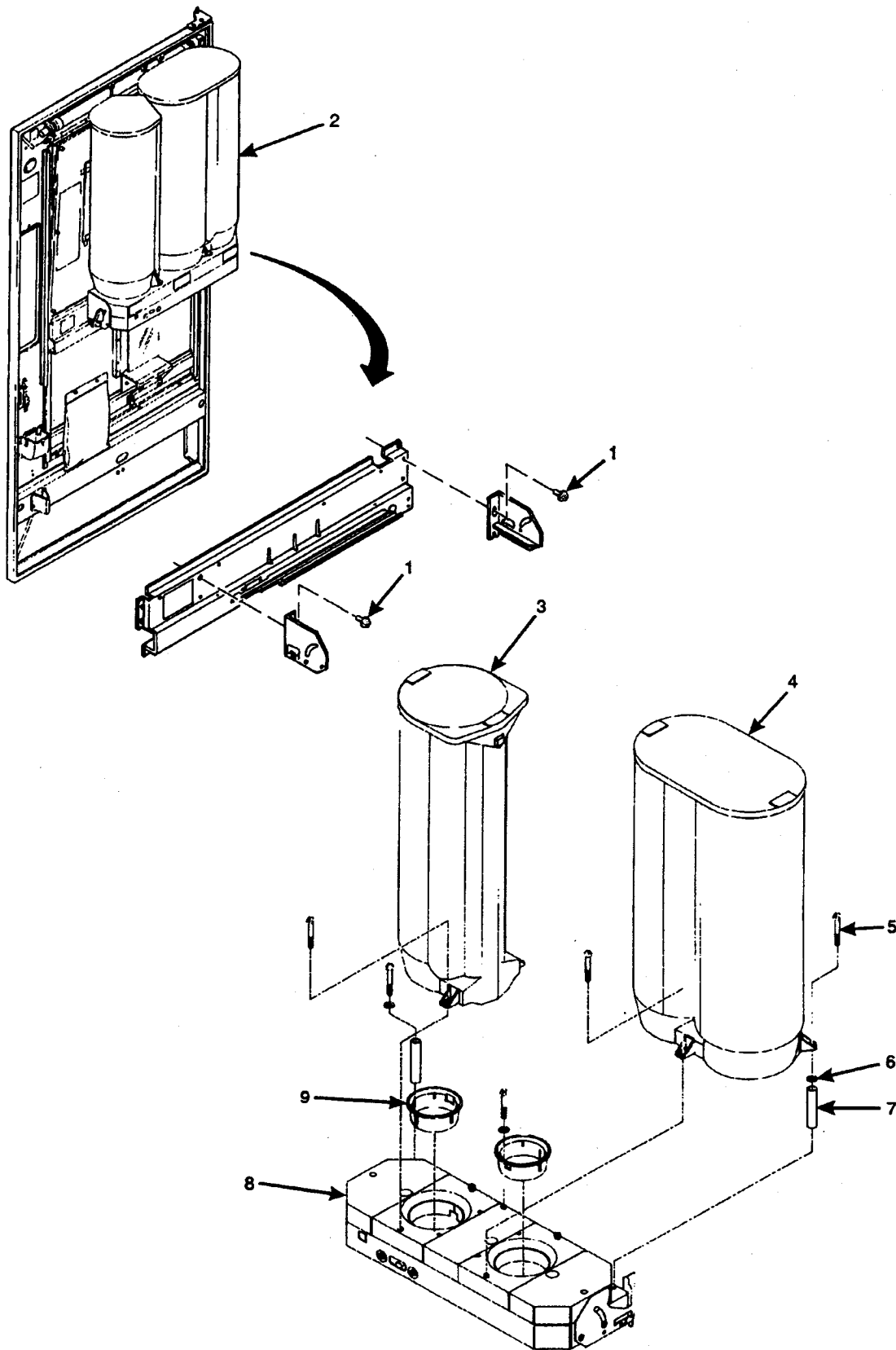


Figure 7. Mech And Canister Assembly - 11 Column

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TABLE 7. MECH AND CANISTER ASSEMBLY - 11 COLUMN

INDEX	PART NUMBER	DESCRIPTION	QTY.
1		BOLT	2
2	6233100	MECH AND CANISTER ASSEMBLY (INCLUDES INDEX NUMBERS 3 THROUGH 9)	1
3	6233103	TURRET AND CANISTER ASSEMBLY - 4 COLUMN (SEE FIGURE 7-1 FOR DETAILS)	1
4	6233102	TURRET AND CANISTER ASSEMBLY - 7 COLUMN (SEE FIGURE 7-2 FOR DETAILS)	1
5	6233077	BOLT - #1/4 X 20 X 2	5
6	6131066	5/8 X .265 X .048 WASHER - ZINC	3
7	6263002	SPACER - .277 ID X .37	2
8	6233101	MECHANISM ASSEMBLY (SEE FIGURE 7-3 FOR DETAILS)	1
9	6233007	FUNNEL - 3.25"	2

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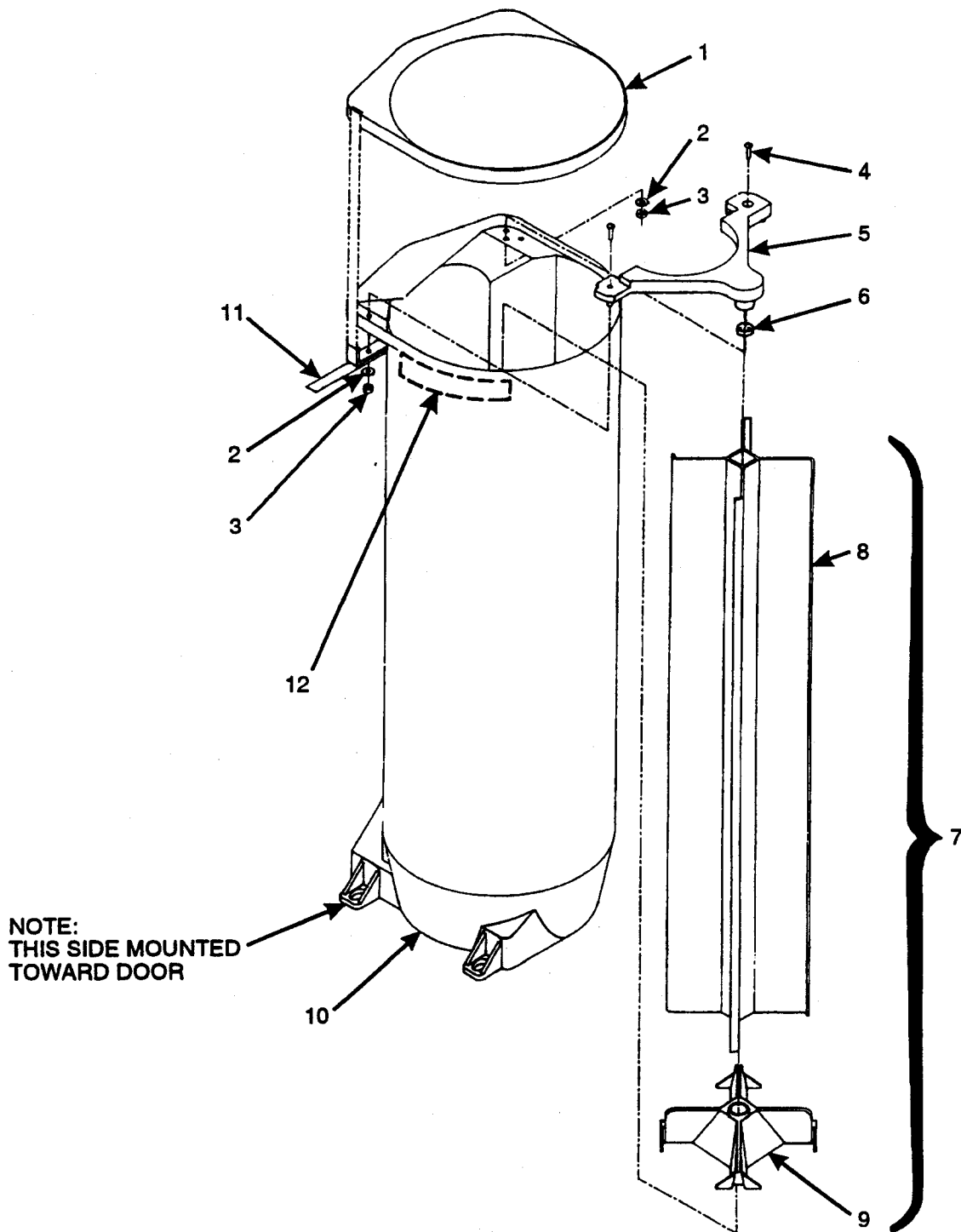


Figure 7-1. Turret And Canister Assembly - 4 Column

Hot Drink Center Parts Manual

TABLE 7-1. TURRET AND CANISTER ASSEMBLY - 4 COLUMN

INDEX	PART NUMBER	DESCRIPTION	QTY.
	6233103	TURRET AND CANISTER ASSEMBLY - 4 COLUMN	REF
1	6233089	LID - CANISTER - 4	1
2	6138181	WASHER PLATE	2
3	9900081	NUT - #8-32 KEPS	2
4	9900115	SCREW - #8-32 X 3	2
5	6233030	BEARING TURRET	1
6	2302053	SPACER CUP	1
7	6233109	TURRET ASSEMBLY 1B (INCLUDES INDEX NUMBERS 8 AND 9)	1
8	6233061	TURRET CENTER	1
9	6233048	BASE - TURRET	1
10	6233088	CANISTER - CUP - 4	1
11	6233080	STRAP - CANISTER	1
12	6233095	LABEL - FILL LINE - AUS./N.Z./U.K./U.S.	1
	6233096	LABEL - FILL LINE - FR.	
	6233097	LABEL - FILL LINE - GER.	
	6233098	LABEL - FILL LINE - ARG./MEX./SP.	

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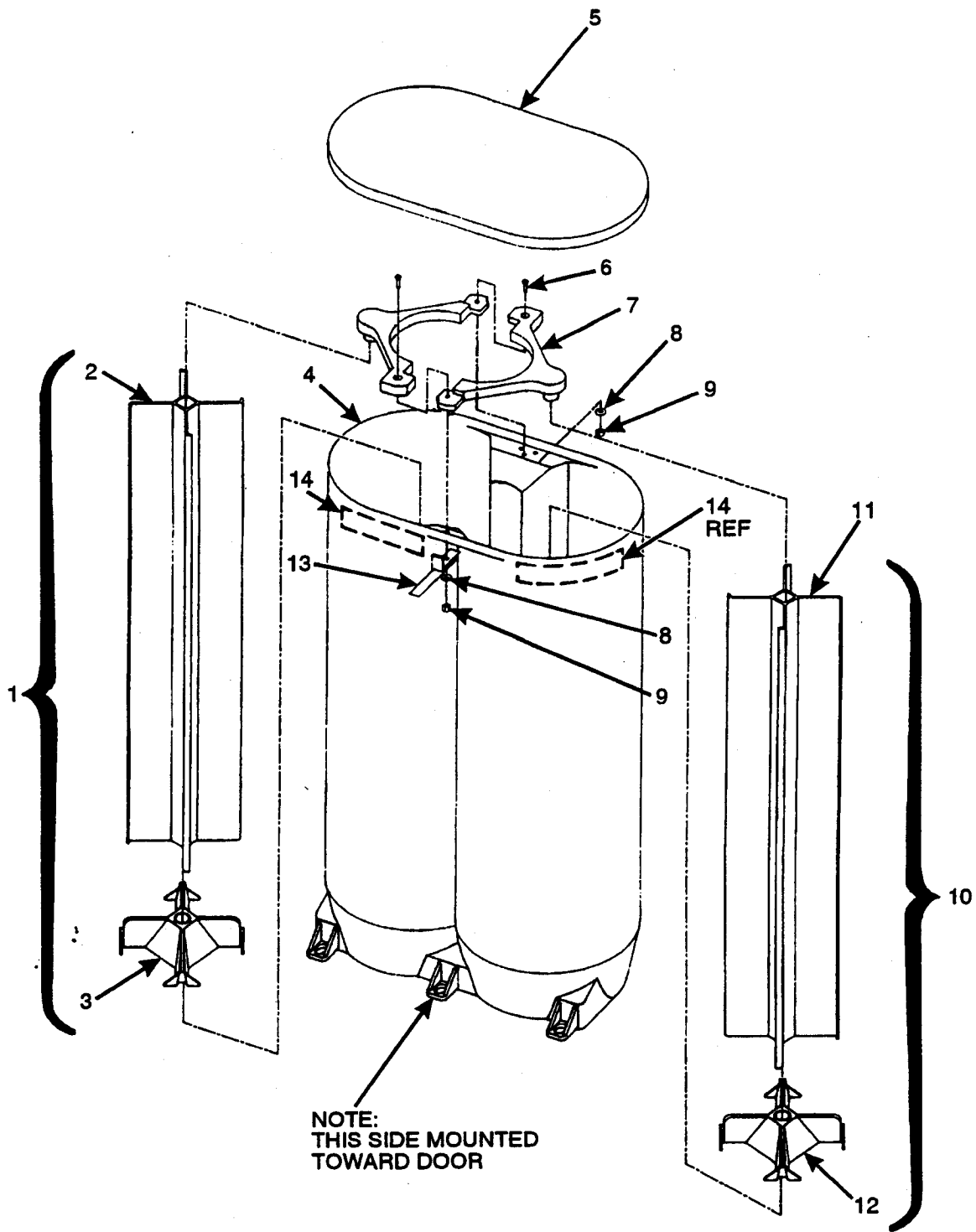


Figure 7-2. Turret And Canister Assembly - 7 Column

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TABLE 7-2. TURRET AND CANISTER ASSEMBLY - 7 COLUMN

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6233102	TURRET AND CANISTER ASSEMBLY - 7 COLUMN	REF
1	6233108	TURRET ASSEMBLY 1A (INCLUDES INDEX NUMBERS 2 AND 3)	1
2	6233061	TURRET CENTER	1
3	6233048	BASE - TURRET	1
4	6233092	CANISTER - CUP - 7	1
5	6233093	LID - CANISTER - 7	1
6	9900115	SCREW - #8-32 X 3	2
7	6233030	BEARING TURRET	2
8	6138181	WASHER PLATE	2
9	9900081	NUT - #8-32 KEPS	2
10	6233109	TURRET ASSEMBLY 1B (INCLUDES INDEX NUMBERS 11 AND 12)	1
11	6233061	TURRET CENTER	1
12	6233048	BASE - TURRET	1
13	6233080	STRAP - CANISTER	1
14	6233095	LABEL - FILL LINE - AUS./N.Z./U.K./U.S.	2
	6233096	LABEL - FILL LINE - FR.	
	6233097	LABEL - FILL LINE - GER.	
	6233098	LABEL - FILL LINE - ARG./MEX./SP.	

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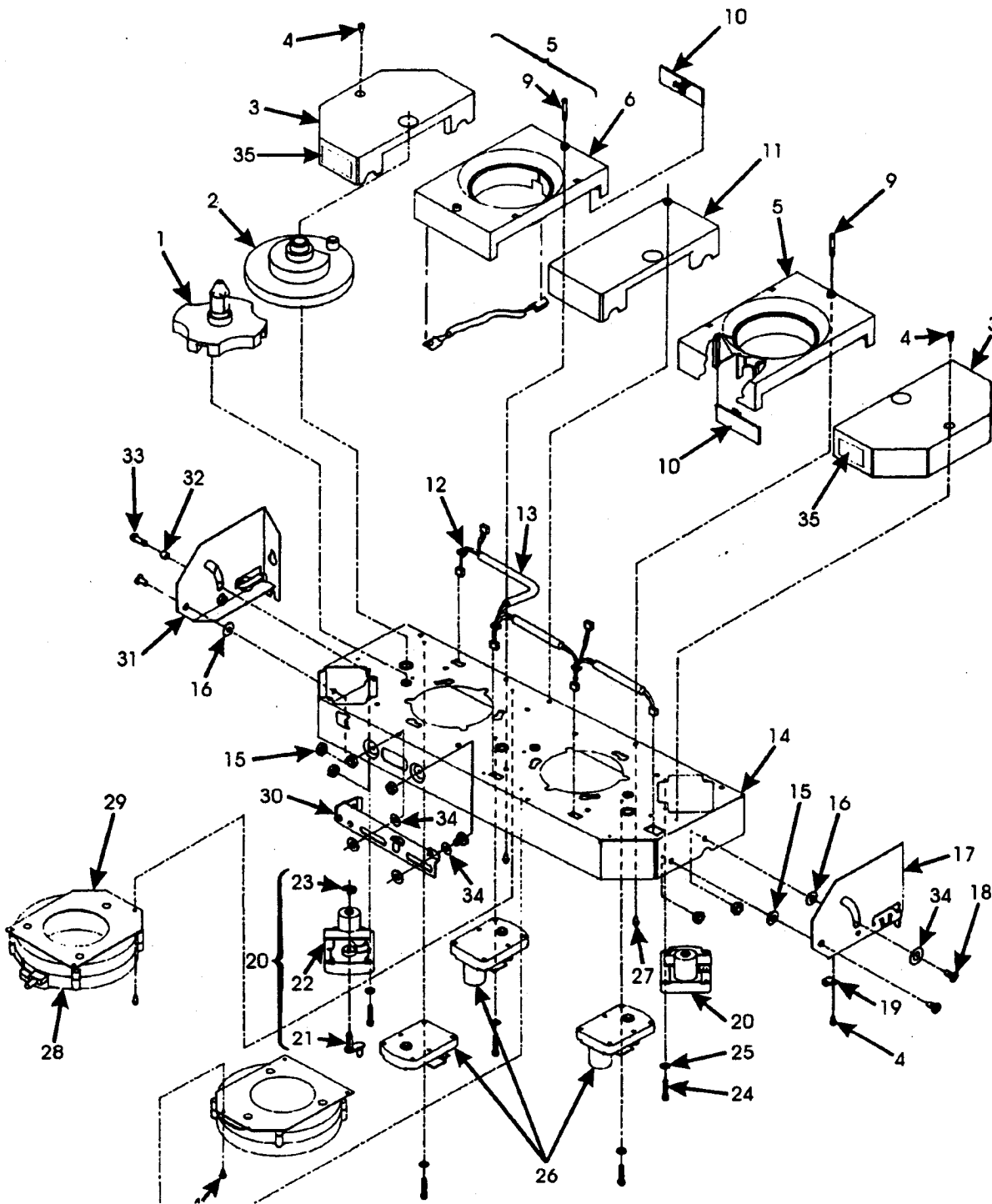


Figure 7-3. Mechanism Assembly

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TABLE 7-3. MECHANISM ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6233101	MECHANISM ASSEMBLY - 11 COLUMN	REF
1	6233014	INDEX PLATE - GENEVA	3
2	6233013	DRIVER - GENEVA	3
3	6233010	COVER - END	2
4	1451097	SCREW - #8-32 X .31 HEX HD T.F. - BLACK	9
5	6233104	COVER AND LED ASSEMBLY (INCLUDES INDEX NUMBERS 6 THROUGH 8)	2
6	6233012	COVER - CENTER	1
7	6233106	HARNESS - CUP DETECT/LED JUMPER	1
8	6233107	PCB ASSEMBLY - LED - CUP SENSOR	1
9	6233077	BOLT - #1/4 X 20 X 2.38 HHS	2
10	6233105	PCB ASSEMBLY - DETECTOR - CUP SENSOR	2
11	6233082	COVER - CENTER - MOTOR	1
12	6233072	GROMMET - STRAIN RELIEF	3
13	6239048	HARNESS - CUP MECHANISM	1
14	6233016	BASE PLATE - 11 COLUMN	1
15	4041241	NUT - 1/4 20 SELF LOCKING	8
16	6233028	BUSHING	7
17	6233039	BRACKET - MECHANISM MOUNTING - LEFT	1
18	6233021	SCREW-1/4 X 20 X .5 HEX HD	7
19	1452139	RETAINER - HARNESS	1
20	6233056	MOTOR AND CRANK ARM ASSEMBLY (INCLUDES INDEX NUMBERS 21 THROUGH 23)	2
21	6233058	CRANK ARM AND ROLLER ASSEMBLY	1
22	1477112	MOTOR AND PCB ASSEMBLY	1
23	9900113	RETAINING RING - E TYPE .21	1
24	1457027	8-32 X .81 HHSI TAPTITE	15
25	9900034	WASHER - STEEL 3/8 X .170 X .032	15
26	1477112	MOTOR AND PCB ASSEMBLY	3
27	6233065	SCREW - #8-16 X .38 PLASTIC HHS	8
28	3143005	CUP RING ASSEMBLY (SEE FIGURE 7-4 FOR DETAILS)	2
29	6233001	PLATE - CUP RING MOUNTING	2
30	6233031	ACTUATOR ASSEMBLY - CUP RING (SEE FIGURE 7-5 FOR DETAILS)	2
-	4733035	SPRING - CUP RELEASE ARM (NOT SHOWN)	2
31	6233057	MOUNTING BRACKET ASSEMBLY - RIGHT (SEE FIGURE 7-6 FOR DETAILS)	1
32	6233062	SPACER - .260 ID X .34OD X .312	1
33	1141054	1/4 - 20 X 3/4 HEX HEAD BOLT ZIP	1

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TABLE 7-3. MECHANISM ASSEMBLY (CONTINUED)

INDEX	PART NUMBER	DESCRIPTION	QTY
34	6404034	WASHER	5
35	6233074	LABEL - CUP TURRET LOADING - AUS./N.Z./U.K./U.S.	1
	6233071	LABEL - CUP TURRET LOADING - GER.	
	6232282	LABEL - CUP TURRET LOADING - ARG./MEX./SP.	
	6233069	LABEL - CUP TURRET LOADING - FR.	
-	6233073	LABEL - CUP SIZE - AUS./N.Z./U.K./U.S.	1
	6233066	LABEL - CUP SIZE - GER.	
	6232285	LABEL - CUP SIZE - ARG./MEX./SP.	
	6231218	LABEL - CUP SIZE - FR.	

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TABLE 7-4. CUP RING ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	3143005	CUP RING ASSEMBLY (5 OZ. TO 12 OZ.)	REF
1	3143006	HOUSING - CUP RING	2
2	3143007	GEAR - INTERNAL	1
3	3143130	CAM AND GEAR ASSEMBLY (INCLUDES INDEX NUMBERS 4 THROUGH 8)	6
4	3143017	RETAINER - CAM	1
5	3143129	CAM - CUP	1
6	3143013	ARM - CAM	1
7	3143015	GEAR - 10 TOOTH	1
8	3143016	GEAR - 18 TOOTH	1
9	3143008	GEAR - INTERNAL - ADJUSTER	1
10	3143010	SCREW - #8-16 X 1.12 PHS	4
11	3143009	SCREW - #8-32 X .50 PHS	1
12	3143011	NUT - #8-32 SELF LOCKING	1
13	6114121	WASHER ROLLER	1

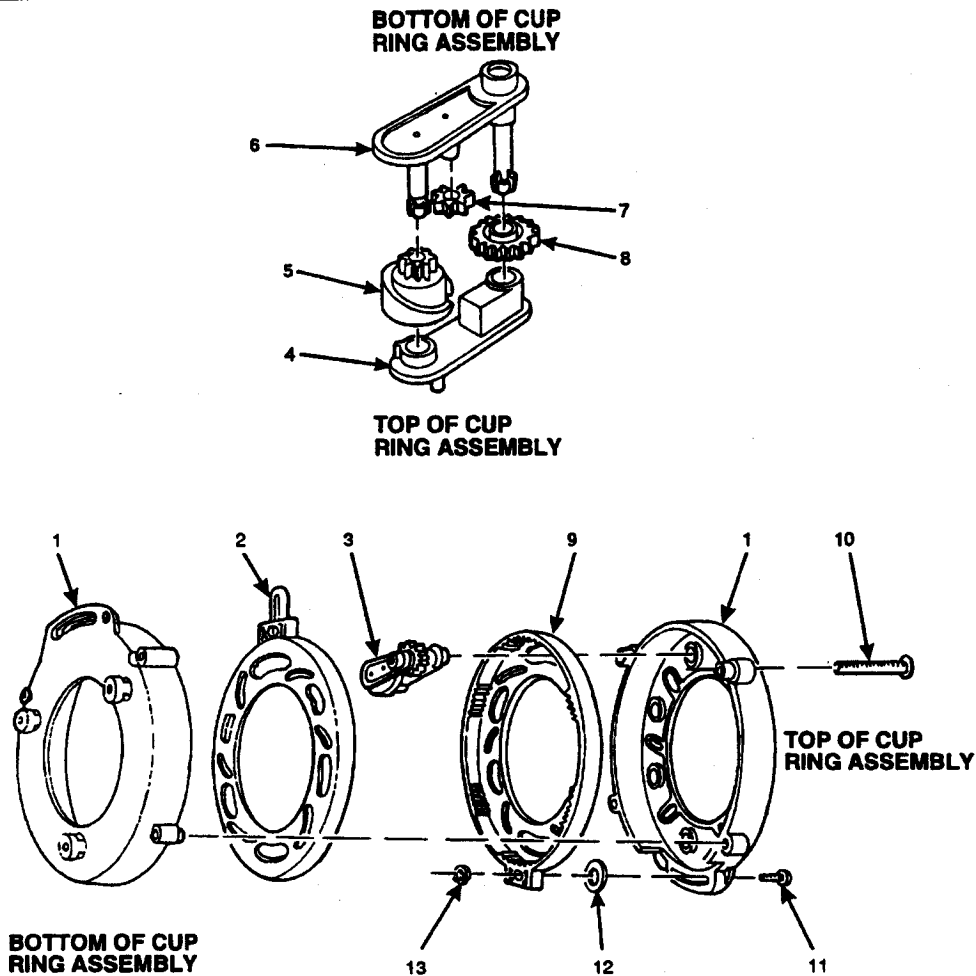


Figure 7-4. Cup Ring Assembly

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TABLE 7-5. ACTUATOR ASSEMBLY - CUP RING

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6233031	ACTUATOR ASSEMBLY - CUP RING	REF
1	1451097	SCREW - #8-32 X .31 HEX HD T.F. - BLACK	2
2	6233040	RAMP - ACTUATOR	1
3	6233009	CAM - ACTUATOR	1
4	6233032	ACTUATOR - CUP RING	1

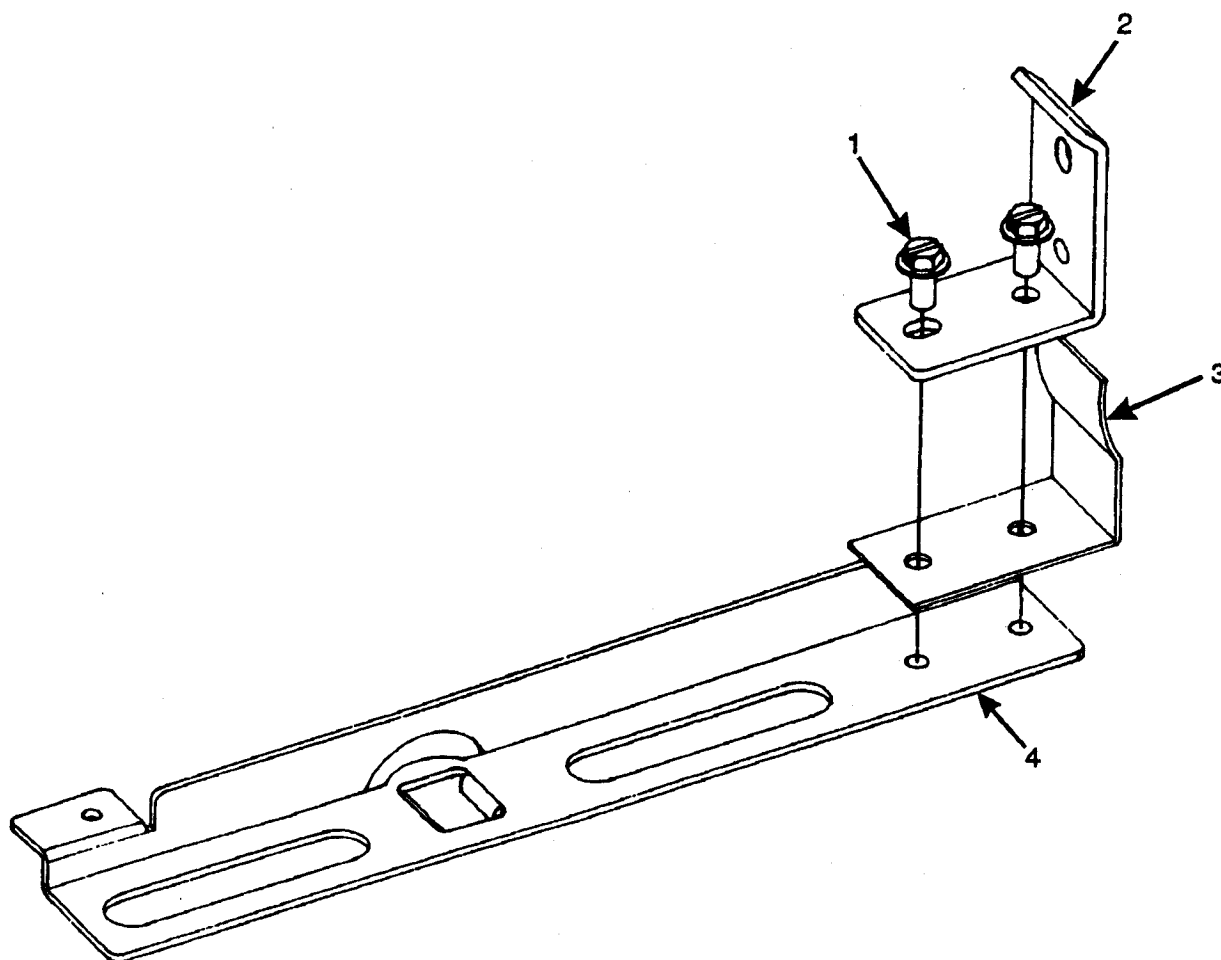


Figure 7-5. Actuator Assembly - Cup Ring

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TABLE 7-6. MOUNTING BRACKET ASSEMBLY - RIGHT

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6233057	MOUNTING BRACKET ASSEMBLY - RIGHT	REF
1	4041241	NUT - 1/4 20 SELF LOCKING	1
2	6233038	BRACKET - MECH MOUNTING - RIGHT	1
3	6233037	LATCH	1
4	6233021	SCREW-1/4 X 20 X .5 HEX HD	1
5	2301057	SPRING ELEVATOR STOP	1
6	6233028	BUSHING	1

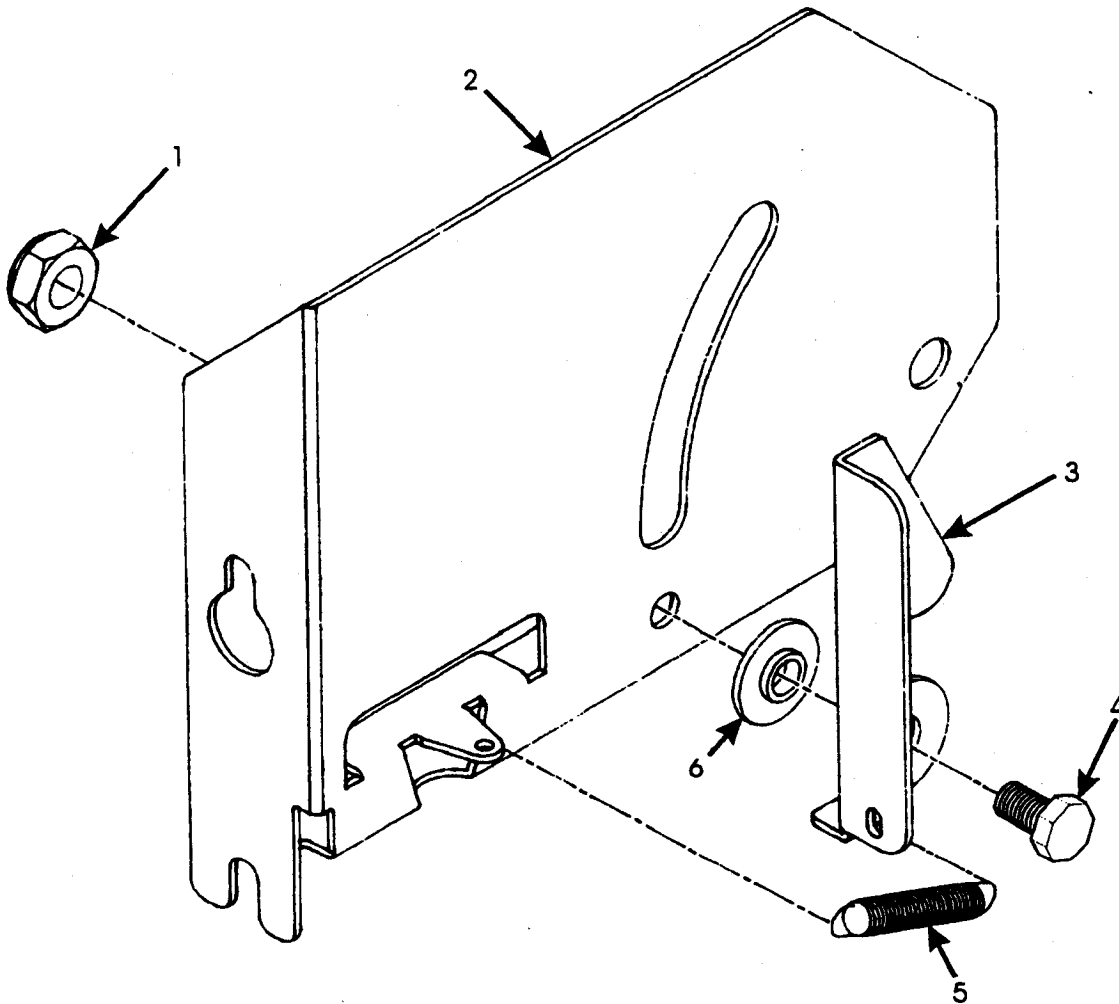


Figure 7-6. Mounting Bracket Assembly - Right

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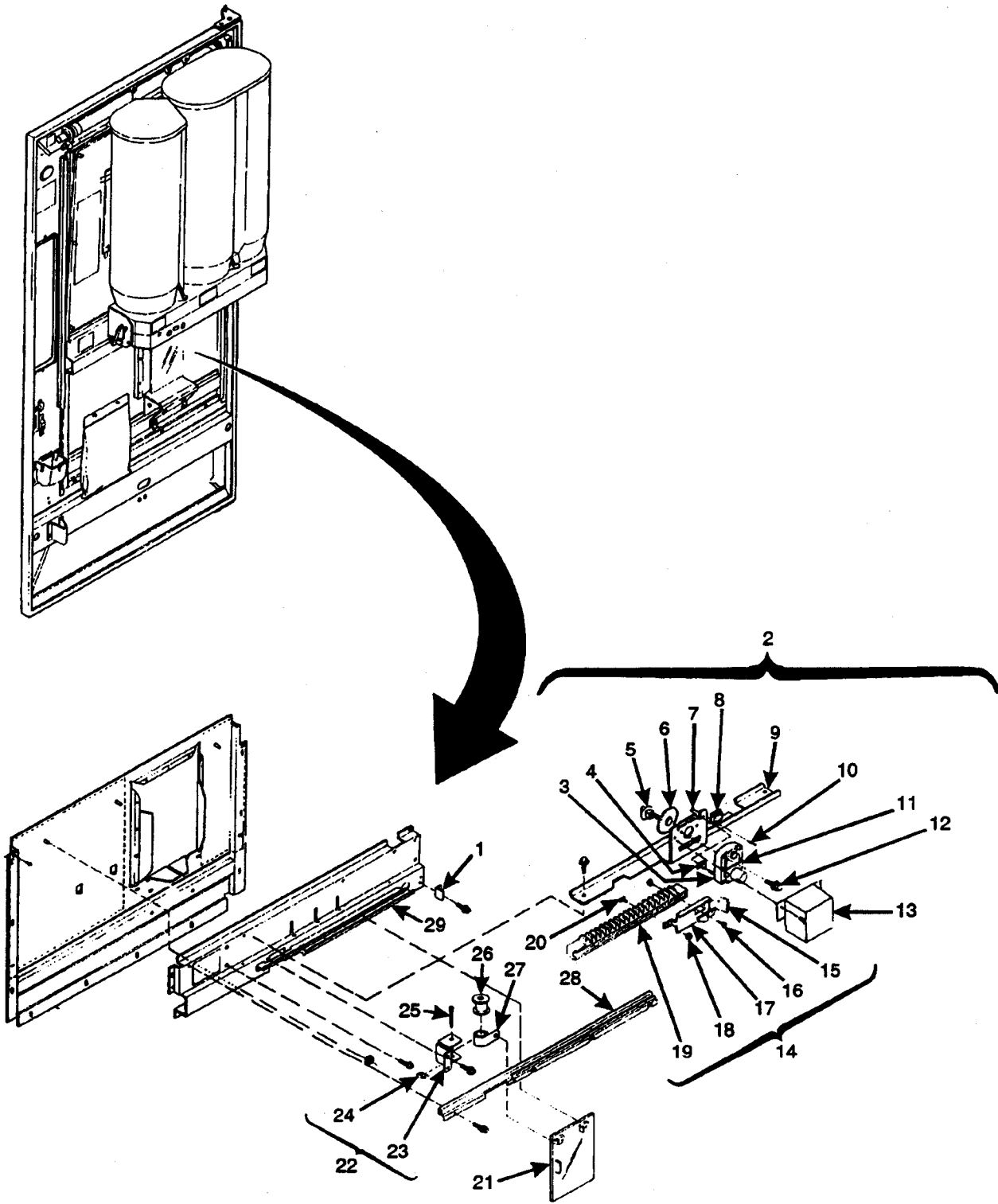


Figure 8. Automatic Delivery Door

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TABLE 8. AUTOMATIC DELIVERY DOOR

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6230805	AUTOMATIC DELIVERY DOOR	REF.
-	6239026	HARNESS - AUTO DOOR (NOT SHOWN. SEE FIGURE 2 FOR DETAILS)	1
-	1452139	RETAINER - HARNESS	4
1	6232096	STOP - DOOR VEND	1
2	6232090	MOTOR AND BRACKET ASSEMBLY - VEND DOOR (INCLUDES INDEX NUMBERS 3 THROUGH 12)	1
3	9900157	SCREW, #8-32 X 7/32 HWHD TY23	3
4	2342315	CLIP - WIRE HARNESS	1
5	1477113	COUPLING - SPIRAL	1
6	1477020	GEAR - TRAY	1
7	1217159	4-40 KEPS W/EXT L/WAS	2
8	5220108	SWITCH	1
9	6232079	BRACKET - MOTOR	1
10	1217160	4-40 X 5/8 RHS M SCREW	2
11	1477112	MOTOR AND PCB ASSEMBLY	1
12	1457027	8-32 X .81 HHSI TAPTITE	2
13	6232263	COVER - MOTOR - VEND DOOR	1
14	6232120	RACK ASSEMBLY - VEND DOOR - AUTO (INCLUDES INDEX NUMBERS 15 THROUGH 20)	1
15	3108141	SPRING COVER AIR GAP	1
16	9900020	SCREW, #8-32 X 1/2 RHS MACH	1
17	6232160	PLATE ASSEMBLY - RACK	1
18	9900081	NUT, #8-32 KEPS ZINC PLATE	2
19	6234106	RACK - BREWER	1
20	2222031	TEE BOLT - TRIM	1
21	6232065	DOOR - VEND	1
22	6232118	HOUSING AND SPRING ASSEMBLY - VEND DOOR (INCLUDES INDEX NUMBERS 23 THROUGH 27)	1
23	6232089	HOUSING - SPRING	1
24	9900425	RETAINING RING - REINF. E TYPE	1
25	6232085	SHAFT - SPOOL	1
26	6232084	SPOOL - SPRING	1
27	6232091	SPRING - VEND DOOR	1
28	6232047	MOUNT ASSEMBLY - LOWER	1
29	6232100	BRACE AND TRACK ASSEMBLY	1

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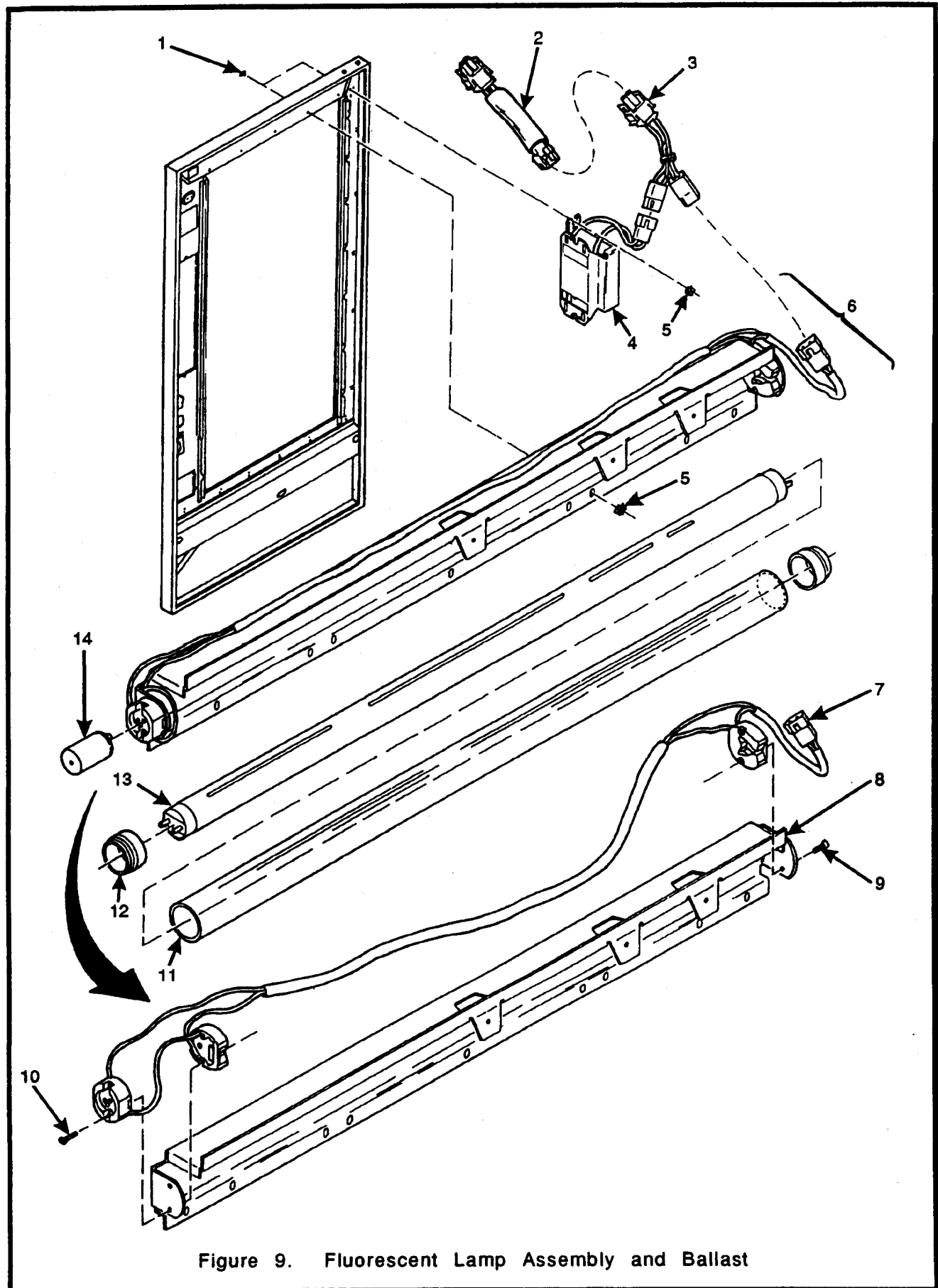


Figure 9. Fluorescent Lamp Assembly and Ballast

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TABLE 9. FLUORESCENT LAMP ASSEMBLY AND BALLAST

INDEX	PART NUMBER	DESCRIPTION	QTY.
1		MOUNTING HARDWARE	
2	1451124	SUPPRESSION NETWORK ASSEMBLY	1
3	3156032	JUMPER - FILTER AND FLUORESCENT LIGHT	1
4	3151058	BALLAST ASSEMBLY - 14-20 WATT	1
5		MOUNTING HARDWARE	
6	6232102	LIGHT ASSEMBLY - DISPLAY (INCLUDES INDEX NUMBERS 7 THROUGH 10)	1
7	1452042	HARNESS - FLUORESCENT LAMP	1
8	6232068	BRACKET - LIGHT TUBE	1
9	1452076	SCREW, #4-36 X .437 RHS	2
10	3107171	SCREW, #4-36 X 5/8 RHS	2
11	6232158	SAFETY SLEEVE - LAMP	1
12	6232159	END CAP - SLEEVE	2
13	2222535	FLUORESCENT LAMP	1
14	2222095	FLUORESCENT LAMP STARTER	1

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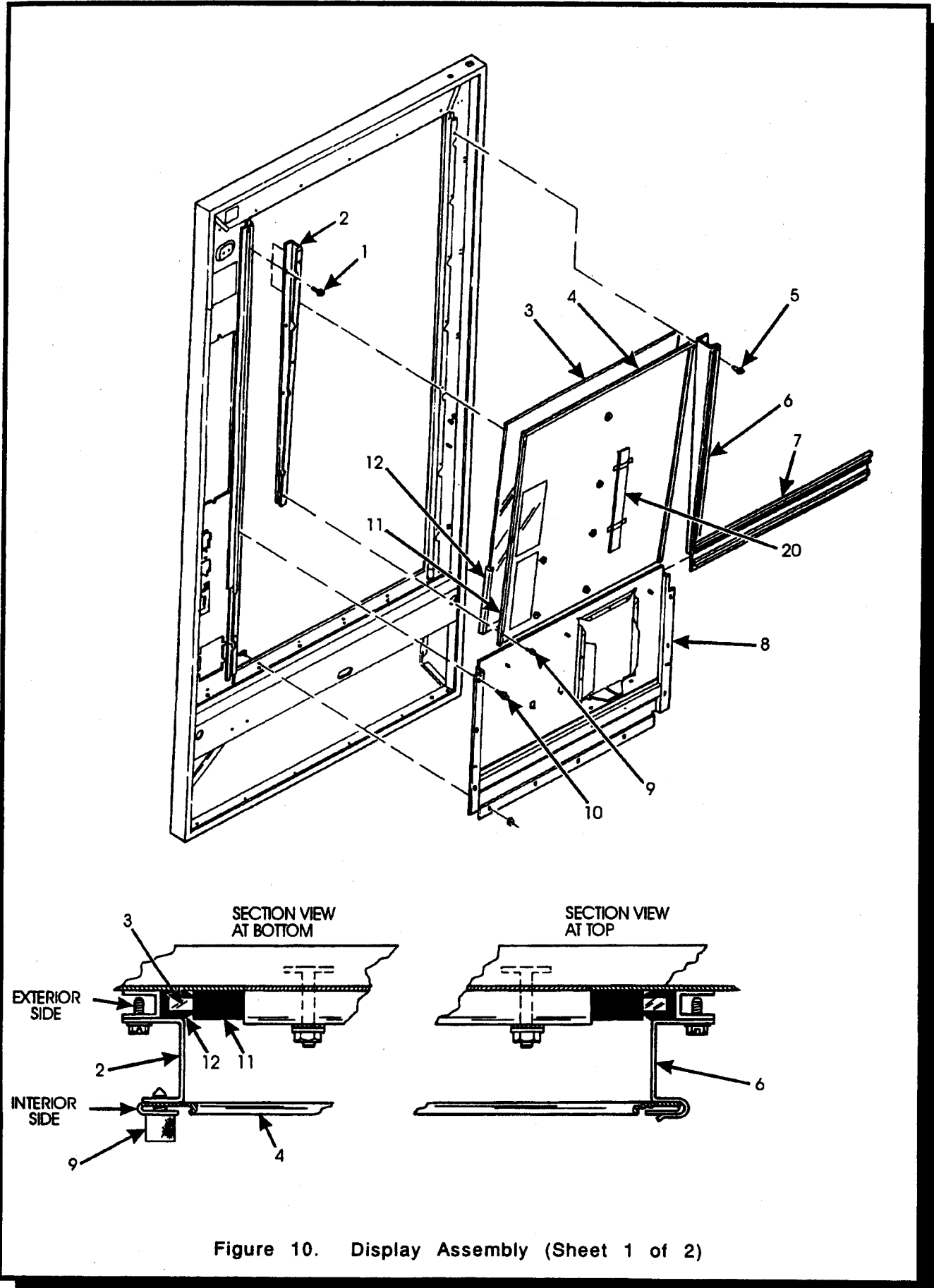


Figure 10. Display Assembly (Sheet 1 of 2)

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TABLE 10. DISPLAY ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1		MOUNTING HARDWARE	
2	6232043	MOUNT - DISPLAY - RIGHT	1
3	6232022	GLASS - DISPLAY	1
4	6232115	PANEL ASSEMBLY - DISPLAY (INCLUDES INDEX NUMBERS 13 THROUGH 16 AND 19)	1
5		MOUNTING HARDWARE	
6	6232042	MOUNT - DISPLAY - LEFT	1
7	6232186	TRIM - HORIZONTAL - GLASS	1
8	6232024	CENTER PLATE ASSEMBLY	1
9		MOUNTING HARDWARE	
10		MOUNTING HARDWARE	
11	6232070	CHANNEL - GLASS - HORIZONTAL	2
12	6232071	CHANNEL - GLASS - VERTICAL	2
13	6232078	NUT - SELF THREADING	8
14	6232018	PANEL - DISPLAY - PRODUCT	1
15	6232132	LABEL - FRESHLY GROUND AND BREWED (627 ONLY) - U.S.	1
	6232292	LABEL - FRESHLY GROUND AND BREWED (627 ONLY) - MEX./SP.	
16	6232044	FRAME - PRODUCT IDENTIFIER	1
17	6232060	LABEL - INSTRUCTION AND CUP SIZE - AUS./N.Z./U.K./U.S.	1
	6232148	LABEL - INSTRUCTION AND CUP SIZE - AUS./N.Z./U.K.	
	6232194	LABEL - INSTRUCTION AND CUP SIZE - GER.	
	6232294	LABEL - INSTRUCTION AND CUP SIZE - MEX./SP.	
	6232520	LABEL - INSTRUCTION AND CUP SIZE - ARG.	
	6232257	LABEL - INSTRUCTION AND CUP SIZE - FR.	
18		SELECTION INSERTS (SEE TABLE 3-1 FOR DETAILS)	-
19	6232063	DISPLAY - PHOTO - POINT OF PURCHASE	1
20	6232093	OVERLAY - LARGE CUP	1
	6232219	FILLER-FRAME	1
21	6232069	BEAN WINDOW FILLER (623 AND 625 ONLY) - FR./N.Z./SP./U.S./U.K.	1
	6232146	BEAN WINDOW FILLER (623 AND 625 ONLY) - GER.	

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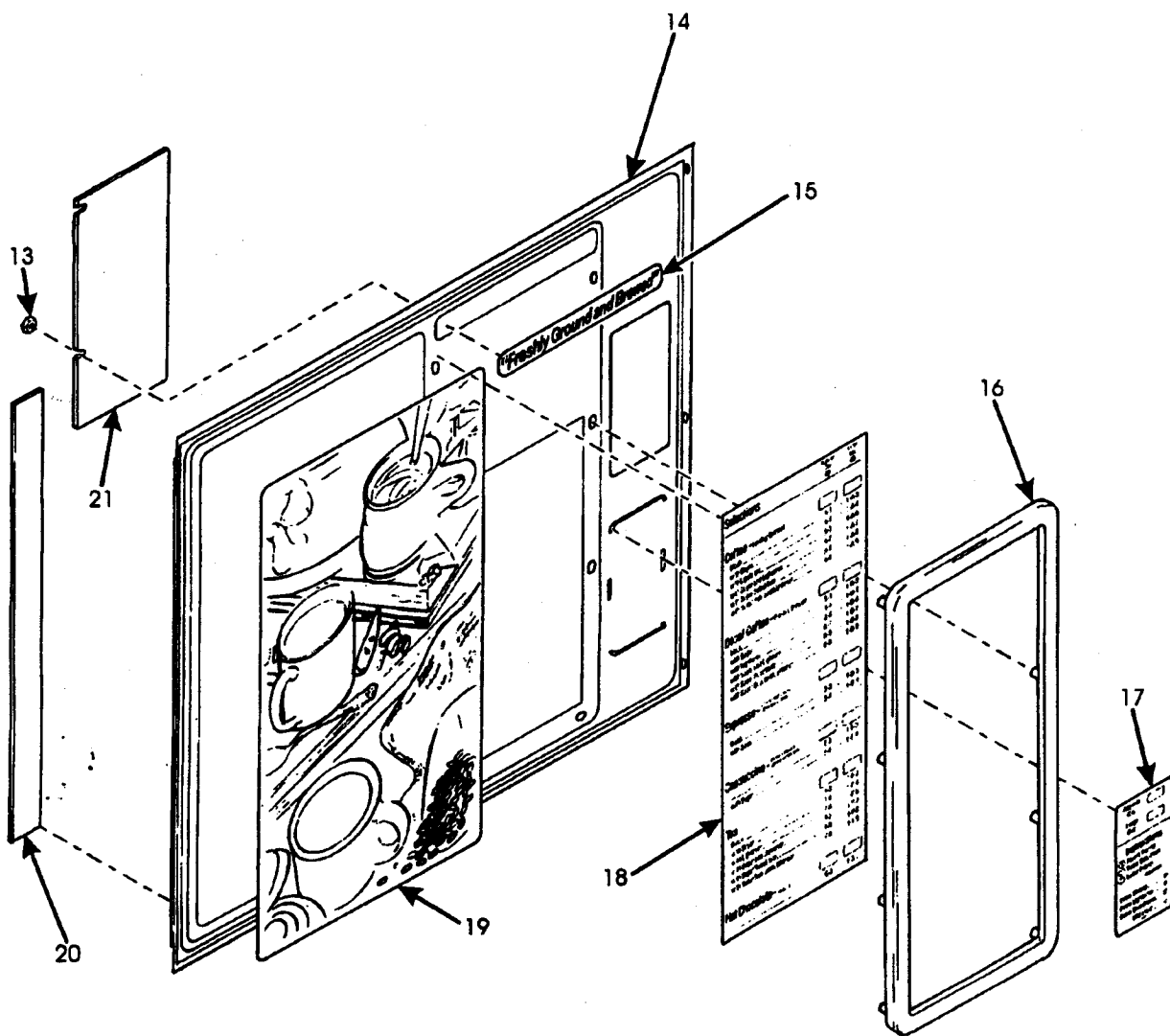


Figure 10. Display Assembly (Sheet 2 of 2)

Hot Drink Center Parts Manual

TABLE 10. DISPLAY ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1		MOUNTING HARDWARE	
2	6232043	MOUNT - DISPLAY - RIGHT	1
3	6232022	GLASS - DISPLAY	1
4	6232115	PANEL ASSEMBLY - DISPLAY (INCLUDES INDEX NUMBERS 13 THROUGH 16 AND 19)	1
5		MOUNTING HARDWARE	
6	6232042	MOUNT - DISPLAY - LEFT	1
7	6232186	TRIM - HORIZONTAL - GLASS	1
8	6232024	CENTER PLATE ASSEMBLY	1
9		MOUNTING HARDWARE	
10			
11	6232070	CHANNEL - GLASS - HORIZONTAL	2
12	6232071	CHANNEL - GLASS - VERTICAL	2
13	6232078	NUT - SELF THREADING	8
14	6232018	PANEL - DISPLAY - PRODUCT	1
15	6232132	LABEL - FRESHLY GROUND AND BREWED (627 ONLY) - U.S.	1
	6232292	LABEL - FRESHLY GROUND AND BREWED - MEX./SP.	
16	6232044	FRAME - PRODUCT IDENTIFIER	1
17	6232060	LABEL - INSTRUCTION AND CUP SIZE - AUS./N.Z./U.K./U.S.	1
	6232148	LABEL - INSTRUCTION AND CUP SIZE - AUS./N.Z./U.K.	
	6232194	LABEL - INSTRUCTION AND CUP SIZE - GER.	
	6232294	LABEL - INSTRUCTION AND CUP SIZE - MEX./SP.	
	6232520	LABEL - INSTRUCTION AND CUP SIZE - ARG.	
	6232257	LABEL - INSTRUCTION AND CUP SIZE - FR.	
18	-	SELECTION INSERTS (SEE TABLE 3-1 FOR DETAILS)	-
19	6232063	DISPLAY - PHOTO - POINT OF PURCHASE	1
20	6232093	OVERLAY - LARGE CUP	1
21	6232069	BEAN WINDOW FILLER (623 AND 625 ONLY) - FR./N.Z./SP./U.S./U.K.	1
	6232146	BEAN WINDOW FILLER (623 AND 625 ONLY) - GER.	

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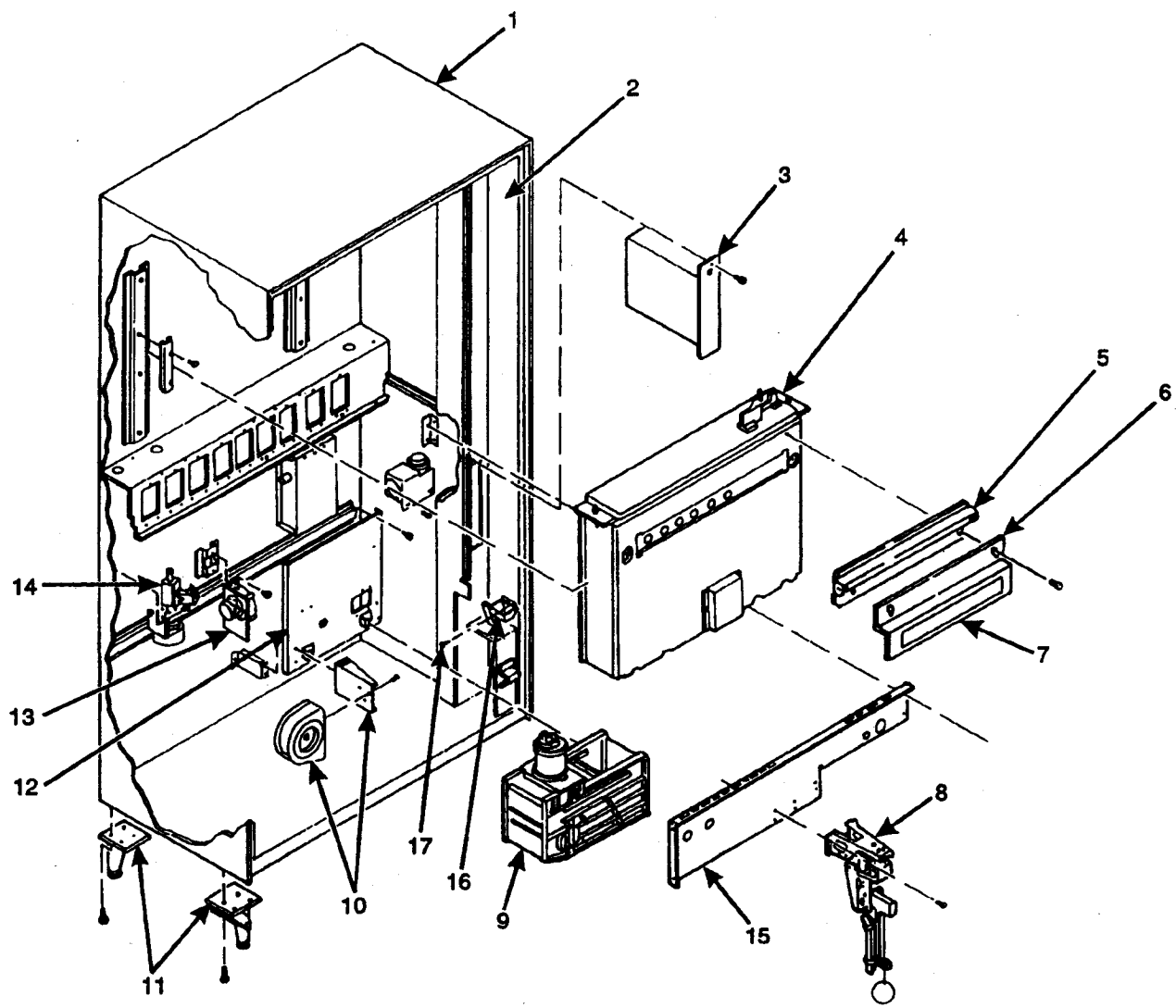


Figure 11-A. Cabinet Assembly - Inner Layer

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TABLE 11-A. CABINET ASSEMBLY - INNER LAYER

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6231385	CABINET WELD ASSEMBLY	1
2	REF	MONETARY CHANNEL ASSEMBLY (SEE FIGURE 32 FOR DETAILS)	1
3	6231091	POWER PANEL ASSEMBLY (SEE FIGURE 36 FOR DETAILS)	1
4	6238001	WATER TANK ASSEMBLY (SEE FIGURE 29-A FOR DETAILS)	1
5	6231372	SERVICE LIGHT AND BRACKET ASSEMBLY (SEE FIGURE 23 FOR DETAILS)	1
6	6238056	COVER - HOT WATER VALVES	1
7	6238081	LABEL - WATER VALVE POSITION - AUS./N.Z./U.K./U.S.	1
	6238082	LABEL - WATER VALVE POSITION - GER.	
	6232283	LABEL - WATER VALVE POSITION - ARG./MEX./SP.	
	6238083	LABEL - WATER VALVE POSITION - FR.	
8	REF	CUP STATION SUPPORT, OVERFLOW SWITCH, AND CUP SENSOR (SEE FIGURE 16 FOR DETAILS)	
9	6234010	SINGLE BREWER ASSEMBLY (WITHOUT FILTER) (SEE FIGURE 17-A FOR DETAILS)	1 (OPT)
	6234000	SINGLE BREWER ASSEMBLY (WITH FILTER) (SEE FIGURE 17-B FOR DETAILS)	
	6234917	DUAL BREWER ASSEMBLY (WITHOUT FILTER) (SEE FIGURE 17-C FOR DETAILS)	
	6234900	DUAL BREWER ASSEMBLY (WITH FILTER) (SEE FIGURE 17-D FOR DETAILS)	
10	REF	PAPER ROLL (SEE FIGURE 18 FOR DETAILS)	1 (OPT)
11	REF	LEG, LEVELER, AND LEG AND HINGE ASSEMBLIES (SEE FIGURE 13 FOR DETAILS)	-
12	6234005	BREWER DRIVE ASSEMBLY (SEE FIGURE 19 FOR DETAILS)	1
13	REF	VENTILATION ASSEMBLY (SEE FIGURE 20 FOR DETAILS)	-
14	REF	WATER SUPPLY (SEE FIGURE 21 FOR DETAILS)	-
15	REF	CANISTER SUPPORT CHANNEL (SEE FIGURE 27 FOR DETAILS)	-
16	6231242	CHUTE - PAYOUT	1
17		MOUNTING HARDWARE	2

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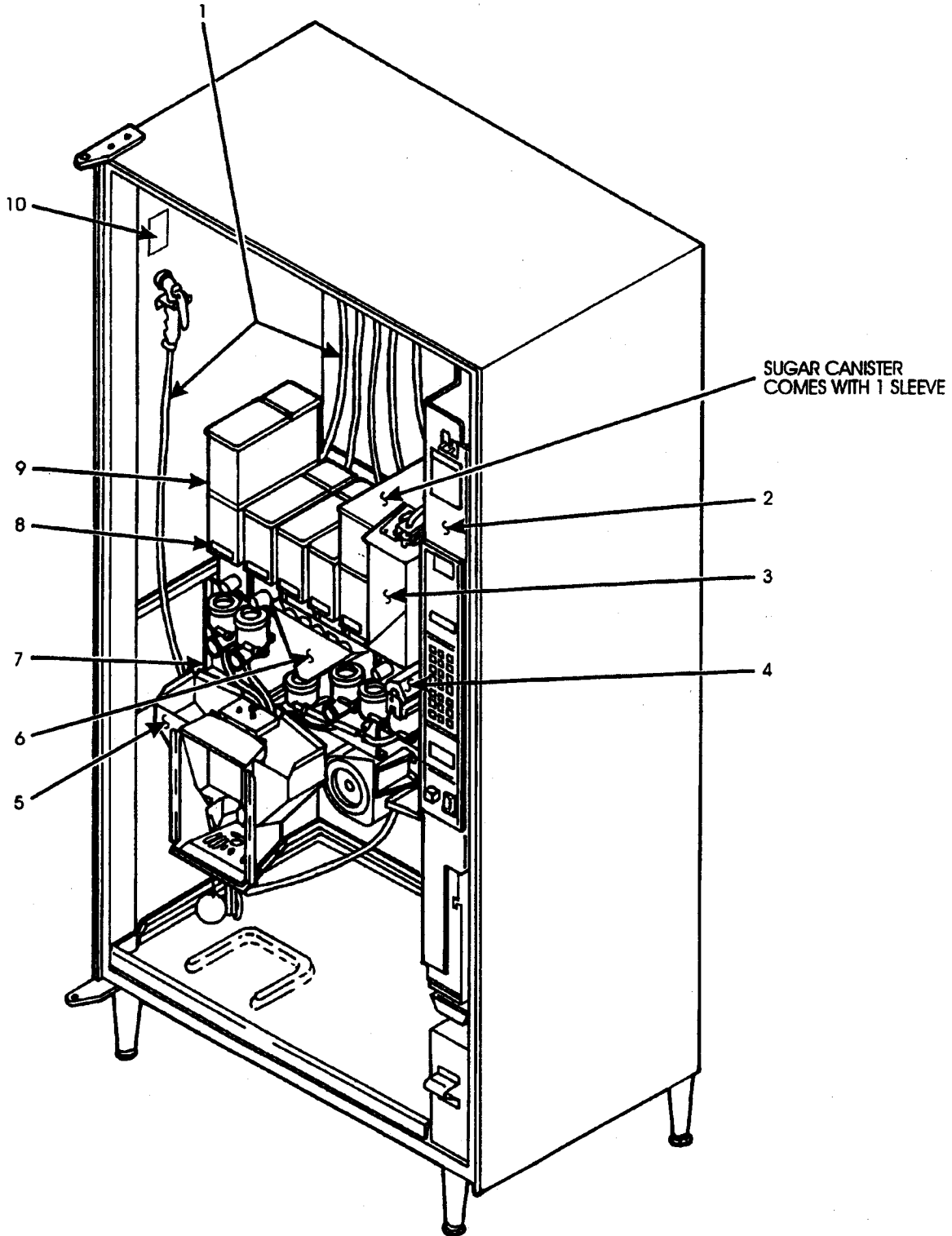


Figure 11-B. Cabinet Assembly - Outer Layer

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TABLE 11-B. CABINET ASSEMBLY - OUTER LAYER

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	REF	LIQUID DISTRIBUTION AND DRAINAGE (SEE FIGURE 30 FOR DETAILS)	-
2	REF	MONETARY PANEL ASSEMBLY (SEE FIGURE 31 FOR DETAILS)	-
3	REF	BEAN WINDOW ASSEMBLIES (SEE FIGURE 24 FOR DETAILS)	-
4	REF	BEAN GRINDER ASSEMBLY (SEE FIGURE 26 FOR DETAILS)	-
5	6231447	CUP DELIVERY ASSEMBLY (SEE FIGURE 15 FOR DETAILS)	1
6	REF	PRODUCT AND CONDIMENT CHUTES (SEE FIGURE 34 FOR DETAILS)	-
7	REF	CANISTER SUPPORT CHANNEL AND MIXING BOWL ASSEMBLIES (SEE FIGURE 27 FOR DETAILS)	-
8	6237086	LABEL - CANISTER - AUS./N.Z./U.K./U.S.	1
	6237083	LABEL - CANISTER - FR.	
	6237092	LABEL - CANISTER - GER.	
	6232295	LABEL - CANISTER - ARG./MEX./SP.	
9	REF	INGREDIENT CANISTER ASSEMBLIES (SEE FIGURE 25 FOR DETAILS)	-
10	6231187	LABEL - HOSE - HOT WATER - U.S./U.K.	1
	6231209	LABEL - HOSE - HOT WATER - GER.	
	6232289	LABEL - HOSE - HOT WATER - SP.	
	6231204	LABEL - HOSE - HOT WATER - FR.	

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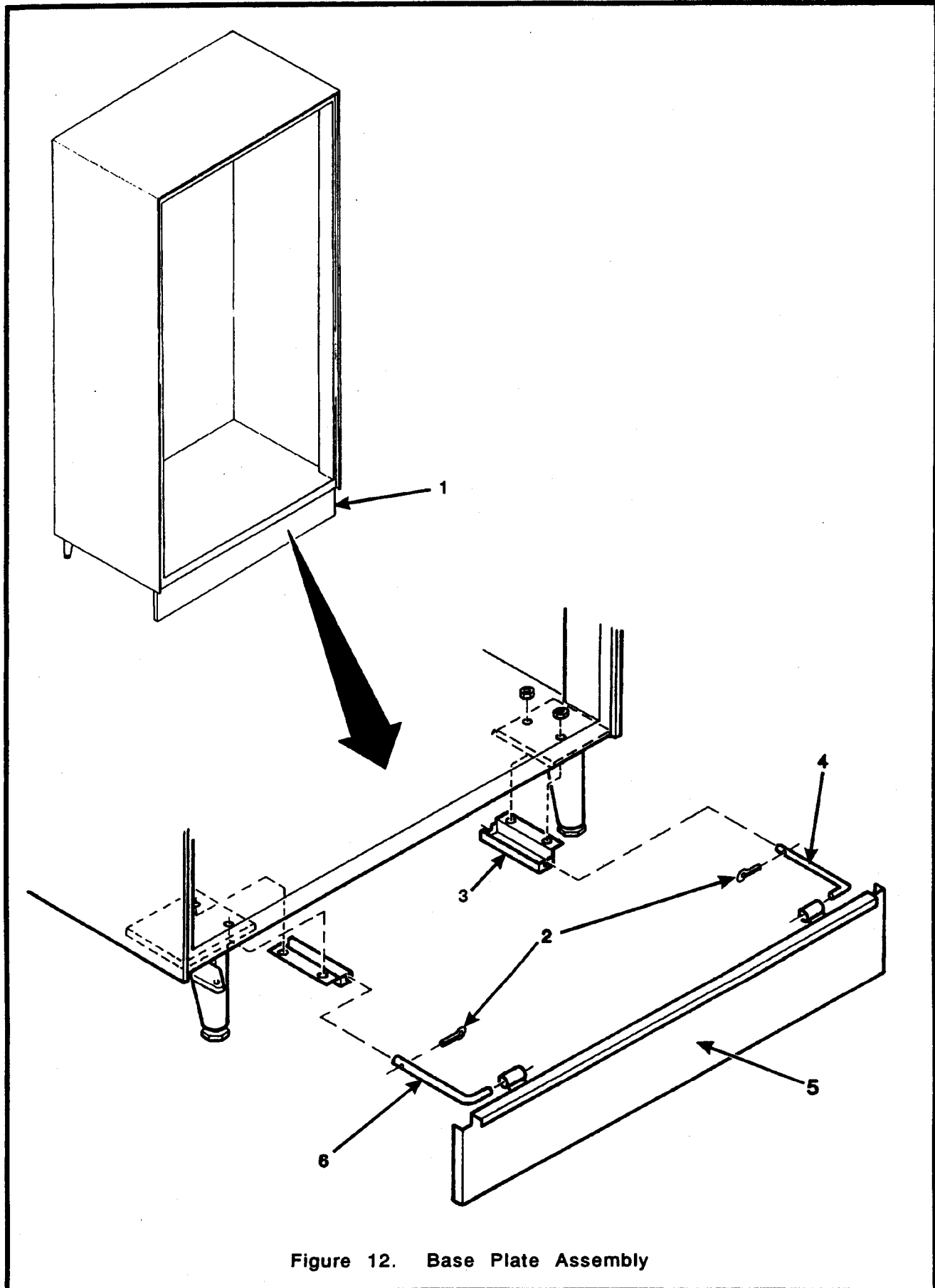


Figure 12. Base Plate Assembly

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TABLE 12. BASE PLATE ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6231085	BASE PLATE AND ACCESSORY ASSEMBLY (INCLUDES INDEX NUMBERS 2 THROUGH 6)	1
2	9900098	COTTER PIN, 3/32	2
3	6231087	BRACKET - BASE PLATE	2
4	1411194	SLIDE - BASE PLATE - RIGHT HAND	1
5	2271408	BASE PLATE ASSEMBLY	1
6	1411195	SLIDE - BASE PLATE - LEFT HAND	1

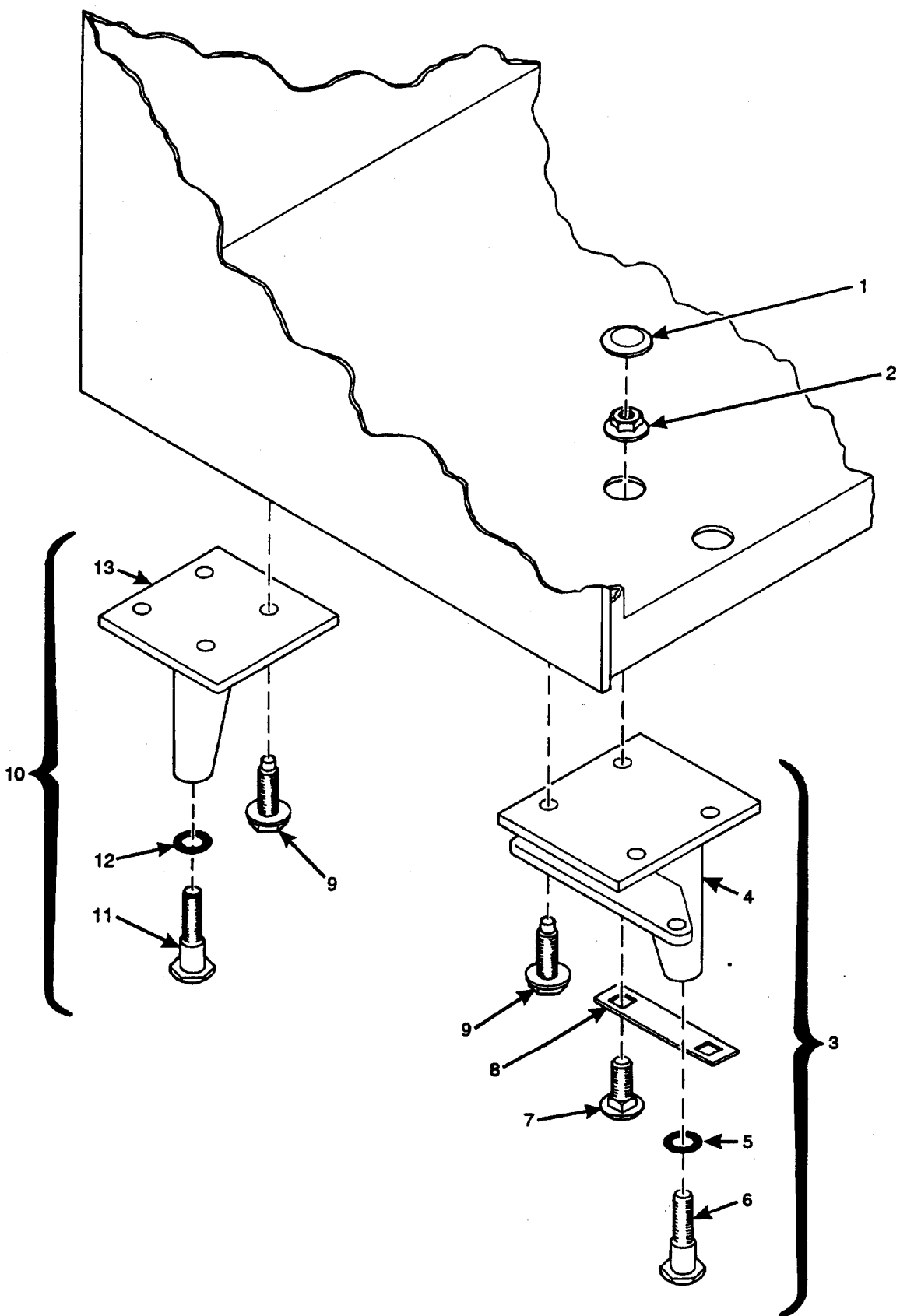


Figure 13. Leg, Leveler, and Leg and Hinge Assemblies

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TABLE 13. LEG, LEVELER, AND LEG AND HINGE ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6231034	PLUG - HOLE	2
2	1172021	NUT - 1/4-20 WHIZ-LOCK	2
3	6231163	LEG, HINGE, AND LEVELER ASSEMBLY (INCLUDES INDEX NUMBERS 4 THROUGH 6)	1
4	6231157	LEG AND HINGE ASSEMBLY	1
5	1471283	"O" RING - .49 ID X .10 DIA	1
6	1471098	LEVELER - CABINET	1
7	1211112	TRAY BOLT	2
8	6231203	PLATE - HINGE LEG BOLT	1
9	1451093	5/16 - 18 X 1.00 HW TAPTITE	14
10	1471237	LEG AND LEVELER ASSEMBLY - CABINET (INCLUDES INDEX NUMBERS 11 THROUGH 13)	3
11	1471098	LEVELER - CABINET	1
12	1471283	"O" RING - .49 ID X .10 DIA	1
13	1471236	LEG ASSEMBLY - CABINET	1

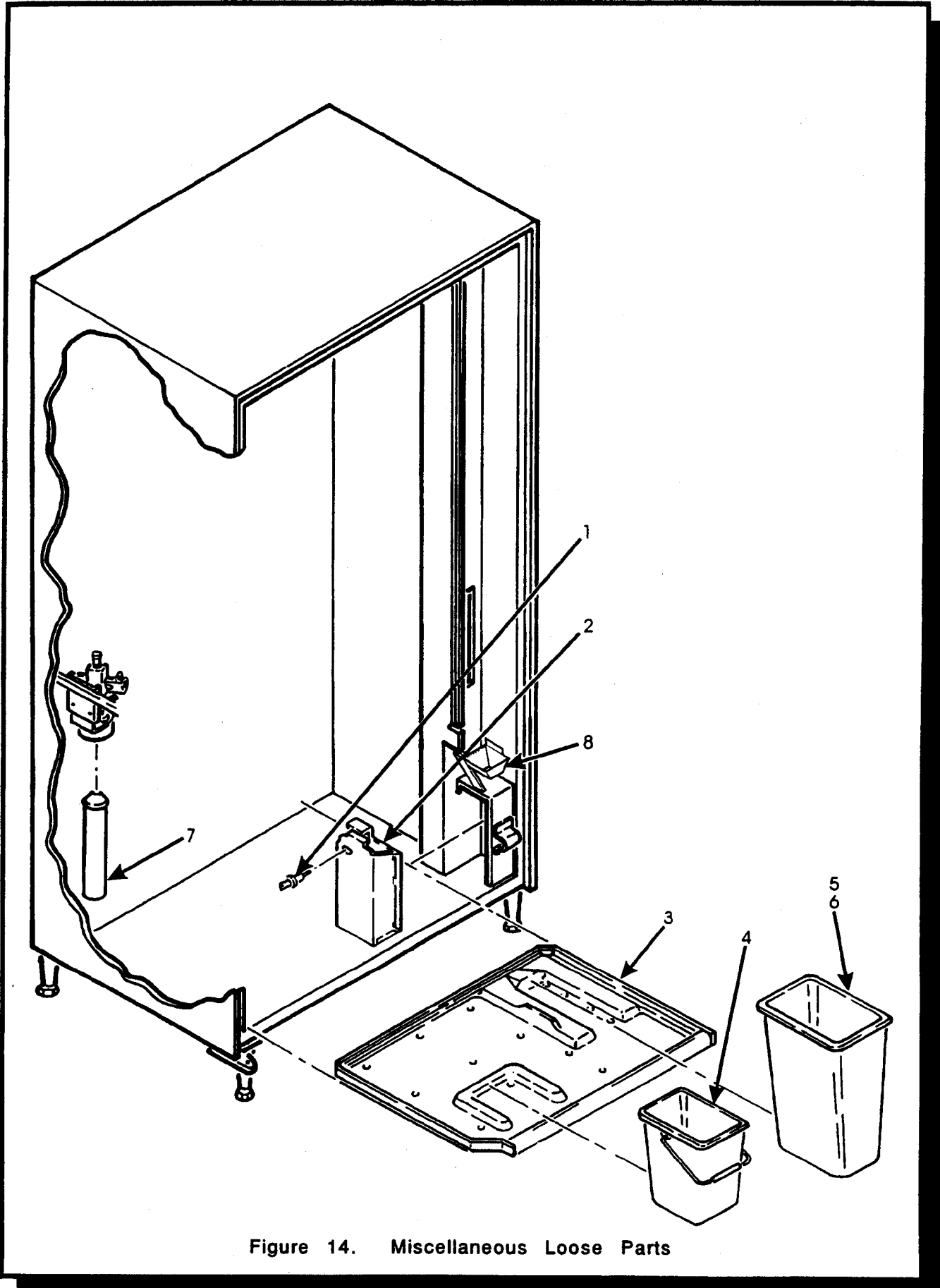


Figure 14. Miscellaneous Loose Parts

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TABLE 14. MISCELLANEOUS LOOSE PARTS

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	2220114	LOCK ACCESSORY - MONEY BOX	1 (OPT)
2	6231147	MONEY BOX ASSEMBLY	1
3	6231476	LINER - FLOOR	1
4	6201025	WASTE BUCKET	1
5	6231475	BUCKET - GROUNDS (623/627 ONLY)	1
6	6231478	BAG, GROUNDS BUCKET (NOT SHOWN)	2
7	6118071	CARTRIDGE - WATER FILTER - EVERPURE QC4-H	1 (OPT)
8	6231242	COIN RETURN CHUTE	1

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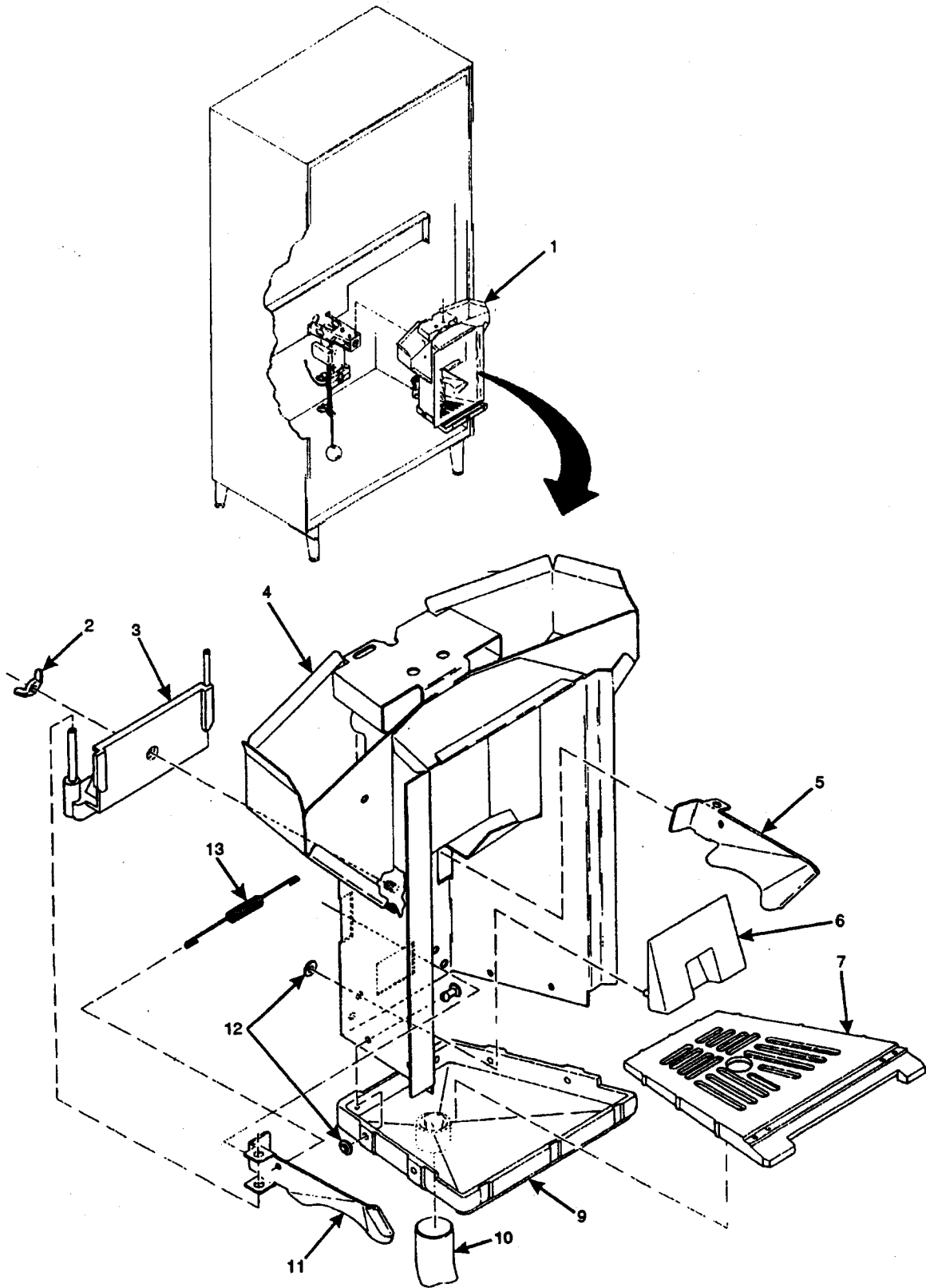


Figure 15. Cup Delivery Assembly

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TABLE 15. CUP DELIVERY ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6231447	CUP DELIVERY ASSEMBLY - ARG./MEX./U.S. (INCLUDES INDEX NUMBERS 2 THROUGH 13)	1
	6231460	CUP DELIVERY ASSEMBLY - AUS./FR./GER./N.Z./SP./U.K. (INCLUDES INDEX NUMBERS 2 THROUGH 16)	
2	3103133	WING NUT, #8-32 STAINLESS	1
3	6231488	MOUNTING ASSEMBLY - CUP DEFL.	1
4	6231448	WELD ASSEMBLY - CUP DELIVERY	1
5	6231439	CUP DEFLECTOR - L.H.	1
6	6231443	CUP SPACER/SENSOR LENS	1
7	6231432	DRAIN TRAY	1
8	6231492	PUSH-IN FASTENER	6
9	6231489	BASE - CUP DELIVERY STATION	1
10	6231430	TUBE - DRAIN	1
11	6231438	CUP DEFLECTOR - R.H.	1
12	6231431	RETAINER - .188	10
13	6231495	SPRING - CUP DEFLECTOR	1
14	6231411	CHUTE ADAPTER ASSEMBLY - LEFT - FR./GER./N.Z./SP./U.K. (NOT SHOWN)	1
15	6231413	CHUTE ADAPTER ASSEMBLY - RIGHT - AUS./FR./GER./N.Z./SP./U.K. (NOT SHOWN)	1
16	3103133	WING NUT #8-32 STAINLESS (NOT SHOWN)	2

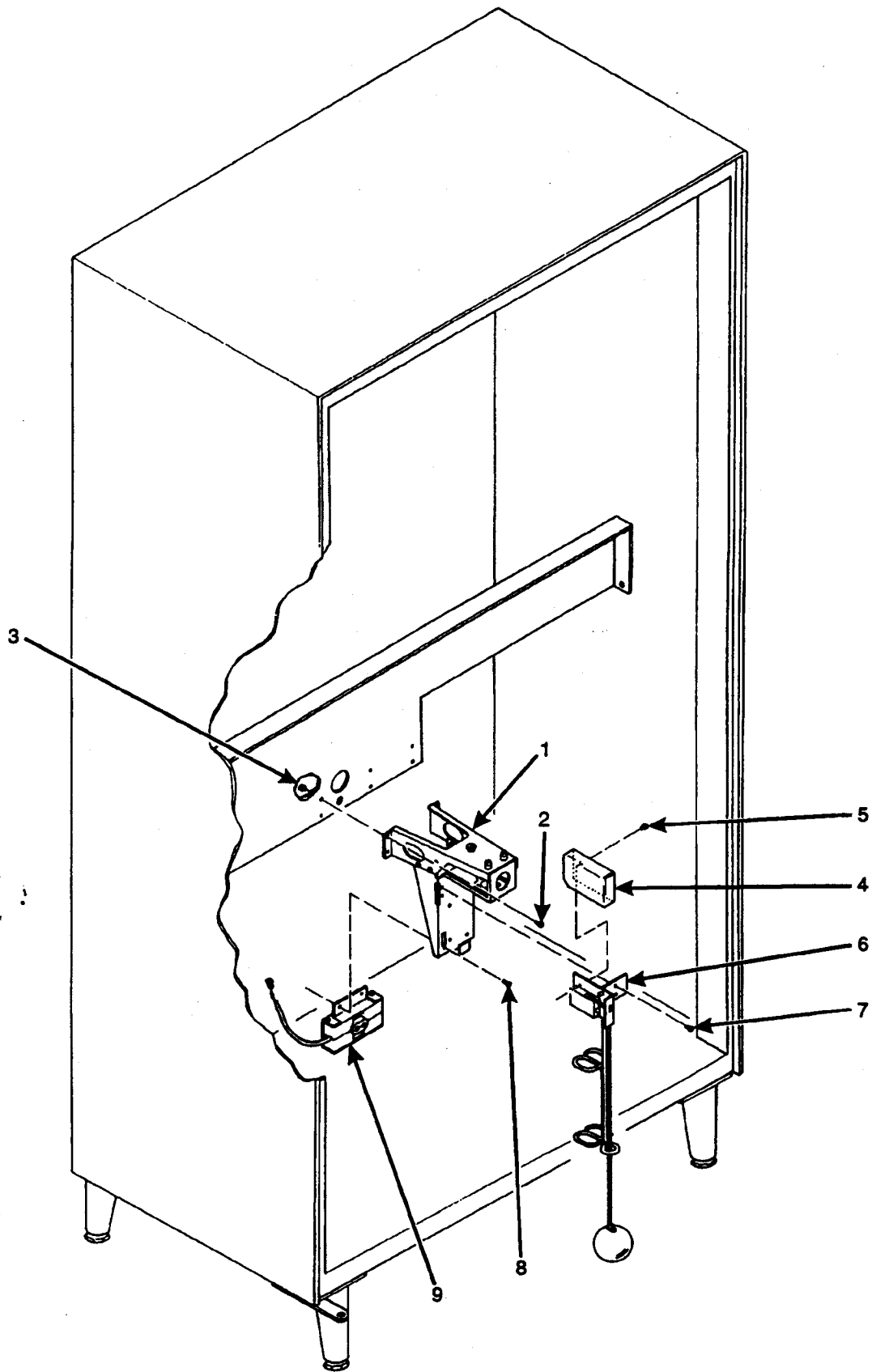


Figure 16. Cup Station Support, Overflow Switch, and Cup Sensor

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TABLE 16. CUP STATION SUPPORT, OVERFLOW SWITCH, AND CUP SENSOR

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6231198	SUPPORT ASSEMBLY - CUP STATION (SEE FIGURE 16-1 FOR DETAILS)	1
2	9900118	SCREW	
3	9900081	NUT	
4	6151134	COVER - OVERFLOW SWITCH	1
5	9900012	SCREW	
6	6231223	OVERFLOW SWITCH ASSEMBLY (SEE FIGURE 16-2 FOR DETAILS)	1
7	1451097	SCREW - #8-32 X .31 HEX HD T.F. - BLACK	2
8	1451097	SCREW - #8-32 X .31 HEX HD T.F. - BLACK	2
9	6231450	CUP SENSOR ASSEMBLY - INFRARED (SEE FIGURE 16-3 FOR DETAILS)	1

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TABLE 16-1. SUPPORT ASSEMBLY - CUP STATION

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6231198	SUPPORT ASSEMBLY - CUP STATION	REF
1	6231126	SUPPORT - CUP STATION	1
2	4247204	STUD - STORAGE TRAY	1
3	4041102	STUD - COLUMN LOCATOR	2
4	6231153	CUP STATION SUPPORT	1
5	6117010	SPOUT - DISPENSING	OPT.
6	1451097	SCREW - #8-32 X .31 HEX HD T.F. - BLACK	4
	4711020	CAPLUG - SPOUT	1

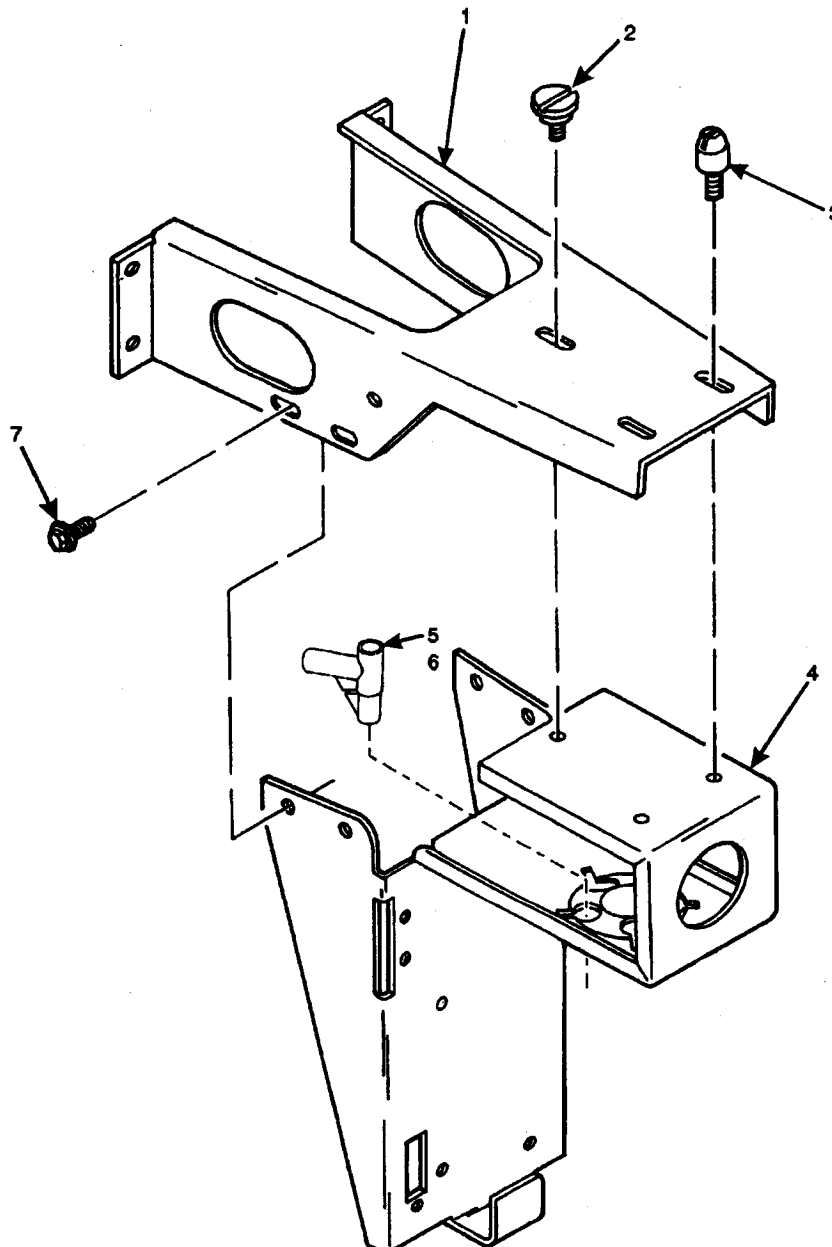


Figure 16-1. Support Assembly - Cup Station

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TABLE 16-2. OVERFLOW SWITCH ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6231223	OVERFLOW SWITCH ASSEMBLY	REF
1	6231507	BRACKET ASSEMBLY - OVERFLOW SWITCH	1
2	1217160	SCREW, 4-40 X 5/8 RHS	2
3	6151131	CHAIN - OVERFLOW SWITCH	1
4	4047054	SCREW, #8-18 X 1/2 RHS T/C	2
5	3116127	FLOAT - OVERFLOW SWITCH	1
6	1217159	NUT, 4-40 KEPS W/EXT L/WASHER	2
7	2304108	SWITCH LEVER V3L-131-D8	1
8	3121150	INSULATION - OVERFLOW SWITCH	1

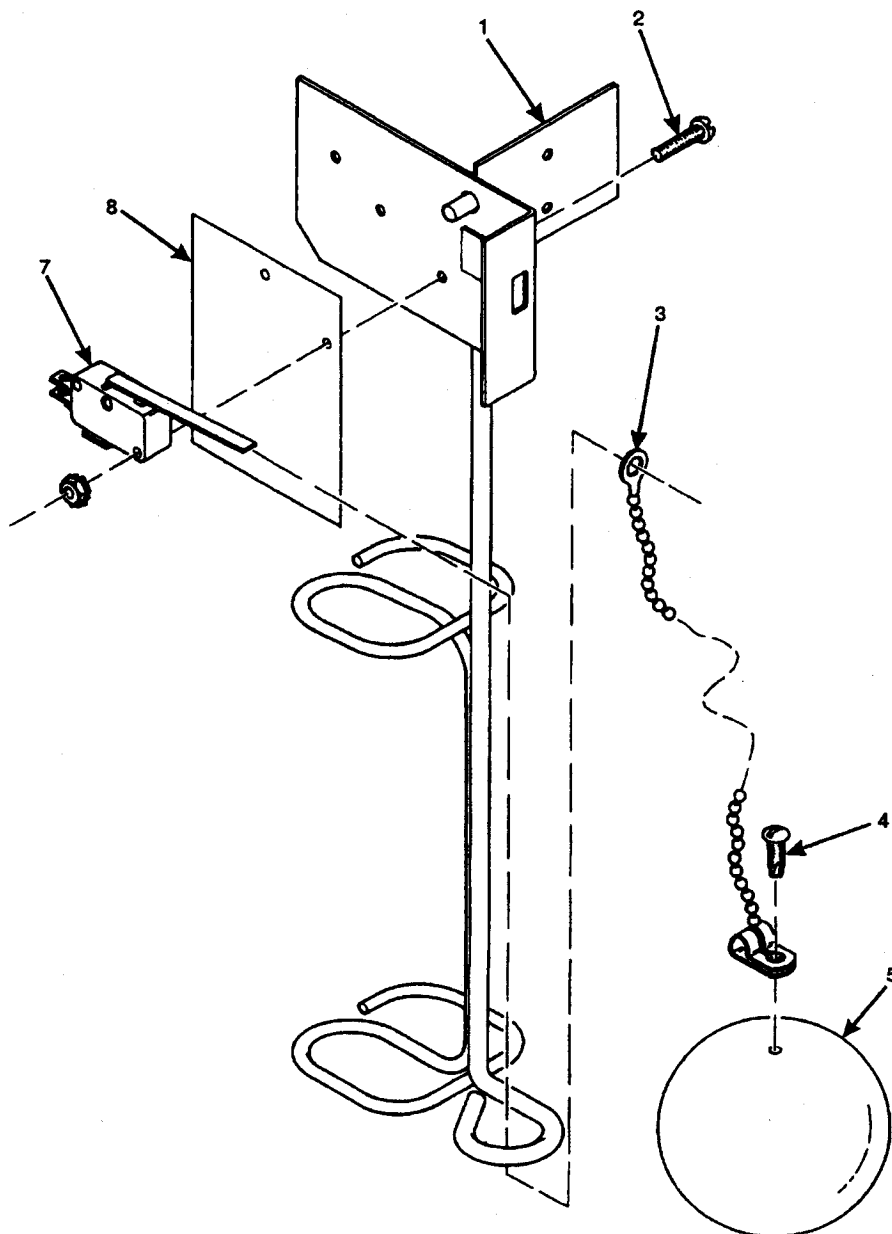


Figure 16-2. Overflow Switch Assembly

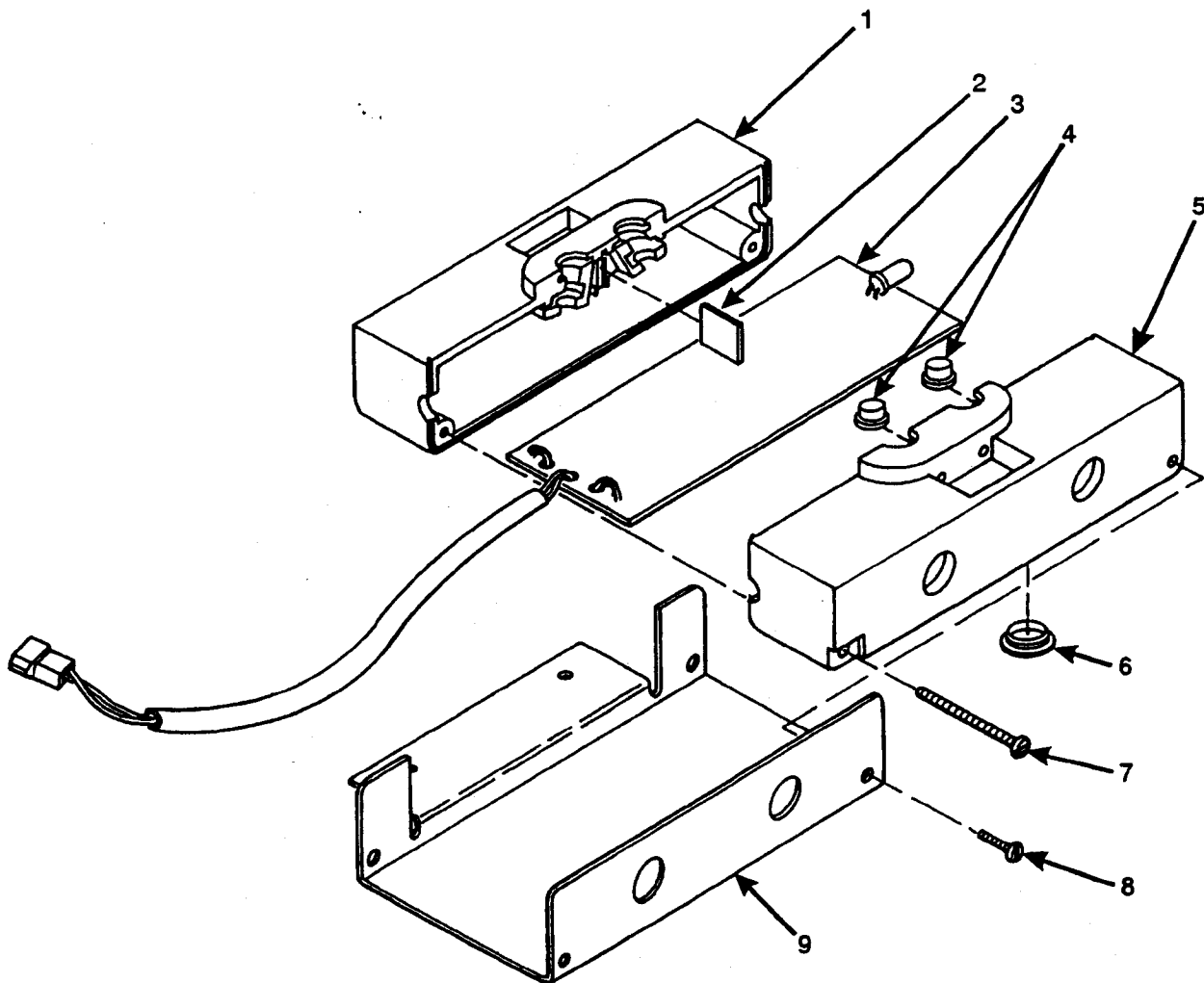


Figure 16-3. Cup Sensor Assembly - Infrared

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TABLE 16-3. CUP SENSOR ASSEMBLY - INFRARED

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6231450	CUP SENSOR ASSEMBLY - INFRARED	REF
1	6231444	HOUSING - CUP SENSOR	1
2	6231446	DIVIDER - SENSOR	1
3	6231451	PCB ASSEMBLY - MUG SENSOR	1
4	6231456	LENS - CUP SENSOR	2
5	6231458	HOUSING - BOTTOM - CUP SENSOR	1
6	6231457	PLASTIC PLUG - .360 DIAMETER (PART OF ELECTRONIC MUG SWITCH ACCESSORY - P/N 6230882)	1
7	6231453	SCREW, #6-19 X 1.25 PHS T/C	2
8	2226380	SCREW, #6-19 X .38 PHS T/C	2
9	6231445	BRACKET - CUP SENSOR	1

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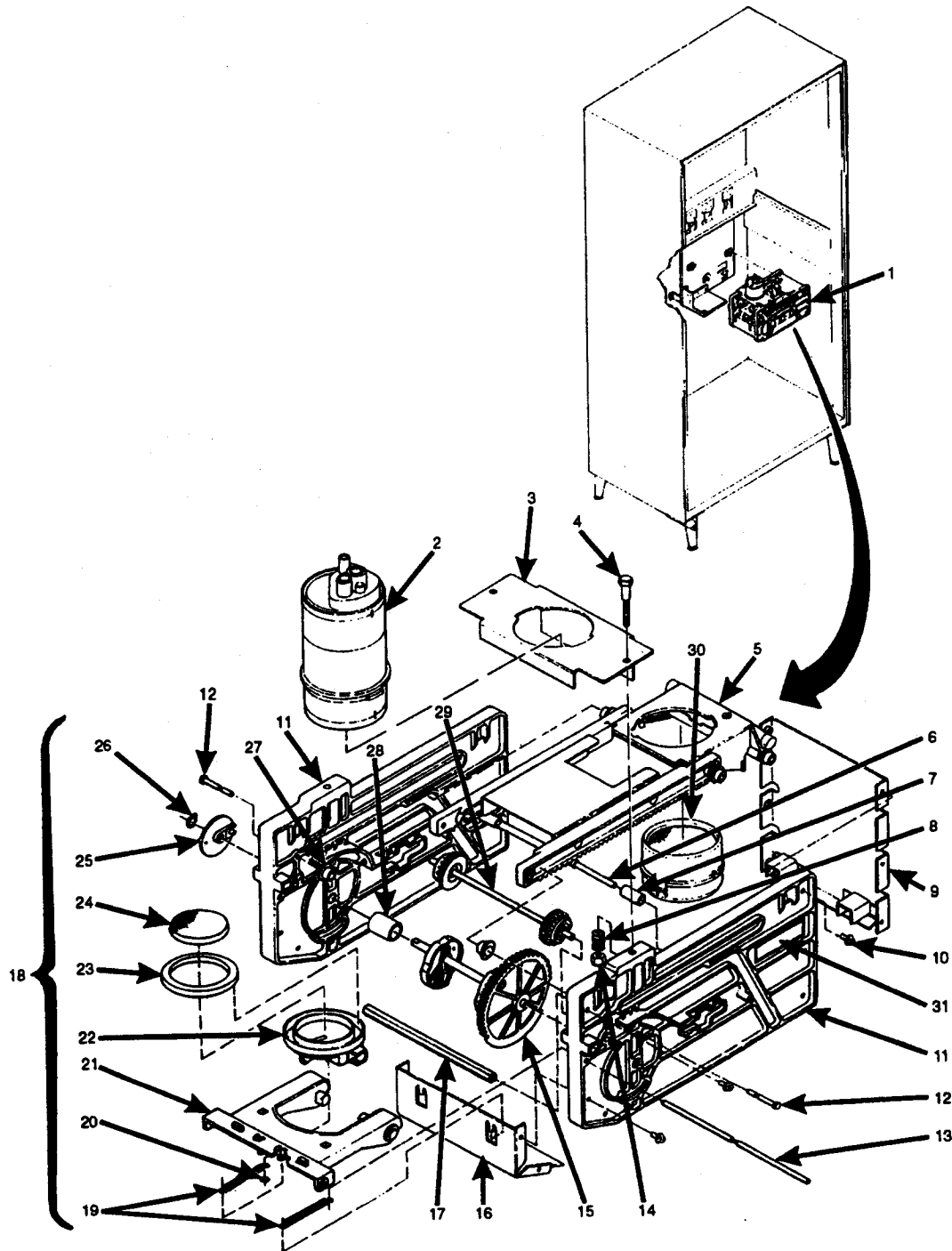


Figure 17-A. Single Brewer Assembly (No Filter)

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TABLE 17-A. SINGLE BREWER ASSEMBLY (NO FILTER)

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6234010	SINGLE BREWER ASSEMBLY - NO FILTER	REF.
2	6234328	BARREL ASSEMBLY - BREWER (SEE FIGURE 17-1 FOR DETAILS)	1
3	6234301	BARREL SUPPORT - BREWER	1
4	6234288	BOLT - 1/4-20X1 1/2	2
5	6234001	RACK ASSEMBLY (SEE FIGURE 17-1 FOR DETAILS)	1
6	6234271	SHAFT - FLIP STOP	1
7	6234270	ROLLER - STOP	2
8	6234225	SPRING - BREWER	2
9	6234215	WALL ASSEMBLY - REAR	1
10	6234295	SCREW - #8-32X.38 HHS W/LW	12
11	6234273	SIDEWALL - BREWER	2
12	6234223	PIN-ROLLER - SIDEWALL	2
13	6234308	SHAFT - SWING ARM	1
14	6234289	LOCKNUT - #1/4-20	2
15	6234008	GEAR & CAM ASSEMBLY	1
16	6234220	WALL ASSEMBLY - BOTTOM - FRONT	1
17	6234293	SPACER - SINGLE BREWER	1
18	6234200	SWING ARM ASSEMBLY (INCLUDES INDEX NUMBERS 19 THROUGH 23)	1
19	6234205	EXT. SPRING - SWING ARM	2
20	6234243	SHAFT - RETAINER - .125 DIA	2
21	6234002	SWING ARM ASSEMBLY	1
22	6234240	FUNNEL - COFFEE	1
23	6234375	SEAL - BREWER	1
24	6204223	FILTER SUPPORT - 30 MESH	1
25	6234310	DRIVE CONNECTION - BREWER	1
26	6234303	RETAINING RING - .375 DIA.	1
27	6234222	ROLLER - BREWER	2
28	6234803	SPACER - CAM	1
29	6234007	PINION GEAR ASSEMBLY	1
30	6234104	BASKET - BREWER	1
31	6231197	LABEL - CAUTION: HOT WATER HAZARD (AUS./N.Z./U.K./U.S.)	1
	6231213	LABEL - CAUTION: HOT WATER HAZARD (GER.)	
	6232293	LABEL - CAUTION: HOT WATER HAZARD (ARG./MEX./SP.)	
	6231220	LABEL - CAUTION: HOT WATER HAZARD (FR.)	

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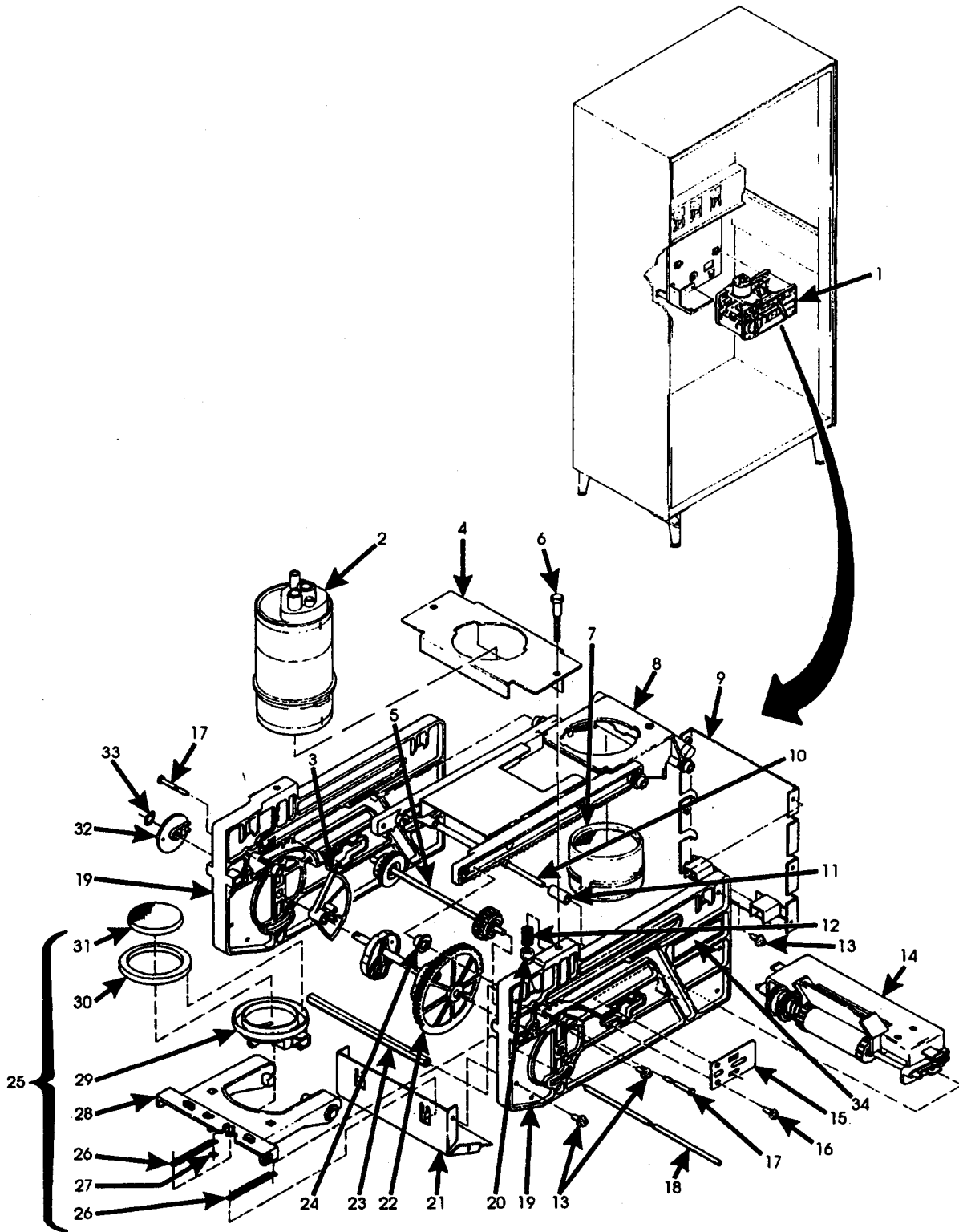


Figure 17-B. Single Brewer Assembly (With Filter)

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TABLE 17-B. SINGLE BREWER ASSEMBLY (WITH FILTER)

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6234000	SINGLE BREWER ASSEMBLY - WITH FILTER	REF.
2	6234328	BARREL ASSEMBLY - BREWER (SEE FIGURE 17-1 FOR DETAILS)	1
3	6234601	RATCHET DRIVE - PAPER MECH.	1
4	6234301	BARREL SUPPORT - BREWER	1
5	6234007	PINION GEAR ASSEMBLY	1
6	6234288	BOLT - 1/4-20X1 1/2	2
7	6234297	BASKET - BREWER PAPER	1
8	6234001	RACK ASSEMBLY - BREWER (SEE FIGURE 17-3 FOR DETAILS)	1
9	6234215	WALL ASSEMBLY - REAR	1
10	6234271	SHAFT - FLIP STOP	1
11	6234270	ROLLER - STOP	2
12	6234225	SPRING - BREWER	2
13	6234295	SCREW - #8-32X.38 HHS W/LW	12
14	6234600	PAPER MECHANISM ASSEMBLY (SEE FIGURE 17-5 FOR DETAILS)	1
15	6234608	SPRING COVER - PAPER MECH	2
16	6234616	SCREW - #10-32 X 3/8 HHS SL W/ EA	4
17	6234223	PIN - ROLLER - SIDEWALL	2
18	6234308	SHAFT - SWING ARM	1
19	6234273	SIDEWALL - BREWER	2
20	6234289	LOCKNUT-#1/4-20	2
21	6234220	WALL ASSEMBLY - BOTTOM FRONT	1
22	6234008	GEAR & CAM ASSEMBLY	1
23	6234293	SPACER - SINGLE BREW	1
24	6234222	ROLLER - BREWER	2
25	6234200	SWING ARM ASSEMBLY (INCLUDES INDEX NUMBERS 26 THROUGH 31)	1
26	6234205	EXT. SPRING - SWING ARM	2
27	6234243	SHAFT - RETAINER - .125 DIA	2
28	6234002	SWING ARM ASSEMBLY	1
29	6234240	FUNNEL - COFFEE	1
30	6234375	SEAL - BREWER	1
31	6204223	FILTER SUPPORT - 30 MESH	1
32	6234310	DRIVE CONNECTION - BREWER	1
33	6234303	RETAINING RING - .375 DIA.	1
34	6231197	LABEL - CAUTION: HOT WATER HAZARD (AUS./N.Z./U.K./U.S.)	1
	6231213	LABEL - CAUTION: HOT WATER HAZARD (GER.)	
	6232293	LABEL - CAUTION: HOT WATER HAZARD (ARG./MEX./SP.)	
	6231220	LABEL - CAUTION: HOT WATER HAZARD (FR.)	

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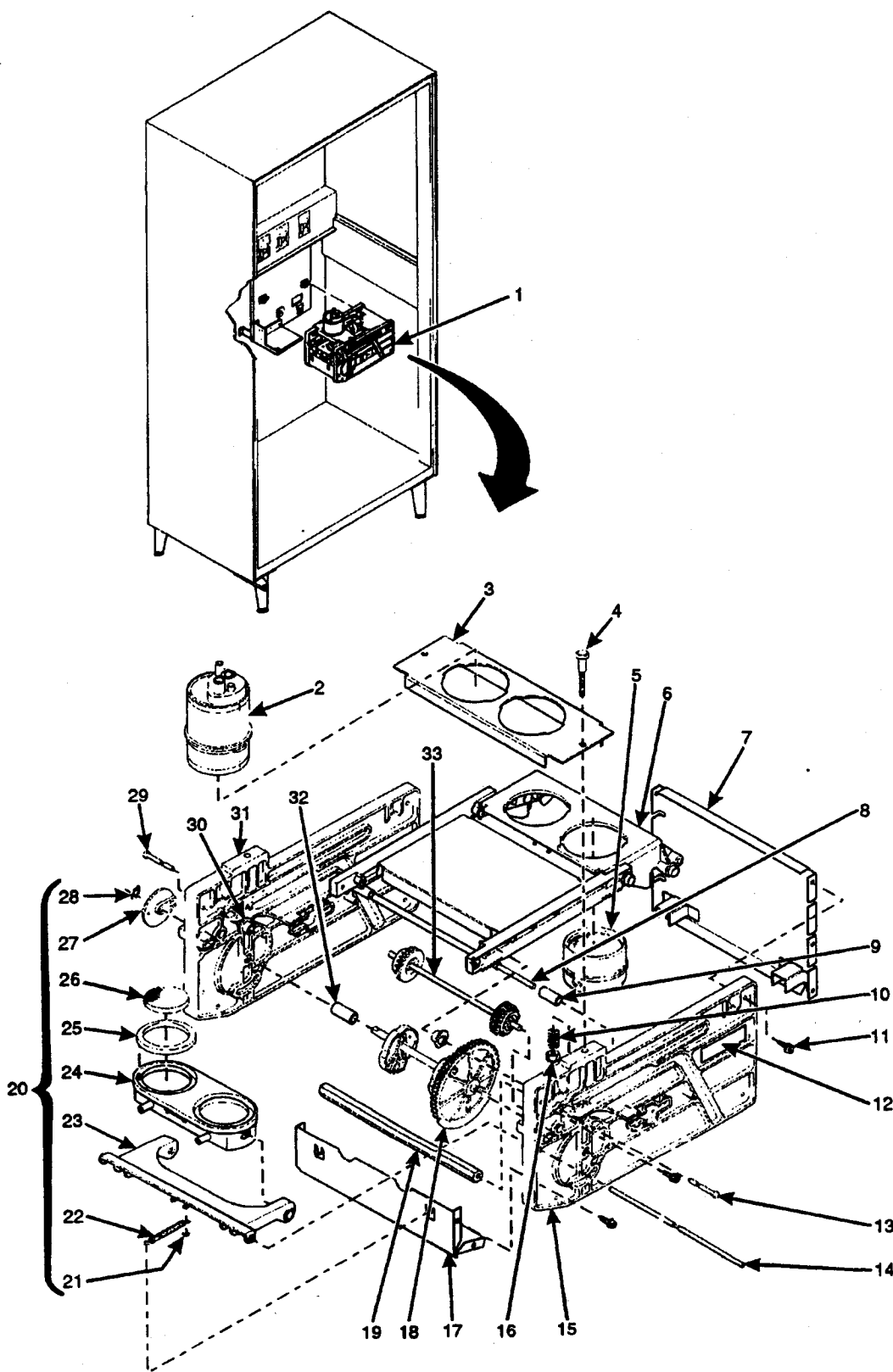


Figure 17-C. Dual Brewer Assembly (No Filter)

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TABLE 17-C. DUAL BREWER ASSEMBLY (NO FILTER)

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6234917	DUAL BREWER ASSEMBLY - NO FILTER	REF.
2	6234300	BARREL ASSEMBLY - BREWER (SEE FIGURE 17-2 FOR DETAILS)	2
3	6234923	BARREL SUPPORT - DUAL BREWER	1
4	6234288	BOLT - 1/4-20X1 1/2	2
5	6234104	BASKET - BREWER	1
-	6234296	TEA BASKET ASSEMBLY (NOT SHOWN)	1
6	6234901	RACK ASSEMBLY - DUAL BREWER (SEE FIGURE 17-4 FOR DETAILS)	1
7	6234915	REAR WALL ASSEMBLY - DUAL BREWER	1
8	6234924	SHAFT - FLIP STOP - DUAL BREWER	1
9	6234270	ROLLER - STOP	2
10	6234225	SPRING - BREWER	2
11	6234295	SCREW-#8-32X.38 HHS W/LW	12
12	6231197	LABEL - CAUTION: HOT WATER HAZARD (AUS./N.Z./U.K./U.S.)	1
	6231213	LABEL - CAUTION: HOT WATER HAZARD (GER.)	
	6231220	LABEL - CAUTION: HOT WATER HAZARD (FR.)	
	6232293	LABEL - CAUTION: HOT WATER HAZARD (ARG./MEX./SP.)	
13	6234223	PIN - ROLLER - SIDEWALL	1
14	6234914	SHAFT - SWINGARM - DUAL BREWER	2
15	6234273	SIDEWALL - BREWER	1
16	6234289	LOCKNUT - #1/4-20	2
17	6234919	BOT FRT WALL ASSEMBLY - DUAL BREWER	1
18	6234966	TIME GEAR/CAM ASSEMBLY - DUAL BREWER	1
19	6234944	SPACER - DUAL BREWER	1
20	6234906	SWING ARM ASSEMBLY - DUAL BREWER - NO FILTER (INCLUDES INDEX NUMBERS 21 THROUGH 26)	1
21	6234243	SHAFT-RETAINER - .125 DIA	2
22	6234205	EXT. SPRING - SWING ARM	2
23	6234905	SWING ARM ASSEMBLY - DUAL BREWER	1
24	6234913	FUNNEL - DUAL BREWER	2
25	6234375	SEAL - BREWER	2
26	6204223	FILTER SUPPORT - 30 MESH	2
27	6234310	DRIVE CONNECTION - BREWER	1
28	6234303	RETAINING RING - .375 DIA.	1
29	6234223	PIN-ROLLER - SIDEWALL	1
30	6234222	ROLLER - BREWER	2
31	6234273	SIDEWALL - BREWER	1
32	6234803	SPACER - CAM	1
33	6234009	PINION GEAR ASSEMBLY - DUAL BREWER	1

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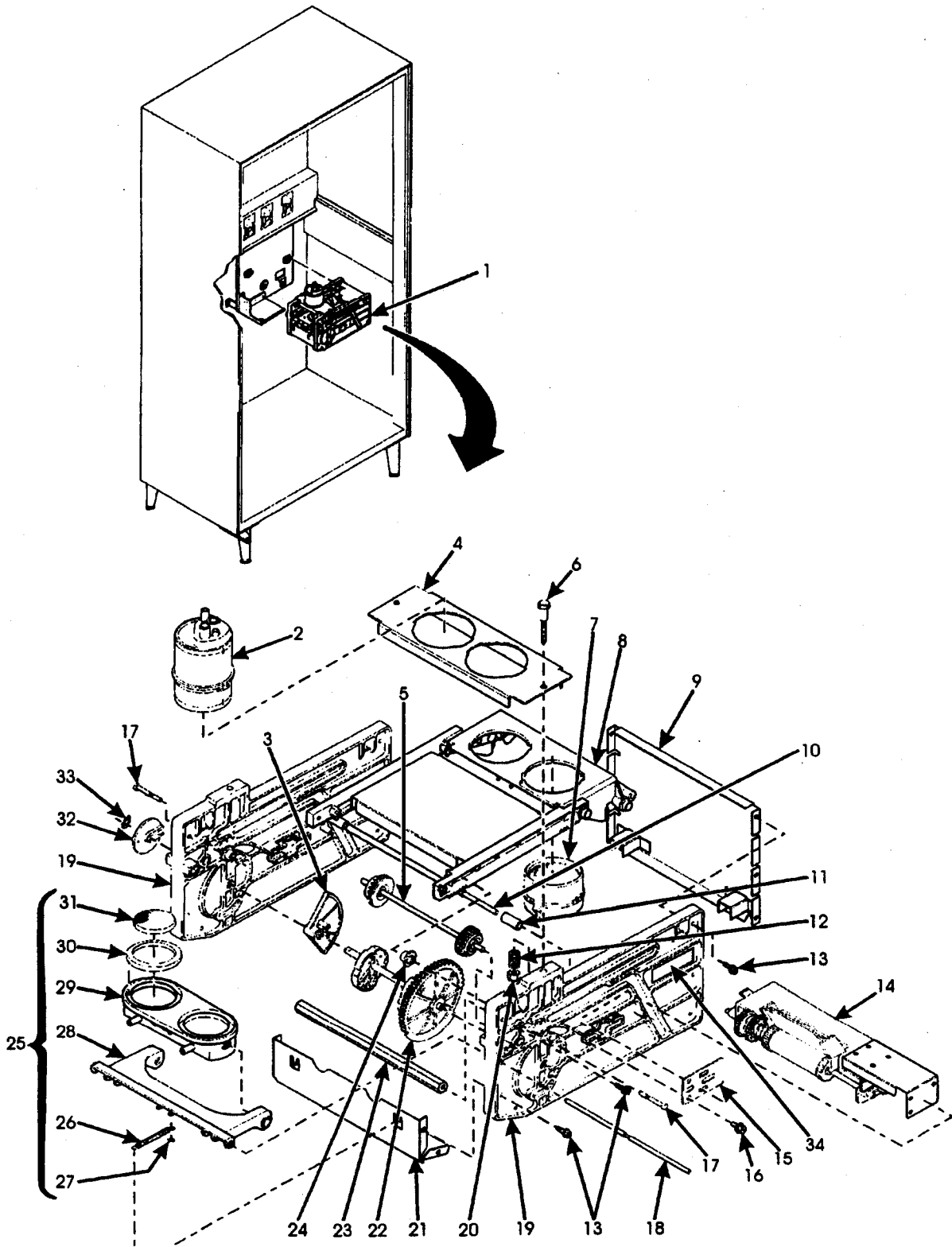


Figure 17-D. Dual Brewer Assembly (With Filter)

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TABLE 17-D. DUAL BREWER ASSEMBLY (WITH FILTER)

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6234900	DUAL BREWER ASSEMBLY - WITH FILTER	REF.
2	6234300	BARREL ASSEMBLY - BREWER (SEE FIGURE 17-2 FOR DETAILS)	2
3	6234601	RATCHET DRIVE - PAPER MECH.	1
4	6234923	BARREL SUPPORT - DUAL BREW	1
5	6234009	PINION GEAR ASSEMBLY - DUAL BREWER	1
6	6234288	BOLT-1/4-20X1 1/2	2
7	6234297	BASKET - BREWER PAPER	1
-	6234296	TEA BASKET ASSEMBLY (NOT SHOWN)	1
8	6234901	RACK ASSEMBLY - DUAL BREWER (SEE FIGURE 17-4 FOR DETAILS)	1
9	6234915	REAR WALL ASSEMBLY - DUAL BREWER	1
10	6234924	SHAFT - FLIP STOP - DUAL BREWER	1
11	6234270	ROLLER - STOP	2
12	6234225	SPRING - BREWER	2
13	6234295	SCREW - #8-32X.38 HHS W/LW	14
14	6234907	PAPER MECHANISM ASSEMBLY - DUAL BREWER (SEE FIGURE 17-6 FOR DETAILS)	1
15	6234608	SPRING COVER - PAPER MECH	3
16	9900021	SCREW #8-32 X 5/8 RHS	A/R
17	6234223	PIN - ROLLER - SIDEWALL	2
18	6234914	SHAFT - SWINGARM - DUAL BREWER	2
19	6234273	SIDEWALL - BREWER	2
20	6234289	LOCKNUT - #1/4-20	2
21	6234919	BOTOM FRONT WALL ASSEMBLY - DUAL BREWER	1
22	6234966	TIME GEAR/CAM ASSEMBLY - DUAL BREWER	1
23	6234944	SPACER - DUAL BREWER	1
24	6234222	ROLLER - BREWER	2
25	6234904	SWING ARM ASSEMBLY - W/PAPER	1
26	6234205	EXT. SPRING - SWING ARM	2
27	6234243	SHAFT - RETAINER - .125 DIA	2
28	6234906	SWING ARM ASSEMBLY - DUAL BREWER	1
29	6234913	FUNNEL - DUAL BREWER	2
30	6234375	SEAL - BREWER	2
31	6204223	FILTER SUPPORT - 30 MESH	2
32	6234310	DRIVE CONNECTION - BREWER	1
33	6234303	RETAINING RING - .375 DIA.	1
34	6231197	LABEL - CAUTION: HOT WATER HAZARD (AUS./N.Z./U.K./U.S.)	1
	6231213	LABEL - CAUTION: HOT WATER HAZARD (GER.)	
	6232293	LABEL - CAUTION: HOT WATER HAZARD (ARG./MEX./SP.)	
	6231220	LABEL - CAUTION: HOT WATER HAZARD (FR.)	

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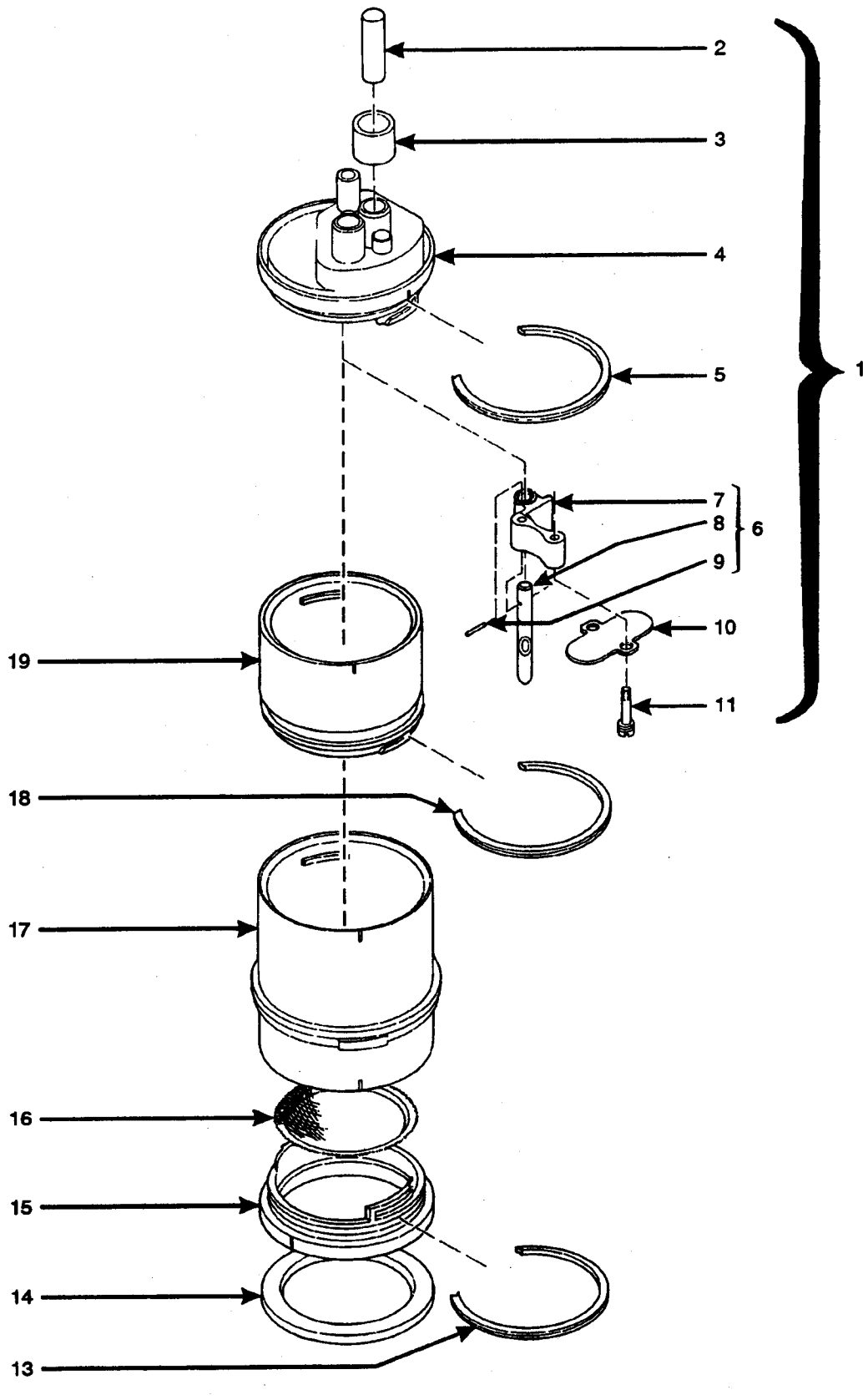


Figure 17-1. Barrel Assembly - Single Brewer

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TABLE 17-1. BARREL ASSEMBLY - SINGLE BREWER

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6234328	BARREL ASSEMBLY - SINGLE BREWER	REF
1	6234306	MANIFOLD ASSEMBLY - HOSE-BREW BARREL (INCLUDES INDEX NUMBERS 2 THROUGH 11)	1
2	6134192	PLUG BREWER MANIFOLD	1
3	6234207	TUBE - .375 ID X.562 OD X.75 L	1
4	6134178	MANIFOLD & INSERT ASSEMBLY - BREWER	1
5	6104193	QUAD RING SEAL	1
6	6234307	DEFLECTOR ASSEMBLY - MANIFOLD (INCLUDES INDEX NUMBERS 7 THROUGH 9)	1
7	6204229	DEFLECTOR - MANIFOLD	1
8	6234304	TUBE - AIR JET	1
9	6106107	ROLL PIN	1
10	6134155	VALVE - MANIFOLD - BREWER BARREL	1
11	6134173	SHOULDER SCREW	2
12	6234305	LOWER INSERT ASSEMBLY - BREWER BARREL (INCLUDES INDEX NUMBERS 13 THROUGH 16)	1
13	6104193	QUAD RING SEAL	1
14	6234375	SEAL - BREWER	1
15	6104181	LOWER INSERT BREWER BARREL	1
16	6234302	SCREEN - BREWER BARREL	1
17	6104184	BREWER BARREL	1
18	6104193	QUAD RING SEAL	1
19	6234213	EXTENSION - BREWER BARREL	1

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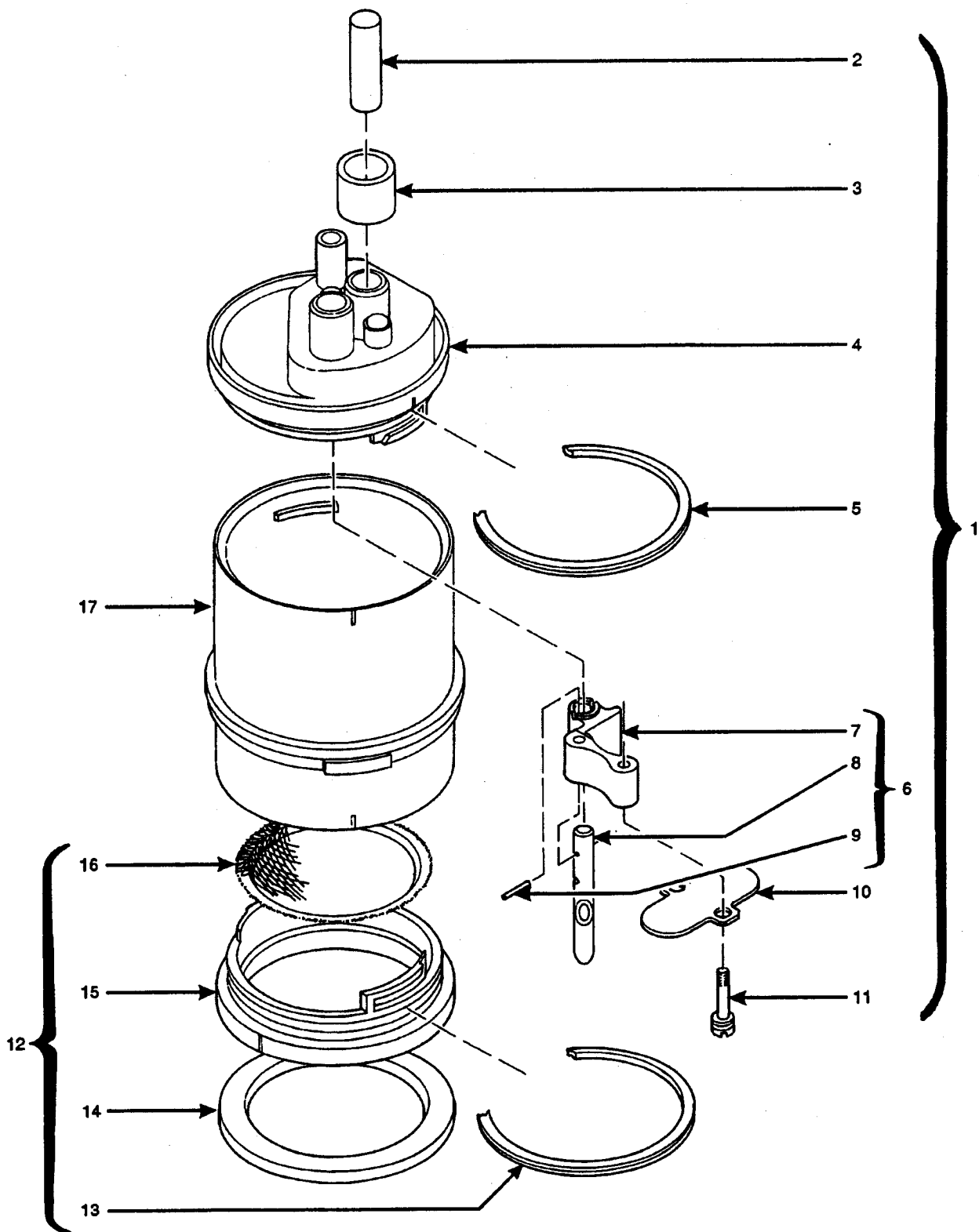


Figure 17-2. Barrel Assembly - Dual Brewer

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TABLE 17-2. BARREL ASSEMBLY - DUAL BREWER

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6234300	BARREL ASSEMBLY - DUAL BREWER	REF
1	6234306	MANIFOLD ASSEMBLY - HOSE-BREW BARREL (INCLUDES INDEX NUMBERS 2 THROUGH 11)	1
2	6134192	PLUG BREWER MANIFOLD	1
3	6234207	TUBE - .375 ID X.562 OD X.75 L	1
4	6134178	MANIFOLD & INSERT ASSEMBLY - BREWER	1
5	6104193	QUAD RING SEAL	1
6	6234307	DEFLECTOR ASSEMBLY - MANIFOLD (INCLUDES INDEX NUMBERS 7 THROUGH 9)	1
7	6204229	DEFLECTOR - MANIFOLD	1
8	6234304	TUBE - AIR JET	1
9	6106107	ROLL PIN	1
10	6134155	VALVE - MANIFOLD - BREWER BARREL	1
11	6134173	SHOULDER SCREW	2
12	6234305	LOWER INSERT ASSEMBLY - BREWER BARREL (INCLUDES INDEX NUMBERS 13 THROUGH 16)	1
13	6104193	QUAD RING SEAL	1
14	6234375	SEAL - BREWER	1
15	6104181	LOWER INSERT BREWER BARREL	1
16	6234302	SCREEN - BREWER BARREL	1
17	6104184	BREWER BARREL	1

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TABLE 17-3. RACK ASSEMBLY - SINGLE BREWER

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6234001	RACK ASSEMBLY - BREWER	REF.
1	6234222	ROLLER - BREWER	4
2	6234116	BASKET HOUSING ASSEMBLY (INCLUDES INDEX NUMBERS 3 THROUGH 6)	1
3	6234250	BASKET HOUSING & WIPER ASSEMBLY	1
4	6234278	BEARING - RETURN LEVER ROLLER	2
5	6234118	FLAT SPRING - BASKET HOUSING	1
6	6204211	SCREW - #6 - 32 X 1/4 PHS T/C SS	1
7	6234256	SPRING - FLIP	2
8	6234261	ROLLER LINKAGE ASSEMBLY - RIGHT	1
9	6234274	RACK ASSEMBLY - LEFT - BREWER	1
10	6234110	SHAFT - FLIP	1
11	6234295	SCREW - #8 - 32X.38 HHS W/LW	4
12	6234120	BRACKET ASSEMBLY - RACK	1
13	6234275	RACK ASSEMBLY - RIGHT - BREWER	1
14	6234260	ROLLER LINKAGE ASSEMBLY - LEFT	1
15	6234292	RETURN LEVER ROLLER ASSEMBLY	2

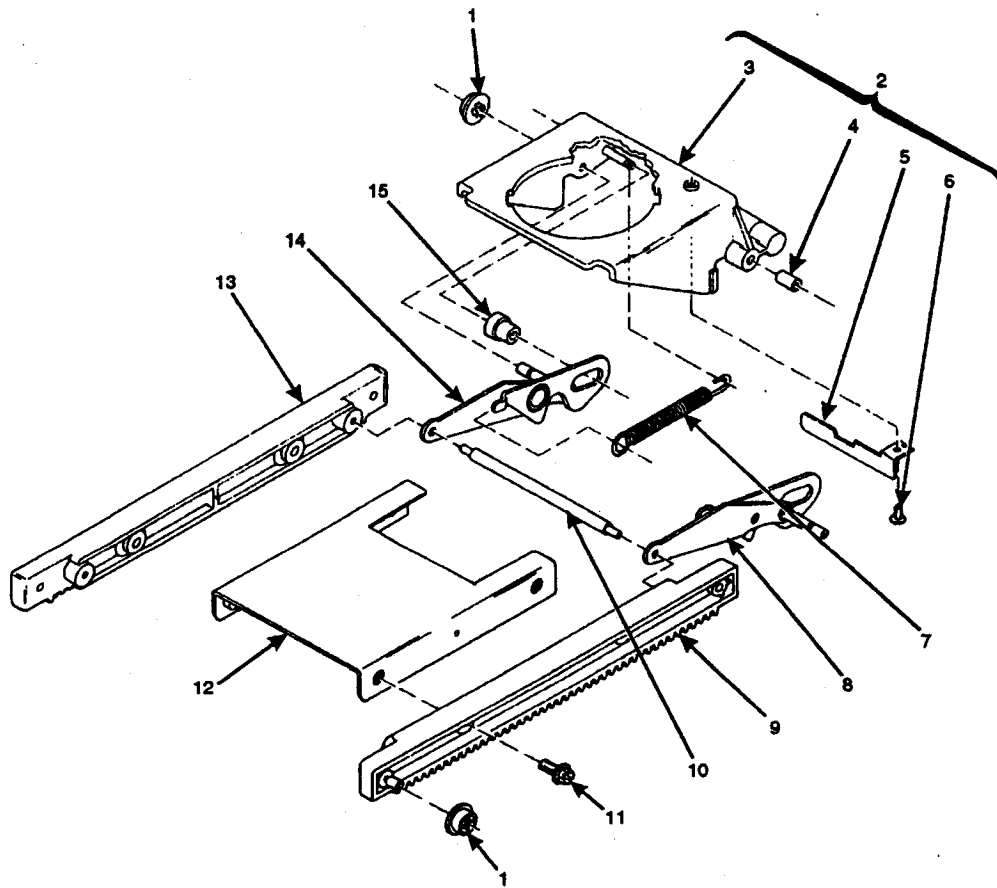


Figure 17-3. Rack Assembly - Single Brewer

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TABLE 17-4. RACK ASSEMBLY - DUAL BREWER

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6234901	RACK ASSEMBLY - DUAL BREWER	REF.
1	6234222	ROLLER - BREWER	4
2	6234902	BASKET HOUSING ASSEMBLY - DUAL BREWER (INCLUDES INDEX NUMBERS 3 THROUGH 6)	1
3	6234928	BASKET HOUSING & WIPER ASSEMBLY	1
4	6234278	BEARING - RETURN LEVER ROLLER	2
5	6234118	FLAT SPRING - BASKET HOUSNG	2
6	6204211	SCREW - #6 - 32 X 1/4 PHS T/C SS	2
7	6234256	SPRING - FLIP	2
8	6234962	ROLLER LINK ASSEMBLY - RIGHT	1
9	6234274	RACK ASSEMBLY - LEFT	1
10	6234910	SHAFT - FLIP - DUAL BREW	1
11	6234295	SCREW - #8 - 32X.38 HHS W/LW	4
12	6234926	BRKT ASSEMBLY - RACK - DUAL BREW	1
13	6234275	RACK ASSEMBLY - RIGHT	1
14	6234958	ROLLER LINK ASSEMBLY - LEFT	1
15	6234292	RETURN LEVER ROLLER ASSEMBLY	2

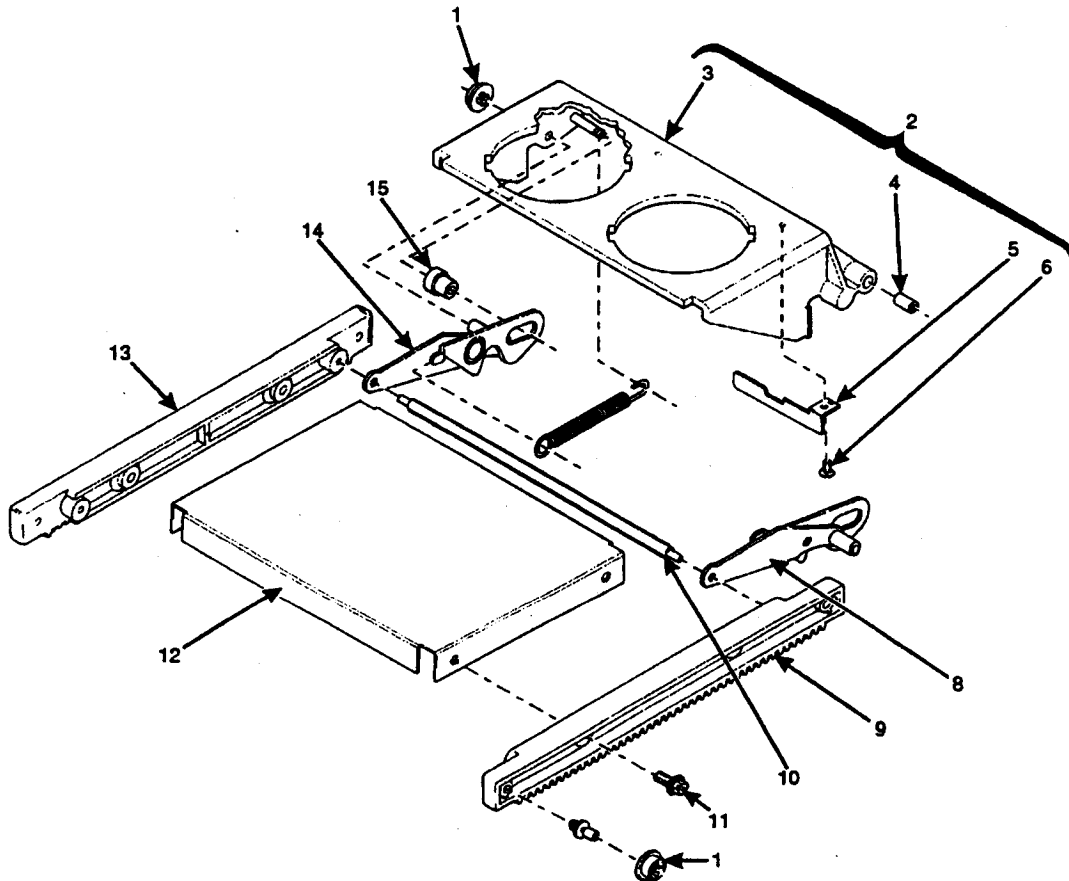


Figure 17-4. Rack Assembly - Dual Brewer

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TABLE 17-5. PAPER MECHANISM ASSEMBLY - SINGLE BREWER

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6234600	PAPER MECHANISM ASSEMBLY - SINGLE BREWER	REF.
1	6234626	PAPER MECH. HOUSING	1
2	6234612	SHAFT - PAPER MECH.	2
3	6234614	COMPRESSION SPRING - PAPER MECH SHAFT	2
4	6234628	WASHER-PAPER MECH.	2
5	6234620	ROLLER END CAP - PAPER MECH	4
6	6234619	PAPER ROLLER EXTRUSION	1
7	6234603	ROLLER DRIVE - PAPER MECH	1
8	6234634	TUBE-6108098 - .50 LG.	2
9	6234615	SPRING - PAPER MECH RATCHET	1
10	6234607	RATCHET - PAPER MECH.	2

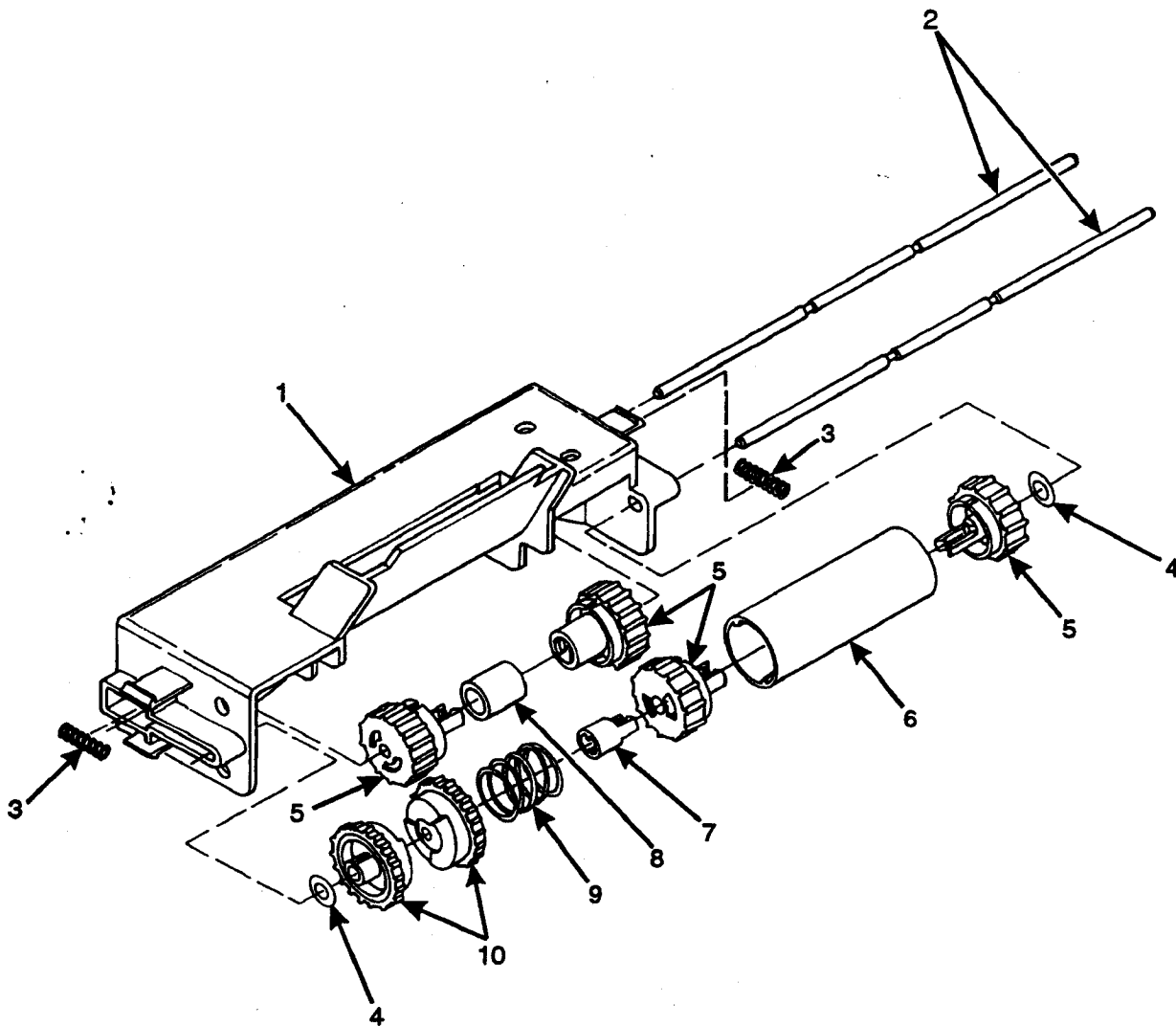


Figure 17-5. Paper Mechanism Assembly - Single Brewer

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TABLE 17-6. PAPER MECHANISM ASSEMBLY - DUAL BREWER

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6234907	PAPER MECHANISM ASSEMBLY - DUAL BREWER	REF.
1	6234626	PAPER MECH. HOUSING	1
2	6234948	BRACKET ASSEMBLY - PAPER MECH	1
3	6234612	SHAFT - PAPER MECH.	2
4	6234628	WASHER - PAPER MECH.	2
5	6234614	COMPRESSION SPRING - PAPER MECH SHAFT	2
6	6234620	ROLLER END CAP - PAPER MECH	4
7	6234619	PAPER ROLLER EXTRUSION	1
8	6234603	ROLLER DRIVE - PAPER MECH.	1
9	6234615	SPRING - PAPER MECH RATCHET	1
10	6234607	RATCHET - PAPER MECH.	2
11	6234942	PIN - PAPER MECH - DUAL BREW	2

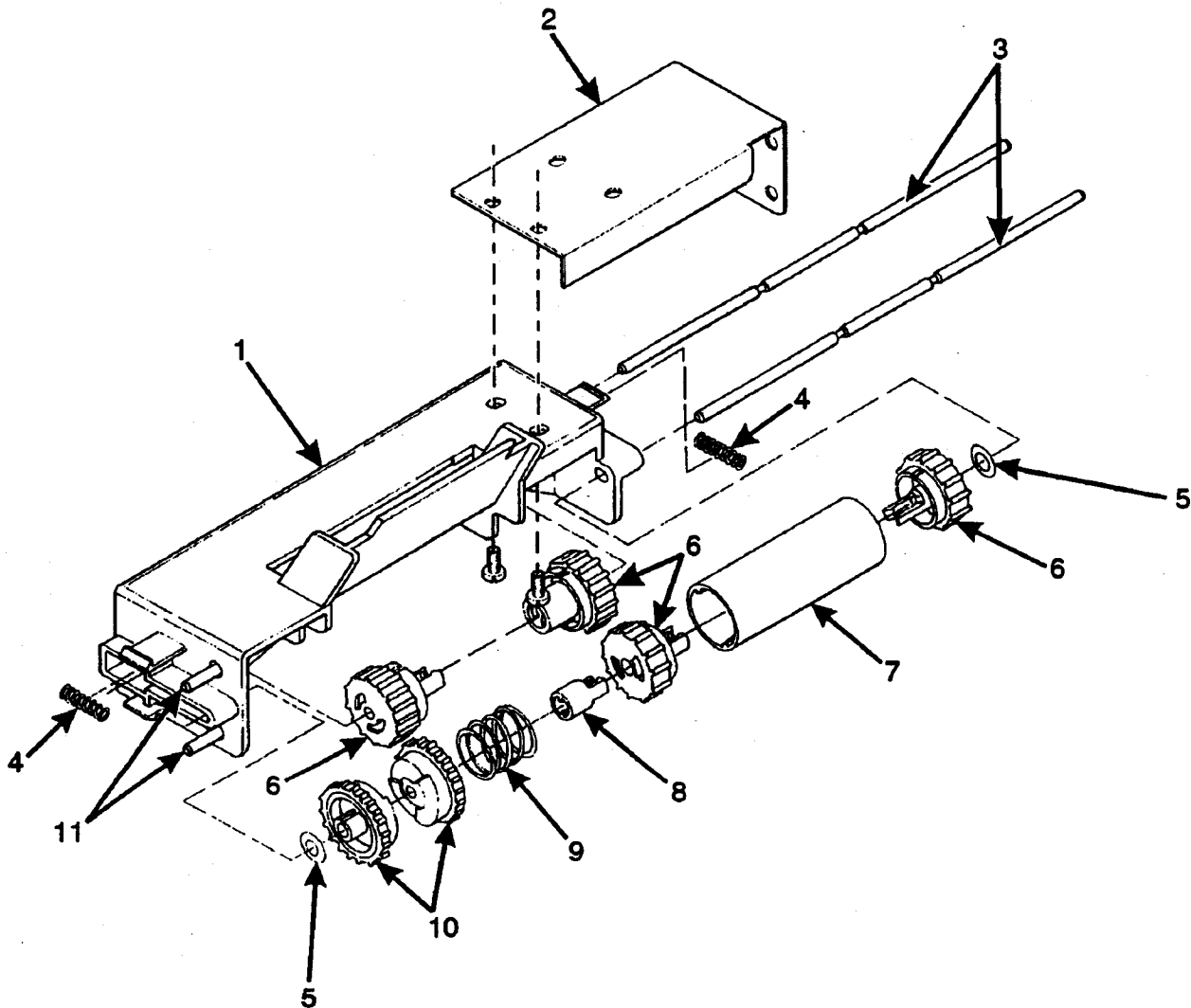


Figure 17-6. Paper Mechanism Assembly - Dual Brewer

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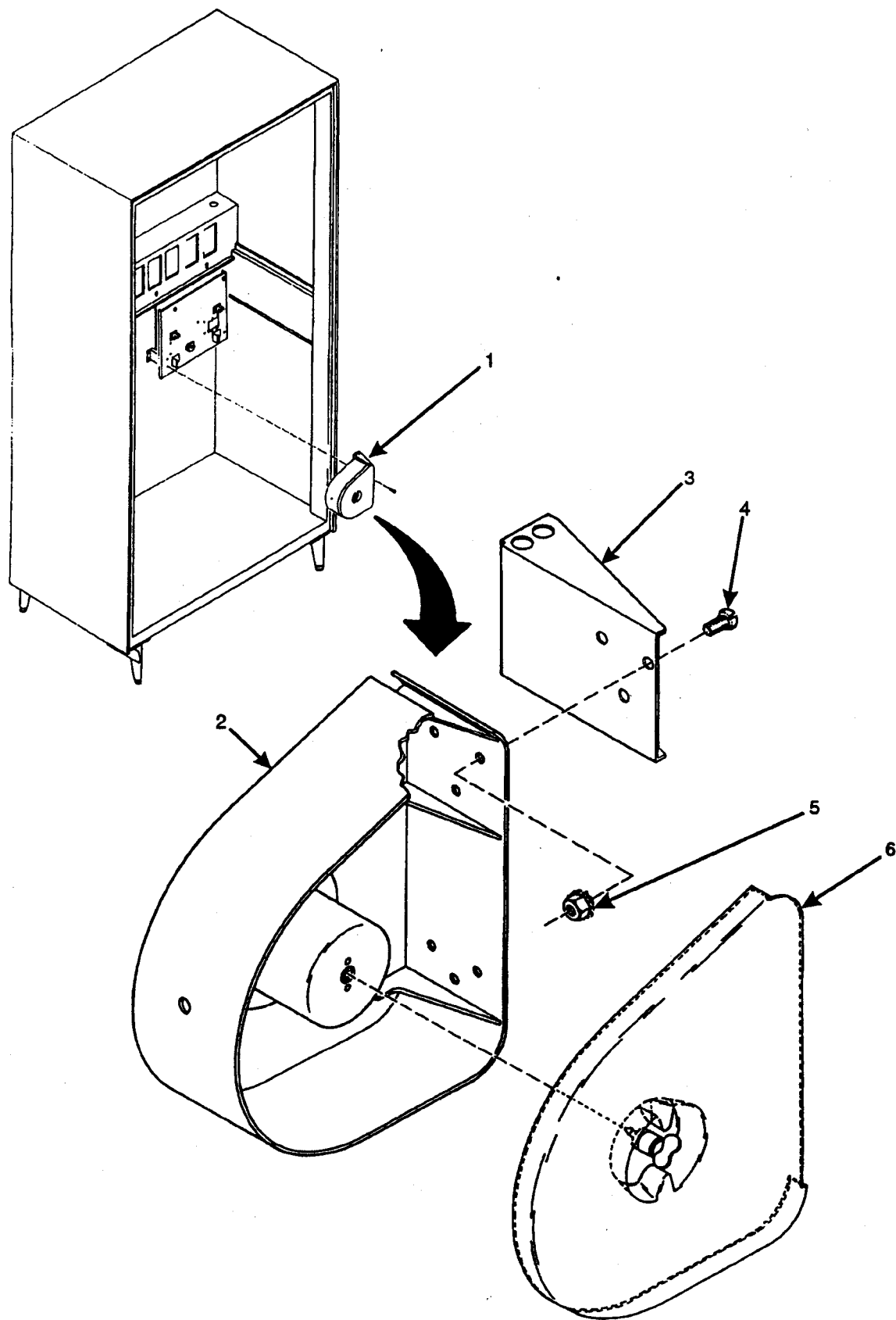


Figure 18. Paper Roll

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TABLE 18-A. PAPER ROLL

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6234622	PAPER ROLL ASSEMBLY (INCLUDES INDEX NUMBERS 2 THROUGH 6)	1
2	6234630	HOUSING ASSEMBLY - FILTER PAPER	1
3	6234625	BRACKET - PAPER ROLL	1
4	9900020	SCREW, #8-32 X 1/2 RHS MACH. ZINC	3
5	9900081	NUT, #8-32 KEPS ZINC PLATE	3
6	6154238	COVER ASSEMBLY - FILTER PAPER HOUSING	1

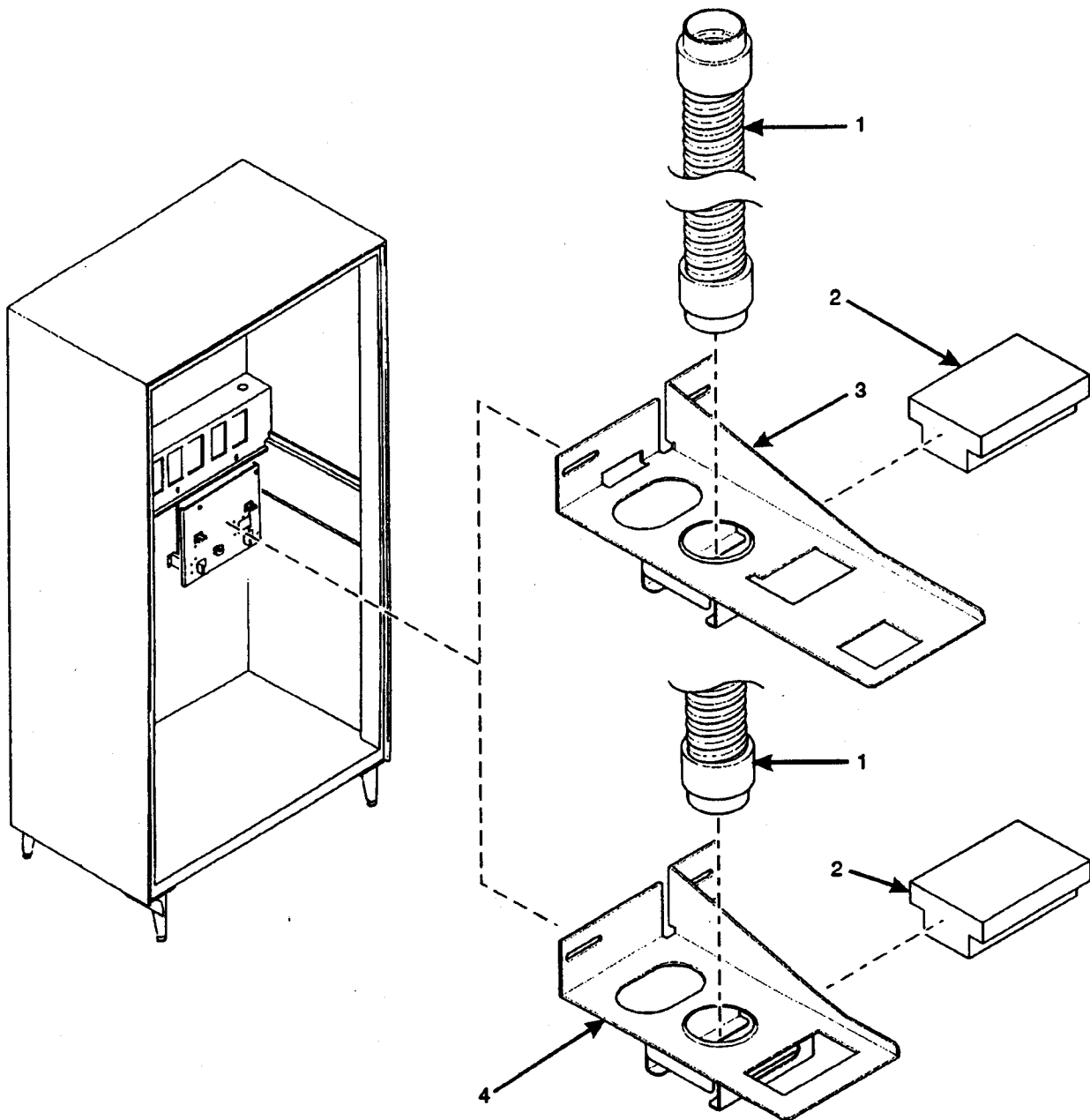


Figure 18-B. Locator and Bracket Assembly

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TABLE 18-B. LOCATOR AND BRACKET ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6237354	HOSE ASSY - EXHAUST - COFFEE CHUTE	1
2	6237353	FILTER - EXHAUST - CHUTE	1
3	6234979	LOCATOR AND BRACKET ASSY - DUAL BREWER	OPT
4	6237352	LOCATOR AND BRACKET ASSY - SINGLE BREWER	OPT

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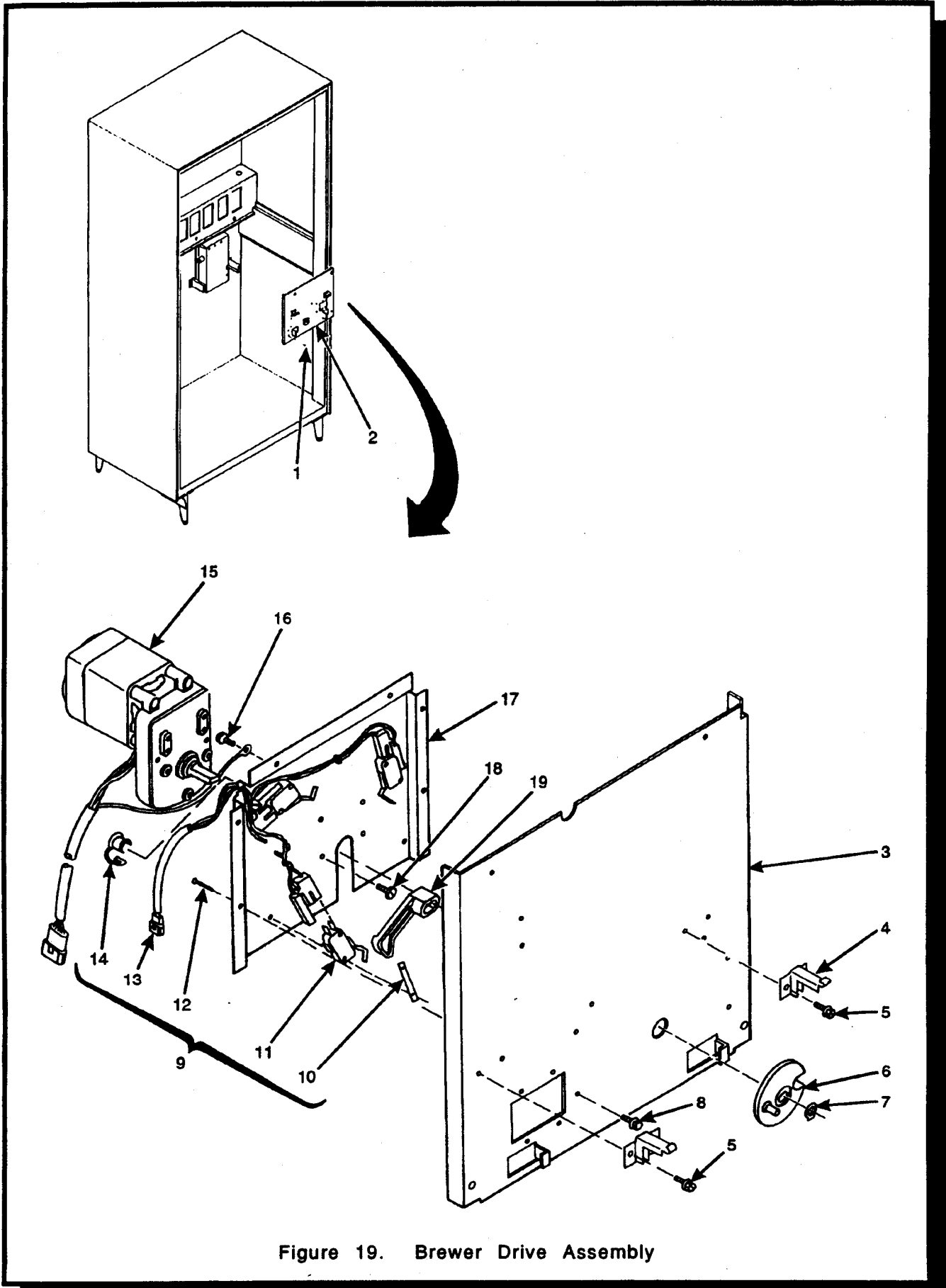


Figure 19. Brewer Drive Assembly

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TABLE 19. BREWER DRIVE ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1		MOUNTING HARDWARE	
2	6234005	BREWER DRIVE ASSEMBLY (INCLUDES INDEX NUMBERS 3 THROUGH 9)	1
3	6234510	PANEL MOUNTING - BREWER	1
4	6234294	MOUNTING BRACKET - BREWER	2
5	1451097	SCREW - #8-32 X .31 HEX HD T.F. - BLACK BRACKET)	4
6	6234310	DRIVE CONNECTION - BREWER	1
7	6234303	RETAINING RING - .375 DIA.	1
8	1451097	SCREW - #8-32 X .31 HEX HD T.F. - BLACK	6
9	6234511	SWITCH/MOTOR ASSEMBLY (INCLUDES INDEX NUMBERS 10 THROUGH 19)	1
10	4302316	FASTENER - TWIN TYPE (1 EACH SWITCH)	3
11	6234279	SWITCH - BREWER	3
12	1217160	SCREW, #4-40 X 5/8 RHS (2 EACH SWITCH)	6
13	6239016	HARNESS - SWITCH - BREWER	1
14	9985887	BUSHING - STRAIN RELIEF	1
15	6234512	MOTOR - BREWER	1
16	3157060	SCREW, #8-32 X .31 HEX HD - T/F - W/LOCKING SERRATIONS	1
17	6234513	HOUSING - SWITCHES AND BREWER MOTOR	1
18	4245186	SCREW, #8-32 X 1/4 PHS - T/F	4
19	6234515	SWITCH - ACTUATOR	1

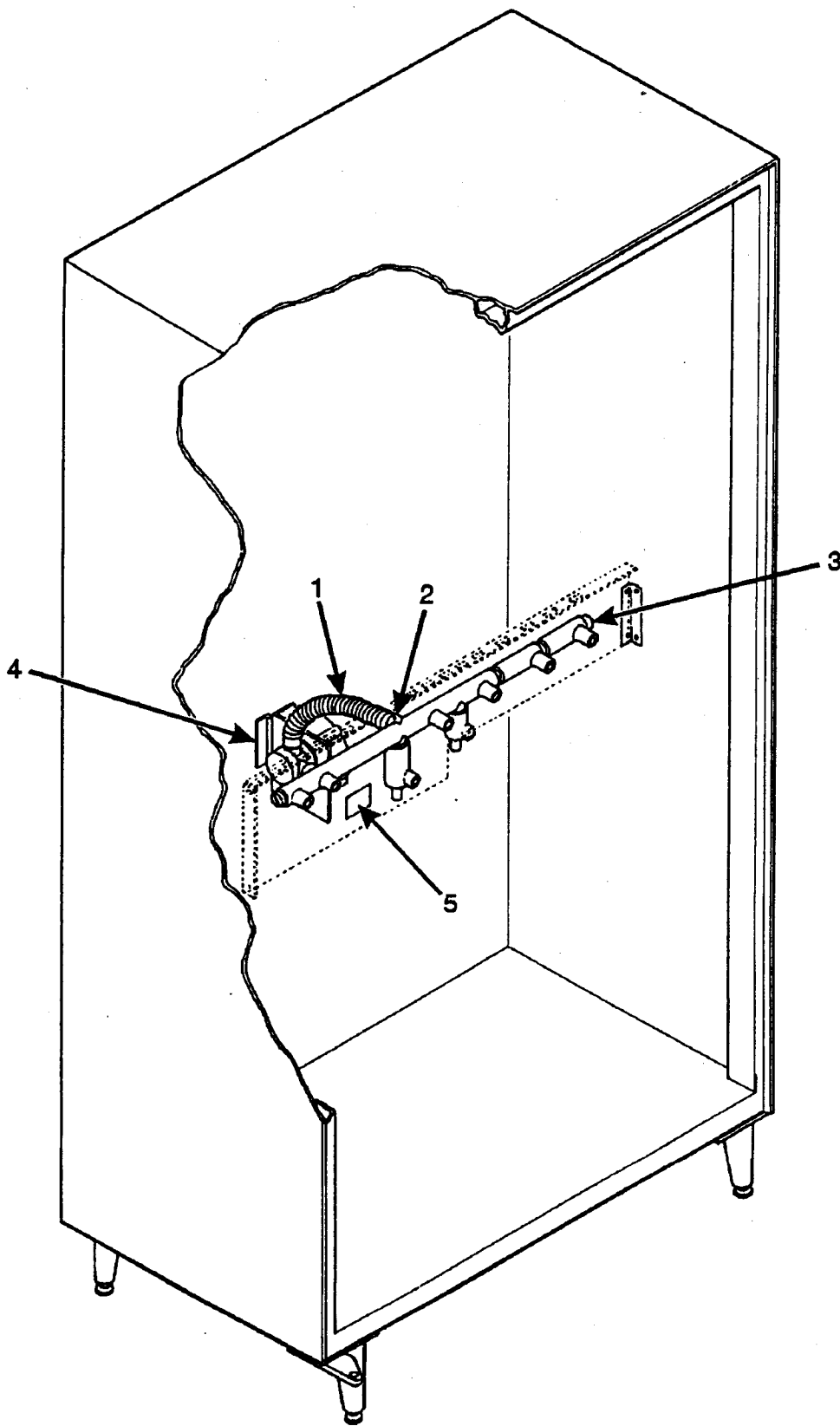


Figure 20. Ventilation Assembly

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TABLE 20. VENTILATION ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6237337	HOSE - EXHAUST - 18" LG	1
2	6137157	COUPLING VENT HOSE	2
3	-	SHELF VENT ASSEMBLY (SEE FIGURE 20-1 FOR DETAILS AND OPTIONS)	-
4	6231535	FAN, FILTER, AND HOUSING ASSEMBLY (SEE FIGURE 20-2 FOR DETAILS)	1
5	6231169	LABEL - EXHAUST FILTER INSP - AUS./N.Z./U.K./U.S.	1
	6231212	LABEL - EXHAUST FILTER INSP - GER.	
	6232287	LABEL - EXHAUST FILTER INSP - ARG./MEX./SP.	
	6231214	LABEL - EXHAUST FILTER INSP - FR.	

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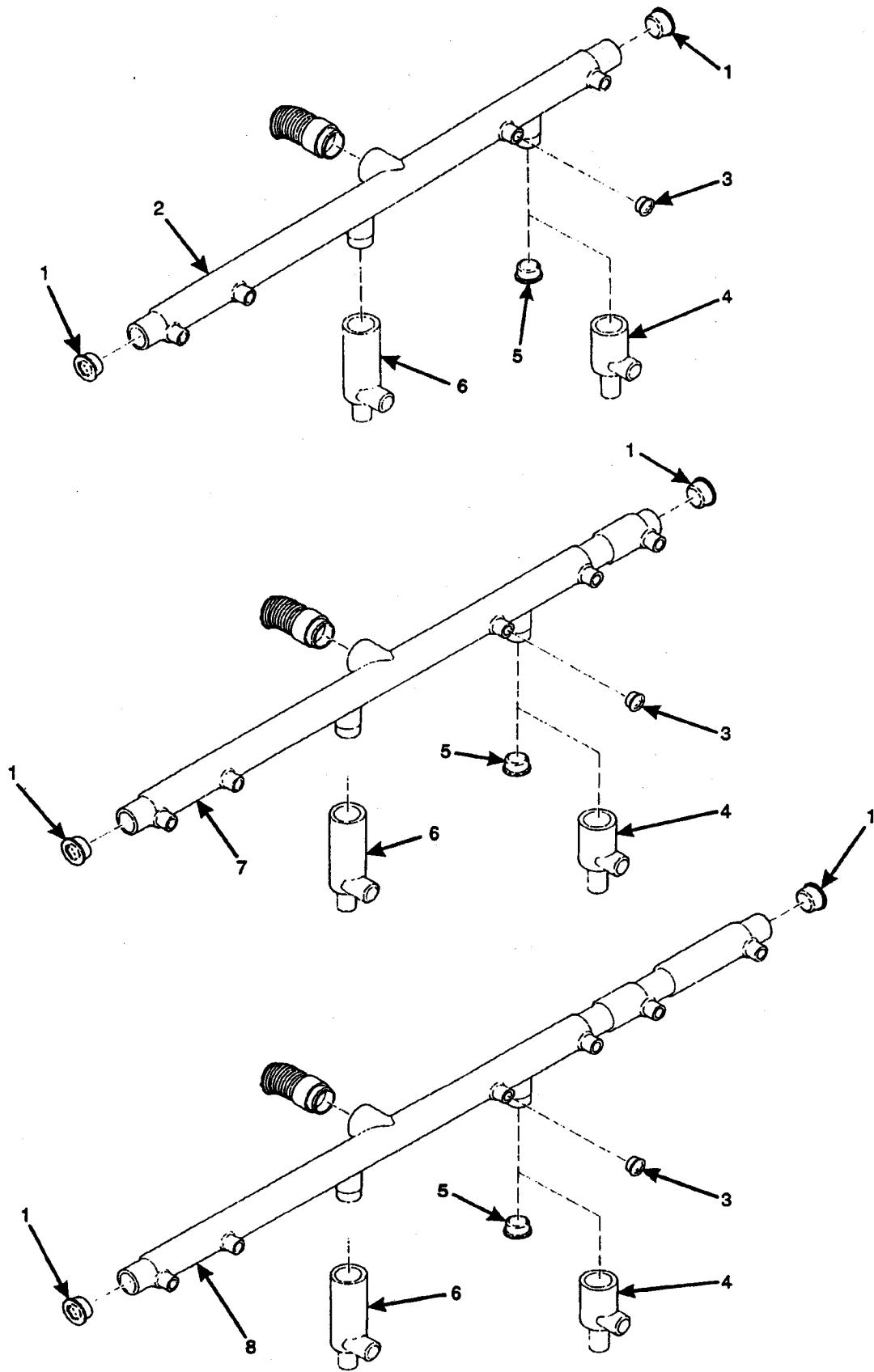


Figure 20-1. Vent Shelf Assemblies

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TABLE 20-1. VENT SHELF ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6237302	PLUG - CENTER PULL - 1.07	-
2	6237470	VENT - SHELF - DUAL F.B. W/6TH PRODUCT	-
3	6237303	PLUG - CENTER PULL - .56 (USE WHEN 6TH PRODUCT IS NOT PRESENT)	OPT
4	6237455	VENT - EXTENSION - SHORT (USE WITH DUAL CONDIMENT)	OPT
5	6237301	PLUG - CENTER PULL - .93 (USE WHEN DUAL CONDIMENT IS NOT PRESENT)	OPT
6	6237336	VENT - EXTENSION - SUGAR/LIGHTENER	-
7	6237460	VENT - SHELF - SINGLE F.B. W/6TH PRODUCT	-
8	6237333	VENT - SHELF - F.D. - 6TH PRODUCT	-

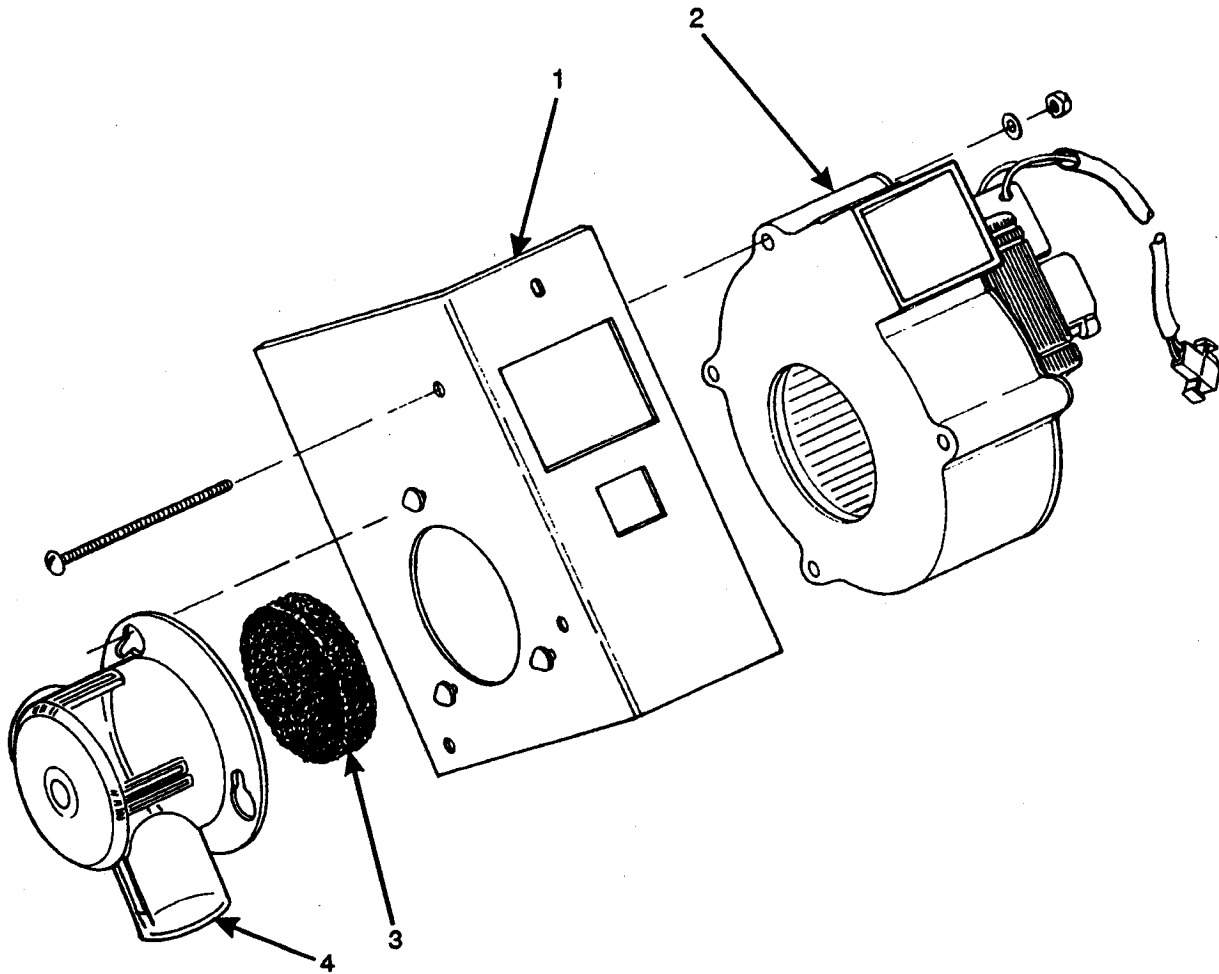


Figure 20-2. Fan, Filter, And Housing Assembly

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TABLE 20-2. FAN, FILTER, AND HOUSING ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6231040	BRACKET ASSEMBLY - BLOWER MTG	1
2	6107030	BLOWER ASSEMBLY (HORIZONTAL) (INCLUDES MOUNTING HARDWARE)	1
3	6237340	FILTER - EXHAUST BLOWER	1
4	6237342	HOUSING - EXHAUST BLOWER	1

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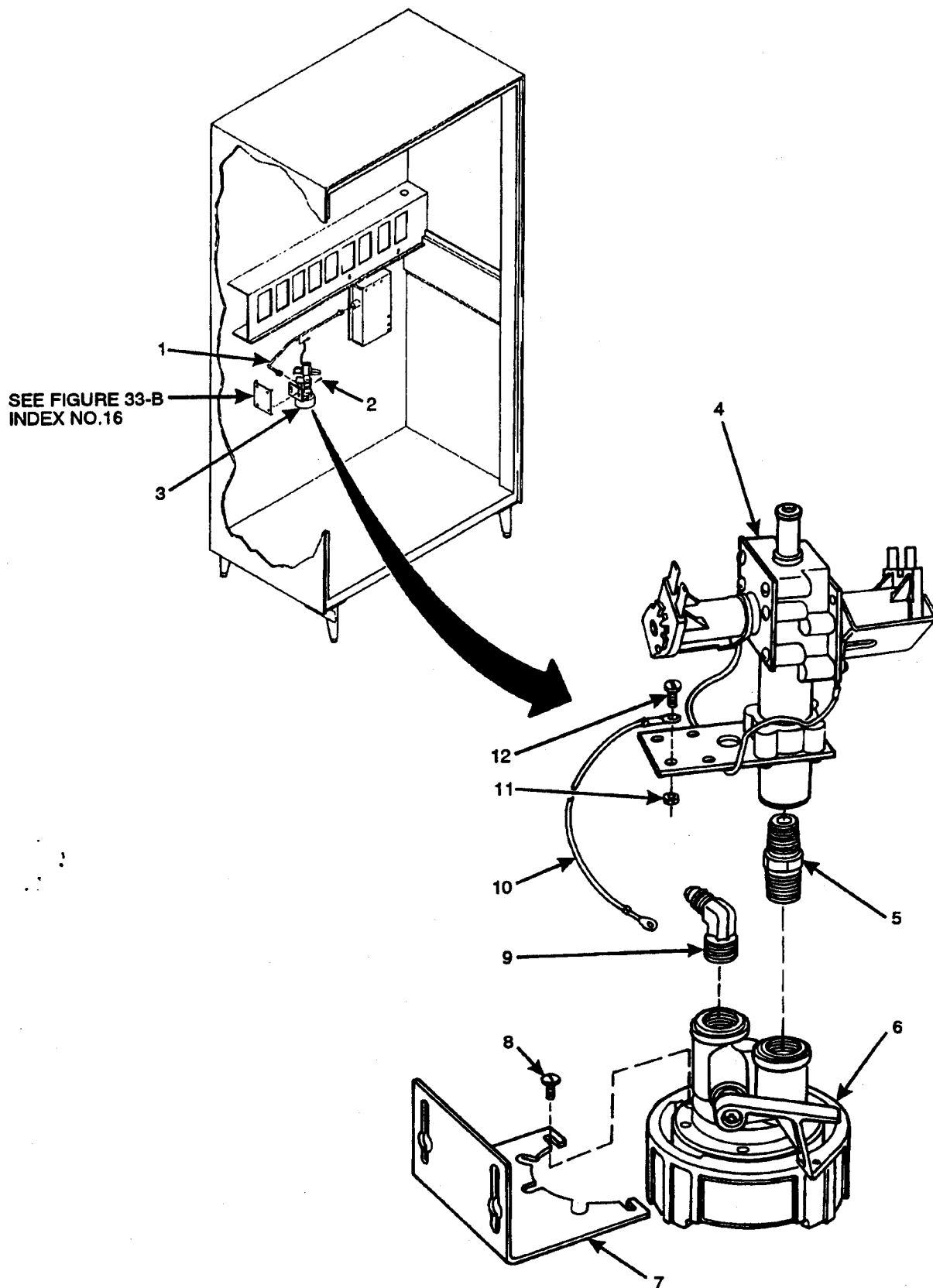


Figure 21-A. Water Supply - With Water Filter Option

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TABLE 21-A. WATER SUPPLY - WITH WATER FILTER OPTION

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6231170	TUBE ASSEMBLY - WATER INLET	1
2		MOUNTING HARDWARE	2
3	6238110	HEAD ASSEMBLY - FILTER AND VALVE - U.S. (INCLUDES INDEX NUMBERS 4 THROUGH 12)	1
	6231314	HEAD ASSEMBLY - FILTER AND VALVE - FR./GER./SP./U.K. (INCLUDES INDEX NUMBERS 4 AND 6 THROUGH 9)	
4	3108045	VALVE - WATER INLET - U.S.	1
	3158061	VALVE - WATER INLET - FR./GER./SP./U.K.	
5	3608201	NIPPLE - 3/8 NPTF - HEX - U.S.	1
6	3158022	HEAD - WATER FILTER	1
7	3158023	BRACKET - MOUNTING - WATER FILTER	1
8	9900163	SCREW, #10-32 X 5/8 RHS T/C	2
9	3128150	ELBOW - MALE - 1/4 SAE FLX 3/8 NPTF	1
10	3116122	GROUND WIRE ASSEMBLY - U.S.	1
11	9900081	NUT, #8-32 KEPS - U.S.	1
12	9900023	SCREW, #8-32 X .37 PITS W/LW - U.S.	1

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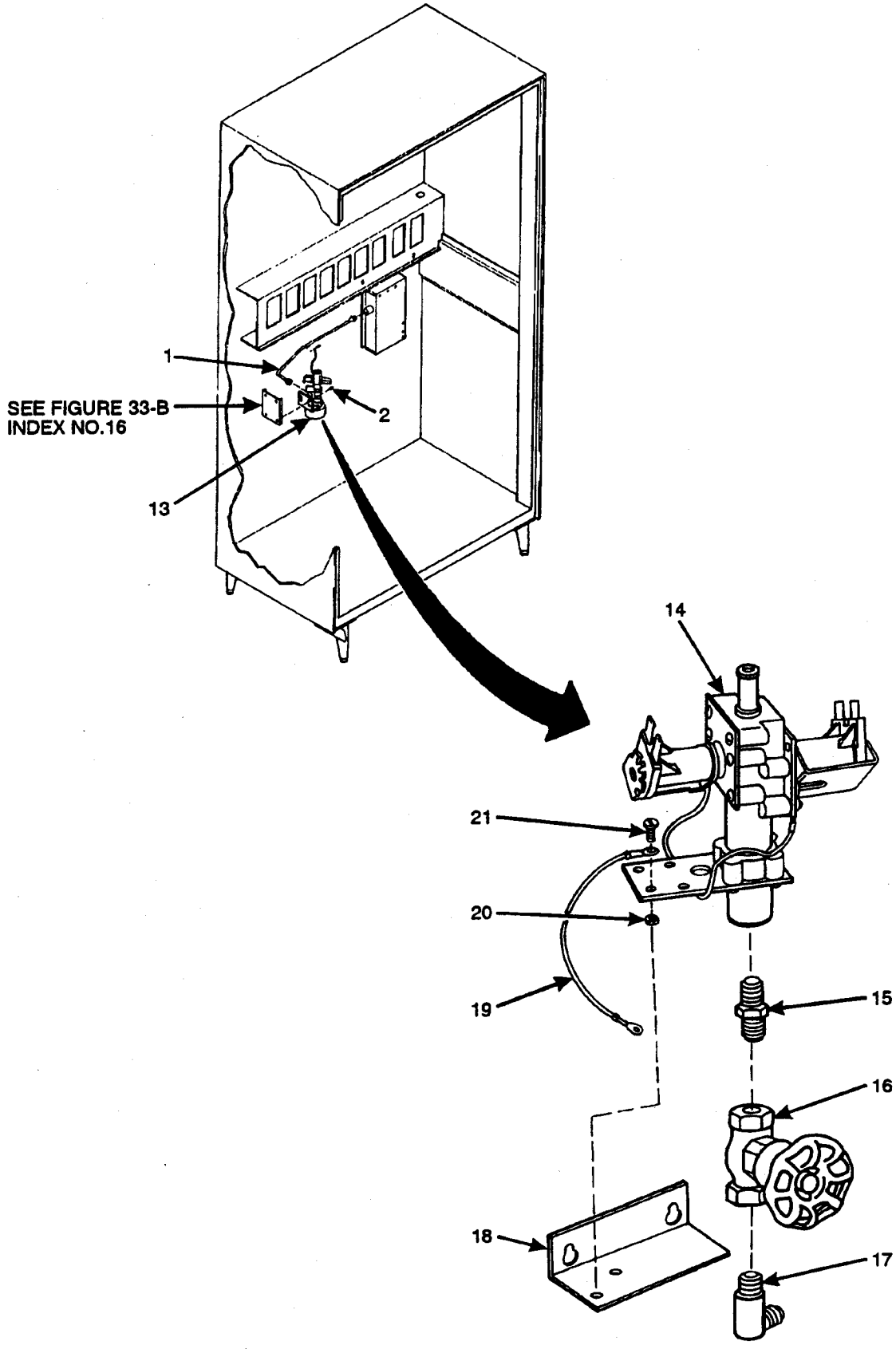


Figure 21-B. Water Supply - Without Water Filter Option

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TABLE 21-B. WATER SUPPLY - WITHOUT WATER FILTER OPTION

INDEX	PART NUMBER	DESCRIPTION	QTY.
13	6231179	BRACKET/VALVE ASSEMBLY - WATER INLET (INCLUDES INDEX NUMBERS 14 THROUGH 21) (MEX./U.S.)	1
	6231500	BRACKET/VALVE ASSEMBLY - WATER INLET - ARG./U.K. (INCLUDES INDEX NUMBERS 14 THROUGH 18, AND 21)	
14	3108045	VALVE (MEX./U.S.)	1
	3158061	VALVE ASSY - WATER INLET ARG./FR./GER./SP./U.K.	
15	6108082	REDUCING NIPPLE - 1/4 IPS TO 3/8 IPS	1
	6231503	ADAPTER - 3/8 TO 1/4 (NOT SHOWN)	
16	3108048	VALVE - WATER	1
17	6151044	ELBOW 1/4 FLARE X 1/4 NPT - U.S.	1
18	6231180	BRACKET - INLET VALVE - U.S.	1
	6231501	SUPPORT - INLET WATER VALVE - FR./GER./SP./U.K. (NOT SHOWN)	
19	3116122	GROUND WIRE ASSEMBLY - U.S. ONLY	1
20	9900081	NUT, #8-32 KEPS - U.S. ONLY	1
21	9900106	SCREW, #8-32 X 3/8 ACORN, HEX HD, S/T - U.S.	2
	9900203	SCREW, #6-20 X 3/8 PHS - T/C - FR./GER./SP./U.K.	

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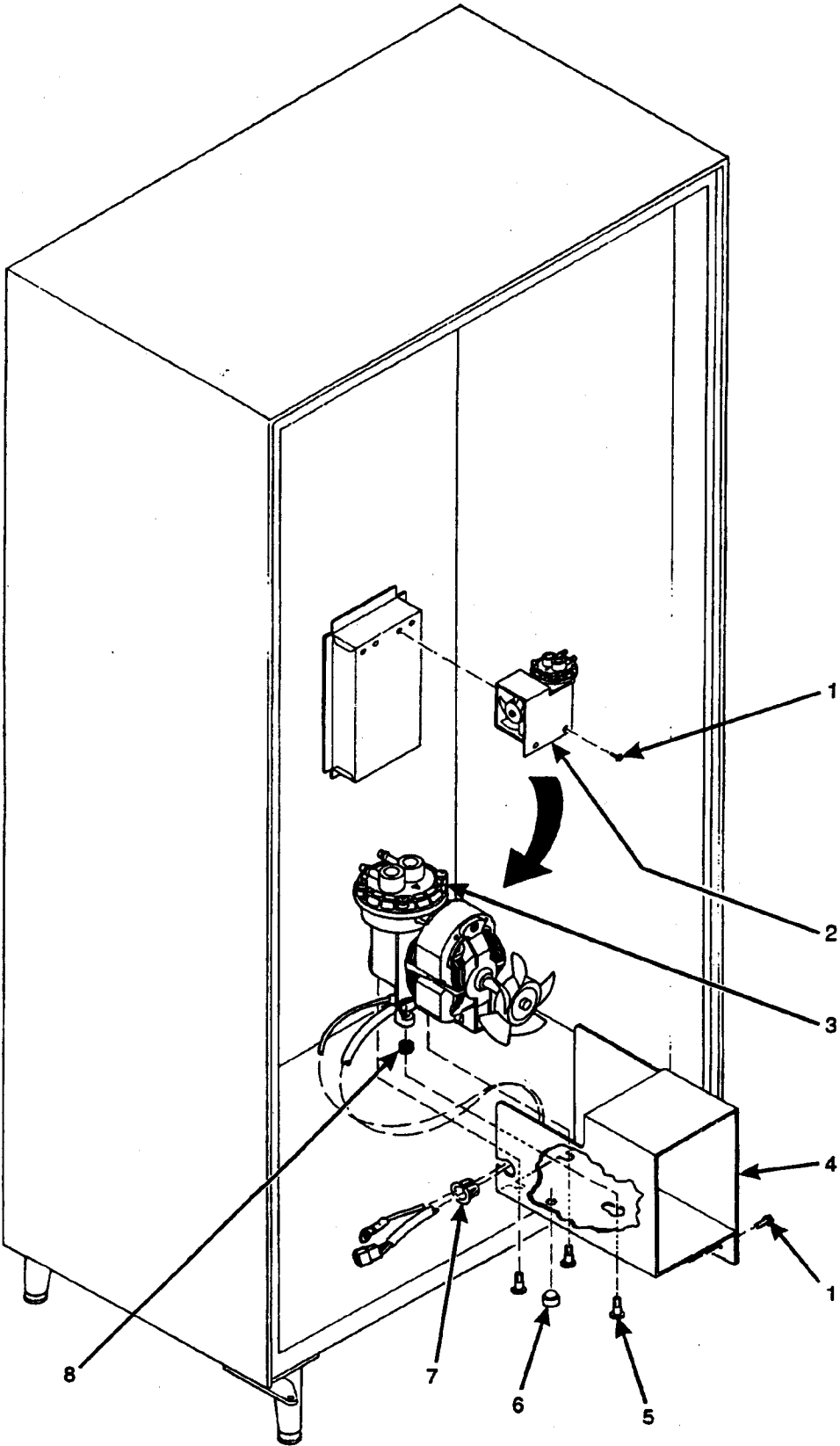


Figure 22. Air Compressor Assembly

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TABLE 22. AIR COMPRESSOR ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1		MOUNTING HARDWARE	
2	6234357	AIR COMPRESSOR ASSEMBLY (INCLUDES INDEX NUMBERS 3 THROUGH 8)	1
3	6234359	AIR COMPRESSOR - BREWER	1
4	6231210	SUPPORT - COMPRESSOR	1
5	6231178	SHOULDER SCREW	3
6	6231319	BUMPER - PLUG	1
7	3502097	BUSHING #OCB-500	1
8	6237205	VIBRATION ISOLATOR - .250 DIAMETER	3

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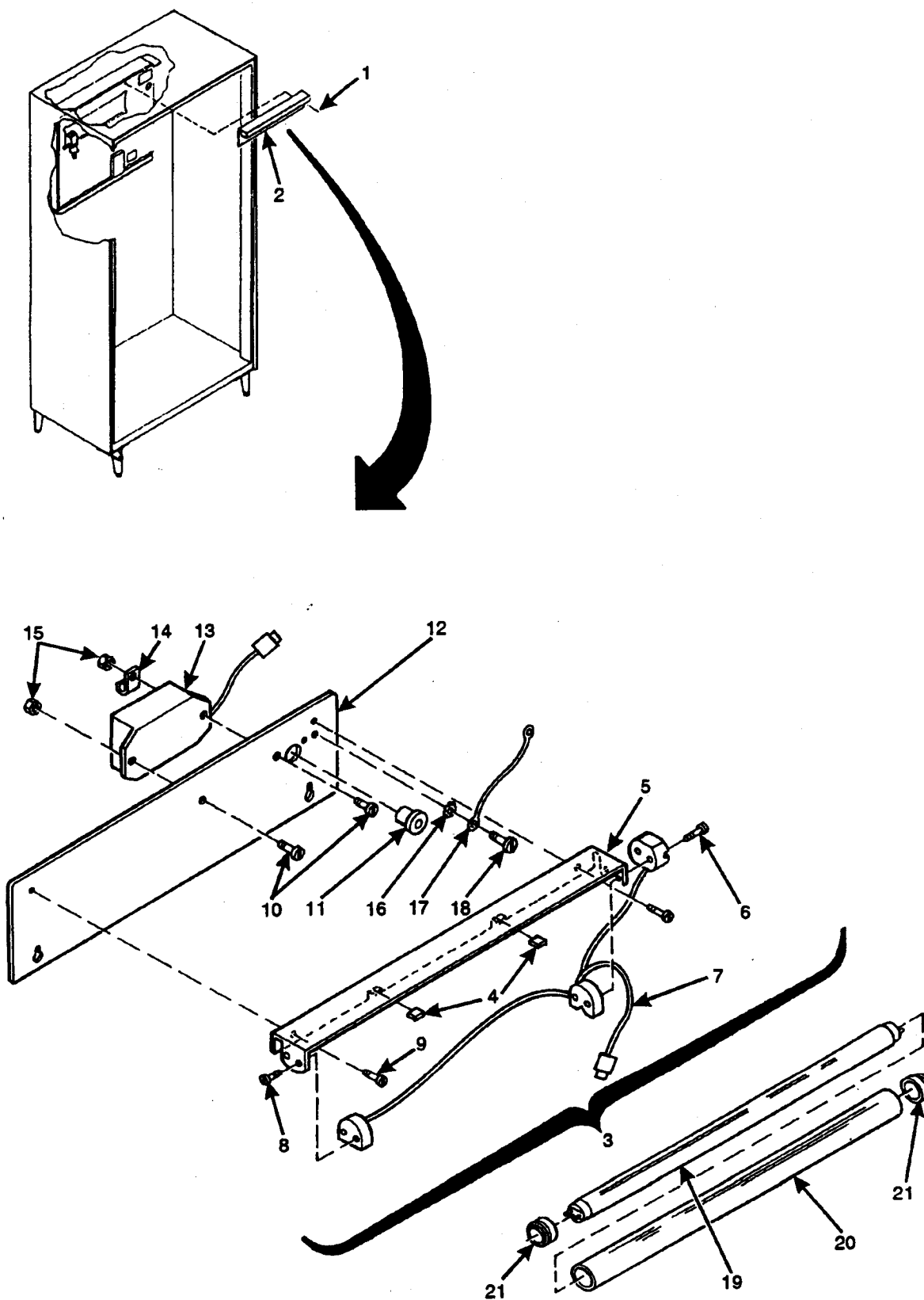


Figure 23. Service Light/Bracket Assembly

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TABLE 23-A. SERVICE LIGHT/BRACKET ASSEMBLY - MEX./U.S.

INDEX	PART NUMBER	DESCRIPTION	QTY.
1		SCREW	2
2	6231372	SERVICE LIGHT/BRACKET ASSEMBLY (INCLUDES INDEX NUMBERS 3 THROUGH 18)	1
3	2346017	LIGHT ASSEMBLY - FLUORESCENT (INCLUDES INDEX NUMBERS 4 THROUGH 8)	1
4	2272041	WIRE COVER	2
5	2272036	BRACKET - LOWER LIGHT	1
6	3107171	SCREW - #4-36 X 5/8	2
7	2346016	HARNESS - FLUORESCENT LIGHT	1
8	1452076	SCREW - #4-36 X .437	2
9	1451097	SCREW - #8-32 X .31 HEX HD T.F. - BLACK	2
10	1170206	SCREW - #8-32 X 3/8	2
11	3106154	BUSHING - #SB875	1
12	6231394	BRACKET - SERVICE LIGHT	1
13	3151058	BALLAST ASSEMBLY	1
14	1452139	RETAINER - HARNESS	1
15	9900081	NUT - #8-32 KEPS	2
16	9900033	LOCKWASHER - #8 EXTERNAL TOOTH	1
17	3116122	GROUND WIRE ASSEMBLY	1
18	3157068	SCREW - #8-32 X .31 HEX HEAD	1
19	2222096	FLUORESCENT LAMP	1
20	6232305	LAMP SLEEVE AND END CAPS ASSEMBLY	1

TABLE 23-B. SERVICE LIGHT/BRACKET ASSEMBLY - ARG./AUS./FR./GER./N.Z./SP./U.K.

INDEX	PART NUMBER	DESCRIPTION	QTY.
1		SCREW	2
2	6231373	SERVICE LIGHT/BRACKET ASSEMBLY (INCLUDES INDEX NUMBERS 3 THROUGH 18)	1
3	2346017	LIGHT ASSEMBLY - FLUORESCENT (INCLUDES INDEX NUMBERS 4 THROUGH 8)	1
4	2272041	WIRE COVER	2
5	2272036	BRACKET - LOWER LIGHT	1
6	3107171	SCREW - #4-36 X 5/8	2
7	2346016	HARNESS - FLUORESCENT LIGHT	1
8	1452076	SCREW - #4-36 X .437	2
9	1451097	SCREW - #8-32 X .31 HEX HD T.F. - BLACK	2
10	1170206	SCREW - #8-32 X 3/8	2
11	3106154	BUSHING - #SB875	1
12	6231394	BRACKET - SERVICE LIGHT	1
13	6231374	BALLAST ASSEMBLY	1
14	4732024	RETAINER - HARNESS	1
15	9900081	NUT - #8-32 KEPS	2
16	9900033	LOCKWASHER - #8 EXTERNAL TOOTH	1
17	3116122	GROUND WIRE ASSEMBLY	1
18	3157068	SCREW - #8-32 X .31 HEX HEAD	1
19	2222096	FLUORESCENT LAMP	1
20	6232305	LAMP SLEEVE AND END CAPS ASSEMBLY	1
21	6232159	END CAP - SLEEVE (625 GER. ONLY)	1

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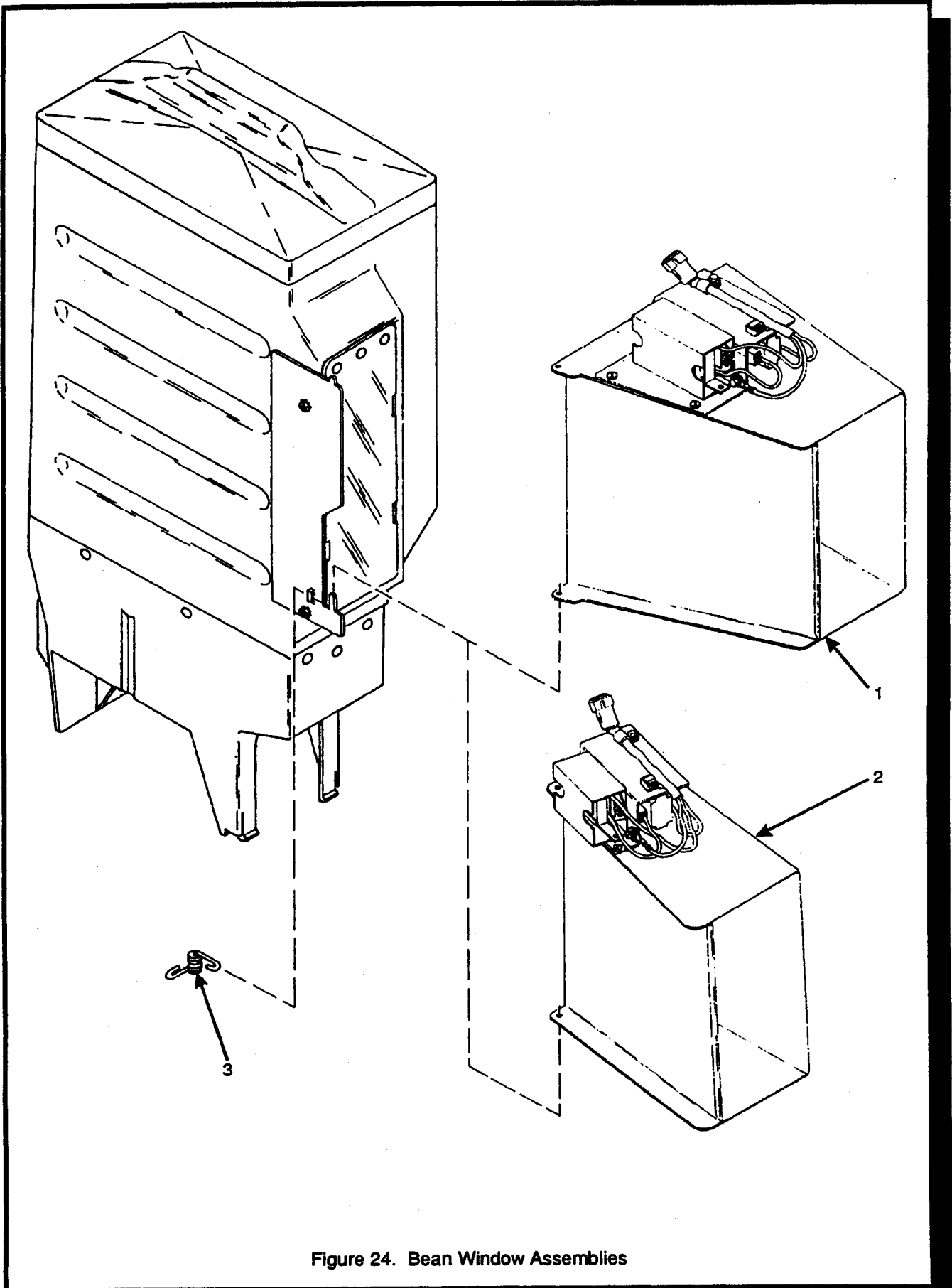


Figure 24. Bean Window Assemblies

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TABLE 24. BEAN WINDOW ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6237519	DUAL BEAN WINDOW ASSEMBLY - FINAL (SEE FIGURE 24-1 FOR DETAILS)	1 (OPT)
2	6237520	SINGLE BEAN WINDOW ASSEMBLY - FINAL (SEE FIGURE 24-2 FOR DETAILS)	1 (OPT)
3	6237098	SPRING - BEAN WINDOW	1 (OPT)

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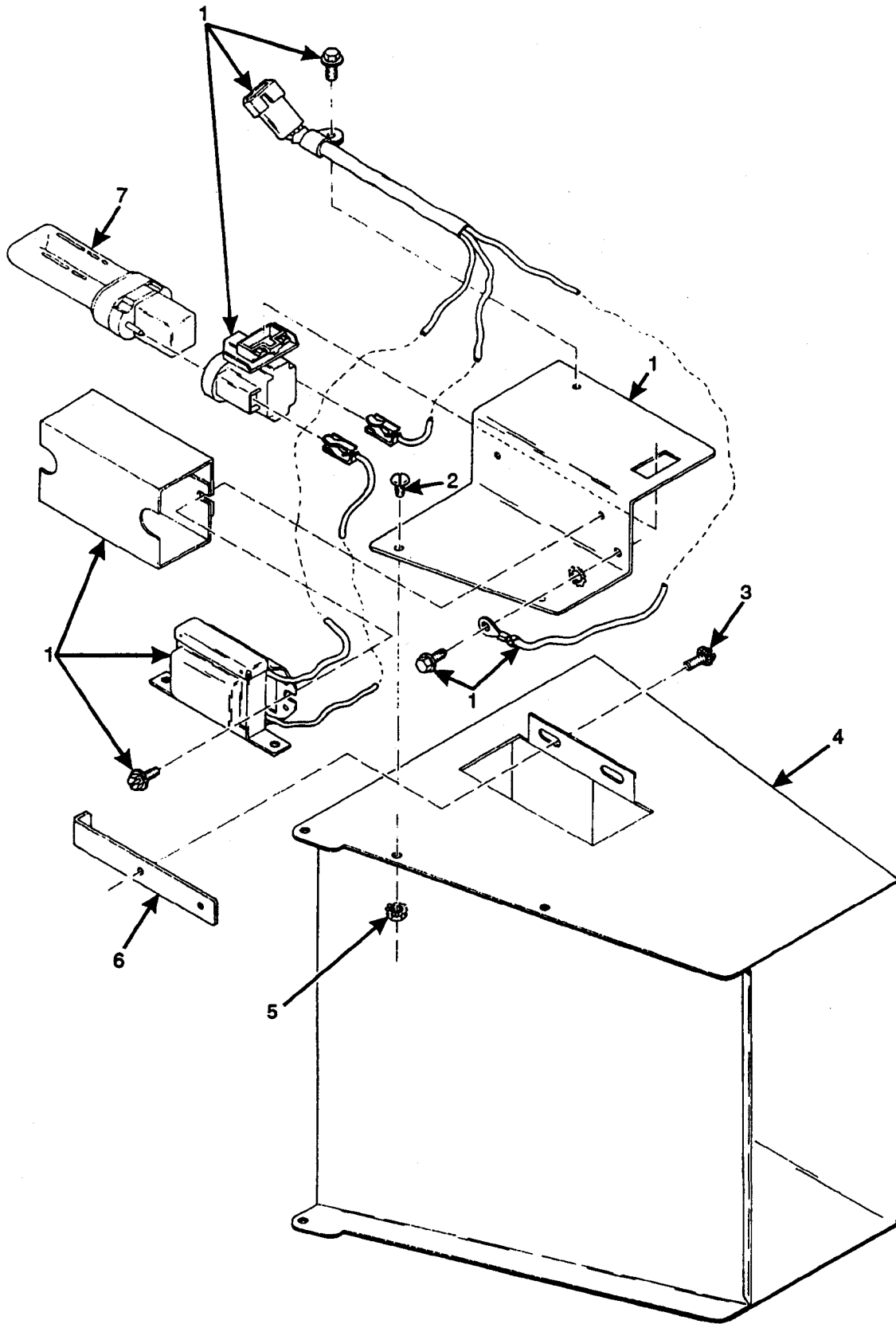


Figure 24-1. Dual Bean Window Assembly

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TABLE 24-1. DUAL BEAN WINDOW ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237519	DUAL BEAN WINDOW ASSEMBLY - FINAL	REF
1	6237514	BRACKET AND BALLAST ASSEMBLY (SHOWN EXPLODED FOR CLARITY)	1
2	9900118	SCREW, #8-32 X 3/8 PHS	2
3	3157060	SCREW, #8-32 X .31 HEX W/HD SLOTTED	2
4	6237530	BEAN WINDOW ASSEMBLY - DUAL	1
5	9900081	NUT, #8-32 KEPS ZINC PLATE	2
6	6237512	STOP - BEAN WINDOW	1
7	6222011	TWIN TUBE - FLUORESCENT LAMP	1

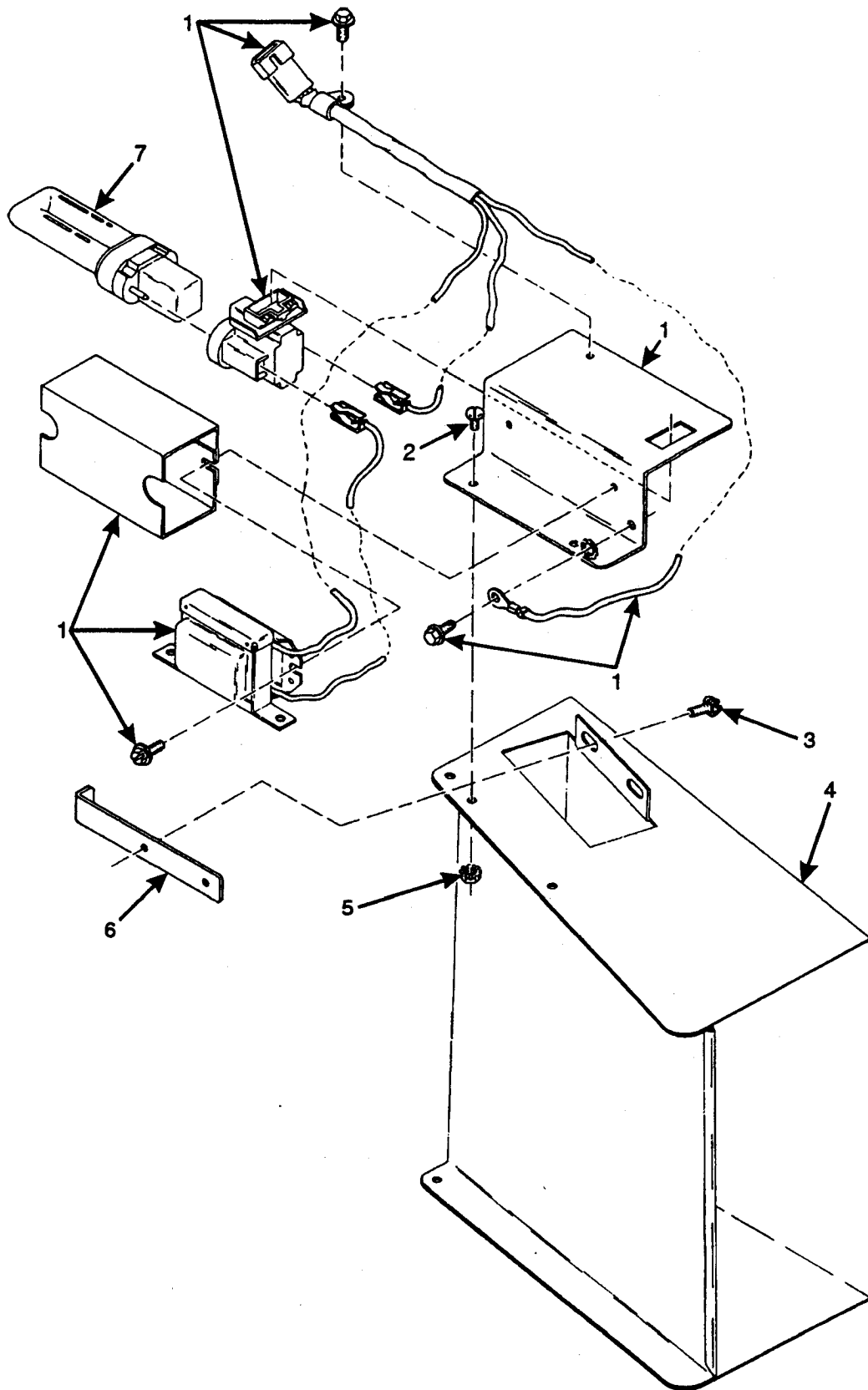


Figure 24-2. Single Bean Window Assembly

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TABLE 24-2. SINGLE BEAN WINDOW ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237520	SINGLE BEAN WINDOW ASSEMBLY - FINAL	REF
1	6237513	BRACKET AND BALLAST ASSEMBLY (SHOWN EXPLODED FOR CLARITY)	1
2	9900118	SCREW, #8-32 X 3/8 PHS	2
3	3157060	SCREW, #8-32 X .31 HEX W/HD SLOTTED	2
4	6237528	BEAN WINDOW ASSEMBLY - SINGLE	1
5	9900081	NUT, #8-32 KEPS ZINC PLATE	2
6	6237512	STOP - BEAN WINDOW	1
7	6222011	TWIN TUBE - FLUORESCENT LAMP	1

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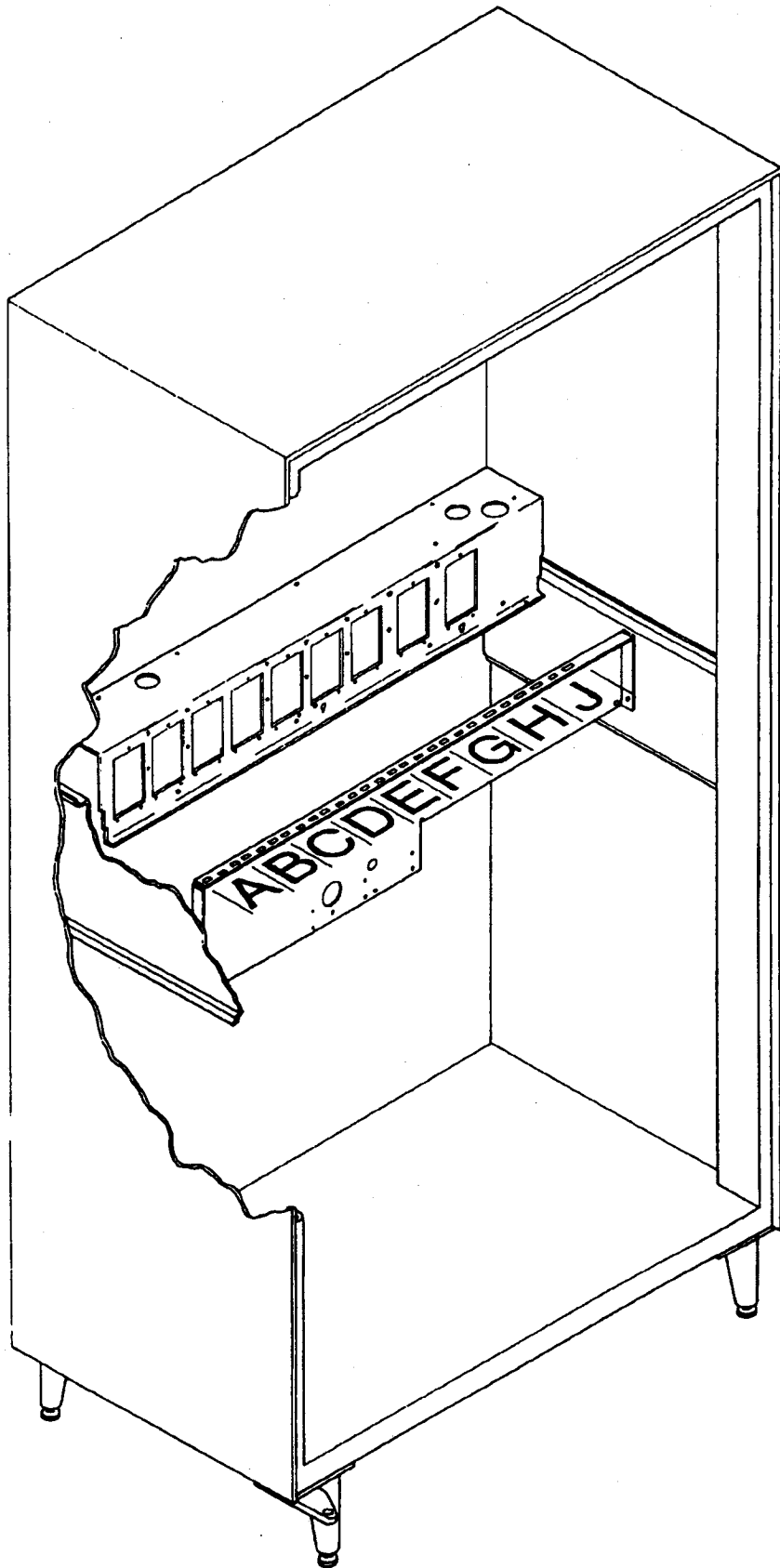


Figure 25. Canister Usage

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TABLE 25. CANISTER USAGE

CANISTER POSITION	DETAIL FIGURE	CONDIMENT OPTION		INGREDIENT	QTY	CANISTER ASSEMBLY PART NUMBER
		DUAL	SINGLE			
A	25-1	✓	✓	CHOCOLATE	1	6237447
B	25-2	✓	✓	SOUP	1	6237448
C	25-13	✓	✓	SUGAR SUBSTITUTE	1	6237450
D	25-3	✓	✓	LIGHTENER	1	6237446
E	25-12	✓	✓	SUGAR	1	6237449
F	25-2		✓	6TH PRODUCT	1	6237448
	25-3	✓		LIGHTENER	1	6237446
G	25-13		✓	INSTANT TEA	1	6237450
	25-12	✓		SUGAR	1	6237449
H	25-4	✓	✓	FREEZE DRY DECAF OR COFFEE	1	6237445
	25-5	✓	✓	FRESH BREW DECAF OR COFFEE	1	6237435
	25-6	✓	✓	BEAN DECAF OR COFFEE (WITH 2 GRINDERS ONLY)	1	6237421
	25-7	✓	✓	FRESH BREW LEAF TEA - LOW CAPACITY	1	6237423
J	25-4	✓	✓	FREEZE DRY DECAF OR COFFEE	1	6237445
	25-8	✓	✓	FRESH BREW COFFEE OR DECAF (NO WINDOW)	1	6237434
	25-9	✓	✓	BEAN DECAF OR COFFEE (WITH SINGLE GRINDER AND WINDOW)	1	6237422
	25-10	✓	✓	LEAF TEA - HIGH CAPACITY	1	6237420
	25-11	✓	✓	BEAN DECAF OR COFFEE (WITH TWO GRINDERS AND WINDOW)	1	6237424

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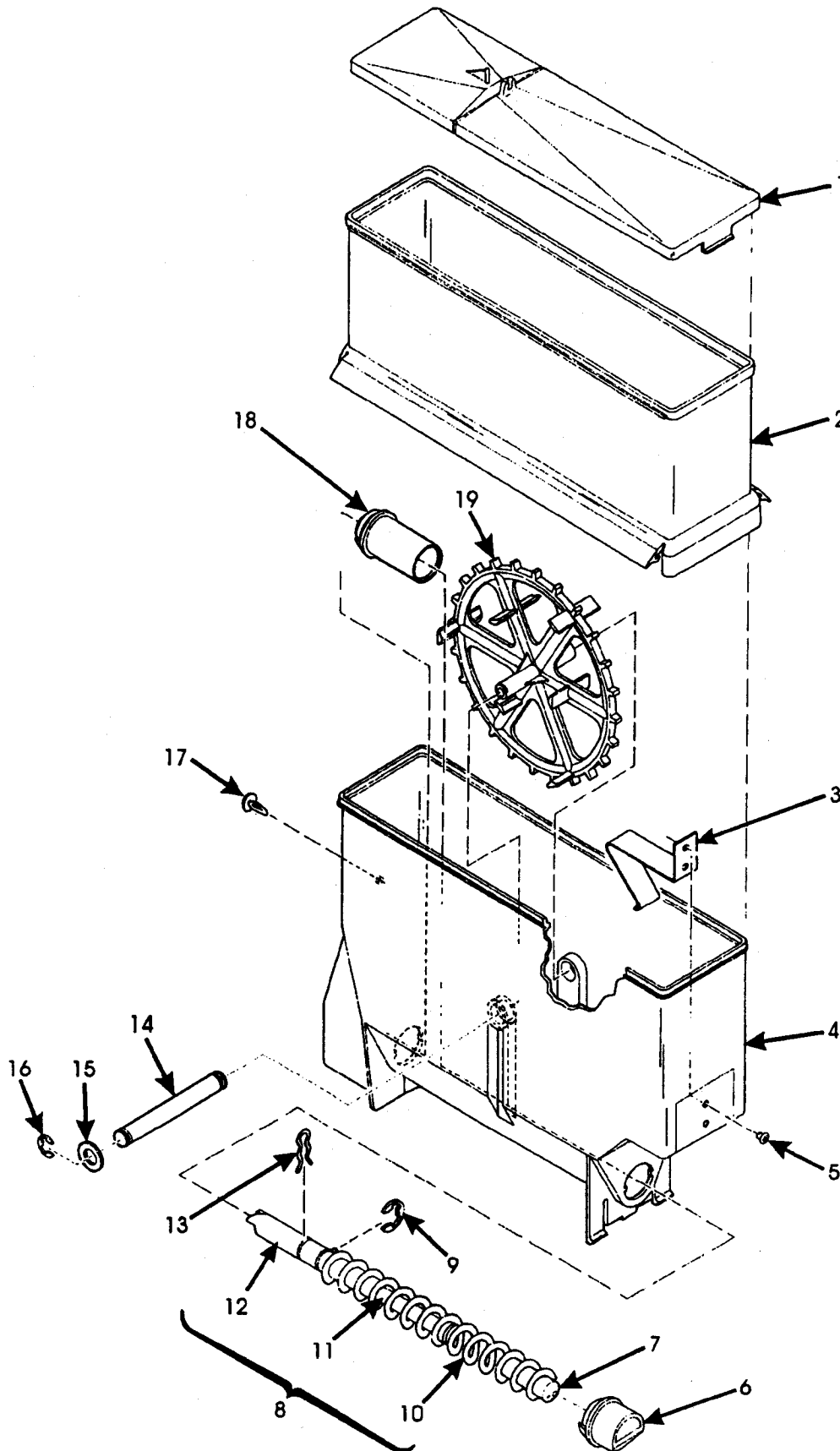


Figure 25-1. Canister Assembly 6237447

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TABLE 25-1. CANISTER ASSEMBLY 6237447

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237447	CANISTER ASSEMBLY - CHOCOLATE	-
1	6237023	LID - CANISTER	1
2	6237439	SLEEVE - CANISTER	1
3	6237108	SPRING - THUMPER	1
4	6237177	BASE - CANISTER - THUMPER	1
5	6237019	ALUMINUM "POP" RIVET - .187 DIA	2
6	6237080	NOZZLE - DISPENSING - F.D. COFFEE	1
7	6237046	PLUG - AUGER	1
8	6237178	AUGER AND SHAFT ASSEMBLY (INCLUDES INDEX NUMBERS 9 THROUGH 12)	1
9	6237025	RETAINING RING - "E" - .500	1
10	6237015	AUGER - CANISTER	1
11	6237169	EXTENTION-AUGER	1
12	6237168	SHAFT - AUGER	1
13	6237026	CLIP - SPRING	1
14	6237167	SHAFT-CANISTER	1
15	6237116	WASHER-SEAL-WEAR PLATE	2
16	9900415	RETAINING RING REINF E TYP.1	2
17	6237053	FASTENER - PUSH IN	1
18	6237014	BEARING - CANISTER	1
19	6237181	MIXING WHEEL	1

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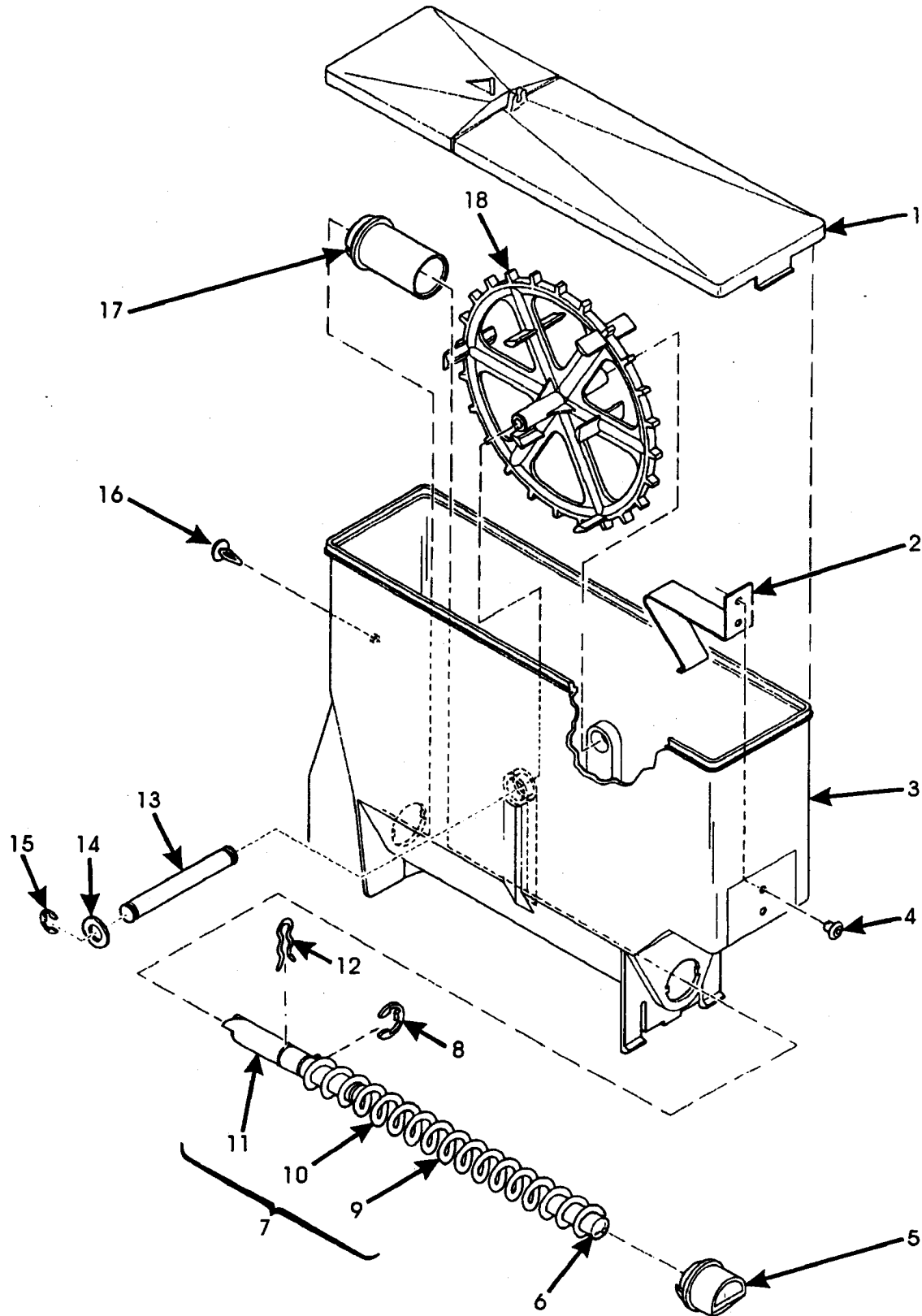


Figure 25-2. Canister Assembly 6237444

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TABLE 25-2. CANISTER ASSEMBLY 6237448

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237448	CANISTER ASSEMBLY - SOUP/6TH PRODUCT	-
1	6237023	LID - CANISTER	1
2	6237108	SPRING - THUMPER	1
3	6237177	BASE - CANISTER - THUMPER	1
4	6237019	ALUMINUM "POP" RIVET - .187 DIA	2
5	6237080	NOZZLE - DISPENSING - CANISTER	1
6	6237046	PLUG - AUGER	1
7	6237178	AUGER AND SHAFT ASSEMBLY (INCLUDES INDEX NUMBERS 8 THROUGH 11)	1
8	6237025	RETAINING RING - "E" - .500	1
9	6237015	AUGER - CANISTER	1
10	6237169	EXTENSION - AUGER	1
11	6237168	SHAFT - AUGER	1
12	6237026	CLIP - SPRING	1
13	6237167	SHAFT-CANISTER	1
14	6237116	WASHER - SEAL - WEAR PLATE	2
15	9900415	RETAINING RING REINF E TYP.1	2
16	6237053	FASTENER - PUSH IN	1
17	6237014	BEARING - CANISTER	1
18	6237181	MIXING WHEEL	1

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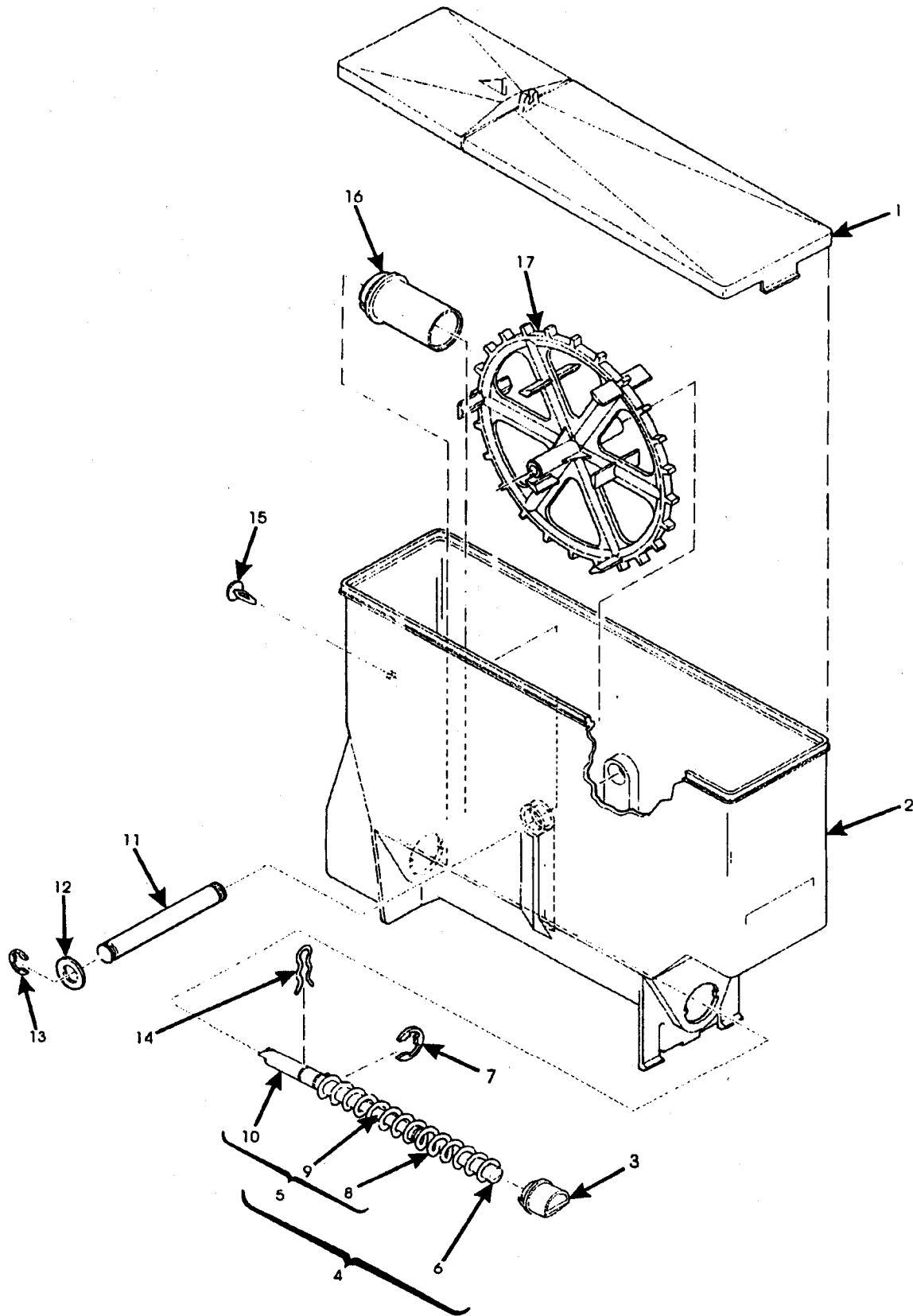


Figure 25-3. Canister Assembly 6237446

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TABLE 25-3. CANISTER ASSEMBLY 6237446

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237446	CANISTER ASSEMBLY - LIGHTENER	-
1	6237023	LID - CANISTER	1
2	6237176	BASE - CANISTER	1
3	6237106	NOZZLE - DISPENSING - CANISTER	1
4	6237180	PLUG AND AUGER ASSEMBLY (INCLUDES INDEX NUMBERS 5 THROUGH 10)	1
5	6237179	AUGER ASSEMBLY (INCLUDES INDEX NUMBERS 7 THROUGH 10)	1
6	6237046	PLUG - AUGER	1
7	6237025	RETAINING RING - "E" - .500	1
8	6237129	AUGER - CANISTER	1
9	6237169	EXTENTION - AUGER	1
10	6237168	SHAFT - AUGER	1
11	6237167	SHAFT - CANISTER	1
12	6237116	WASHER - SEAL - WEAR PLATE	2
13	9900415	RETAINING RING REINF E TYP.1	2
14	6237026	CLIP - SPRING	1
15	6237053	FASTENER - PUSH IN	1
16	6237014	BEARING - CANISTER	1
17	6237181	MIXING WHEEL	1

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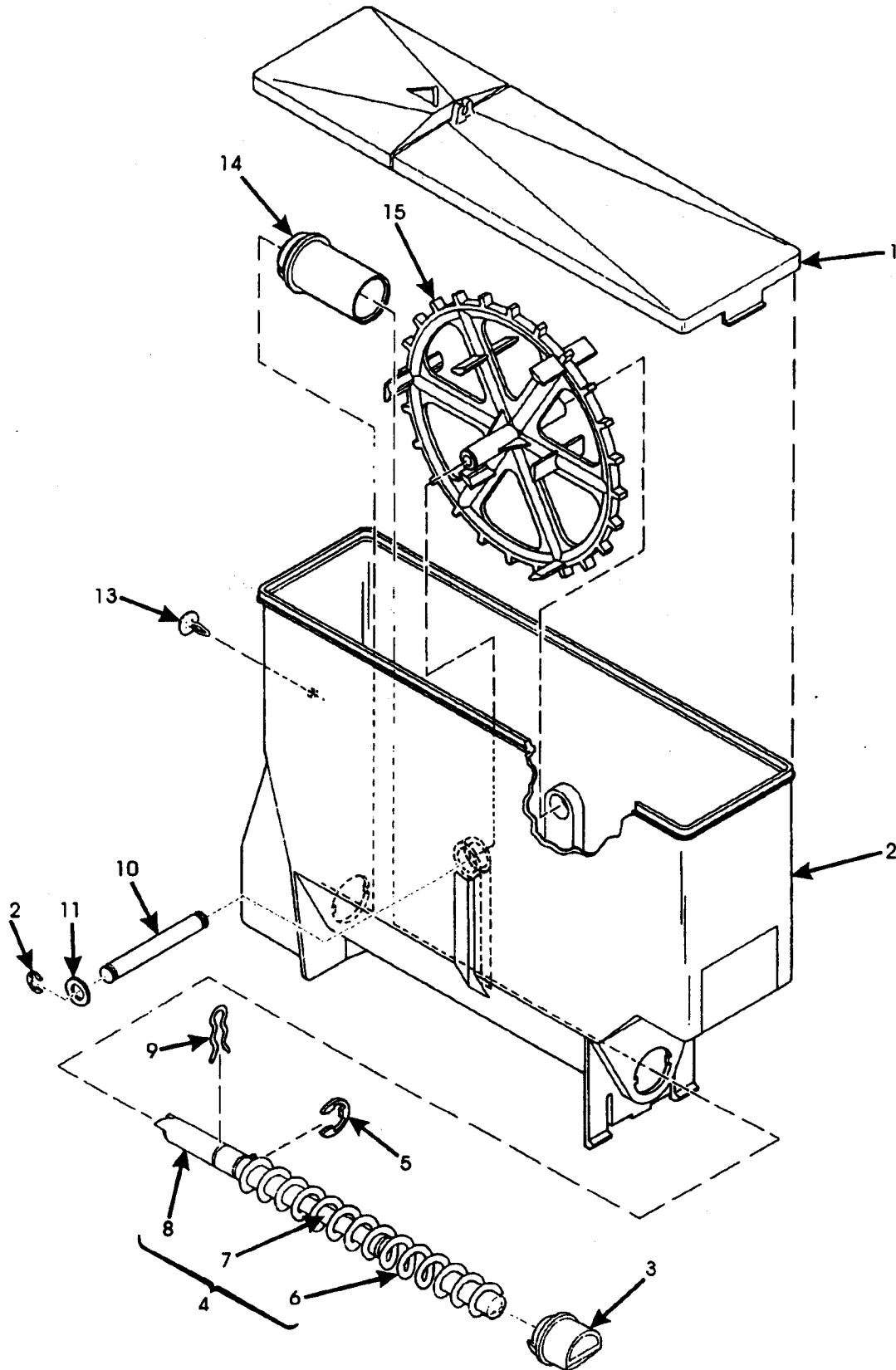


Figure 25-4. Canister Assembly 6237445

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TABLE 25-4. CANISTER ASSEMBLY 6237445

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237445	CANISTER ASSEMBLY - FREEZE DRY COFFEE	-
1	6237023	LID - CANISTER	1
2	6237176	BASE - CANISTER	1
3	6237080	NOZZLE - DISPENSING - CANISTER	1
4	6237178	AUGER AND SHAFT ASSEMBLY (INCLUDES INDEX NUMBERS 5 THROUGH 7)	1
5	6237025	RETAINING RING - "E" - .500	1
6	6237015	AUGER - CANISTER	1
7	6237169	EXTENTION - AUGER	1
8	6237168	SHAFT - AUGER	1
9	6237026	CLIP - SPRING	1
10	6237167	SHAFT - CANISTER	1
11	6237116	WASHER - SEAL - WEAR PLATE	2
12	9900415	RETAINING RING REINF E TYP.1	2
13	6237053	FASTENER - PUSH IN	1
14	6237014	BEARING - CANISTER	1
15	6237181	MIXING WHEEL	1

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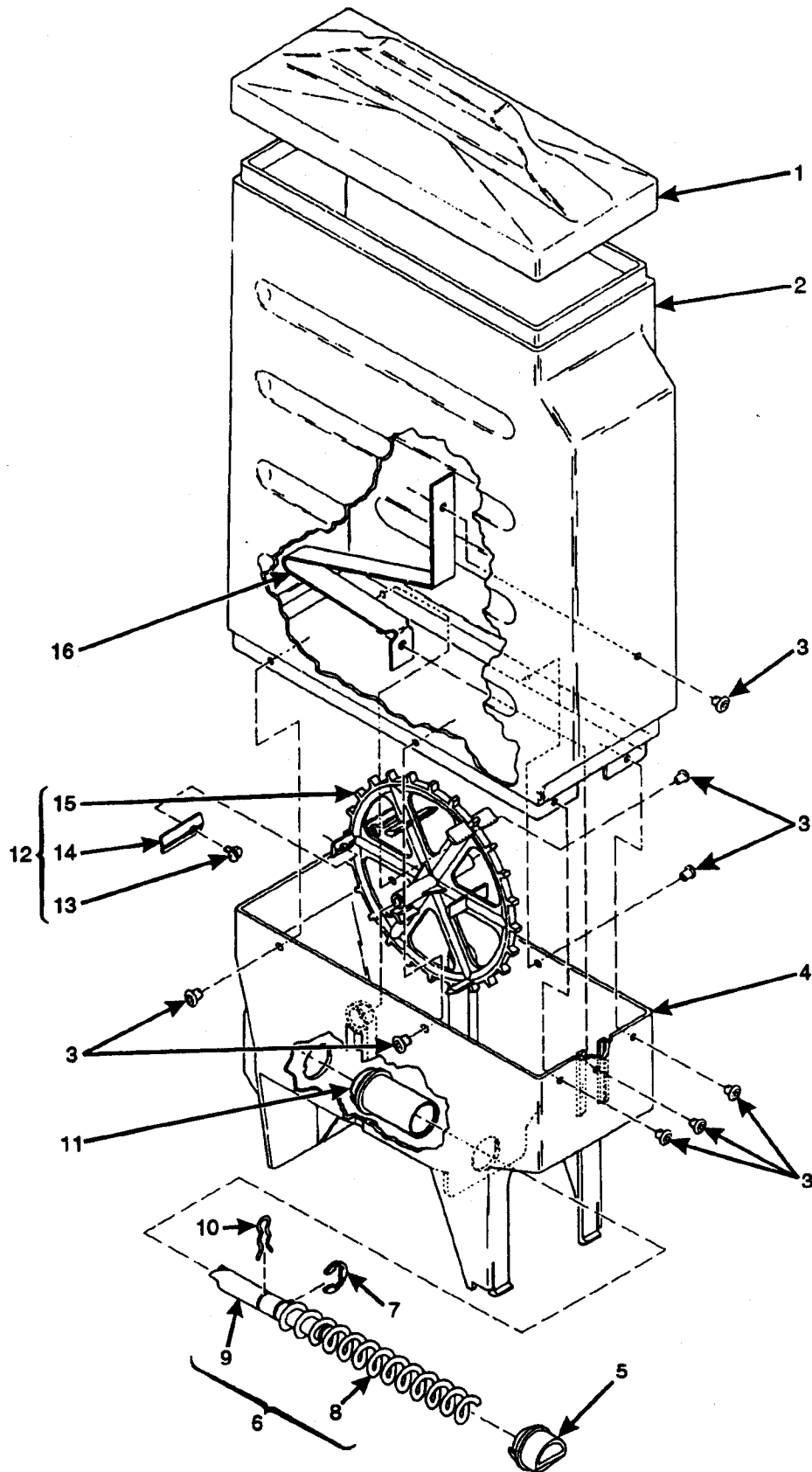


Figure 25-5. Canister Assembly 6237435

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TABLE 25-5. CANISTER ASSEMBLY 6237435

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237435	CANISTER ASSEMBLY - DECAF - FRESH BREW	-
1	6237069	LID - CANISTER	1
2	6237006	SLEEVE - CAN.	1
3	6237019	ALUMINUM "POP" RIVET - .187 DIA	8
4	6237062	CANISTER BASE	1
5	6237063	NOZZLE - DISPENSING - CANISTER	1
6	6237095	AUGER AND SHAFT ASSEMBLY (INCLUDES INDEX NUMBERS 7 THROUGH 9)	1
7	6237025	RETAINING RING - "E" - .500	1
8	6237045	AUGER - CANISTER	1
9	6237097	SHAFT - AUGER	1
10	6237026	CLIP - SPRING	1
11	6237014	BEARING - CANISTER	1
12	6237001	MIXING WHEEL ASSEMBLY (INCLUDES INDEX NUMBERS 13 THROUGH 15)	1
13	6237049	SCREW, #8-16 X .25 - SLTD - PHS	2
14	6237003	EXTENSION - WHEEL	2
15	6237002	MIXING WHEEL	1
16	6237004	SPRING - THUMPER	1

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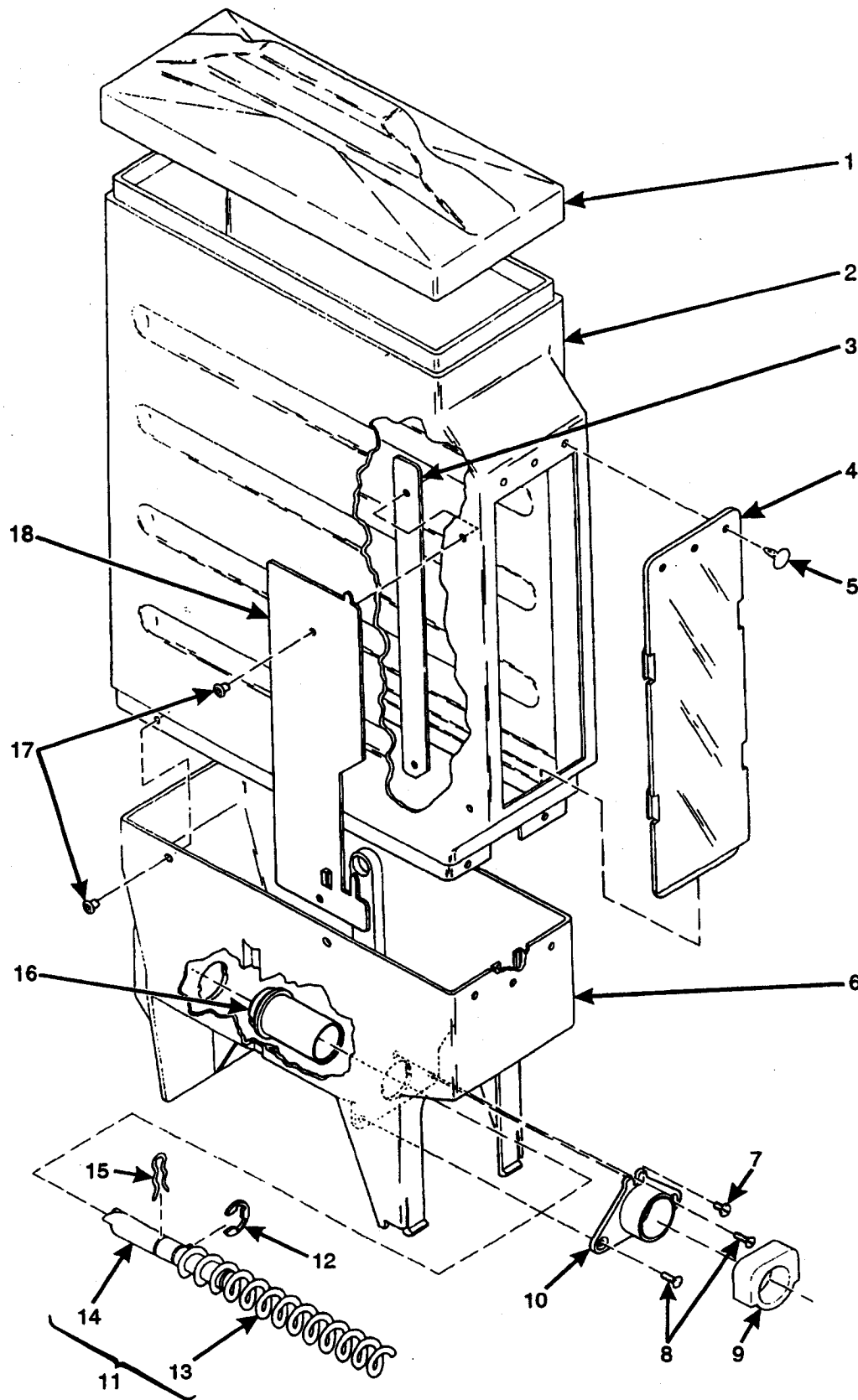


Figure 25-6. Canister Assembly 6237421

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TABLE 25-6. CANISTER ASSEMBLY 6237421

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237421	CANISTER ASSEMBLY - DECAF BEAN	-
1	6237069	LID - CANISTER	1
2	6237068	SLEEVE - CANISTER	1
3	6237518	STIFFENER - HINGE PLATE	1
4	6237087	WINDOW INSERT - CANISTER	1
5	6237053	FASTENER - PUSH IN	4
6	6237064	CANISTER BASE	1
7	6237049	SCREW, #8-16 X .25 - SLTD - PHS	1
8	6237050	SCREW, #8-16 X .44 - SLTD - FLHD	2
9	6237288	GASKET - GRINDER	1
10	6237031	NOZZLE	1
11	6237095	AUGER AND SHAFT ASSEMBLY (INCLUDES INDEX NUMBERS 12 THROUGH 14)	1
12	6237025	RETAINING RING - "E" - .500	1
13	6237045	AUGER - CANISTER	1
14	6237097	SHAFT - AUGER	1
15	6237026	CLIP - SPRING	1
16	6237014	BEARING - CANISTER	1
17	6237019	ALUMINUM "POP" RIVET - .187 DIA	8
18	6237517	HINGE PLATE - BEAN WINDOW	1

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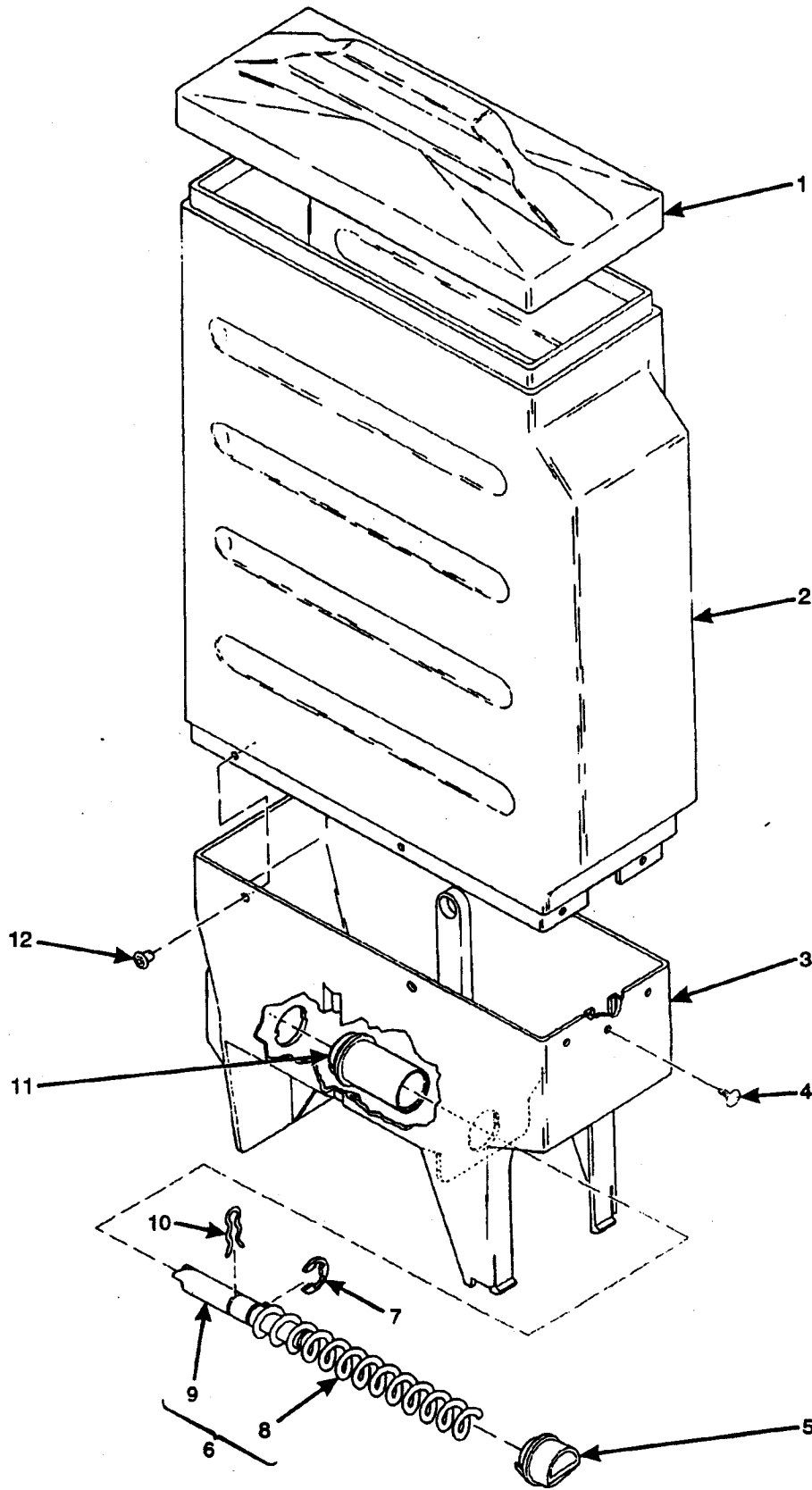


Figure 25-7. Canister Assembly 6237423

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TABLE 25-7. CANISTER ASSEMBLY 6237423

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237423	CANISTER ASSEMBLY - LEAF TEA - LOW CAPACITY	-
1	6237069	LID - CANISTER	1
2	6237070	SLEEVE - CAN.	1
3	6237062	CANISTER BASE	1
4	6237053	FASTENER - PUSH IN	1
5	6237080	NOZZLE - DISPENSING - CANISTER	1
6	6237095	AUGER AND SHAFT ASSEMBLY (INCLUDES INDEX NUMBERS 6 THROUGH 8)	1
7	6237025	RETAINING RING - "E" - .500	1
8	6237045	AUGER - CANISTER	1
9	6237097	SHAFT - AUGER	1
10	6237026	CLIP - SPRING	1
11	6237014	BEARING - CANISTER	1
12	6237019	ALUMINUM "POP" RIVET - .187 DIA	6

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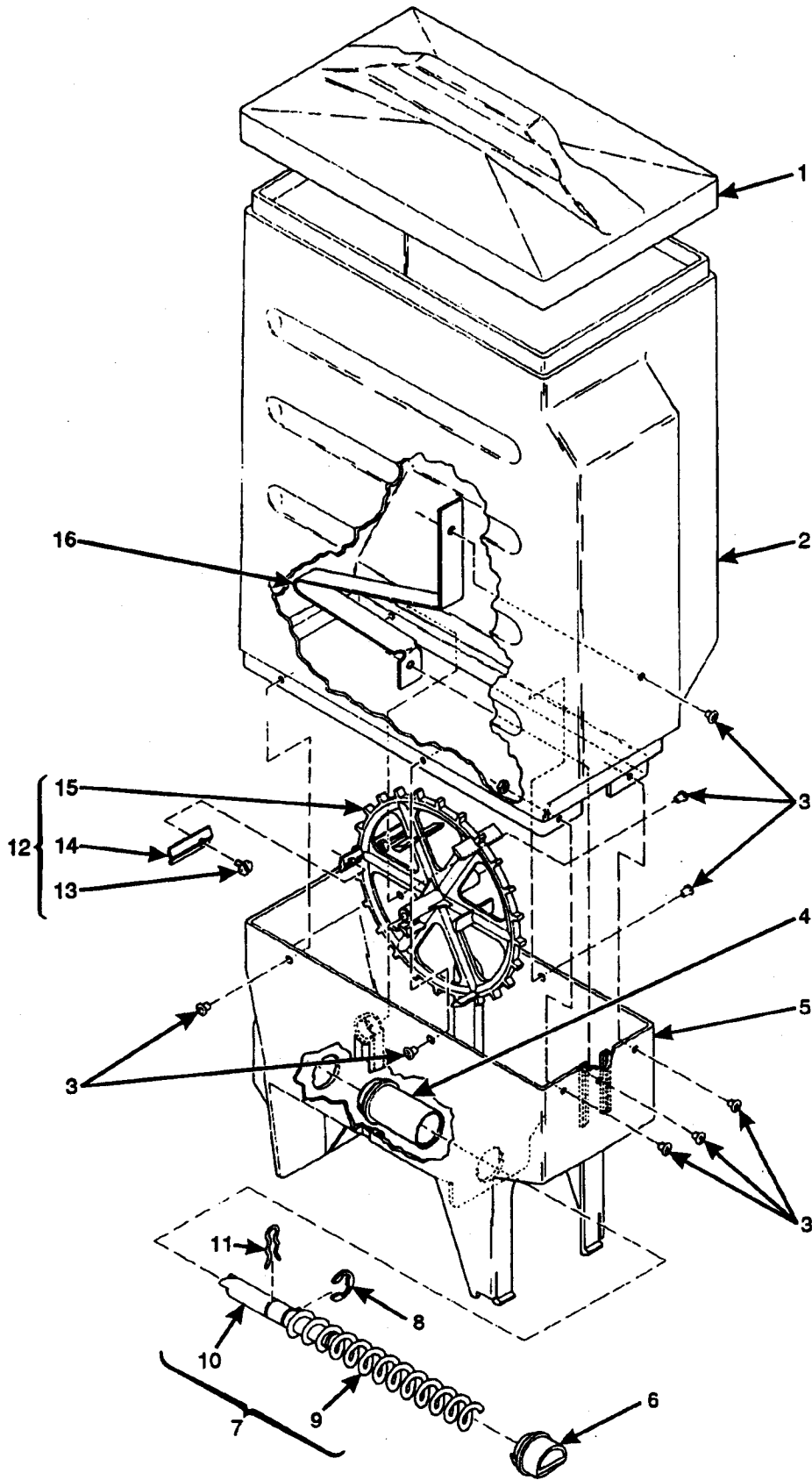


Figure 25-8. Canister Assembly 6237434

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TABLE 25-8. CANISTER ASSEMBLY 6237434

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237434	CANISTER ASSEMBLY - COFFEE - FRESH BREW	-
1	6237066	LID - CANISTER	1
2	6237005	SLEEVE - CAN.	1
3	6237019	ALUMINUM "POP" RIVETS - .187 DIA	8
4	6237014	BEARING - CANISTER	1
5	6237062	CANISTER BASE	1
6	6237063	NOZZLE - DISPENSING - CANISTER	1
7	6237095	AUGER AND SHAFT ASSEMBLY (INCLUDES INDEX NUMBERS 6 THROUGH 10)	1
8	6237025	RETAINING RING - "E" - .500	1
9	6237045	AUGER - CANISTER	1
10	6237097	SHAFT - AUGER	1
11	6237026	CLIP - SPRING	1
12	6237001	MIXING WHEEL ASSEMBLY (INCLUDES INDEX NUMBERS 13 THROUGH 15)	1
13	6237049	SCREW, #8-16 X .25 - SLTD - PHS	2
14	6237003	EXTENSION - WHEEL	2
15	6237002	MIXING WHEEL	1
16	6237004	SPRING - THUMPER	1

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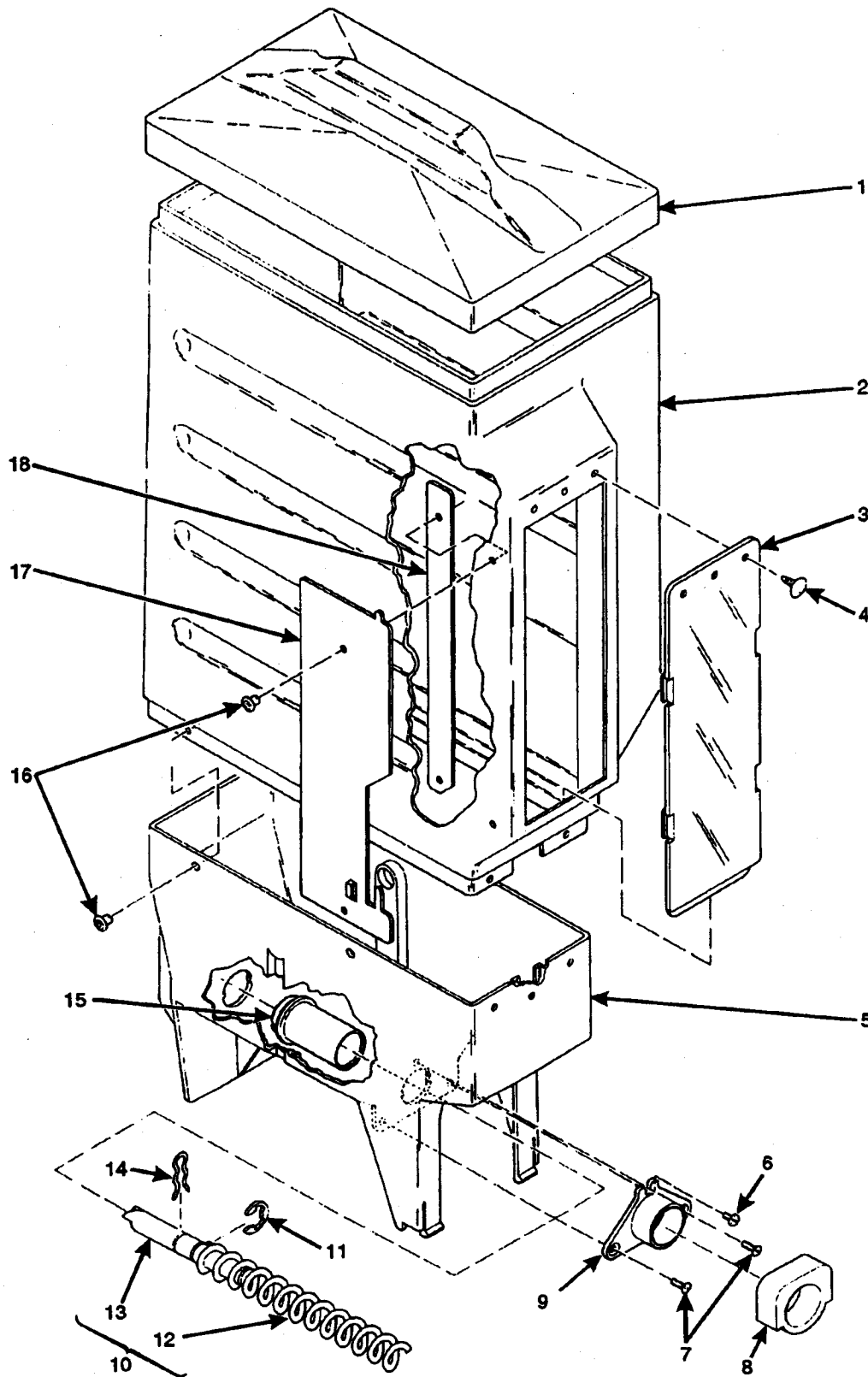


Figure 25-9. Canister Assembly 6237422

6230060 (REVISION B)
OCTOBER, 1994

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TABLE 25-9. CANISTER ASSEMBLY 6237422

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237422	CANISTER ASSEMBLY - COFFEE BEAN	-
1	6237066	LID - CANISTER	1
2	6237065	SLEEVE - CANISTER	1
3	6237087	WINDOW INSERT	1
4	6237053	FASTENER - PUSH IN	4
5	6237064	CANISTER BASE	1
6	6237049	SCREW, #8-16 X .25 - SLTD - PHS	1
7	6237050	SCREW, #8-16 X .44 - SLTD - FLHD	2
8	6237288	GASKET - GRINDER	1
9	6237031	NOZZLE	1
10	6237095	AUGER AND SHAFT ASSEMBLY (INCLUDES INDEX NUMBERS 11 THROUGH 13)	1
11	6237025	RETAINING RING - "E" - .500	1
12	6237045	AUGER - CANISTER	1
13	6237097	SHAFT - AUGER	1
14	6237026	CLIP - SPRING	1
15	6237014	BEARING - CANISTER	1
16	6237019	ALUMINUM "POP" RIVETS - .187 DIA	8
17	6237517	HINGE PLATE - BEAN WINDOW	1
18	6237518	STIFFENER - HINGE PLATE	1

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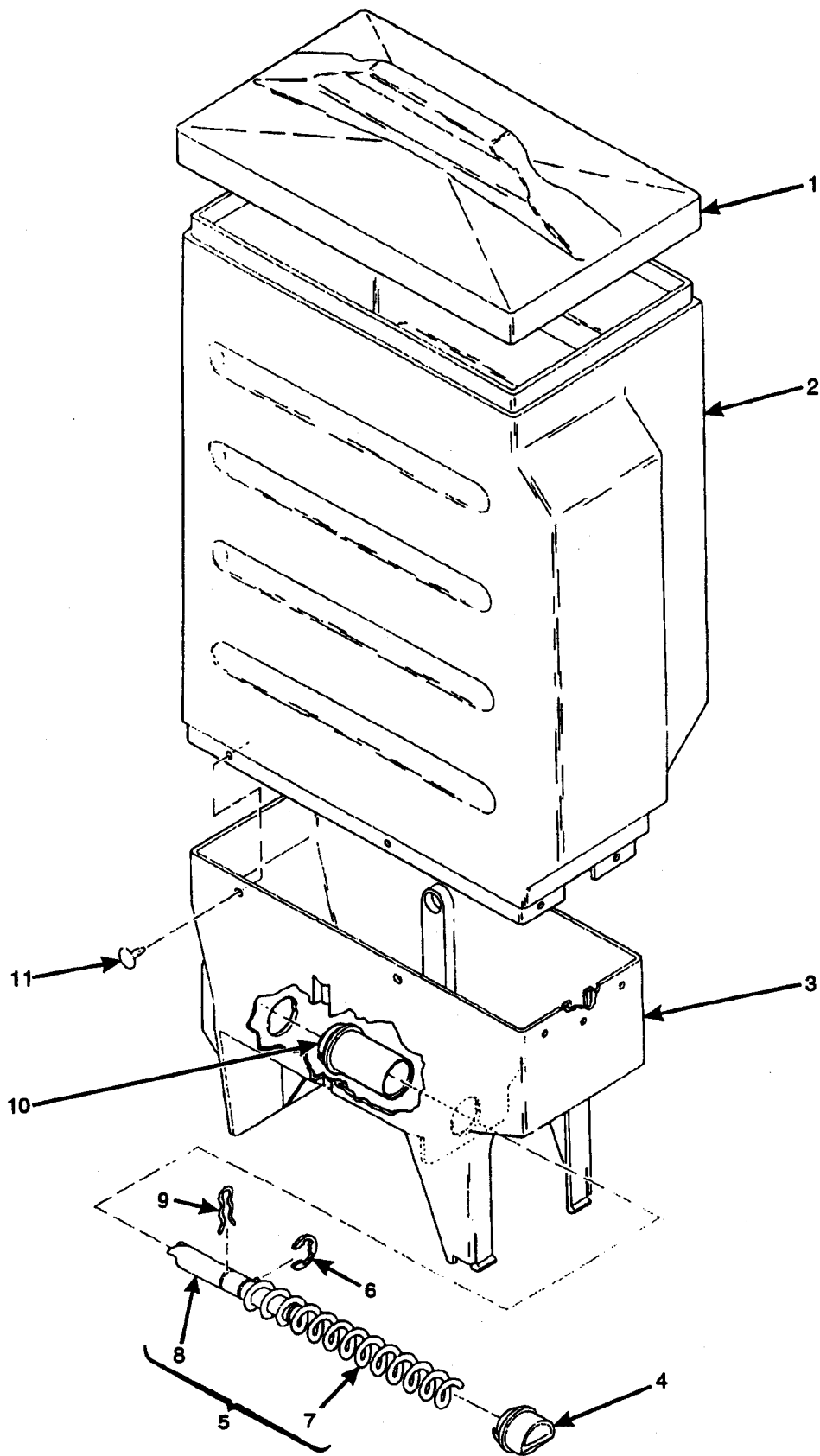


Figure 25-10. Canister Assembly 6237420

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TABLE 25-10. CANISTER ASSEMBLY 6237420

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237420	CANISTER ASSEMBLY - LEAF TEA - HIGH CAPACITY	-
1	6237066	LID - CANISTER	1
2	6237067	SLEEVE - CANISTER	1
3	6237062	CANISTER BASE	1
4	6237080	NOZZLE - DISPENSING	1
5	6237095	AUGER AND SHAFT ASSEMBLY (INCLUDES INDEX NUMBERS 6 THROUGH 8)	1
6	6237025	RETAINING RING - "E" - .500	1
7	6237045	AUGER - CANISTER	1
8	6237097	SHAFT - AUGER	1
9	6237026	CLIP - SPRING	1
10	6237014	BEARING - CANISTER	1
11	6237019	ALUMINUM "POP" RIVETS - .187 DIA	6
-	6237053	FASTENER-PUSH IN (NOT SHOWN)	1

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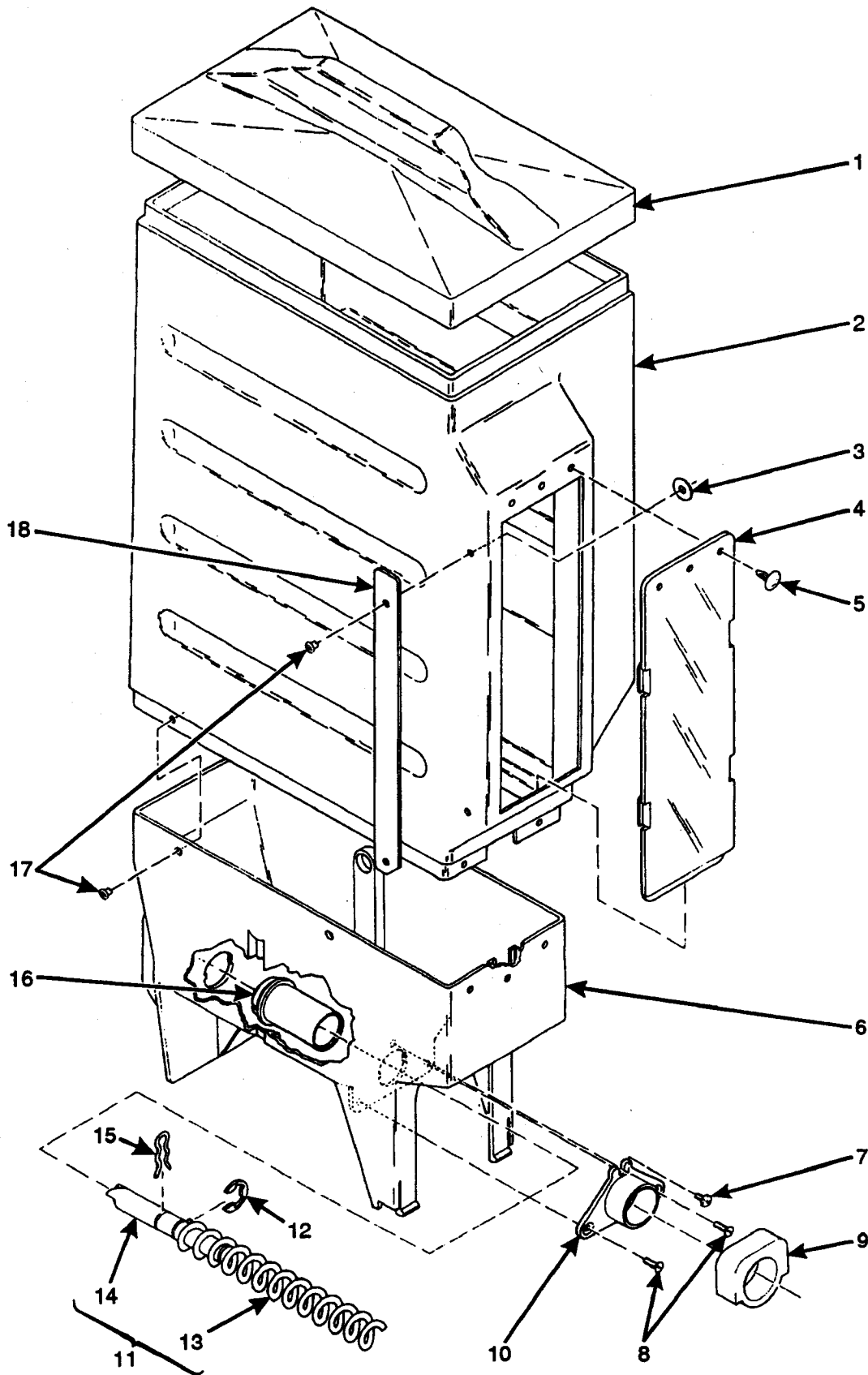


Figure 25-11. Canister Assembly 6237424

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TABLE 25-11. CANISTER ASSEMBLY 6237424

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237424	CANISTER ASSEMBLY - COFFEE BEAN WITH WINDOW	-
1	6237066	LID - CANISTER <i>8.58</i>	1
2	6237065	SLEEVE - CANISTER <i>16.13</i>	1
3	5220042	NYLON WASHER	2
4	6237087	WINDOW INSERT <i>2.95</i>	1
5	6237053	FASTENER - PUSH IN	4
6	6237064	CANISTER BASE	1
7	6237049	SCREW, #8-16 X .25 - SLTD - PHS	1
8	6237050	SCREW, #8-16 X .44 - SLTD - FLHD	2
9	6237288	GASKET - GRINDER	1
10	6237031	NOZZLE	1
11	6237095	AUGER AND SHAFT ASSEMBLY (INCLUDES INDEX NUMBERS 11 THROUGH 13)	1
12	6237025	RETAINING RING - "E" - .500	1
13	6237045	AUGER - CANISTER	1
14	6237097	SHAFT - AUGER	1
15	6237026	CLIP - SPRING	1
16	6237014	BEARING - CANISTER	1
17	6237019	ALUMINUM "POP" RIVET - .187 DIA	8
18	6237518	STIFFENER - HINGE PLATE	1

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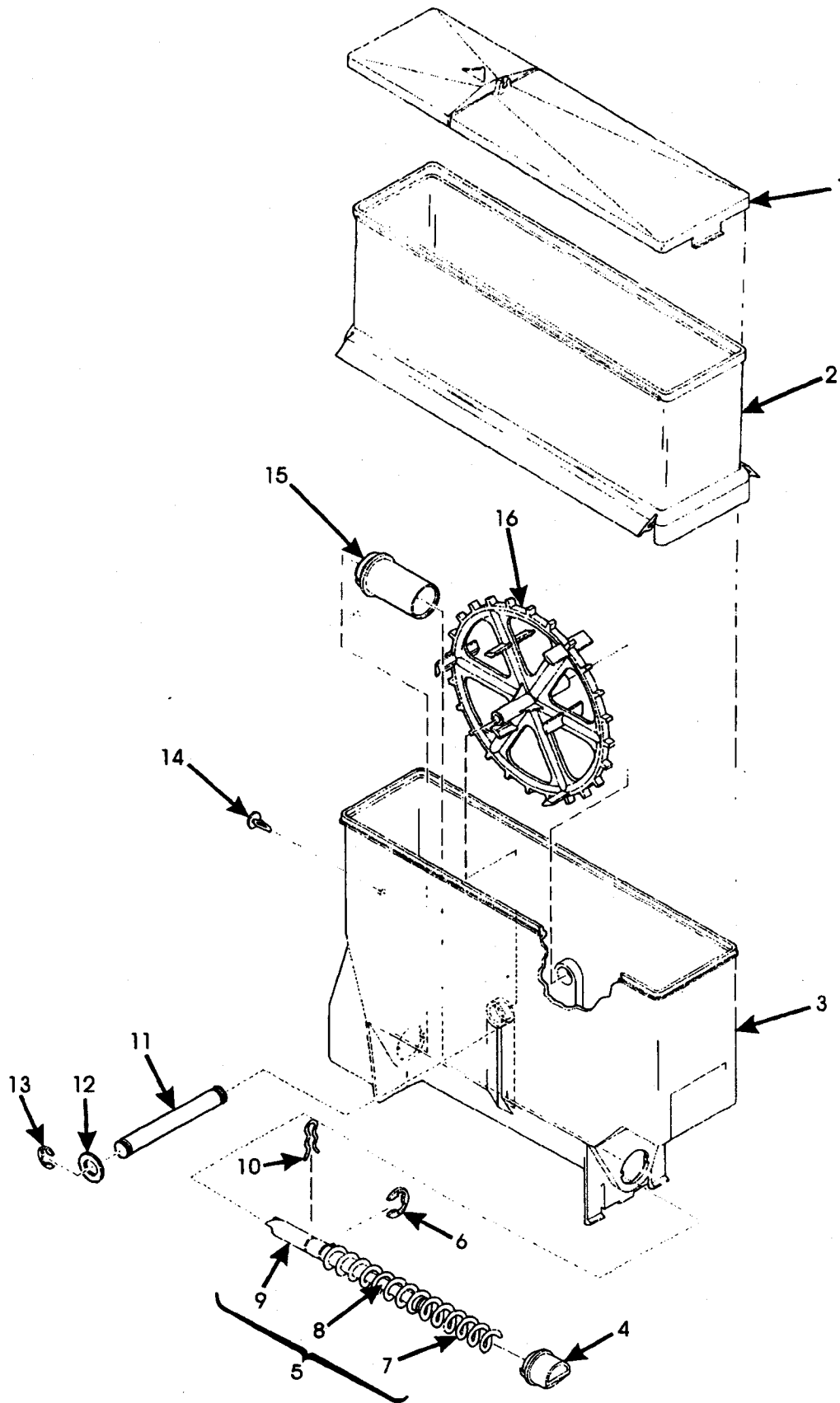


Figure 25-12. Canister Assembly 6237449

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TABLE 25-12. CANISTER ASSEMBLY 6237449

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237449	CANISTER ASSEMBLY - 1 SLV - W/MIXING	-
1	6237023	LID - CANISTER	1
2	6237008	SLEEVE - CANISTER 4 IN	1
3	6237176	BASE - CANISTER	1
4	6237063	NOZZLE-DISPENSING-CANISTER	1
5	6237178	AUGER AND SHAFT ASSEMBLY (INCLUDES INDEX NUMBERS 5 THROUGH 9)	1
6	6237025	RETAINING RING - "E" - .500	1
7	6237015	AUGER - CANISTER	1
8	6237169	EXTENTION-AUGER	1
9	6237168	SHAFT - AUGER	1
10	6237026	CLIP - SPRING	1
11	6237167	SHAFT-CANISTER	1
12	6237116	WASHER-SEAL-WEAR PLATE	2
13	9900415	RETAINING RING REINF E TYP.1	2
14	6237053	FASTENER - PUSH IN	1
15	6237014	BEARING - CANISTER	1
16	6237181	MIXING WHEEL	1

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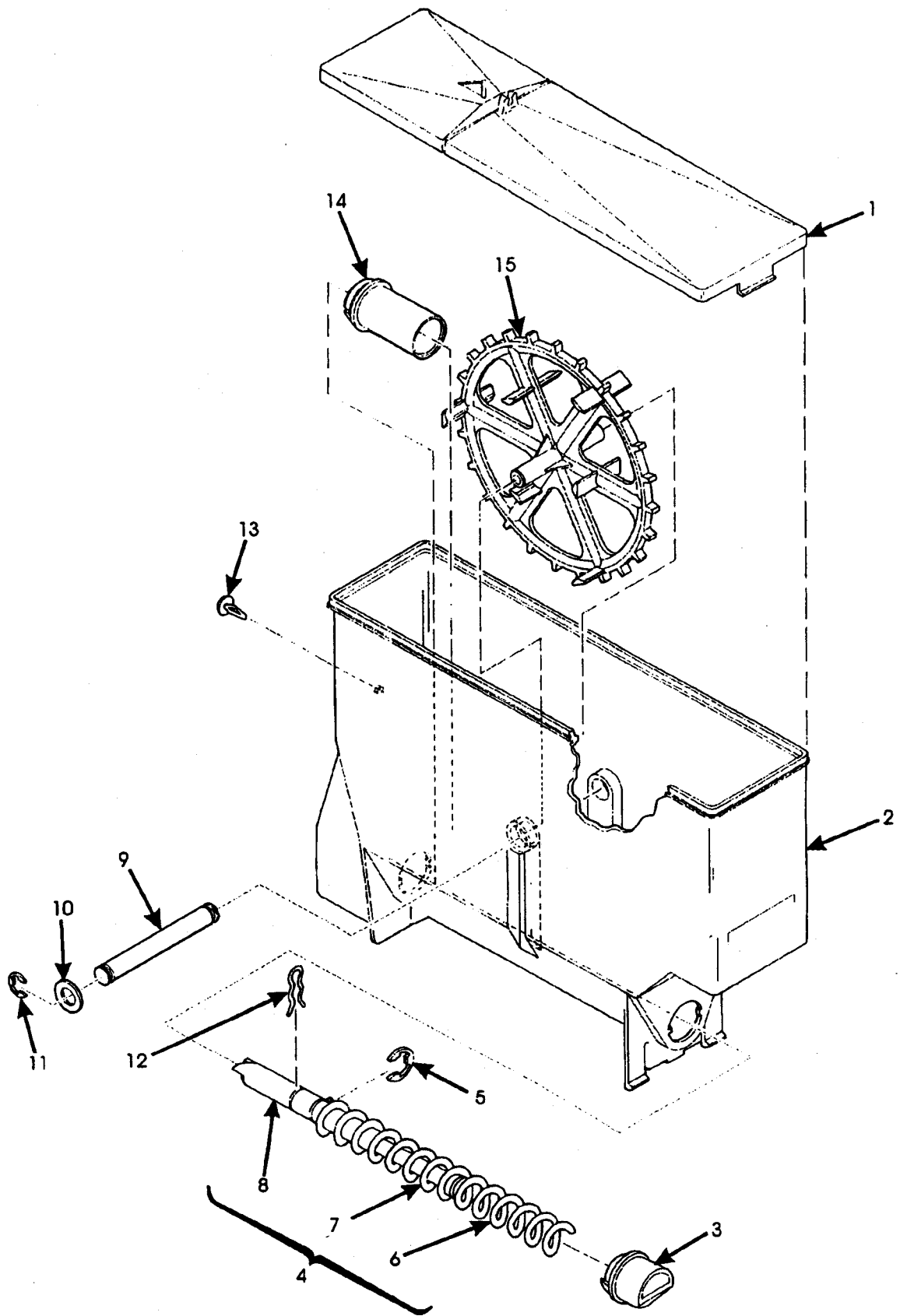


Figure 25-13. Canister Assembly 6237450

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TABLE 25-13. CANISTER ASSEMBLY 6237450

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237450	CANISTER ASSEMBLY - NO SLV - W/WHEEL	-
1	6237023	LID - CANISTER	1
2	6237176	BASE - CANISTER	1
3	6237063	NOZZLE - DISPENSING - CANISTER	1
4	6237178	AUGER & SHAFT ASSEMBLY (INCLUDES INDEX NUMBERS 7 THROUGH 10)	1
5	6237025	RETAINING RING - "E" - .500	1
6	6237015	AUGER - CANISTER	1
7	6237169	EXTENTION - AUGER	1
8	6237168	SHAFT - AUGER	1
9	6237167	SHAFT - CANISTER	1
10	6237116	WASHER - SEAL - WEAR PLATE	2
11	9900415	RETAINING RING REINF E TYP.1	2
12	6237026	CLIP - SPRING	1
13	6237053	FASTENER - PUSH IN	1
14	6237014	BEARING - CANISTER	1
15	6237181	MIXING WHEEL	1

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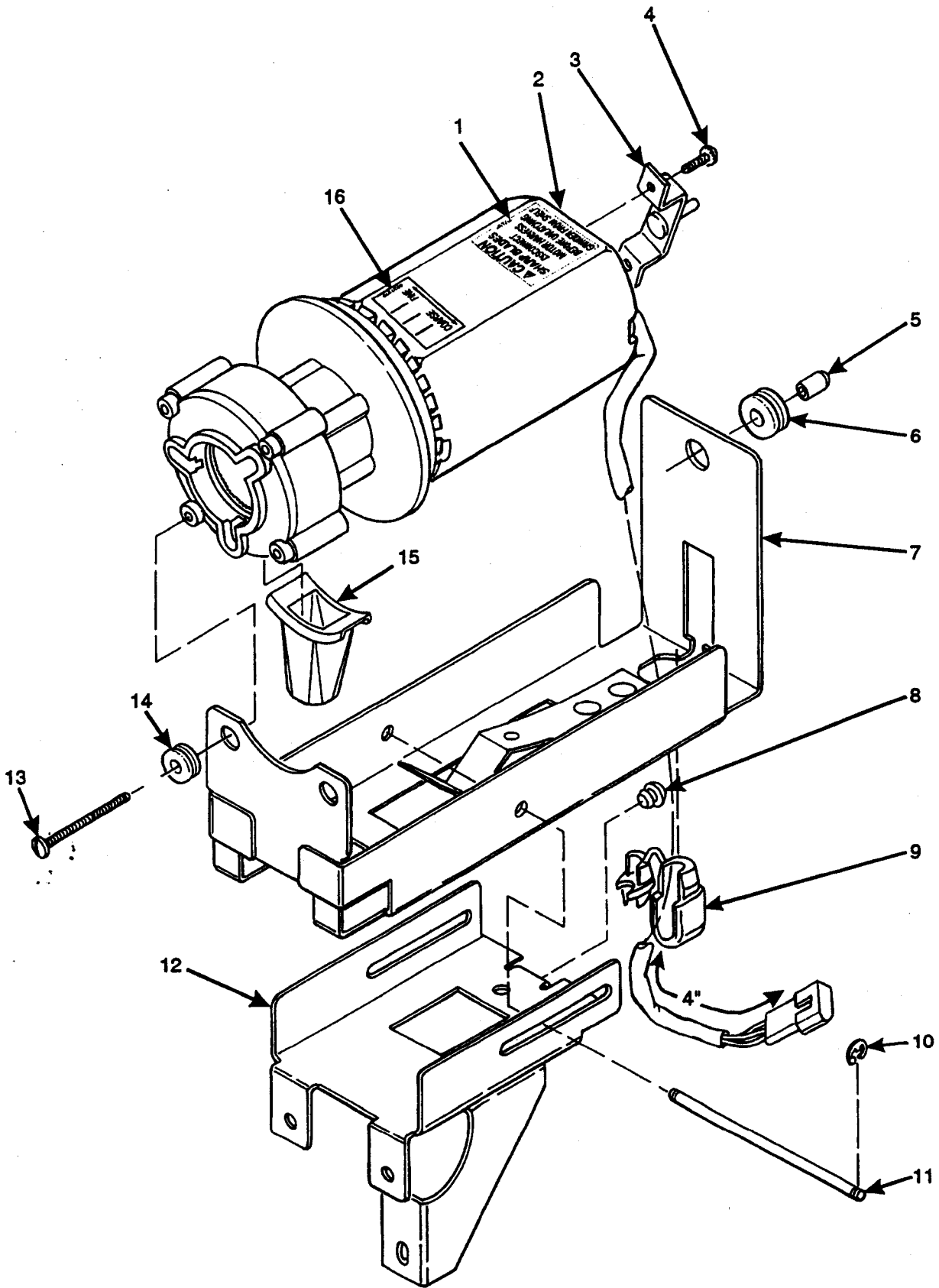


Figure 26. Grinder and Bracket Assembly - Bean

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TABLE 26. GRINDER AND BRACKET ASSEMBLY - BEAN

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237378	GRINDER & BRACKET ASSY-BEAN <i># 187.15</i>	REF.
1	6231191	LABEL - CAUTION SHARP BLADES - AUS./N.Z./U.K./U.S.	1
	6231193	LABEL - CAUTION SHARP BLADES - GER.	
	6232276	LABEL - CAUTION SHARP BLADES - ARG./MEX./SP.	
	6231205	LABEL - CAUTION SHARP BLADES - FR.	
2	6237202	GRINDER ASSEMBLY - BEAN (SEE FIGURE 26-1 FOR DETAILS)	1
3	6237206	BRACKET ASSEMBLY - GRINDER MOTOR	1
4	9900138	SCREW, #8-32 X 1/4 PHS, W/LOCKWASHER	2
5	3152081	COVER SCREW TIP	1
6	6237213	GROMMET - 3/16	1
-	6237016	EYELET-FLAT FLANGE-.155 DIA. (NOT SHOWN)	2
7	6237377	BRACKET ASSEMBLY - GRINDER	1
8	6224010	PLUG - BUMPER	1
9	7101028	HEYCO - RIGHT ANGLE	1
10	9900418	RETAINING RING REINF E TYPE - .187	2
11	6237221	SHAFT - GRINDER BRACKET	1
12	6237291	BRACKET ASSEMBLY - GRINDER SHELF	1
13	6237214	SCREW, #4-40 X 1.50 PHS, W/LW	2
14	6237030	GROMMET - 5/32	2
15	6237252	CHUTE - GRINDER	1
16	6237270	LABEL - GRIND SETTING - U.S./FR./GER./U.K.	1
	6232284	LABEL - GRIND SETTING - ARG./SP.	
-	6237381	COVER-GRINDER SHAFT (NOT SHOWN)	1

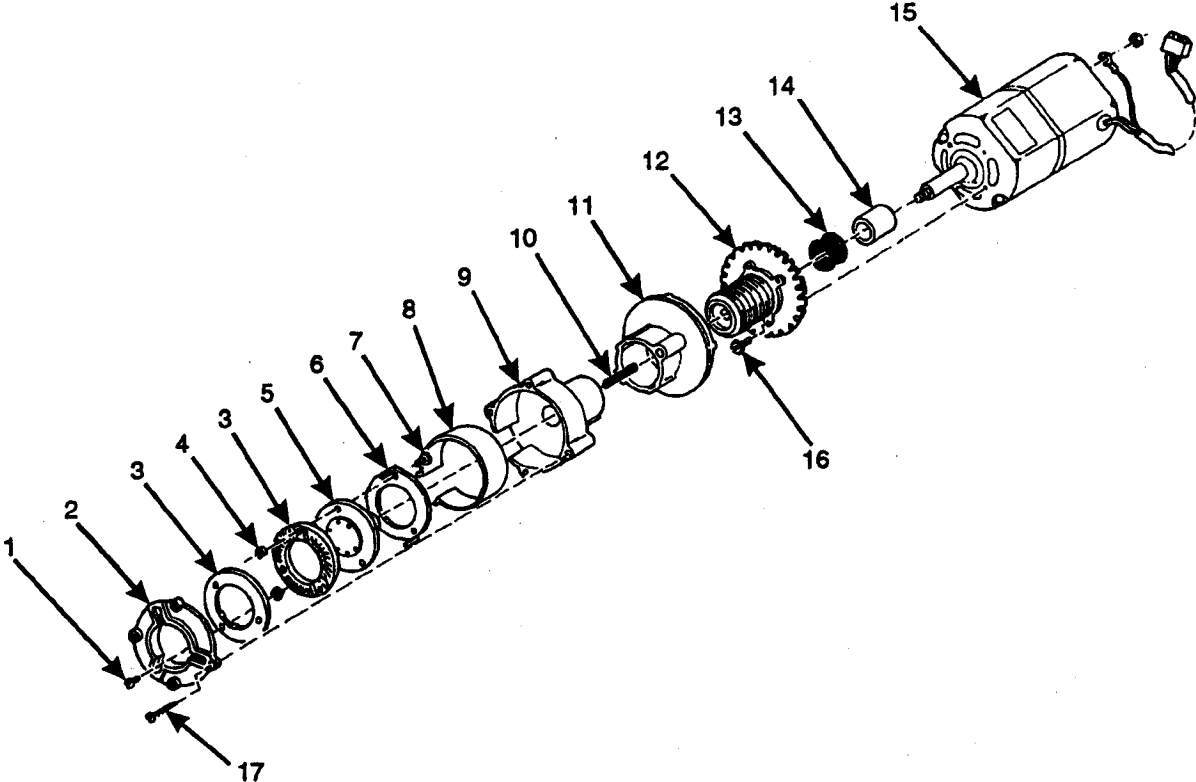


Figure 26-1. Grinder Assembly - Bean

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TABLE 26-1. GRINDER ASSEMBLY - BEAN

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6237202	GRINDER ASSEMBLY - BEAN	REF
1	6207518	SCREW, #4-40 X .312 PHS W/LW	3
2	6237224	COVER - GRINDER HOUSING	1
3	6277202	GRINDING WHEEL - MACHINED <i>6220002</i>	2
4	6207519	NUT - GRINDING WHEEL	6
5	6237223	ROTOR - GRIND WHEEL	1
6	6237271	DISPENSING BLADE - GRIND WHEEL	1
7	6237272	SCREW, #4-40 X 5/16 PHS	3
8	6224035	LINER - GRINDER HOUSING	1
9	6237225	GRINDER HOUSING ASSEMBLY	1
10	6207515	SPRING - INDEX	2
11	6237222	COLLAR - LOCKING	1
12	6237227	PLATE - MOTOR MOUNTING	1
13	6227513	RUBBER GROMMET	1
14	6227514	BEARING - GRINDER	1
15	6237201 <i>5725</i>	MOTOR - UNIVERSAL <i>6237201</i>	1
16	9900023	SCREW, #8-32 X .38 PHS W/LW	4
17	6207516	SCREW, #4-40 X 1.25 PHS W/LW	2

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TABLE 27. CANISTER SUPPORT CHANNEL ASSEMBLY AND MIXING BOWLS

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	-	CANISTER SUPPORT CHANNEL ASSEMBLY (SEE FIGURE 27-1 FOR OPTIONS AND DETAILS)	1
2		SCREW	4
3	9900118	SCREW, #8-32 X 3/8 PHS	2
4	9900081	NUT, #8-32 HEX W/LW	2

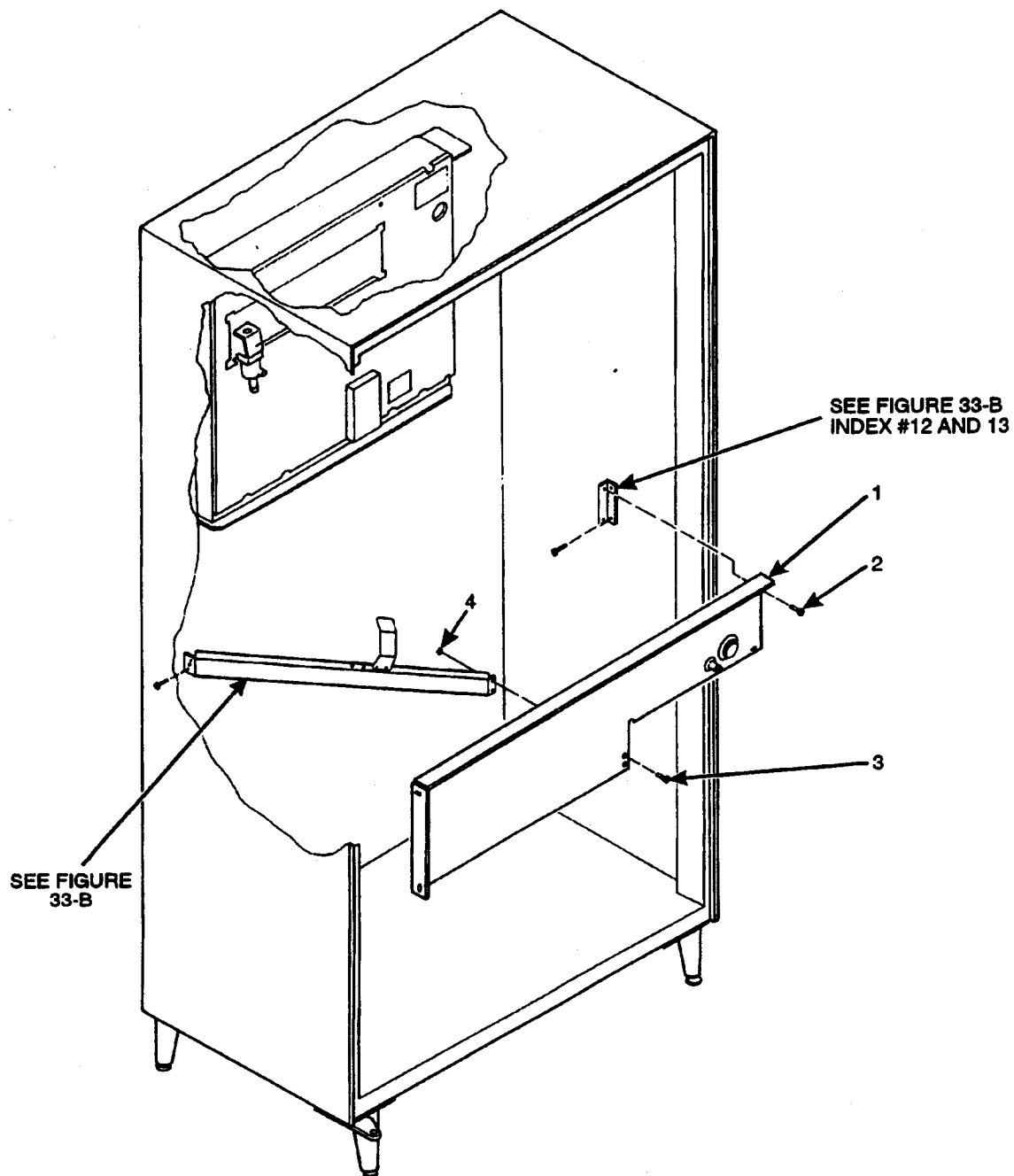


Figure 27. Canister Support Channel Assembly and Mixing Bowls

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TABLE 27-1. CANISTER SUPPORT CHANNEL ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6231397	CHANNEL ASSEMBLY - CANISTER SUPPORT	1
2	6231154	ADAPTER - MIXING BOWL MTG.	1
3*	6234361	REGULATOR ASSEMBLY (SEE FIGURE 27-2 FOR DETAILS)	1
4*	6204215	FITTING - 1/4 BARB X 1/8 FEMALE - NPT	1
5*	6108065	GAUGE - COMPRESSOR	1
6*	6237051	GROMMET - GAGE MOUNTING	1
7*	6237052	GROMMET - REGULATOR MOUNTING	1
8	1451097	SCREW - #8-32 X .31 HEX HD T.F. - BLACK	2
9	2302223	GROMMET - 3/16 (SEE TABLE 27-3 FOR APPLICATIONS AND FIGURE 27-3 FOR LOCATIONS)	(OPT)
10	6237315	RETAINER - TUBE - MIXING BOWL (SEE TABLE 27-3 FOR APPLICATIONS AND FIGURE 27-3 FOR LOCATIONS)	(OPT)
11	6237115	GROMMET - WHIPPER MOUNTING (SEE TABLE 27-3 FOR APPLICATIONS AND FIGURE 27-3 FOR LOCATIONS)	(OPT)
12	-	MIXING BOWL ASSEMBLY (SEE TABLE 27-3 FOR APPLICATIONS, FIGURE 27-3 FOR LOCATIONS, AND FIGURE 27-4 FOR DETAILS)	-
13	6231398	SNAP BUSHING - 1.97 IN	1

*USED ON 623/627 ONLY

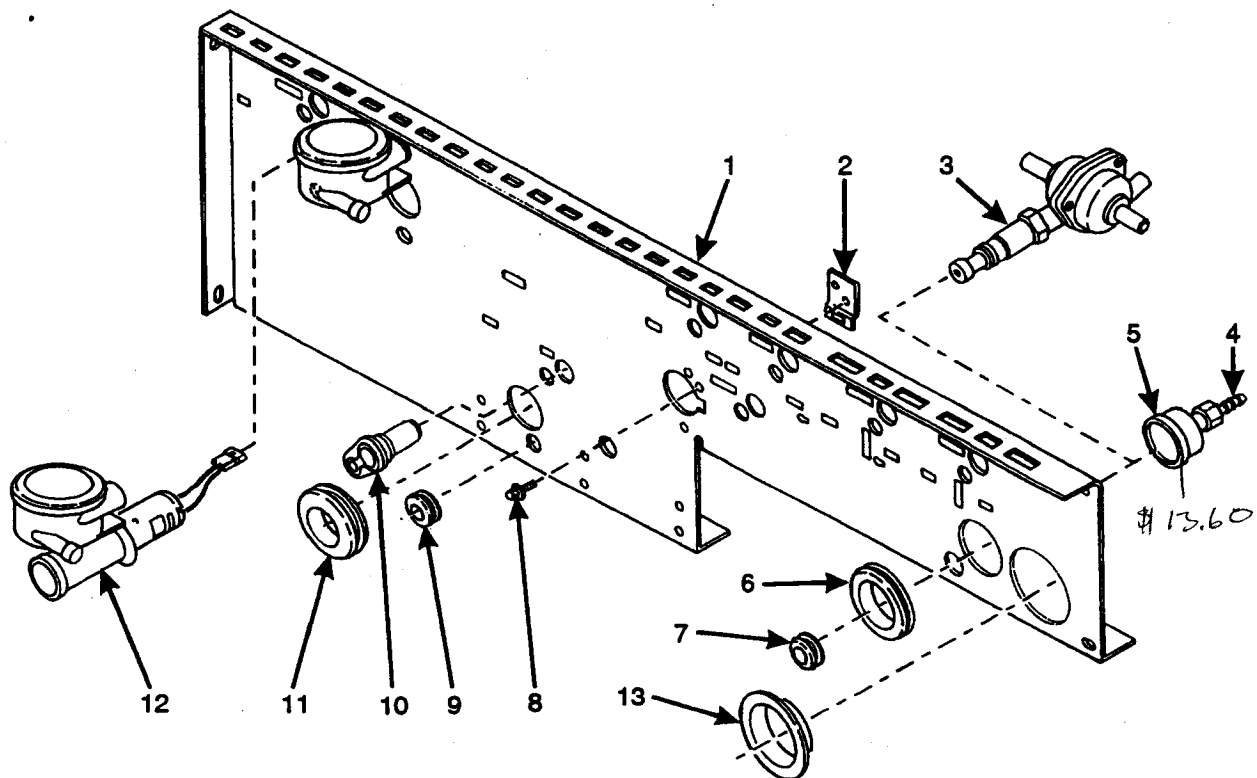


Figure 27-1. Canister Support Channel Assembly

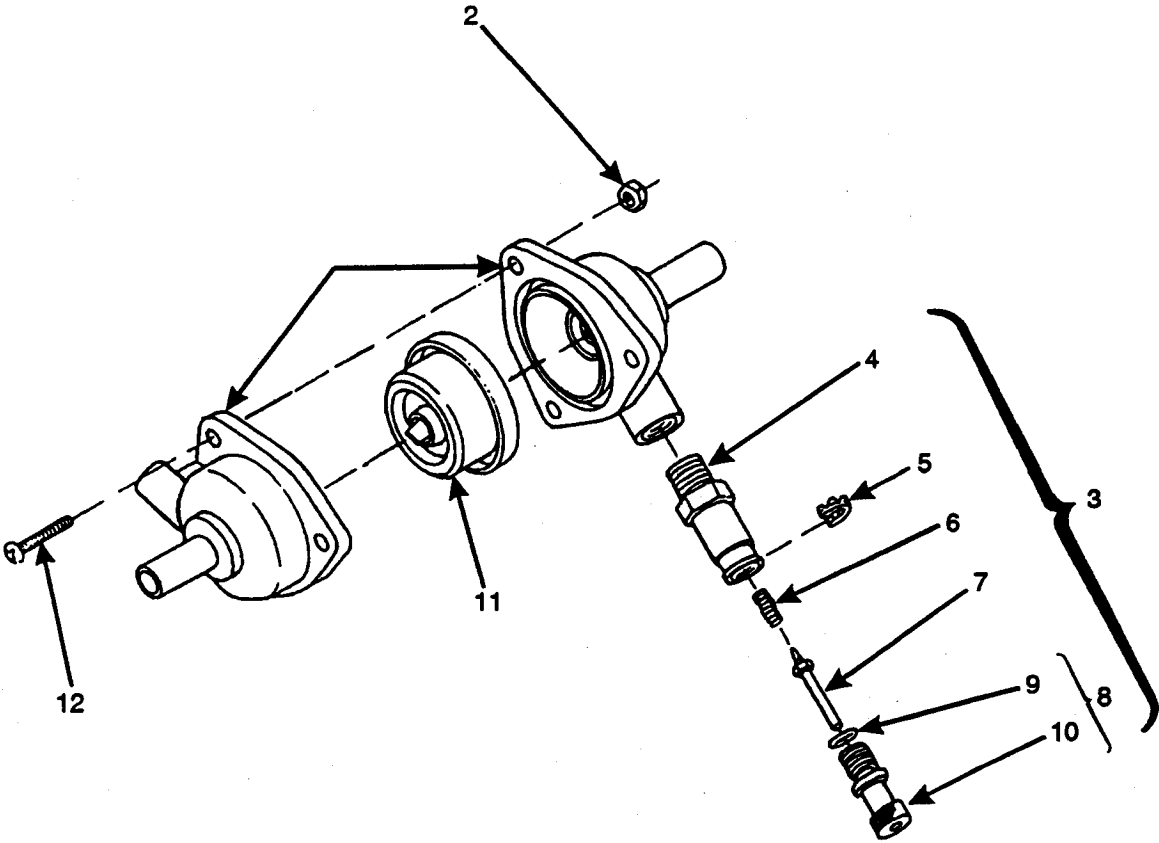


Figure 27-2. Regulator Assembly

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TABLE 27-2. REGULATOR ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6234361	REGULATOR ASSEMBLY	REF
1	6154214	BODY - REGULATOR	2
2	9900081	NUT, #8-32 X 3/4 RHS	3
3	6154284	CONTROL ASSEMBLY (INCLUDES INDEX NUMBERS 4 THROUGH 10)	1
4	6154288	BODY - PRESSURE CONTROL	1
5	6154285	RETAINER - ADJUSTER	1
6	6154286	SPRING - PRESSURE CONTROL	1
7	6154287	PLUNGER - PRESSURE CONTROL	1
8	6154289	ADJUSTER ASSEMBLY (INCLUDES INDEX NUMBERS 9 AND 10)	1
9	6154232	O RING - .239 X .07	1
10	6154290	ADJUSTER - CONTROL	1
11	6204221	DIAPHRAGM AND VALVE ASSEMBLY	1
12	9900115	SCREW, #8-32 X 3/4 RHS	3

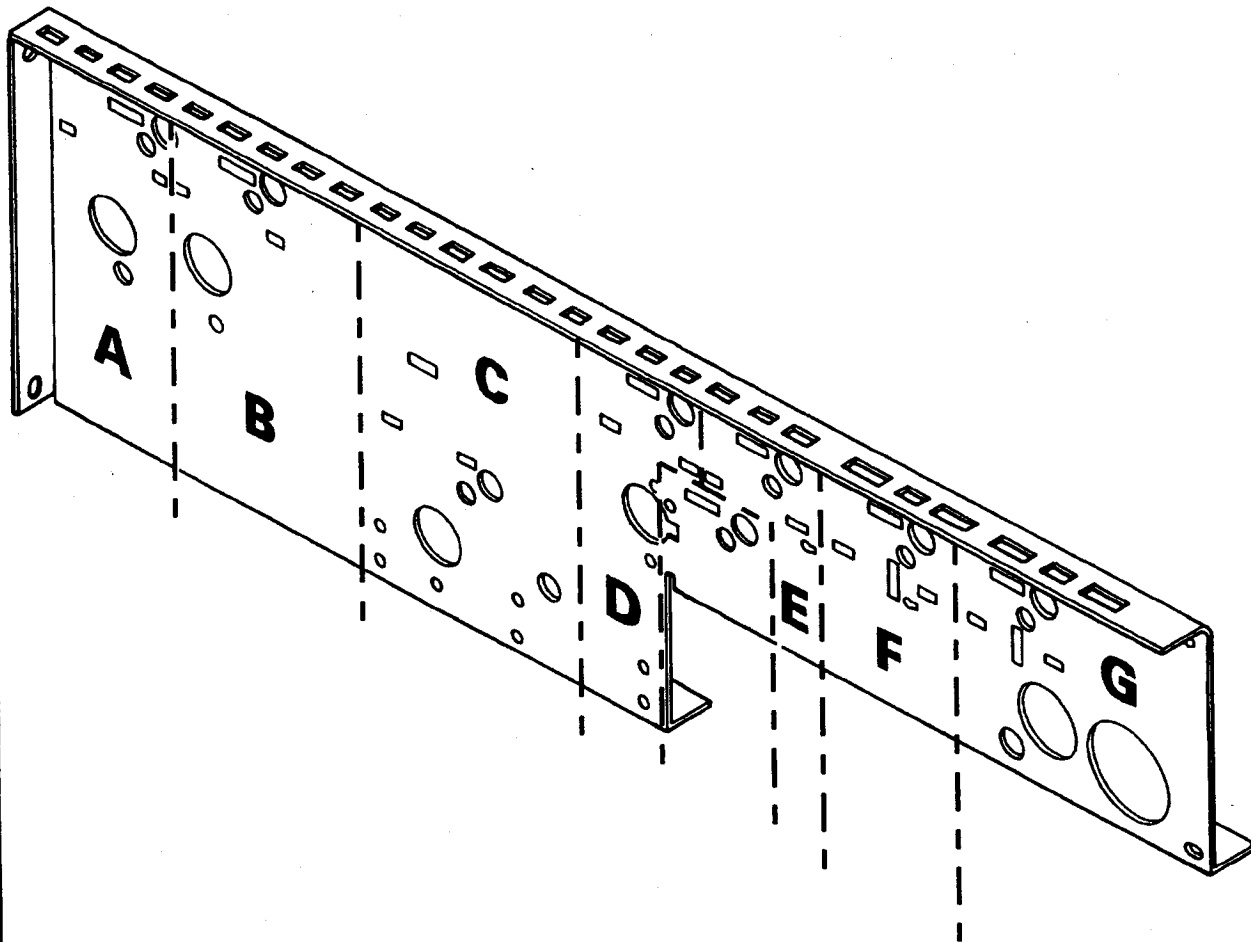


Figure 27-3. Mixing Bowl and Whipper Positions

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TABLE 27-3. MIXING BOWL AND WHIPPER POSITIONS

POSITION	SELECTION	WHIPPER	COMPONENT	QTY	PART NO
A	CHOCOLATE	YES	MIXING BOWL ASSEMBLY	1	6237127
			RETAINER TUBE - MIXING BOWL	1	6237315
			GROMMET - WHIPPER MOUNTING	1	6237115
			GROMMET 3/16	1	2302223
			WHIPPER ASSEMBLY	1	6237109
B	SOUP	YES	MIXING BOWL ASSEMBLY	1	6237127
			RETAINER TUBE - MIXING BOWL	1	6237315
			GROMMET - WHIPPER MOUNTING	1	6237115
			GROMMET 3/16	1	2302223
			WHIPPER ASSEMBLY	1	6237109
		NO	MIXING BOWL ASSEMBLY	1	6237125
			RETAINER TUBE - MIXING BOWL	1	6237315
C	CONDIMENTS	YES	MIXING BOWL ASSEMBLY	1	6237128
			RETAINER TUBE - MIXING BOWL	1	6237315
			GROMMET - WHIPPER MOUNTING	1	6237115
			GROMMET 3/16	1	2302223
			WHIPPER ASSEMBLY	1	6237109
		NO	MIXING BOWL ASSEMBLY	1	6237126
			RETAINER TUBE - MIXING BOWL	1	6237315
D	6TH PRODUCT	YES	MIXING BOWL ASSEMBLY	1	6237127
			RETAINER TUBE - MIXING BOWL	1	6237315
			GROMMET - WHIPPER MOUNTING	1	6237115
			GROMMET 3/16	1	2302223
			WHIPPER ASSEMBLY	1	6237109
		NO	MIXING BOWL ASSEMBLY	1	6237125
			RETAINER TUBE - MIXING BOWL	1	6237315
E	FREEZE DRY TEA	NO	MIXING BOWL ASSEMBLY	1	6237125
			RETAINER TUBE - MIXING BOWL	1	6237315
F	FREEZE DRY DECAF	NO	MIXING BOWL ASSEMBLY	1	6237125
			RETAINER TUBE - MIXING BOWL	1	6237315
	FRESH BREW DECAF		NONE	-	-
	BEAN DECAF		NONE	-	-
G	FREEZE DRY COFFEE	NO	MIXING BOWL ASSEMBLY	1	6237125
			RETAINER TUBE - MIXING BOWL	1	6237315
	FRESH BREW COFFEE		NONE	-	-
	BEAN COFFEE		NONE	-	-

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TABLE 27-4. MIXING BOWL AND WHIPPER ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QUANTITY PER MIXING BOWL ASSEMBLY (BY PART NUMBER)			
			6237127	6237125	6237126	6237128
1	6237313	VENT - BOWL	1	1	1	1
2	6237118	MIXING BOWL	1	1	1	1
3	6237306	VINYL CAP - .38 I.D.	1	1	-	-
4	6237312	SPOUT - MIXING BOWL	-	1	1	-
5	6237109	WHIPPER ASSEMBLY (INCLUDES INDEX NUMBERS 6 THROUGH 11)	1	-	-	1
6	6237114	COVER - WHIPPER	1	-	-	1
7	6237113	IMPELLER - WHIPPER	1	-	-	1
8	6237110	V RING - SHAFT SEAL	1	-	-	1
9	6237112	HOUSING - IMPELLER	1	-	-	1
10	6237120	MOTOR ASSEMBLY - WHIPPER	1	-	-	1
11	6237119	SCREW, M3XL.5-6GX6MM - SPH	1	-	-	1
-	6237117	IMPELLER REMOVAL TOOL (NOT SHOWN)	-	-	-	-

SHAFT SEAL (INDEX NO.8) INSTALLED ON SHAFT WITH V-CUP SEAL FACE TOWARD MOTOR.

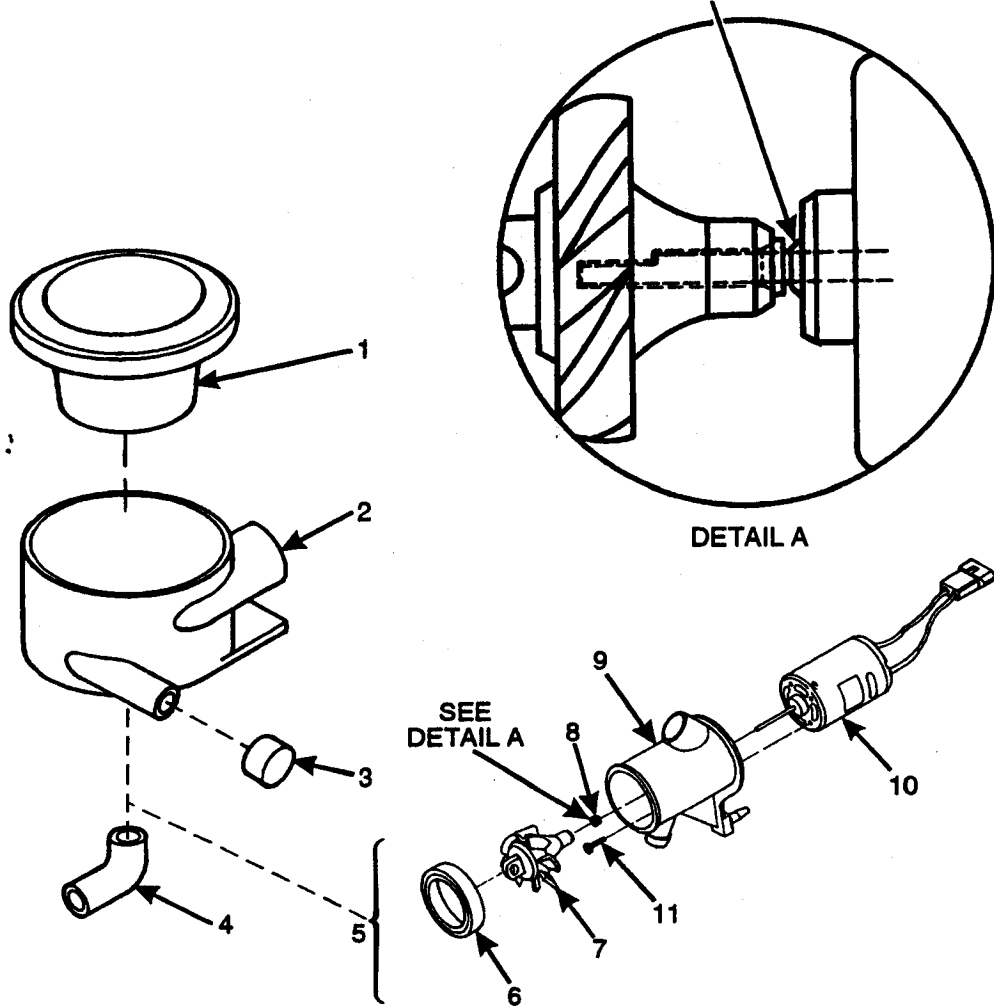


Figure 27-4. Mixing Bowl and Whipper Assemblies

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TABLE 28. MOTOR AND PLATE ASSEMBLY

INDEX							
1		2		3		4	
MOTOR AND PLATE ASSEMBLY		MOTOR		PLATE		#8-32 x 7/32 SCREW	
PART NO.	SPEED	PART NO.	QTY	PART NO.	QTY	PART NO.	QTY
6237184	200 RPM	6237056	1	6237074	1	9900157	3
6237437	60 RPM	6237057	1	6237074	1	9900157	3
6237438	200 RPM COFFEE	6237056	1	6237077	1	9900157	3
6237188	200 RPM	6237165	1	6237172	1	9900157	3

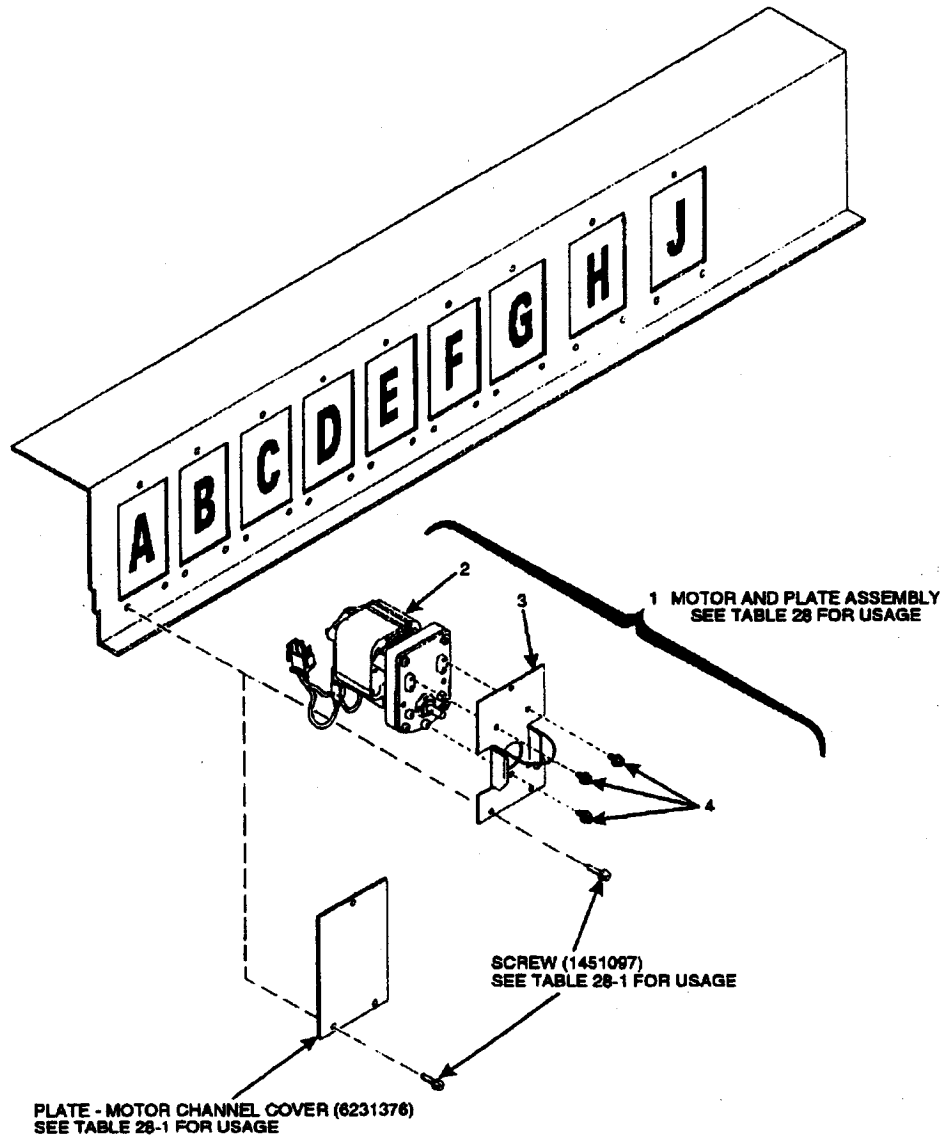


Figure 28. Motor and Plate Assembly

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TABLE 28-1. MOTOR POSITION USAGE

MOTOR POSITION	CONDIMENT OPTION		INGREDIENT	DESCRIPTION	QTY	PART NO.		
	DUAL	SINGLE						
A	✓	✓	CHOCOLATE	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237184		
				SCREW	3	1451097		
B	✓	✓	SOUP	MOTOR AND PLATE ASSEMBLY - 60 RPM	1	6237437		
				SCREW	3	1451097		
C	✓	✓	SUGAR SUB ACCESSORY PRESENT	MOTOR AND PLATE ASSEMBLY - 60 RPM	1	6237437		
				SCREW	3	1451097		
			SCREW - #8-32 X .31 HEX HD T.F. - BLACK ACCESSORY NOT PRESENT	PLATE - MOTOR CHANNEL COVER	1	6231376		
				SCREW	3	1451097		
D	✓	✓	WHITENER	MOTOR AND PLATE ASSEMBLY - 60 RPM	1	6237188		
				SCREW	3	1451097		
E	✓	✓	SUGAR	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237184		
				SCREW	3	1451097		
F		✓	6TH PRODUCT ACCESSORY PRESENT	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237184		
				SCREW	3	1451097		
			SCREW - #8-32 X .31 HEX HD T.F. - BLACK ACCESSORY NOT PRESENT	PLATE - MOTOR CHANNEL COVER	1	6231376		
		SCREW		3	1451097			
		SCREW - #8-32 X .31 HEX HD T.F. - BLACK			WHITENER	MOTOR AND PLATE ASSEMBLY - 60 RPM	1	6237437
						SCREW	3	1451097

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TABLE 28-1. MOTOR POSITION USAGE (Continued)

MOTOR POSITION	CONDIMENT OPTION		INGREDIENT	DESCRIPTION	QTY	PART NO.
	DUAL	SINGLE				
G		✓	FREEZE DRIED TEA	MOTOR AND PLATE ASSEMBLY - 60 RPM	1	6237437
				SCREW	3	1451097
			SUGAR	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237184
				SCREW	3	1451097
H	✓	✓	FREEZE DRIED DECAF	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237184
				SCREW	3	1451097
			FRESH BREW DECAF	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237438
				SCREW	3	1451097
			BEAN DECAF (WITH 2 GRINDERS)	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237438
			SCREW	3	1451097	
J	✓	✓	FREEZE DRIED COFFEE	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237184
				SCREW	3	1451097
	✓	✓	FRESH BREW COFFEE	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237438
				SCREW	3	1451097
					BEAN COFFEE	MOTOR AND PLATE ASSEMBLY - 200 RPM
			SCREW	3	1451097	

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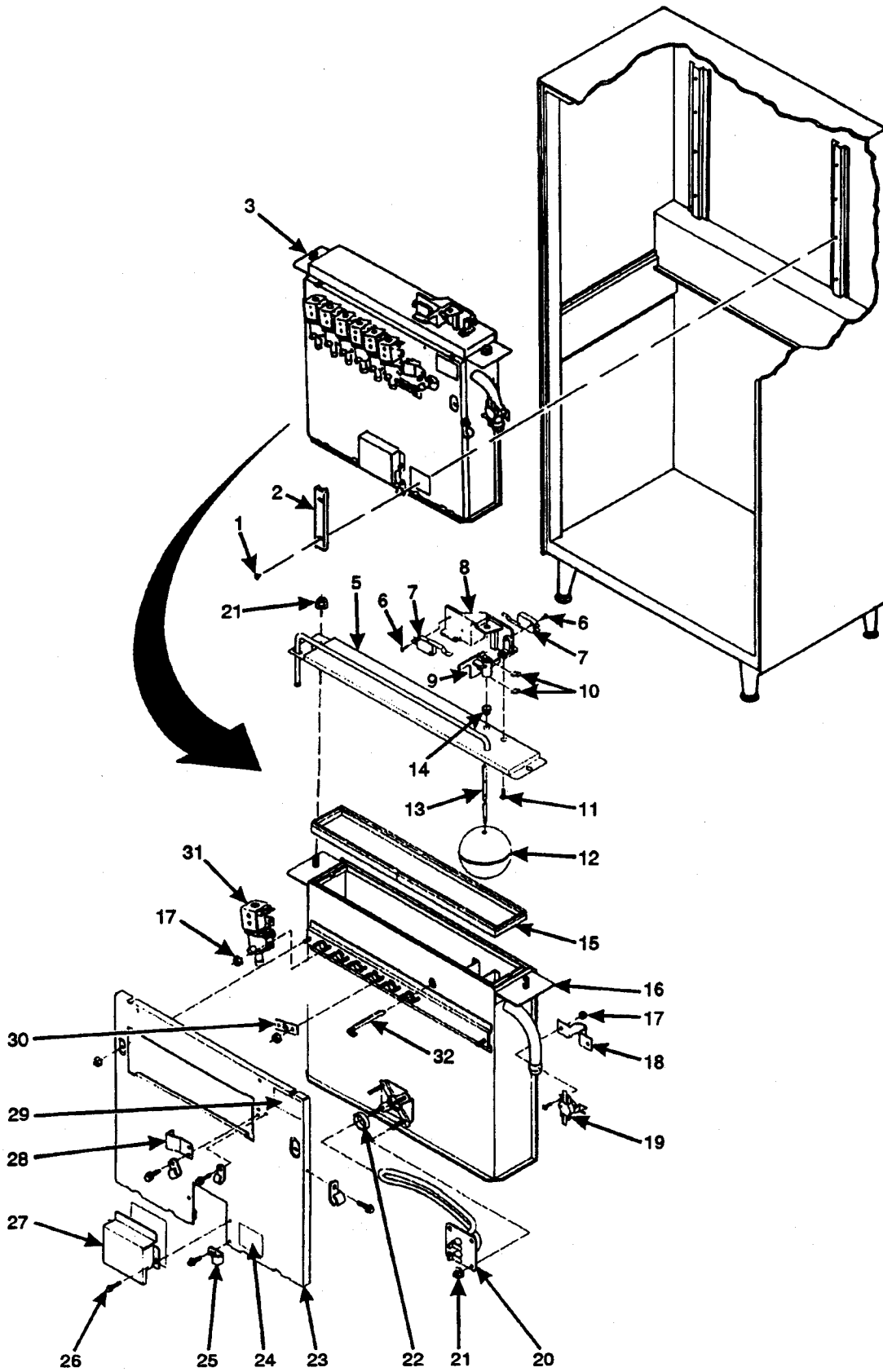


Figure 29-A. Water Tank Assembly - U.S.

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TABLE 29-A. WATER TANK ASSEMBLY - MEX./U.S.

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	-	ATTACHING HARDWARE	4
2	6231036	CLAMP - WATER TANK	2
3	6238001	WATER TANK ASSEMBLY (INCLUDES INDEX NUMBERS 4 THROUGH 22)	1
4	6238150	LID ASSEMBLY-FINAL-WATER TANK (INCLUDES INDEX NUMBERS 5 THROUGH 14)	1
5	6238167	WELD ASSEMBLY-COVER-WATER TANK	1
6	6238070	SCREW-#4-17 X .62 HEX HEAD	4
7	6238084	SWITCH-LEVER - 10 GRAM	2
8	6238068	BRACKET-MOUNTING-SWITCH	1
9	6138183	ACTUATOR-SWITCH	1
10	6124073	RETAINING RING REINF E TYPE	2
11	6237049	SCREW-#8-16 X .25	2
12	6508033	FLOAT-WATER TANK	1
13	6238020	SHAFT-FLOAT	1
14	6238144	BEARING-LID-HOT WATER TANK	1
15	6238026	GASKET-CUT-WATER TANK	1
16	6238015	WELD ASSEMBLY - WATER TANK	1
17	9900081	NUT-#8-32 KEPS	16
18	3608061	CLIP-SAFETY-THERMOSTAT	1
19	6238135	THERMOSTAT-AUTO RESET	1
20	6238100	HEATER-1250 WATTS @ 120 V	1
21	1172021	NUT-1/4-20 WHIZ-LOCK	6
22	6238042	GASKET-HEATER	1
23	6238044	TANK COVER AND INSULATION ASSEMBLY	1
24	6231189	LABEL-WARNING-HIGH VOLTAGE	1
25	1452139	RETAINER-HARNES	3
26	1451097	SCREW-#8-32 X .31 HEX HEAD	7
27	6238077	COVER-HEATER-WATER TANK	1
28	6238139	RETAINER-SENSOR-HOT WATER TANK	1
29	6231188	LABEL-CAUTION-HOT SURFACE	1
30	6238045	PLUG ASSEMBLY - HOT WATER TANK	1
31	6238170	VALVE ASSEMBLY, HOT WATER TANK (SEE FIGURE 29-1 FOR DETAILS)	4
32	6236022	SENSOR ASSEMBLY - TANK TEMPERATURE	1

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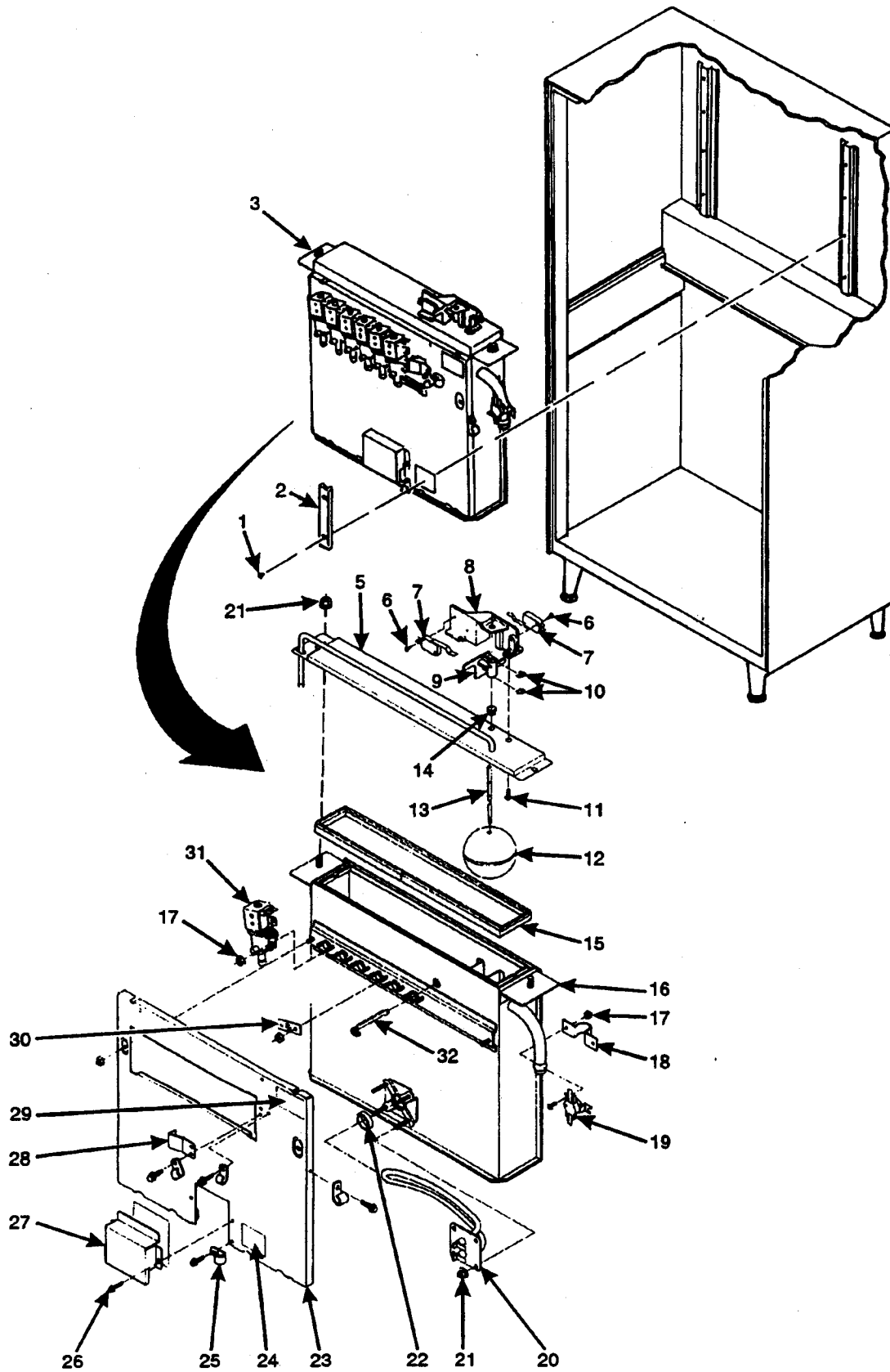


Figure 29-B. Water Tank Assembly - France/Germany/U.K.

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TABLE 29-B. WATER TANK ASSEMBLY - ARG./AUS./FR./GER./N.Z./SP./U.K.

INDEX	PART NUMBER	DESCRIPTION	QTY.
1		ATTACHING HARDWARE	4
2	6231036	CLAMP - WATER TANK	2
3	6238002	WATER TANK ASSEMBLY - BASIC FOREIGN (INCLUDES INDEX NUMBERS 4 THROUGH 22)	1
4	6238150	LID ASSEMBLY-FINAL-WATER TANK (INCLUDES INDEX NUMBERS 5 THROUGH 14)	1
5	6238167	WELD ASSEMBLY-COVER-WATER TANK	1
6	6238070	SCREW-#4-17 X .62 HEX HEAD	4
7	6238084	SWITCH-LEVER - 10 GRAM	2
8	6238068	BRACKET-MOUNTING-SWITCH	1
9	6138183	ACTUATOR-SWITCH	1
10	6124073	RETAINING RING REINF E TYPE	2
11	6237049	SCREW-#8-16 X .25	2
12	6508033	FLOAT-WATER TANK	1
13	6238020	SHAFT-FLOAT	1
14	6238144	BEARING-LID-HOT WATER TANK	1
15	6238026	GASKET-CUT-WATER TANK	1
16	6238134	WELD ASSEMBLY - WATER TANK	1
17	9900081	NUT-#8-32 KEPS	16
18	3608061	CLIP-SAFETY-THERMOSTAT	1
19	6238135	THERMOSTAT-AUTO RESET	1
20	6238101	HEATER - 2000 WATTS - 240V	1
21	1172021	NUT-1/4-20 WHIZ-LOCK	6
22	6238042	GASKET-HEATER	1
23	6238044	TANK COVER AND INSULATION ASSEMBLY - INCLUDES THE FOLLOWING THREE ITEMS (NOT SHOWN):	1
	6238075	COVER - FRONT WATER TANK	1
	6238136	INSULATION - BOTTOM - HOT WATER TANK	1
	6238137	INSULATION - TOP - HOT WATER TANK	1
24	6231189	LABEL-WARNING-HIGH VOLTAGE - AUS./N.Z./U.K.	1
	6231216	LABEL-WARNING-HIGH VOLTAGE - GER.	
	6232290	LABEL-WARNING-HIGH VOLTAGE - ARG./MEX./SP.	
	6231229	LABEL-WARNING-HIGH VOLTAGE - FR.	
25	1452139	RETAINER-HARNES	3
26	1451097	SCREW-#8-32 X .31 HEX HEAD	7
27	6238077	COVER-HEATER-WATER TANK	1
28	6238139	RETAINER-SENSOR-HOT WATER TANK	1
29	6231188	LABEL-CAUTION-HOT SURFACE - AUS./N.Z./U.K.	1
	6231192	LABEL-CAUTION-HOT SURFACE - GER.	
	6232288	LABEL-CAUTION-HOT SURFACE - ARG./MEX./SP.	
	6231207	LABEL-CAUTION-HOT SURFACE - FR.	
30	6238045	PLUG ASSEMBLY - HOT WATER TANK	1
31	6238170	VALVE ASSEMBLY, HOT WATER TANK (SEE FIGURE 29-1 FOR DETAILS)	4
32	6236022	SENSOR ASSEMBLY - TANK TEMPERATURE	1

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TABLE 29-1. VALVE ASSEMBLY, HOT WATER TANK

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6238170	VALVE ASSEMBLY, HOT WATER TANK	REF
1	6238079	COIL AND FRAME ASSEMBLY	1
2	6238173	STEM AND BASE ASSEMBLY - HOT WATER VALVE	1
3	6238181	GASKET - HOT WATER VALVE	1
4	6238085	SPRING - HOT WATER VALVE	1
5	6238178	PLUNGER - AND SEAT ASSEMBLY - HOT WATER VALVE	1
6	6238172	SEAT - HOT WATER VALVE	1
7	6238073	BRACKET - VALVE MOUNTING	1
8	6238074	"O" RING - .48ID X .10	1
9	6238171	BODY - HOT WATER VALVE	1
10	6138288	SCREW - #6-32 X 1/2 SHWAD	4
11	6238143	SCREW METERING ASSEMBLY - H. W. V.	1
12	6154232	O RING - .239 X .07	1
13	6238011	ADJUSTER - HOT WATER VALVE	1
14	6238120	PLUG - ADJUSTER - HOT WATER VALVE	1
15	6118110	TUBE - VALVE - BREWER	1
16	6238182	LABEL - HOT WATER VALVE	1

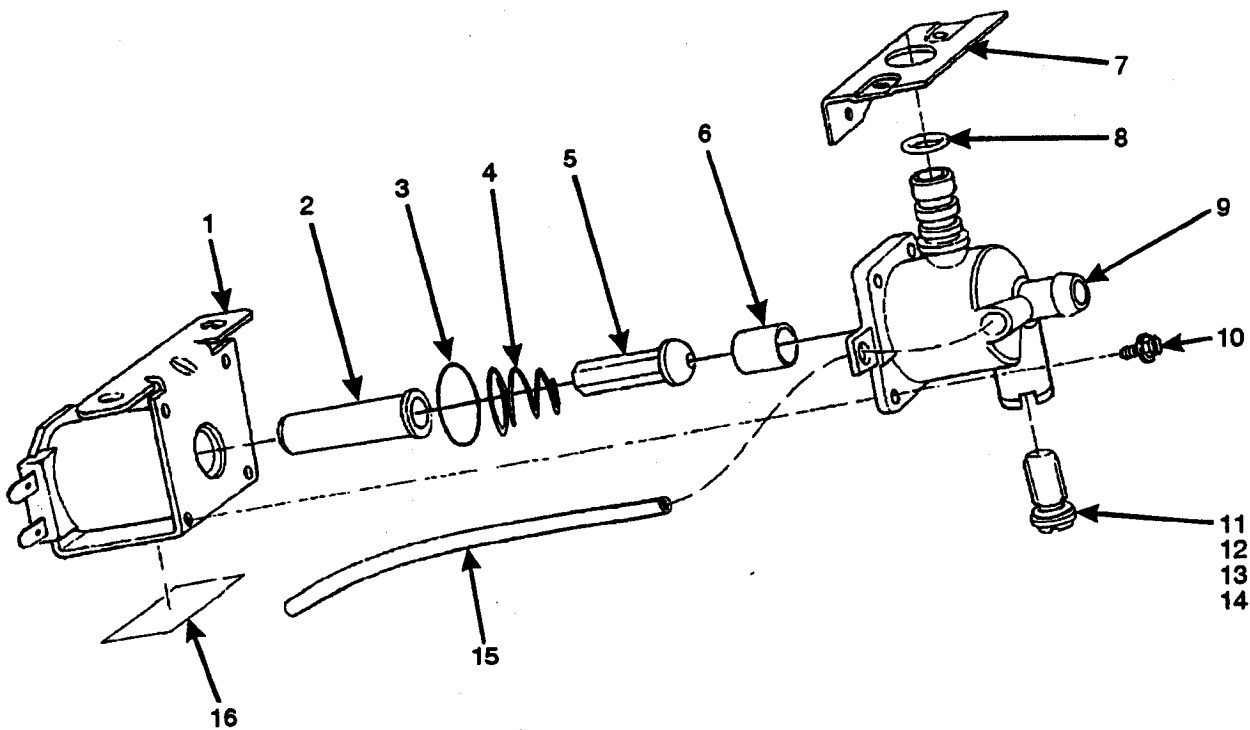


Figure 29-1. Valve Assembly, Hot Water Tank

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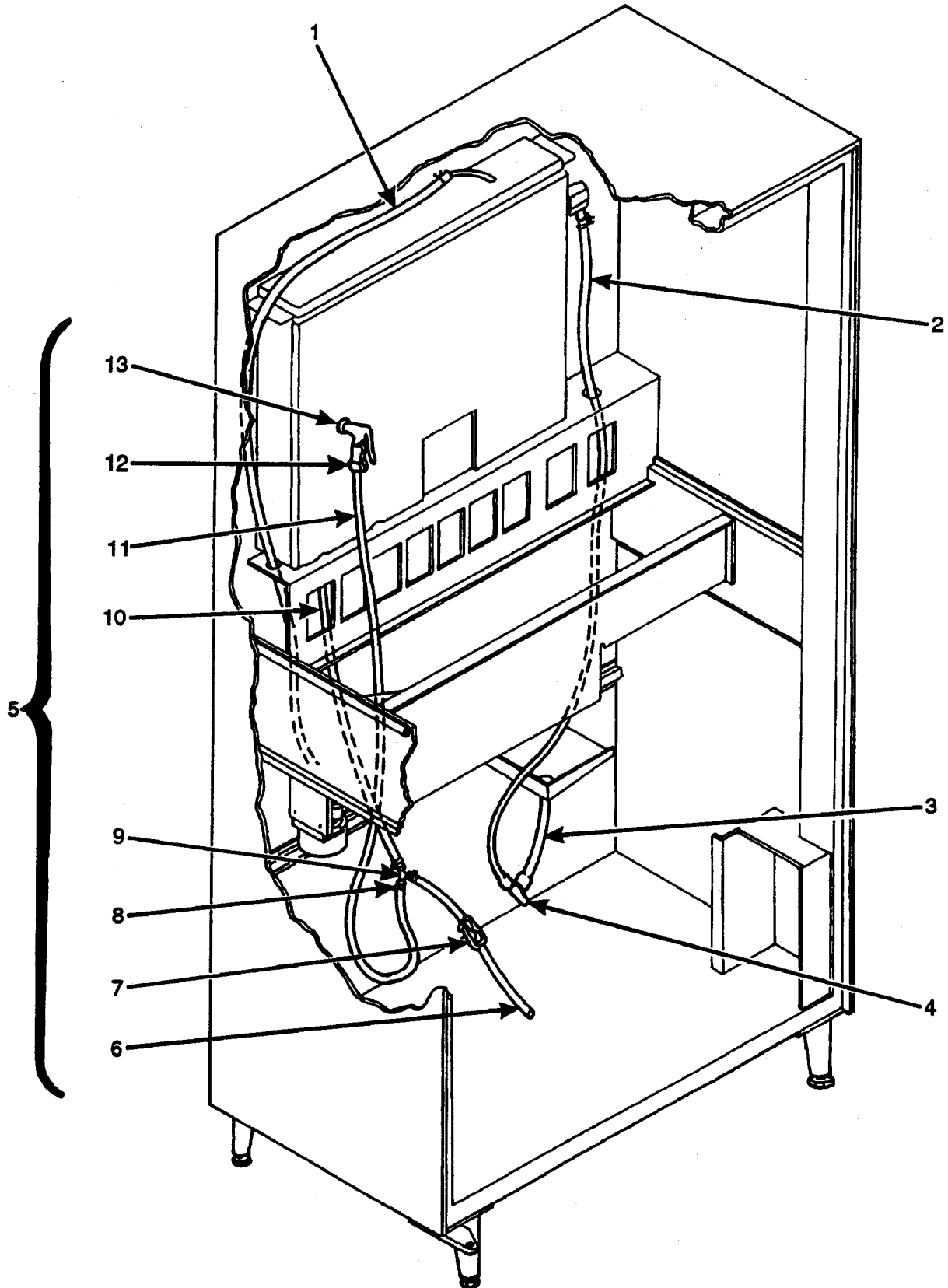


Figure 30-A. Liquid Distribution and Drain System, Part 1 (Sheet 1 of 2)

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USAGE KEY FOR BULK TUBING

CODE (TABLE 30-A)	APPLICATION	PART NUMBER	DESCRIPTION
A	MEX./U.S.	6108097	TUBING - .375 I.D. X .562 O.D.
B	ARG./AUS./ FR./GER./ N.Z./SP./U.K.	6208036	TUBING - SILICONE - .375 I.D. X .562 O.D.
C	ALL	6238090	TUBING - BLACK - 5/8 I.D. X 13/16 O.D.
D	MEX./U.S.	6108098	TUBING - SANTOPRENE - .250 I.D. X .437 O.D.
E	ARG./FR./ GER./U.K.	6208037	TUBING - SILICONE - .250 I.D. X .437 O.D.

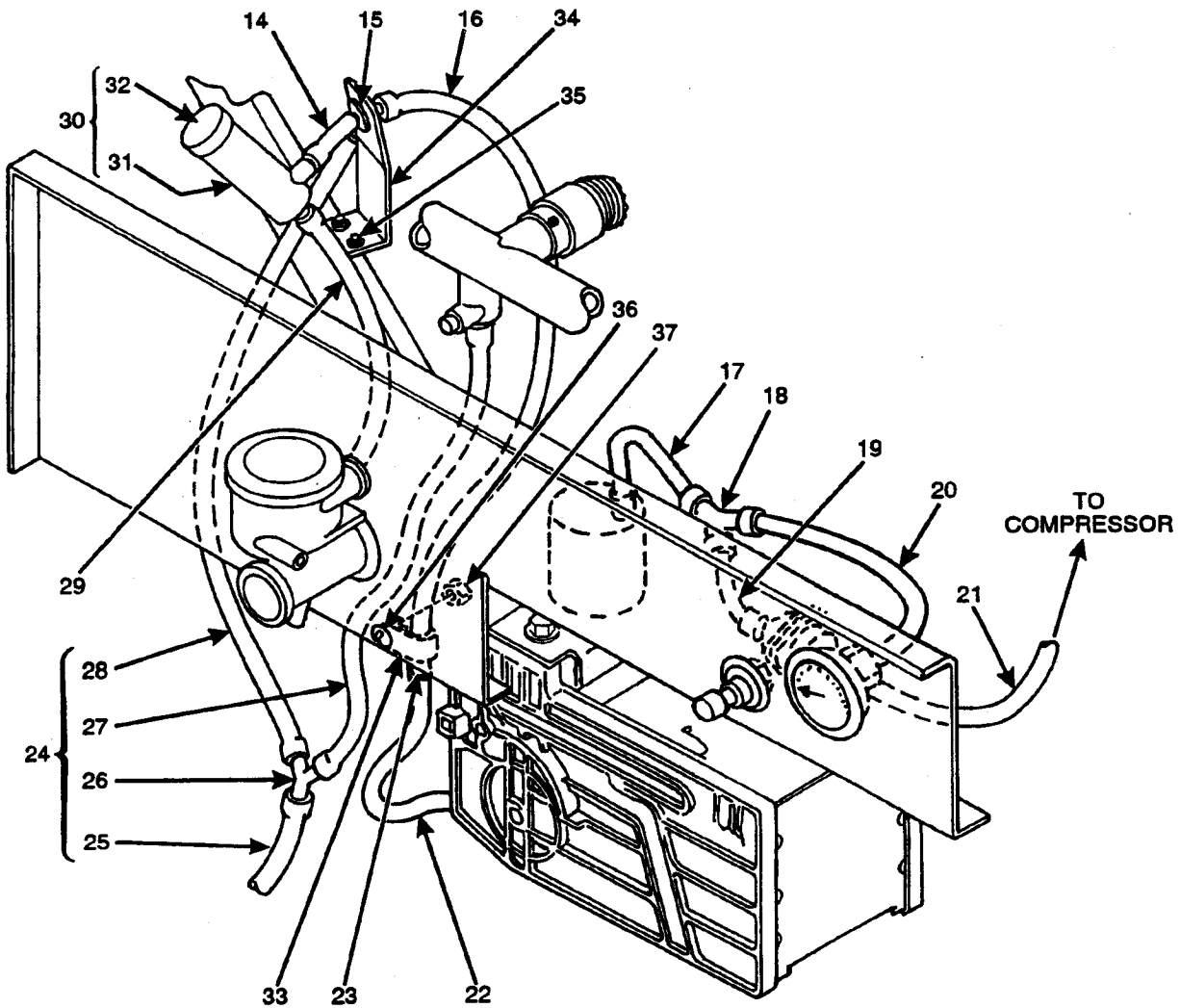
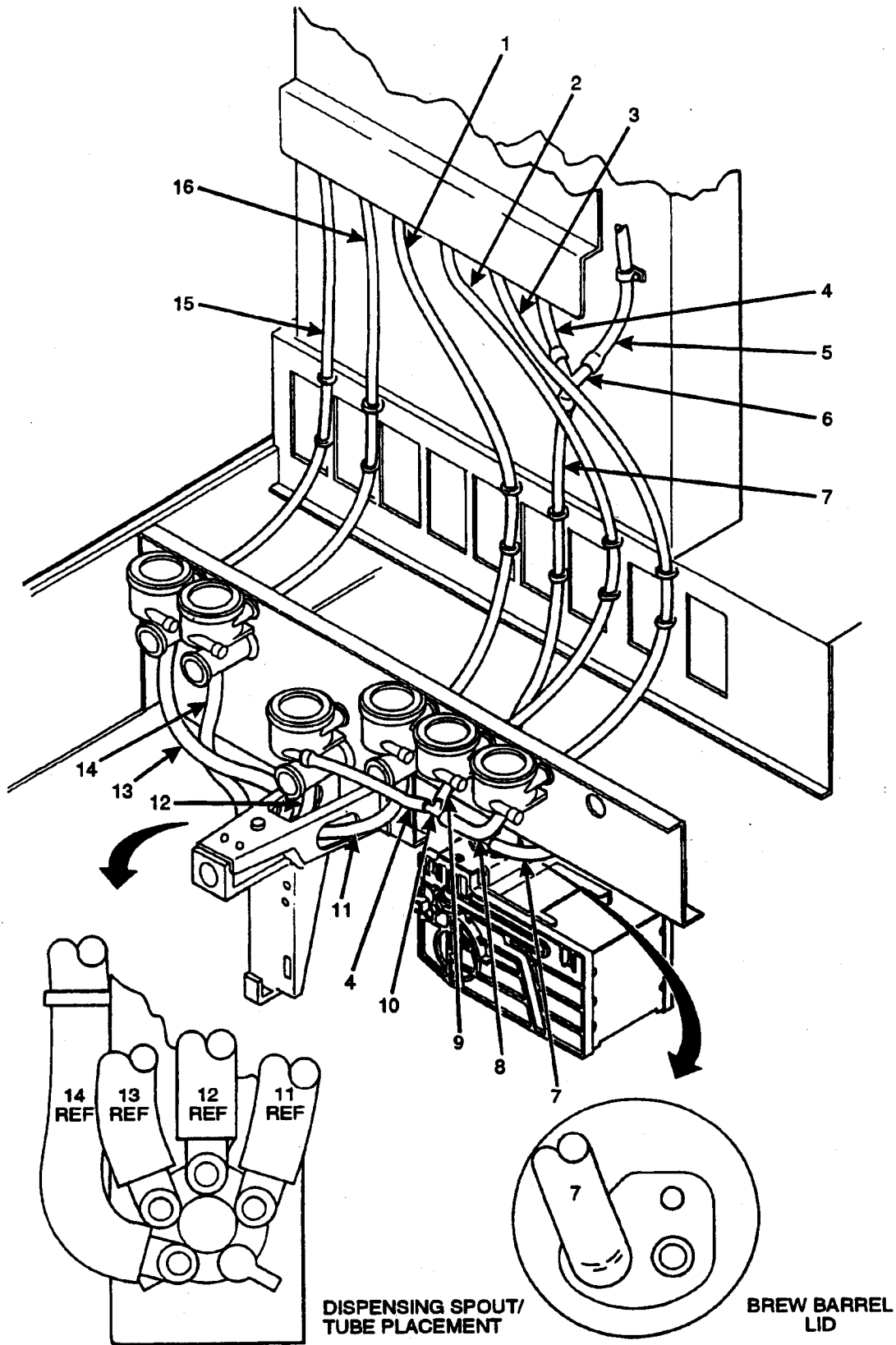


Figure 30-A. Liquid Distribution and Drain System, Part 1 (Sheet 2 of 2)

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TABLE 30-A. LIQUID DISTRIBUTION AND DRAIN SYSTEM, PART 1

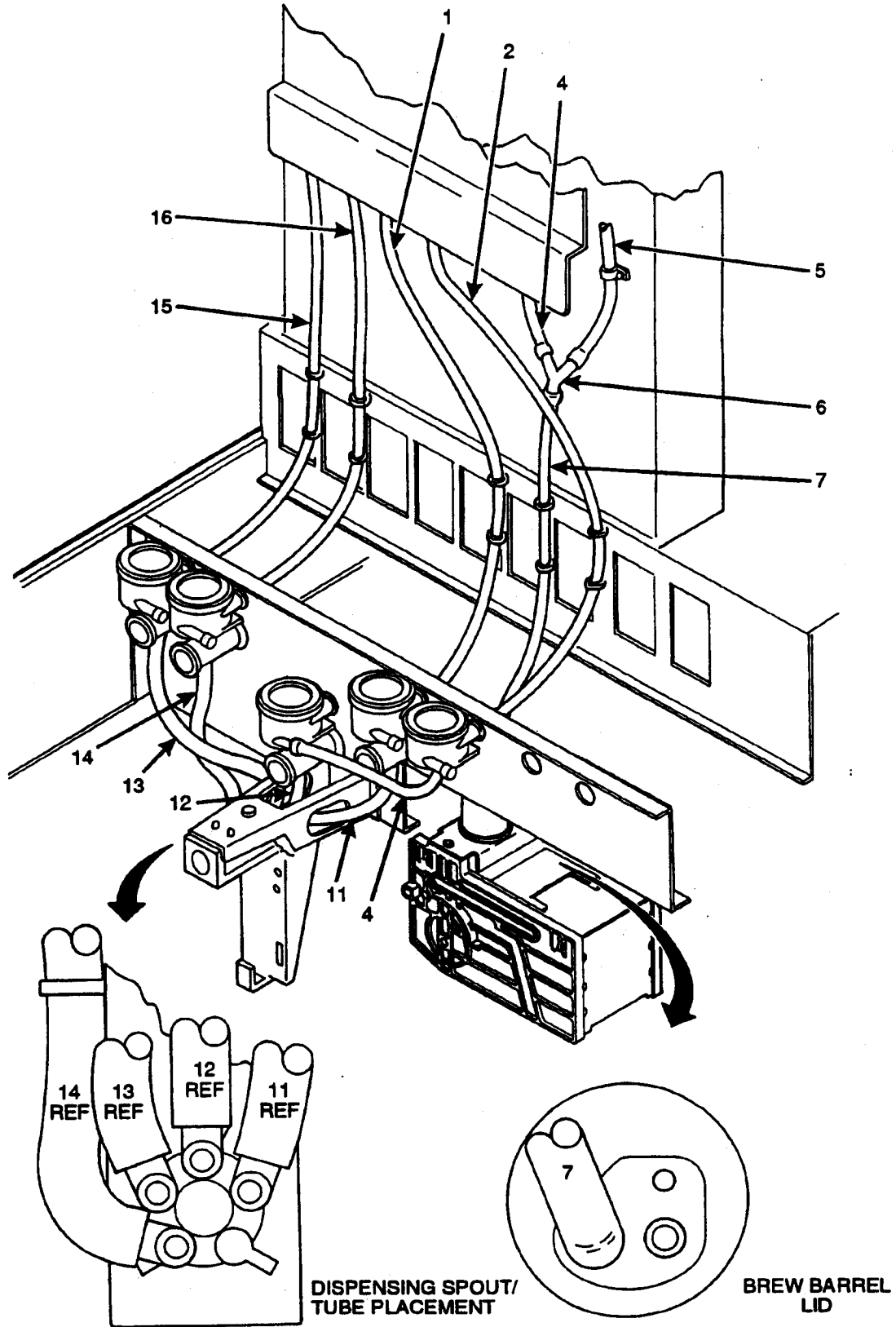
INDEX	PART NUMBER (U.S. ONLY)	DESCRIPTION 268"	QTY.	BULK (SEE KEY)	
				U.S.	FOR
1	6237041	TUBE 53.0 LG	1	A	B
2	6238052	TUBE - 62" LG	1	C	C
3	6238053	TUBE - 12" LG (623/627 ONLY)	1	C	C
4	6108057	TEE (623/627 ONLY)	1	-	-
5	6238071	SPRAY HOSE ASSEMBLY (INCLUDES INDEX NUMBERS 6 THROUGH 13)	1	-	-
6	6518002	TUBE, .38 X .56 X 20.0	1	A	B
7	6238154	CLAMP - PLASTIC - THROTTLING	1	-	-
8	6158063	CLAMP HOSE	3	-	-
9	6158007	Y CONNECTOR - 1/2 OD X 3/8 ID	1	-	-
10	6237153	TUBE 18.0	1	A	B
11	6237154	TUBE 60.0	1	A	B
12	6238051	FITTING - SPRAY HOSE	1	-	-
13	6238050	SPRAY HEAD	1	-	-
14	6237134	TUBE - .38 I.D. X .56 O.D. X 4.5" LONG	1	A	B
15	6234522	"T" UNION - BARBED	1	-	-
16	6234316	TUBE - 6108097 - 12.5 LG	1	A	B
17	6198003	TUBE - 6208036 - 25.62	1	A	B
18	3017006	SYRUP TUBE TEE SPLICE	1	-	-
19	6237090	6108098 TUBE 7.0 LONG	1	D	E
20	6237150	6108097 TUBE 10.0	1	A	B
21	6234370	TUBE - .44 O.D. X .25 I.D. X 17" LONG	1	D	E
22	6237132	6108097 TUBE 6108097	1	A	B
23	6234315	TUBE - FUNNEL CONNECTION	1	-	-
24	6238038	TUBE AND Y ASSEMBLY (INCLUDES INDEX NUMBERS 25 THROUGH 29)	1	-	-
25	6197014	TUBE - .56 X .37 X 10.0	1	A	B
26	6158007	Y CONNECTOR - 1/2 OD X 3/8 ID	1	-	-
27	6237037	6108097 TUBE 9.5 LONG	1	A	B
28	6157042	TUBE .56 X .37 X 18.0	1	A	B
29	6138119	TUBE	1	A	B
30	6237349	CHAMBER ASSEMBLY - EXPANSION (INCLUDES INDEX NUMBERS 31 AND 32)	1	-	-
31	6237316	TUBE AND EXTENSION ASSEMBLY	1	-	-
32	6237347	VINYL CAP - 1.00 ID X .50 LG	1	-	-
33	3102491	CABLE CLAMP RICHCO #N8	1	-	-
34	6237310	BRACKET - FLOW RESTRICTOR	1	-	-
35	1451097	SCREW, #8-32 X .31 HEX HD. TF - BLACK	2	-	-
36	9900118	SCREW, #8-32 X 3/8-PHS	1	-	-
37	9900081	NUT, #8-32 KEPS ZINC PLATE	1	-	-



SINGLE BREW - SINGLE CONDIMENT

Figure 30-B. Liquid Distribution and Drain System, Part 2 (Sheet 1 of 3)

Hot Drink Center Parts Manual



DUAL/SINGLE BREW - SINGLE CONDIMENT

Figure 30-B. Liquid Distribution and Drain System, Part 2 (Sheet 2 of 3)

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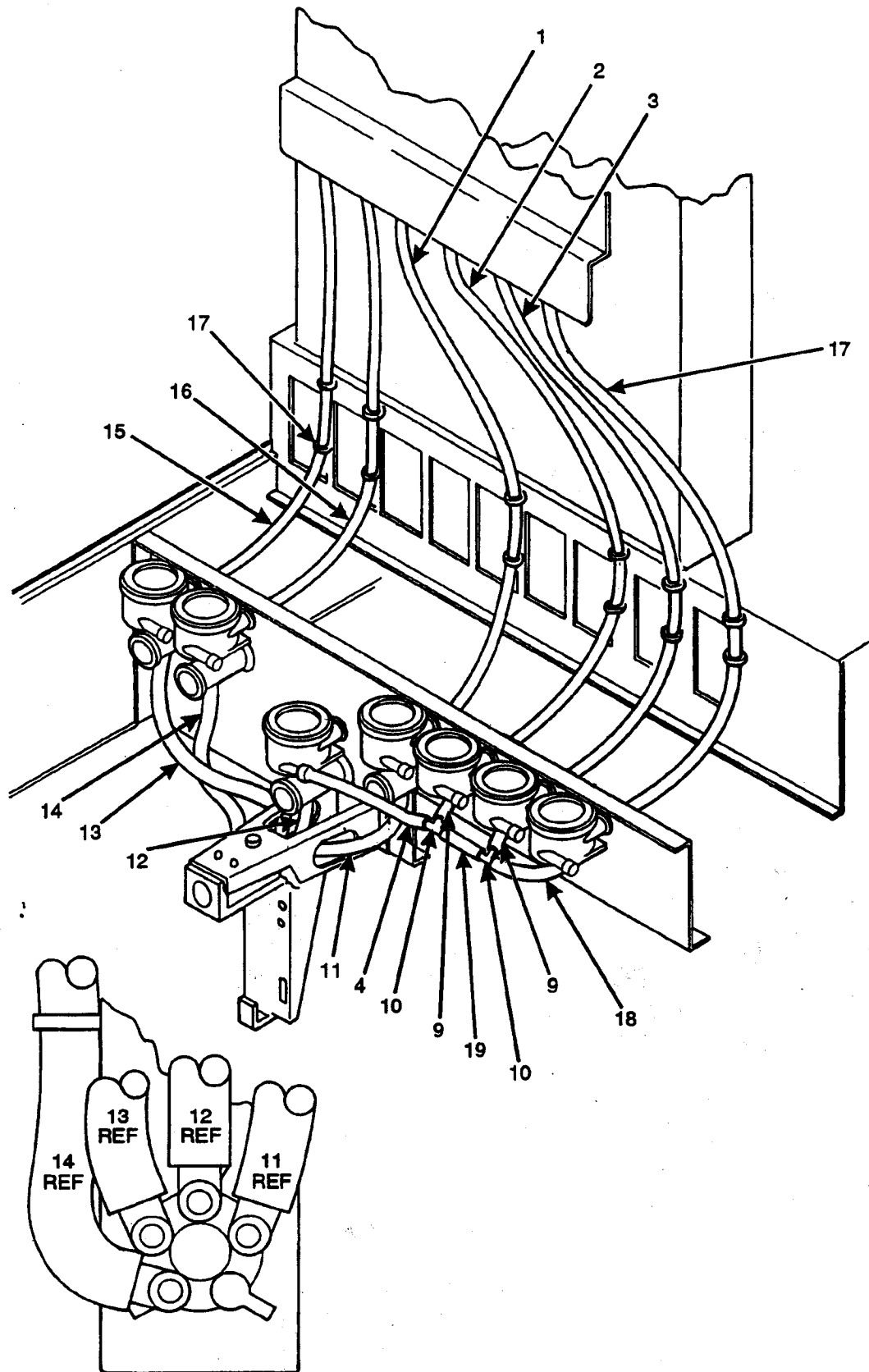


Figure 30-B. Liquid Distribution and Drain System, Part 2 (Sheet 3 of 3)

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TABLE 30-B. LIQUID DISTRIBUTION AND DRAIN SYSTEM, PART 2

INDEX	PART NUMBER (U.S. ONLY)	DESCRIPTION	QTY.
1	6238060	TUBE - 28.00" LONG	-
2	6238059	TUBE - 29.00" LONG	-
3	6238031	TUBE - 29.50" LONG	-
4	6237037	TUBE - 9.50" LONG	-
5	6237153	TUBE - 18.00" LONG	-
6	6158007	Y CONNECTOR - 1/2 OD X 3/8 ID	-
7	6518003	TUBE - 14.00" LONG	-
8	6237136	TUBE - 3.00" LONG	-
9	6138119	TUBE - 1.50" LONG	-
10	6108057	TEE	-
11	6234316	TUBE - 12.50" LONG	-
12	6124109	TUBE - 5.00" LONG - USED WITHOUT WHIPPER	-
	6237134	TUBE - 4.50" LONG - USED WITH WHIPPER	-
13	6224113	TUBE - 13.50" LONG - USED WITHOUT WHIPPER	-
	6187019	TUBE - 11.75" LONG - USED WITH WHIPPER	-
14	6237137	TUBE - 13.00" LONG	-
15	6238057	TUBE - 26.50" LONG	-
16	6238058	TUBE - 26.00" LONG	-
17	6238030	TUBE - 30.50" LONG	-
18	6157043	TUBE - 2.50" LONG	-

BULK TUBING FOR ALL APPLICATIONS IN TABLE 30-B

APPLICATION	PART NUMBER	DESCRIPTION
U.S.	6108097	TUBING - SANTOPRENE - .375 I.D. X .562 O.D.
FR./GER./SP./U.K.	6208036	TUBING - SILICONE - .375 I.D. X .562 O.D.

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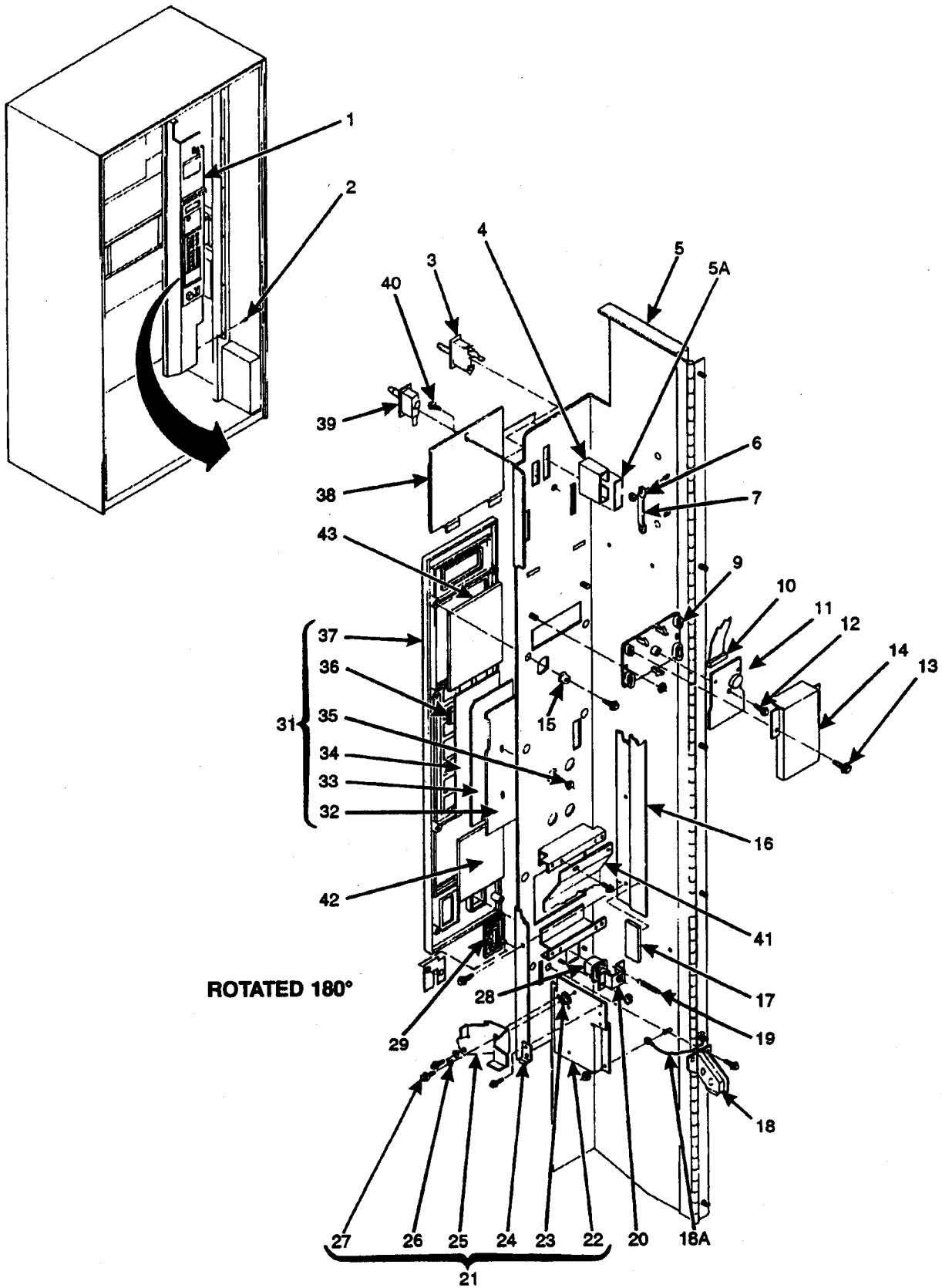


Figure 31. Monetary Panel Assembly (Sheet 1 of 2)

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FIGURE 31. MONETARY PANEL ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6235015	MONETARY PANEL ASSEMBLY (INCLUDES INDEX NUMBERS 5 THROUGH 40)	1
2	-	ATTACHING HARDWARE	6
3	6151140	SWITCH - IDM160	1
4	6231382	COVER - SERVICE LIGHT SWITCH	1
5	6235001	GROMMET - 3156015 - 2.0 LG.	1
5A	4407502	PANEL AND STUD ASSEMBLY	1
6	1451042	CLAMP - WIRE	1
7	1451043	COVER - CLAMP	1
8	1475018	DISPLAY ASSEMBLY (INCLUDES INDEX NUMBERS 9 THROUGH 12)	1
9	1475099	BRACKET - PCB DISPLAY	1
10	1472261	CABLE ASSEMBLY - RIBB.	1
11	9989538	PCB ASSEMBLY - 10 CHARACTER DISPLAY	1
12	2226380	SCREW - #6-19 X .38	1
13	4041106	SCREW - #8 18 X 3/4	2
14	1475100	COVER - DISPLAY	1
15	2302053	SPACER CUP	10
16	1475071	PLATE - MAGNET MOUNTING	1
17	3122056	MAGNET RETAINER	2
18	1475083	CHUTE ASSEMBLY - COIN	1
18A	1475119	JUMPER - GROUND WIRE	1
19	1127808	SPRING SHELF	1
20	1475008	BRACKET - COIN RETURN	1
21	6231311	BRACKET ASSEMBLY - COIN MECH (INCLUDES INDEX NUMBERS 22 THROUGH 27)	1
22	6235024	BRACKET - COIN MECH	1
23	2204093	WASHER - SCAVENGER	1
24	6231037	CLAMP - CABLE	1
25	6235025	ARM - SCAVENGER	1
26	2228011	SPACER RELEASE	2
27	9900106	SCREW - #8-32 X 3	7
28	1475073	BUTTON ASSEMBLY - COIN RETURN	1
29	1472223	COIN INSERT	1
30	1472222	COIN BLOCK	1
31	1475003	FACEPLATE ASSEMBLY (INCLUDES INDEX NUMBERS 32 THROUGH 37)	1
32	1475030	PLATE - SELECTION	1
33	1475029	SWITCH ASSEMBLY - SELECTION	1
34	1475031	LETTER SHEET	1
35	1475089	NUT - SELF TH	4

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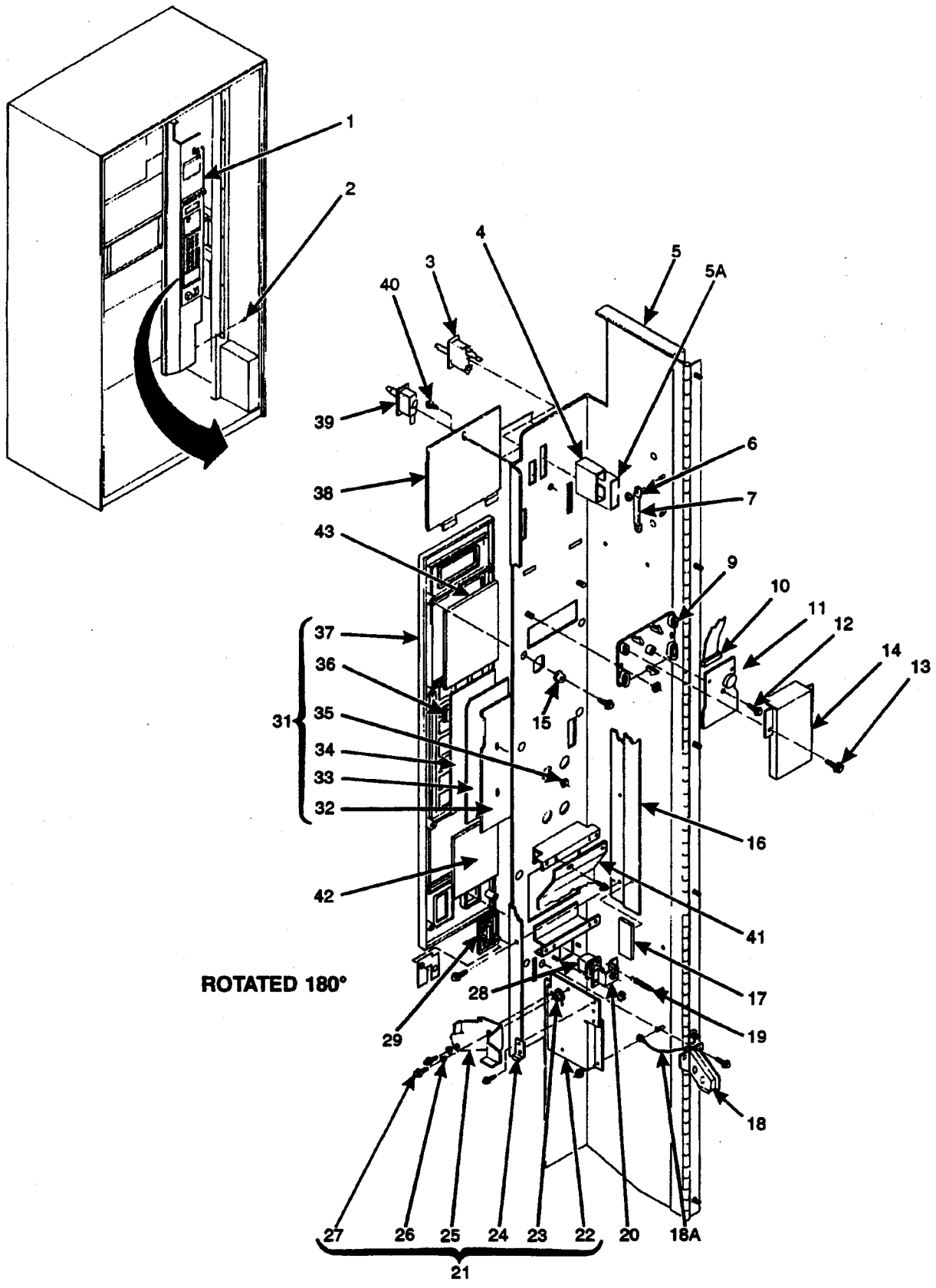


Figure 31. Monetary Panel Assembly (Sheet 2 of 2)

Hot Drink Center Parts Manual

FIGURE 31. MONETARY PANEL ASSEMBLY (Continued)

INDEX	PART NUMBER	DESCRIPTION	QTY.
36	1472251	LENS - PUSH BUTTON	21
37	1475028	FACEPLATE - MONETARY	1
38	6235020	SWITCH ASSEMBLY - SERVICE	1
39	1401110	SWITCH 1DM3	1
40	4245186	SCREW - #8-32 X 1	4
41	1475048	BRACKET - NO VALIDATOR (OPTIONAL)	-
42	1475092	INSERT - LOWER - COINS ONLY - U.S. (OPTIONAL)	-
	1475049	PLATE - INSTRUCTION - WITH MAKA VALIDATOR - AUS./U.S. (OPTIONAL)	
	1475052	PLATE - INSTRUCTION - WITH MARS VALIDATOR - U.S. (OPTIONAL)	
	1472195	INSERT - LOWER - N.Z./U.K. (OPTIONAL)	
	1472194	INSERT - LOWER - GER. (OPTIONAL)	
	1472193	INSERT - LOWER - FRANCE (OPTIONAL)	
	1475115	INSERT - LOWER - SPAIN (OPTIONAL)	
43	1472123	PLATE - SELECTION - INSTRUCTIONS - COINS ONLY - U.K./U.S. (OPTIONAL)	-
	1472184	PLATE - SELECTION - INSTRUCTIONS - COINS ONLY - GER. (OPTIONAL)	
	1472181	PLATE - SELECTION - INSTRUCTIONS - COINS ONLY - FR. (OPTIONAL)	
	1475116	PLATE - SELECTION - INSTRUCTIONS - COINS ONLY - SP. (OPTIONAL)	
	6235026	PLATE - INSTRUCTION - COINS ONLY - FREE VEND - U.K./U.S. (OPTIONAL)	
	6235028	PLATE - INSTRUCTION - COINS ONLY - FREE VEND - GER. (OPTIONAL)	
	6235027	PLATE - INSTRUCTION - COINS ONLY - FREE VEND - FR. (OPTIONAL)	
	6230092	PLATE - INSTRUCTION - COINS ONLY - FREE VEND - MEX./SP. (OPTIONAL)	
	6235023	PLATE - INSTRUCTION - WITH VALIDATOR - WITH FREE VEND - U.S. (OPTIONAL)	
	1475033	PLATE - INSTRUCTION - WITH VALIDATOR - NO FREE VEND - U.S. (OPTIONAL)	

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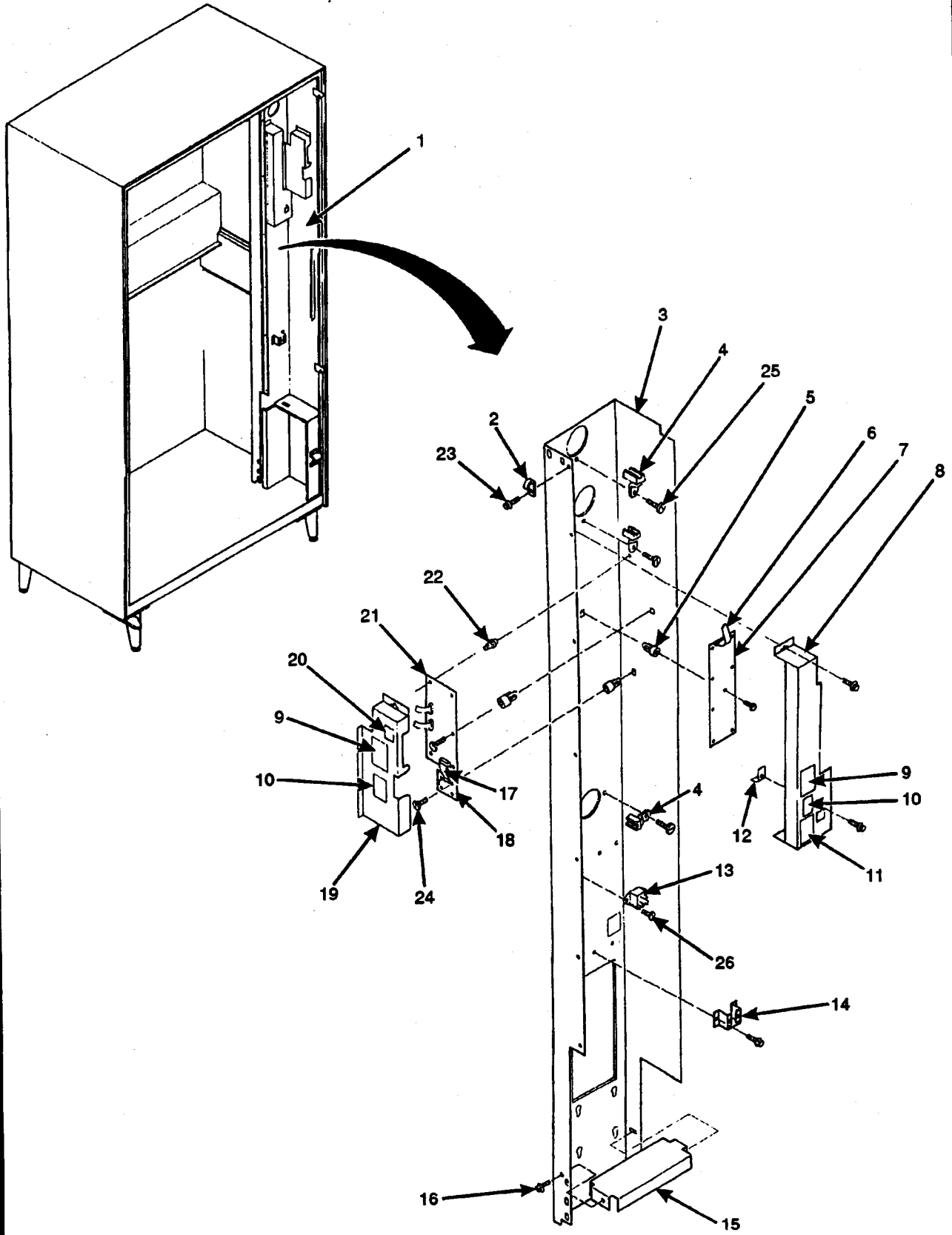


Figure 32. Monetary Channel Assembly (Domestic)

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TABLE 32A. MONETARY CHANNEL ASSEMBLY (DOMESTIC)

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6231389	CHANNEL ASSEMBLY - MONETARY (INCLUDES INDEX NUMBERS 2 THROUGH 22)	1
2	1452139	RETAINER - HARNESS	1
3	6231388	CHANNEL - MONETARY MOUNTING	1
4	1411122	MOUNT - HARNESS EDGE	3
5	9989329	PLASTIC EXPANSION	5
6	6239025	CABLE ASSEMBLY - 16 CONDUCTOR	1
7	6236014	HBC1 INTERFACE BOARD (INCLUDES INDEX NUMBER 16)	1
8	6231393	VEND CONTROLLER BOARD COVER	1
9	6231189	LABEL - WARNING - HIGH VOLTAGE	2
10	2342216	LABEL - STATIC - CAUTION	2
11	6231226	LABEL - COIN MECHANISM PLUG - 115V/24V	1
12	6231227	BRACKET - PLUG BLOCK	1
13	9983778	TRIAC	1
14	6231181	BRACKET - HARNESS ASSEMBLY - COIN HANDLING	1
15	6231159	CLOSURE PLATE	1
16	4721035	SCREW - #8-18 X .38 LGM	1
17	4304069	JUMPER - MONETARY BOARD	1
18	6236010	INTERFACE PCB ASSEMBLY - COIN MECHANISM	1
19	6231392	CONTROLLER BOARD COVER	1
20	6231315	LABEL - LED FUNCTION	1
21	6236009	MAIN CONTROLLER PCB ASSEMBLY	1
22	6231030	STANDOFF - FASTENER	6
23	1451097	SCREW, #8-32 X .31 HHTF	11
24	1451112	SCREW, #8-18 PHS	3
25	5500026	SCREW, #8-32 X 3/8	3
26	9900130	SCREW, #6-32 X .25 PHS	2

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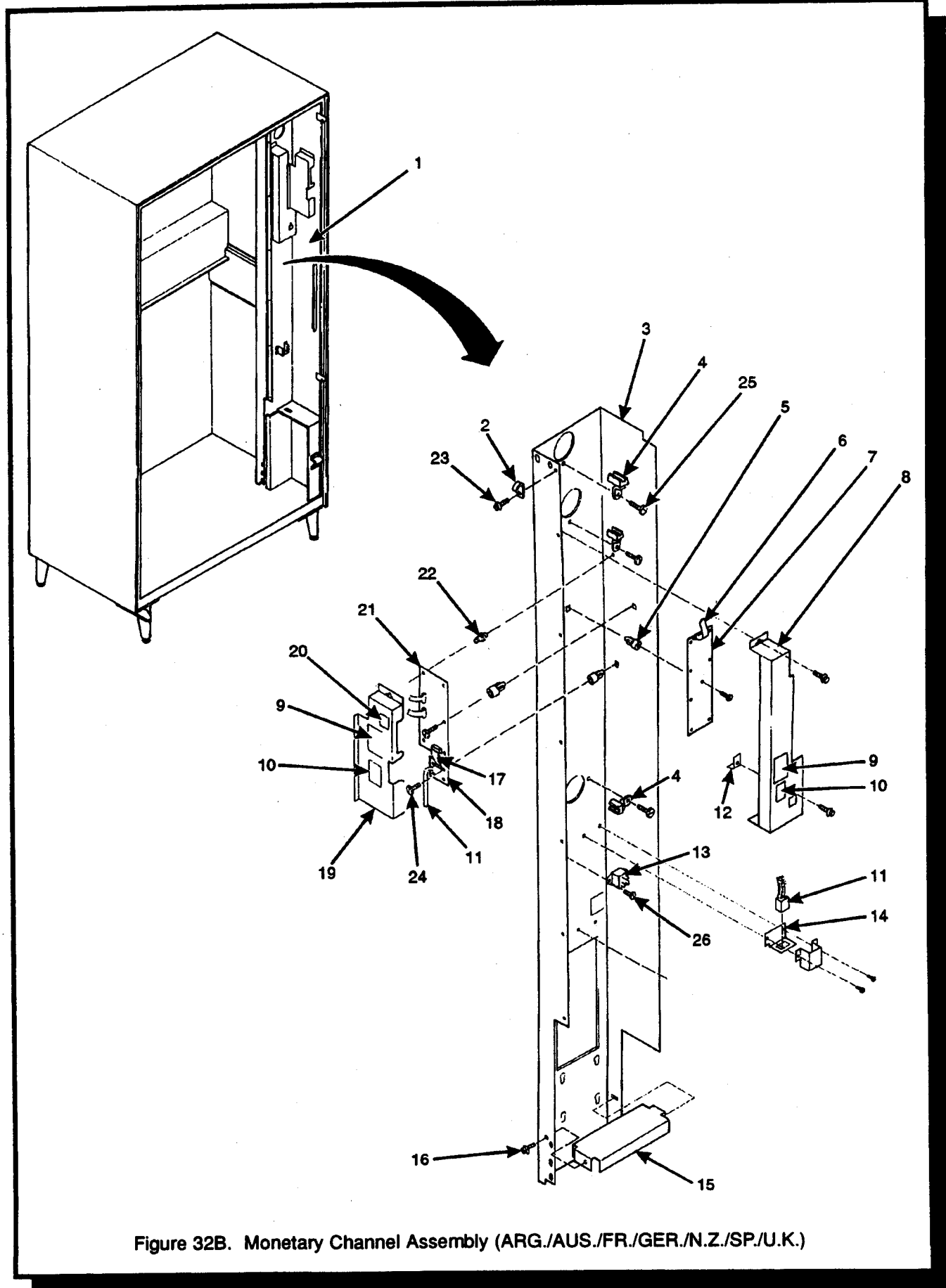


Figure 32B. Monetary Channel Assembly (ARG./AUS./FR./GER./N.Z./SP./U.K.)

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TABLE 32B. MONETARY CHANNEL ASSEMBLY (ARG./AUS./FR./GER./N.Z./SP./U.K.)

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6231504	CHANNEL ASSY-MONETARY (ARG./AUS./N.Z./U.K.)	1
	6231505	CHANNEL ASSY-MONETARY (GER.)	
	6231506	CHANNEL ASSY-MONETARY (FR.)	
	6231513	CHANNEL ASSY-MONETARY (SP.)	
2	1452139	RETAINER HARNESS	2
3	6231388	CHANNEL-MONETARY MTG.	1
4	1411122	MOUNT HARNESS EDGE	3
5	9989329	PLASTIC EXPANSION NUT .250 S	5
6	6239025	CABLE ASSY-16 CONDUCTOR	1
7	6236014	HBC1 INTF BOARD ASSY	1
8	6231393	VEND CONTROLLER BD. COVER	1
9	6231189	LABEL-WARNING-HIGH VOLTAGE (ARG./AUS./N.Z./U.K.)	3
	6231216	LABEL-WARNING-HI VOLTAGE-GER (GER.)	2
	6231229	LABEL-WARNING-HIGH VOLTAGE-F (FR.)	2
	6232290	LABEL-WRNG-HI VOLTAGE-SPANIS (SP.)	2
10	2342216	LABEL-STATIC-CAUTION (ARG./AUS./N.Z./U.K.)	2
	6231219	LABEL-STATIC-CAUTION-FRENCH (FR.)	
	6232291	LABEL-STATIC-CAUTION-SPANISH (SP.)	
	6232518	LABEL-STATIC-CAUTION (GER.)	
11	6239002	HARNESS-EXEC-FOR. COFFEE	1
12	6231227	BRACKET-PLUG BLOCK	1
13	9983778	TRIAC-35A-600V	1
14	6231176	BRACKET-FOREIGN CONN.	1
15	6231159	CLOSURE PLATE	1
16	4721035	SCREW-#8-18 X .38-LGM	1
17	4305056	JUMPER-MONETARY BOARD-U.K.	1
18	6236026	INTFC.PCB ASSY-COIN MECH-FOR	1
19	6231392	CONTROLLER BOARD COVER	1
20	6231315	LABEL-LED FUNCTION (ARG./AUS./N.Z./U.K.)	1
	6231318	LABEL-LED FUNCTION-GERMAN (GER.)	
	6231379	LABEL-LED FUNCTION-FRENCH (FR.)	
	6232280	LABEL-LED FUNCTION-SPANISH (SP.)	
21	6236009	MAIN CONTROLLER PCB ASSY	1
22	6231030	STANDOFF-FASTENER-KEYSLOT	5
23	1451097	SCREW-#8-32X.31 HEX HD.TF-BL	A/R
24	1471199	SCREW-#8-18 X .62 HEX/WH.	A/R
25	5500026	SCREW 8-32 X 3/8 PHS T/F	A/R
26	9900130	SCREW #6-32 X 1/4 PHS S/T	A/R

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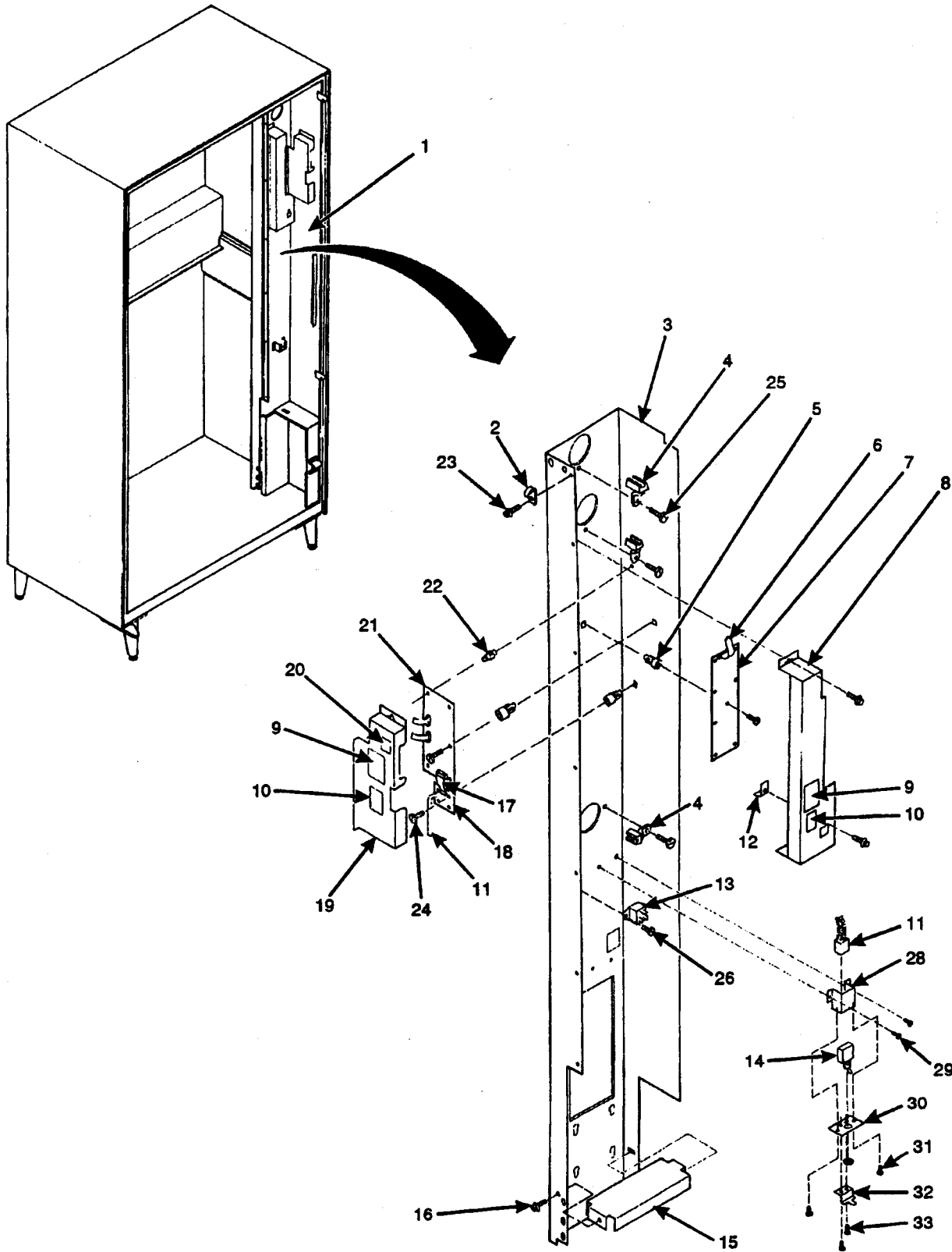


Figure 32C. Monetary Channel Assembly (MEX.)

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TABLE 32C. MONETARY CHANNEL ASSEMBLY (MEX.)

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6231390	CHANNEL ASSY-MONETARY-MEXICO	REF.
2	1452139	RETAINER HARNESS	2
3	6231388	CHANNEL-MONETARY MTG.	1
4	1411122	MOUNT HARNESS EDGE	3
5	9989329	PLASTIC EXPANSION NUT .250 S	5
6	6239025	CABLE ASSY-16 CONDUCTOR	1
7	6236014	HBC1 INTF BOARD ASSY	1
8	6231393	VEND CONTROLLER BD. COVER	1
9	6232290	LABEL-WRNG-HI VOLTAGE-SPANISH	2
10	6232291	LABEL-STATIC-CAUTION-SPANISH	2
11	6239002	HARNESS-EXEC-FOR. COFFEE	1
12	6231227	BRACKET-PLUG BLOCK	1
13	9983778	TRIAC-35A-600V	1
14	9984622	SWITCH-SPDT-TOGGLE-20A	1
15	6231159	CLOSURE PLATE	1
16	4721035	SCREW-#8-18 X .38-LGM	1
17	4305056	JUMPER-MONETARY BOARD-U.K.	1
18	6236026	INTFC.PCB ASSY-COIN MECH-FOR	1
19	6231392	CONTROLLER BOARD COVER	1
20	6232280	LABEL-LED FUNCTION-SPANISH	1
21	6236009	MAIN CONTROLLER PCB ASSY	1
22	6231030	STANDOFF-FASTENER-KEYSLOT	14
23	1451097	SCREW-#8-32X.31 HEX HD.TF-BL	A/R
24	1471199	SCREW-#8-18 X .62 HEX/WH.	A/R
25	5500026	SCREW 8-32 X 3/8 PHS T/F	A/R
26	9900130	SCREW #6-32 X 1/4 PHS S/T	A/R
27	-	NOT USED	-
28	6231177	BRACKET-15 PIN CONN.	1
29	1451097	SCREW-#8-32X.31 HEX HD.TF-BLK.	2
30	1471304	PLATE-TRANSF.SWITCH-MEXICO	1
31	1212140	SCREW #4-40 X 1/4 RHS	2
32	1471308	LOCK-SWITCH POSITION	1
33	9900130	SCREW #6-32 X 1/4 PHS S/T	2
-	1217159	NUT, 4-40 KEPS W/EXT L/WAS H ZP (NOT SHOWN)	A/R
-	6231467	LABEL-VOLTAGE SEL SW-MEXICO (NOT SHOWN)	1

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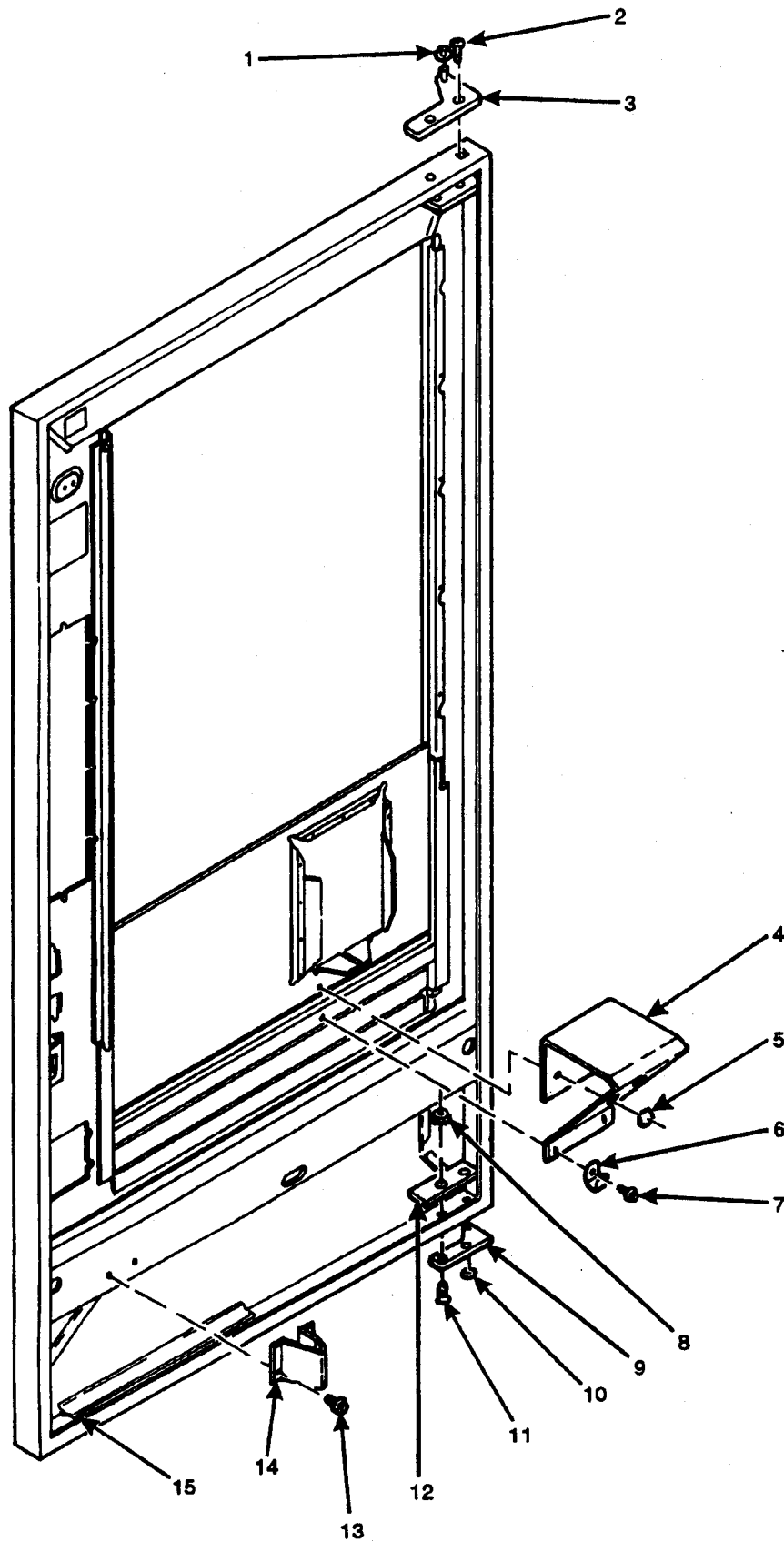


Figure 33-A. Miscellaneous Mounted Parts - Door Assembly

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TABLE 33-A. MISCELLANEOUS MOUNTED PARTS - DOOR ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	1172262	BUSHING - DOOR HINGE - UPPER	1
2	6232036	SCREW, 5/16 - 18 X .75 FLAT HD. SOCKET	2
3	6232033	HINGE ASSEMBLY - DOOR - UPPER	1
4	6232077	LIFT BRACKET - CUP STATION	1
5	-	MOUNTING HARDWARE	
6	3142138	HANGER - CUP STATION	1
7	-	MOUNTING HARDWARE	
8	1211105	#1/4-20 KEPS NUT EXT LW ZIP	2
9	6232031	HINGE ASSEMBLY - DOOR - LOWER	1
10	4242145	BEARING - THRUST - LOWER HINGE	1
11	6232208	WELD SCREW - 1/4-20 X 1" LG	2
12	6232028	PLATE ASSEMBLY - HINGE MOUNTING	2
13	-	MOUNTING HARDWARE	
14	6231164	BRACKET - DOOR SUPPORT	1
15	1452151	FILLER STRIP - SANITATION	1

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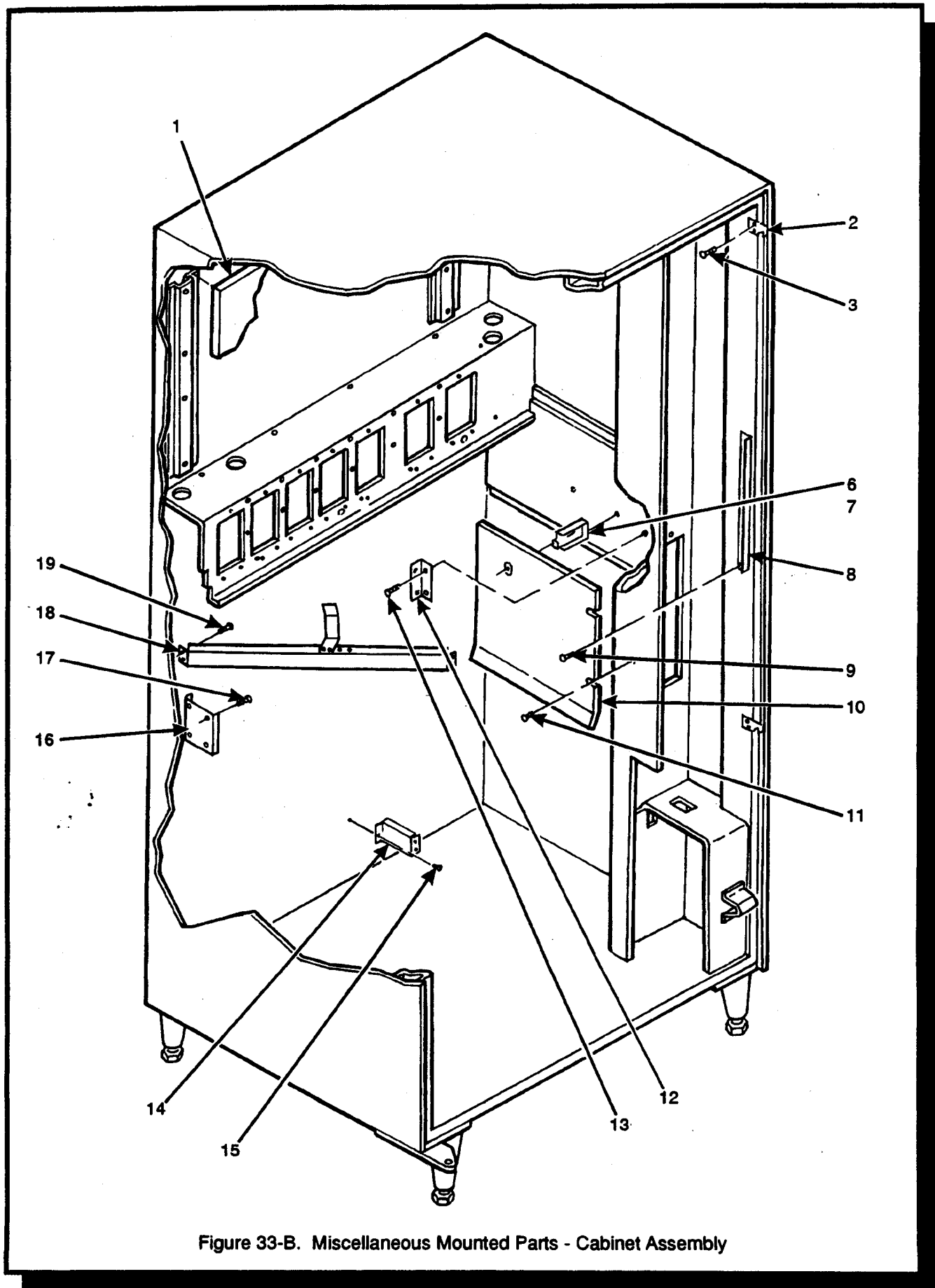


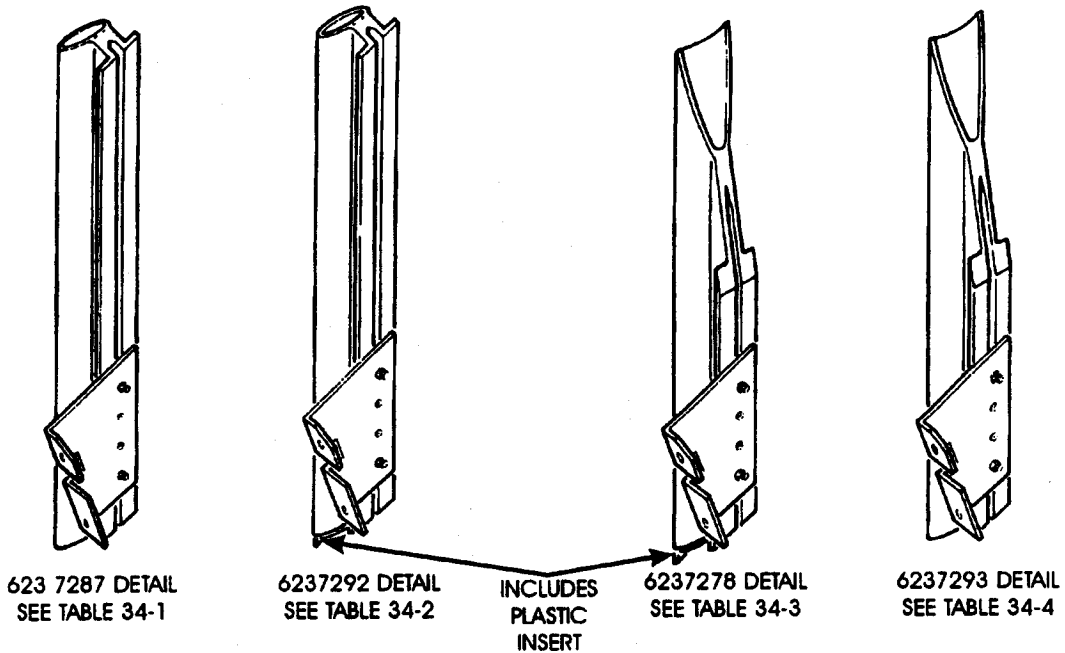
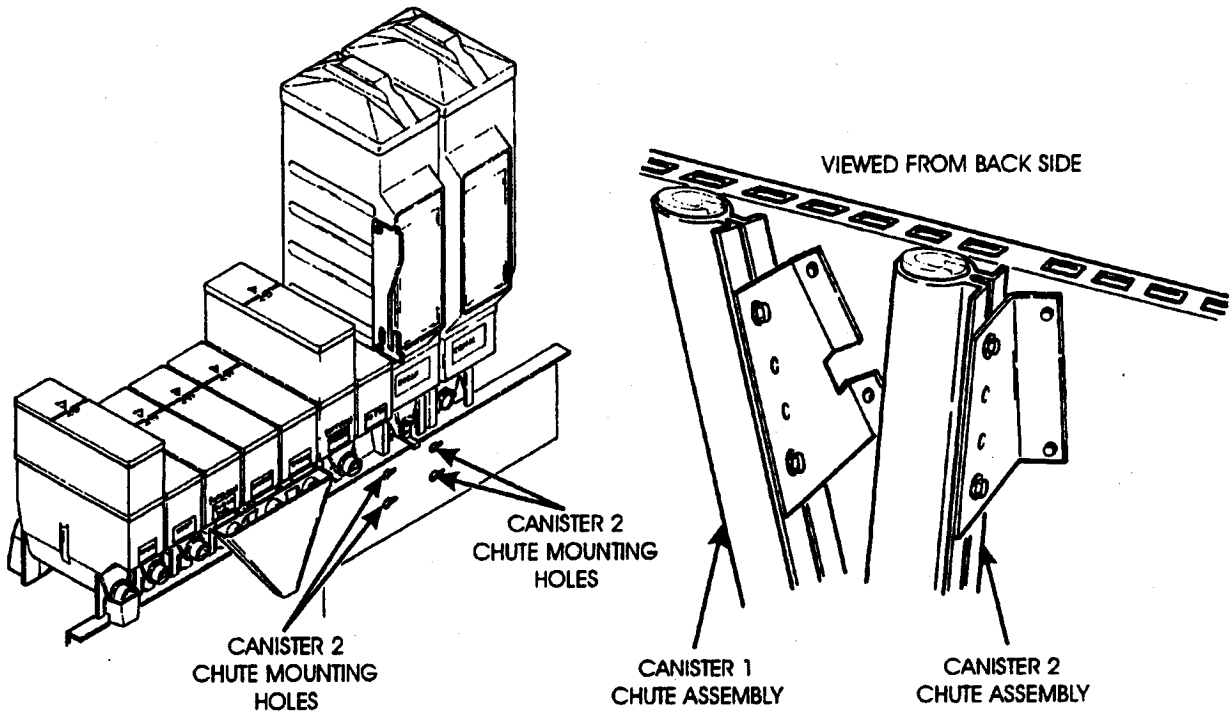
Figure 33-B. Miscellaneous Mounted Parts - Cabinet Assembly

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TABLE 33-B. MISCELLANEOUS MOUNTED PARTS - CABINET ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	6231510	INSULATION - BACK - HOT WATER TANK	1
2	6231073	LOCK ARM - CABINET	2
3	1141043	SCREW, #10-32 X .50 HEX HEAD	4
4	-	NOT USED	-
5	-	NOT USED	-
6	6231143	BRACKET - POWER PANEL RETAINER	2
7	1451097	SCREW, #8-32 X .31 HEX HD T.F. - BLACK	1
8	1471009	STOP - MONETARY PANEL	3
9	1451097	SCREW, #8-32 X .31 HEX HD T.F. - BLACK	1
10	6231138	WATER SHIELD	2
11	1451097	SCREW, #8-32 X .31 HEX HD T.F. - BLACK	1
12	6231033	BRACKET - CANISTER SUPPORT	2
13	1451097	SCREW, #8-32 X .31 HEX HD T.F. - BLACK	2
14	6234516	BRACKET - MOUNTING PLATE	4
15	9900164	NUT, #10-32 W/LW	1
16	6231142	PLATE - WATER - FILTER (WITH WATER FILTER OPTION)	(OPT)
17	1451097	SCREW, #8-32 X .31 HEX HD T.F. - BLACK	2
18	6231118	BRACE - CANISTER SUPPORT	1
-	1451097	SCREW, #8-32 X .31 HEX HD T.F. - BLACK	2

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COFFEE BREWER DELIVERY CHUTES - SEE TABLE FOR USAGE

Figure 34. Product and Condiment Chutes (Sheet 1 of 2)

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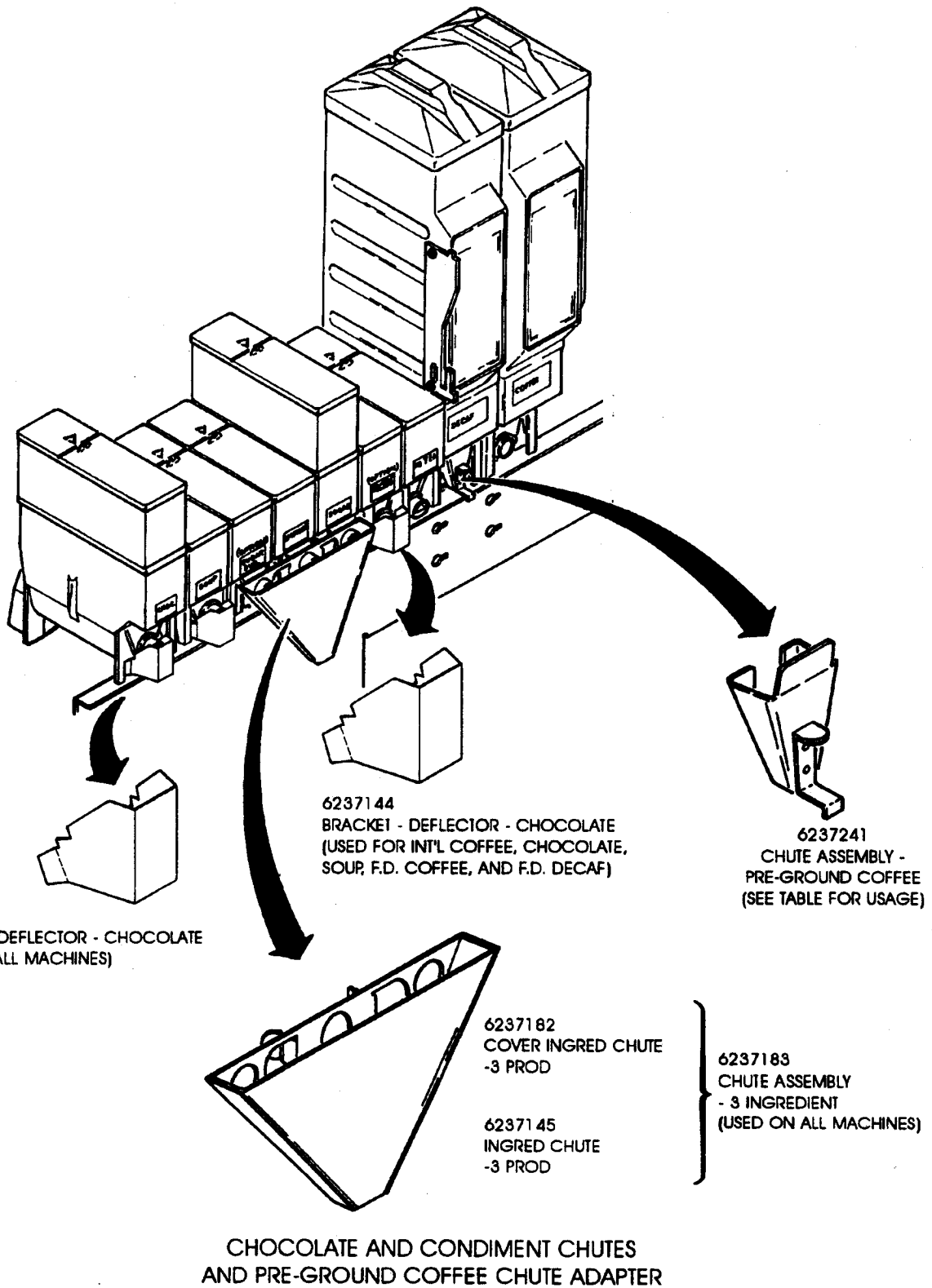


Figure 34. Product and Condiment Chutes (Sheet 2 of 2)

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TABLE 34. PRODUCT DELIVERY CHUTE ASSEMBLY USAGE

	CANISTER 2	CANISTER 1
TYPE OF PRODUCT	FREEZE DRIED COFFEE OR FREEZE DRIED TEA	PRE-GROUND COFFEE OR LEAF TEA
CHUTES USED (BY PART NUMBER)	NO CHUTES PRESENT	6237241 6237287
TYPE OF PRODUCT	FREEZE DRIED COFFEE OR FREEZE DRIED TEA	FREEZE DRIED COFFEE OR FREEZE DRIED TEA
CHUTES USED (BY PART NUMBER)	6237144	6237144
TYPE OF PRODUCT	PRE-GROUND COFFEE OR LEAF TEA	PRE-GROUND COFFEE OR LEAF TEA
CHUTES USED (BY PART NUMBER) Single Brewer	6237241 6237281	6237241 6237293
CHUTES USED (BY PART NUMBER) Dual Brewer	6237241 6237285	6237241 6237293
TYPE OF PRODUCT	FREEZE DRIED COFFEE OR FREEZE DRIED TEA	COFFEE BEANS
CHUTES USED (BY PART NUMBER)	6237144	6237292
TYPE OF PRODUCT	PRE-GROUND COFFEE OR LEAF TEA	COFFEE BEANS
CHUTES USED (BY PART NUMBER) Single Brewer	6237241 6237281	6237278
CHUTES USED (BY PART NUMBER) Dual Brewer	6237285 6237291	6237278
TYPE OF PRODUCT	COFFEE BEANS	COFFEE BEANS
CHUTES USED (BY PART NUMBER) Single Brewer	6237281	6237278
CHUTES USED (BY PART NUMBER) Dual Brewer	6237285	6237278

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TABLE 34-1. DELIVERY CHUTE 6237287 PARTS

PART NUMBER	DESCRIPTION	QTY.
3128092	SCREW HILO 7/19 X 3/8	2
6237277	TUBE BRACKET - R.H.	1
6237286	CHUTE - DOUBLE BREWER - R.H.	1

TABLE 34-2. DELIVERY CHUTE 6237292 PARTS

PART NUMBER	DESCRIPTION	QTY.
3128092	SCREW HILO 7/19 X 3/8	2
6237275	END CAP - COFFEE CHUTE - R.H.	1
6237277	CHUTE - DUAL - R.H.	1
6237286	TUBE BRACKET - R.H.	1

TABLE 34-3. DELIVERY CHUTE 6237278 PARTS

PART NUMBER	DESCRIPTION	QTY.
3128092	SCREW HILO 7/19 X 3/8	2
6237275	END CAP - COFFEE CHUTE - R.H.	1
6237276	TUBE BRACKET - R.H.	1
6237277	CHUTE - DOUBLE BREWER - R.H.	1

TABLE 34-4. DELIVERY CHUTE 6237293 PARTS

PART NUMBER	DESCRIPTION	QTY.
3128092	SCREW HILO 7/19 X 3/8	2
6237276	CHUTE - DUAL - R.H.	1
6237277	TUBE BRACKET - R.H.	1

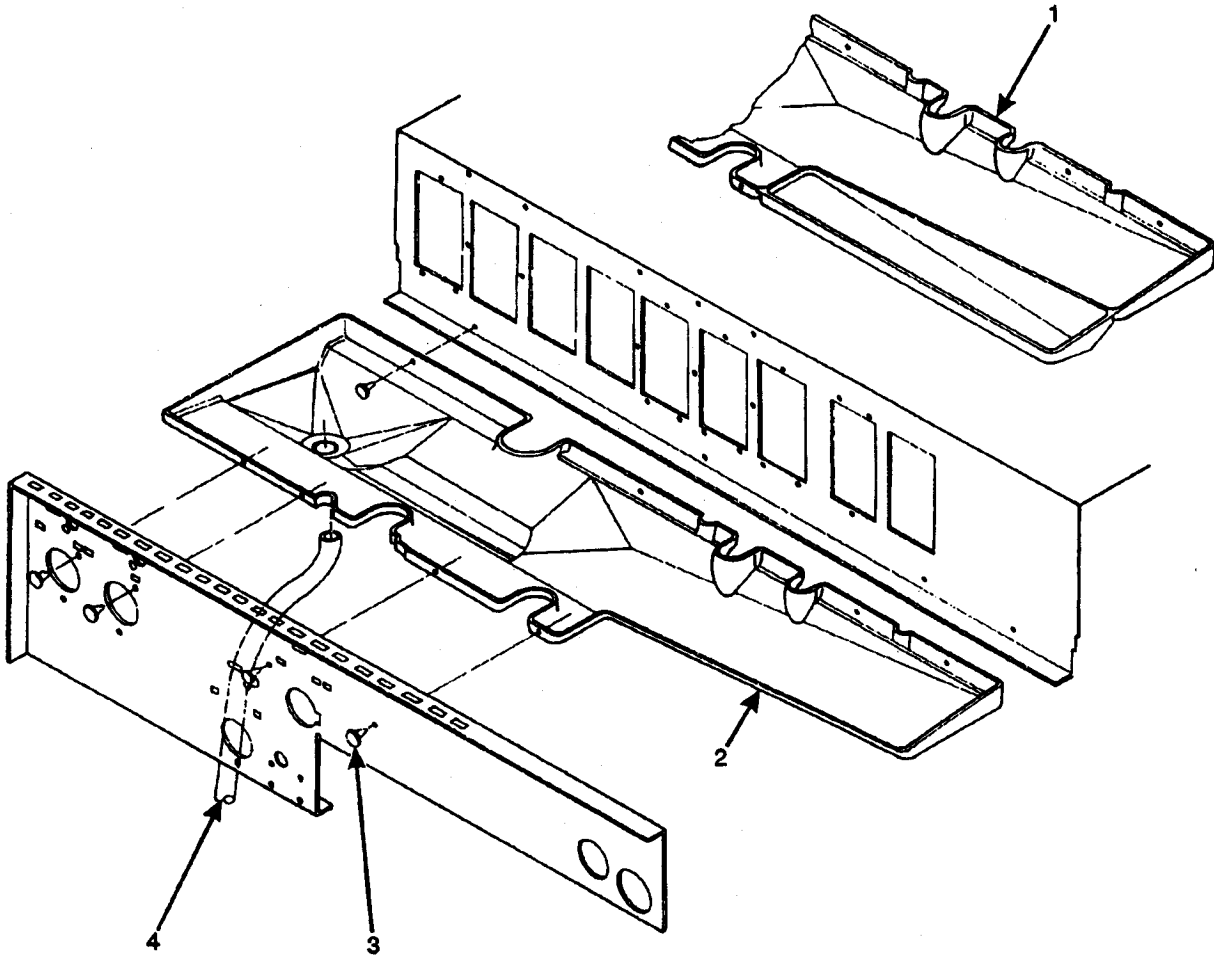


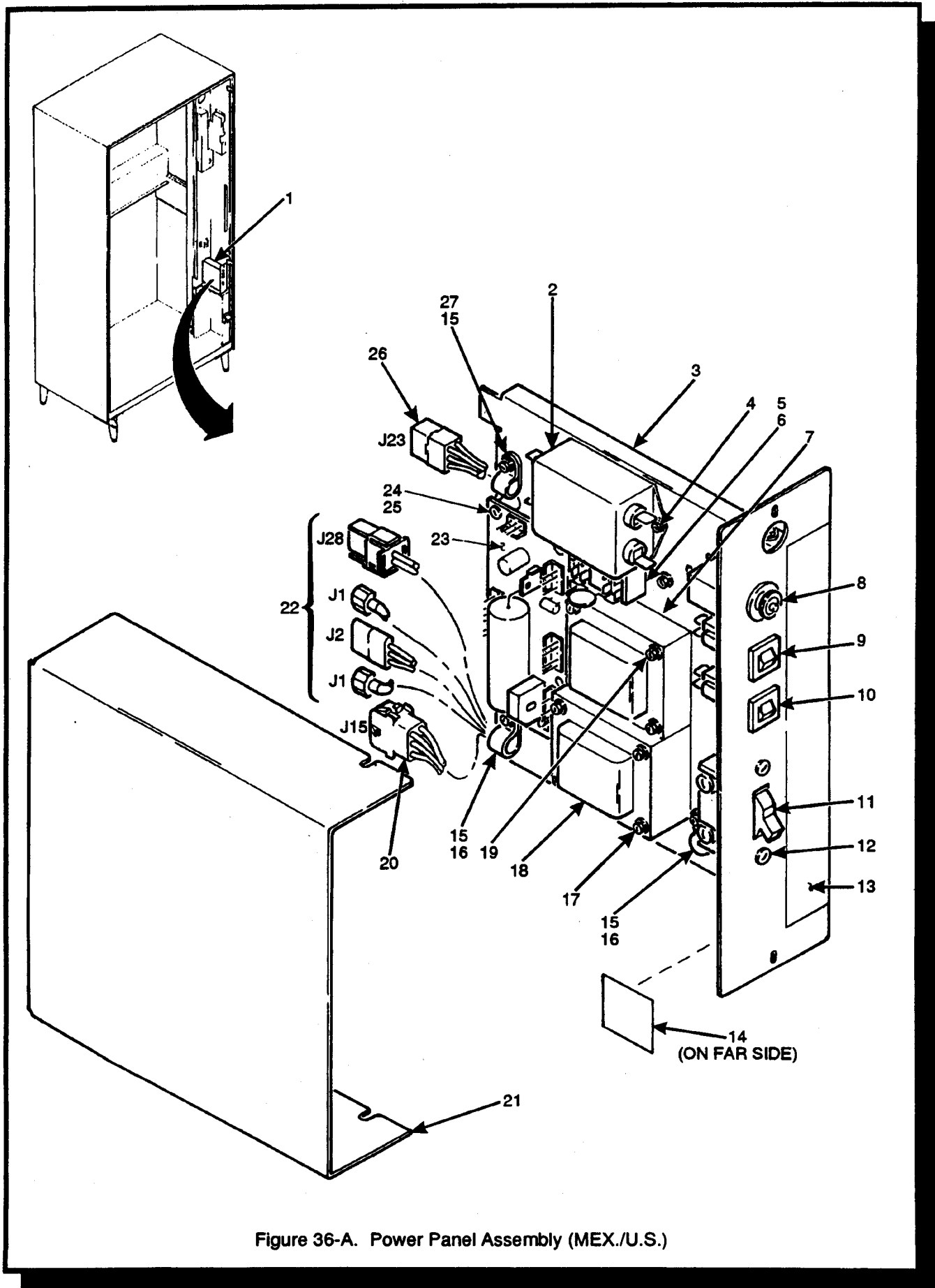
Figure 35. Ingredient Drain Tray Accessory

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TABLE 35. INGREDIENT DRAIN TRAY ACCESSORY

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6250004	INGREDIENT DRAIN TRAY ACCESSORY - F.D. (INCLUDES INDEX NUMBERS 1, 3, AND 4) (FR./GER./N.Z./SP./U.K./U.S.)	REF
-	6231463	INGREDIENT DRAIN TRAY ACCESSORY - F.B. (INCLUDES INDEX NUMBERS 2, 3, AND 4) (ARG./AUS./FR./GER./MEX./N.Z./SP./U.K./U.S.)	REF
1	6231378	INGREDIENT DRAIN TRAY (FREEZE DRIED ONLY)	1
2	6231481	INGREDIENT DRAIN TRAY - FB (FRESH BREW ONLY)	1
3	6237053	FASTENER - PUSH IN	8
4	6231371	TUBE - 6238090 - 21" LONG	1

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TABLE 36-A. POWER PANEL ASSEMBLY (MEX./U.S.)

INDE	PART NUMBER	DESCRIPTION	QTY.
1	6231091	POWER PANEL ASSEMBLY - U.S.	1
2	9989103	FILTER - INTERFERENCE	1
3	6231140	POWER PANEL ASSEMBLY	1
4	3157060	SCREW, #8-32 X .31 HEX W/HD SLOTTED	4
5	4255087	TERMINAL BLOCK	1
6	9900197	SCREW, #8-32 X 1/2 PHS	1
7	9989013	TRANSFORMER ASSEMBLY - 26 V	1
8	4071041	CIRCUIT BREAKER - 15 AMP	1
9	9989426	CIRCUIT BREAKER - 1/2 AMP	1
10	9989356	CIRCUIT BREAKER - 1 AMP	1
11	9984616	SWITCH DPST - 20 AMP	1
12	9900124	SCREW, #6-32 X 1/4 PHS	2
13	6231186	LABEL - POWER CONTROL MOD (U.S.)	1
	6232277	LABEL-FUSE MTG PLATE (MEX.)	
14	6231194	LABEL - POWER PANEL (U.S.)	1
	6231466	LABEL - POWER PANEL (MEX.)	
15	3102491	CABLE CLAMP RICHCO #N8	2
16	1451097	SCREW, #8-32 X .31 HEX HD. TF/BLACK	6
17	6231217	SCREW, #8-32 X 1.500 HEX T/F	4
18	9989021	TRANSFORMER - 24 VOLT	1
19	1451133	8-32 X 1.25 HWS TAPTITE Z/B	4
20	6239010	HARNESS - POWER TO COIN AND WHIP	1
21	6231071	COVER - POWER PANEL	1
22	6239019	HARNESS - POWER (U.S.)	1
	6239021	HARNESS-POWER (MEX.)	
23	6236018	PCB ASSEMBLY - POWER SUPPLY	1
24	1471199	8-18 X 1/2 PHS TYPE B ZP	4
25	9989329	PLASTIC EXPANSION NUT .250 SPACER	4
26	1471100	POWER SUPPLY - INT. TO	1
27	2221049	WIRE CLAMP .302 DIA	1

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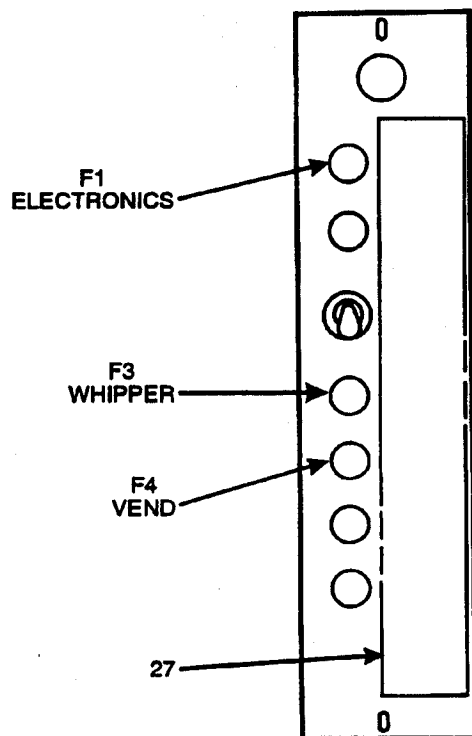
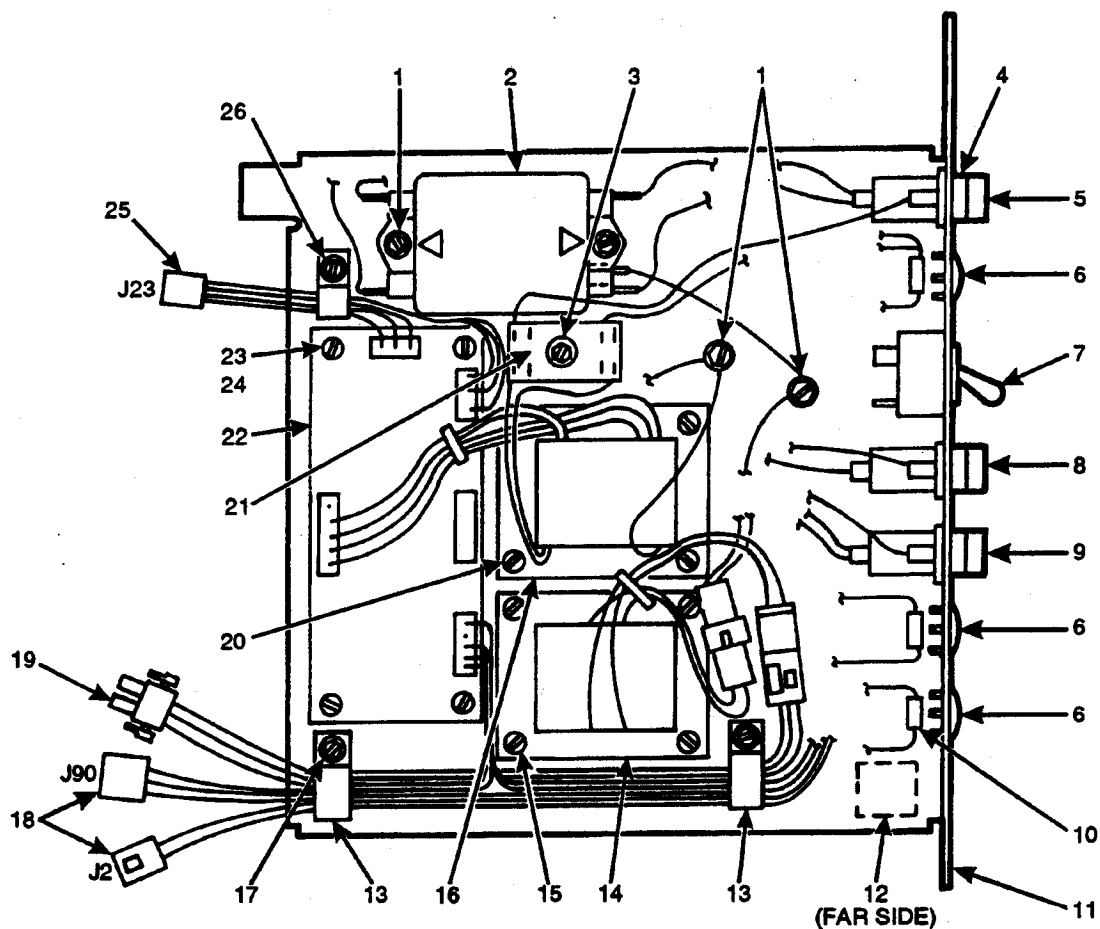


Figure 36-B. Power Control Panel Assembly - AUS./N.Z./U.K.

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TABLE 36-B. POWER CONTROL PANEL ASSEMBLY - AUS./N.Z./U.K.

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6231182	PWR CONT PANEL ASSEMBLY - U.K.	REF.
-	6231071	COVER - POWER PANEL (NOT SHOWN)	1
1	3157060	SCREW - #8 - 32 X .31 HEX W/ HD.	4
2	9989103	FILTER - INTERFERENCE	1
3	9900197	SCREW #8 - 32X1/2 PHS T/C W/LK	1
4	9989350	FUSE HOLDER - SHOCK SAFE	3
5	9989473	FUSE - 1/2 AMP - TIME DELAY	1
6	6506032	HOLE PLUG #HS51163	3
7	4041150	SWITCH DPST #1111-0009	1
8	5268032	LINE FUSE (15415 - 4)	1
9	9989433	FUSE - 8AMP - TIME DELAY	1
10	9984089	LINE SPLICE - .187	3
11	6231167	POWER PANEL ASSEMBLY - FOREIGN	1
12	6231195	LABEL - PWR MOD. - U.K.	1
13	4732024	RETAINER - HARNESS	2
14	9989021	TRANSFORMER - 24 VOLT	1
15	6231217	SCREW - #8 - 32X1.50 HEX T/F	4
16	9989027	TRANSFORMER ASSEMBLY - 26V - .18 VT	1
17	1451097	SCREW - #8 - 32X.31 HEX HD.TF - BL	6
18	6239000	HARNESS - POWER PANEL - FOR.	1
19	6239003	HARNESS - WHIPPER POWER - FOR.	1
20	4245121	#8 - 32X1.37 RHS TY23 T/C SCREW	4
21	1471165	TERMINAL BLOCK - FOREIGN	1
22	6236018	PCB ASSEMBLY - POWER SUPPLY	1
23	1471199	SCREW - #8 - 18 X .62 HEX/WH.	4
24	9989329	PLASTIC EXPANSION NUT .250 S	4
25	1471100	POWER SUPPLY - INT. TO CONTROLLER	1
26	2221049	WIRE CLAMP .302 DIA	1
27	6231184	LABEL - FUSE MTG PLATE - U.K.	1

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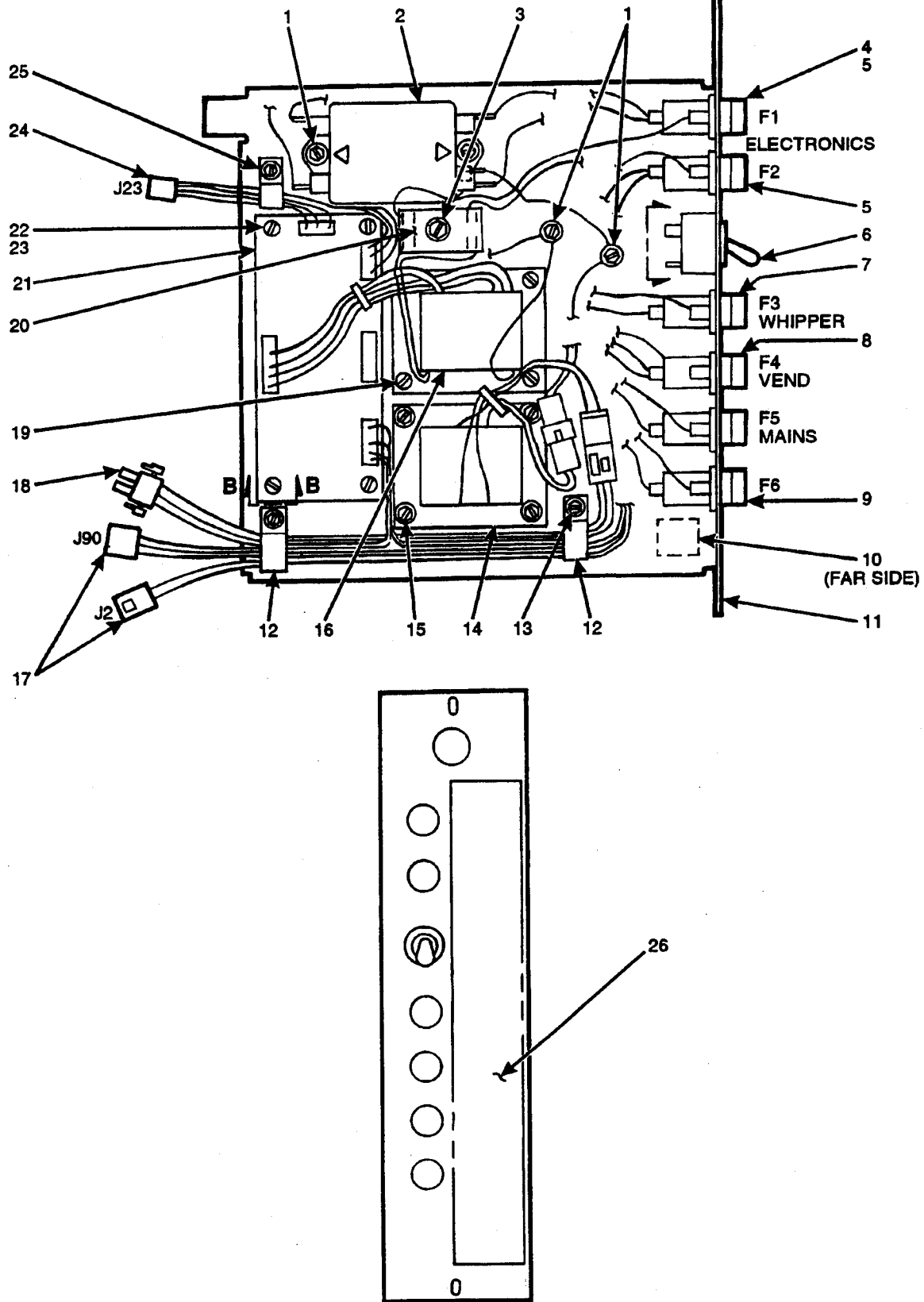


Figure 36-C. Power Control Panel Assembly (ARG./FR./GER./SP.)

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TABLE 36-C. POWER CONTROL PANEL ASSEMBLY (ARG./FR./GER./SP.)

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6231162	POWER CONTROL PANEL ASSEMBLY (SP.)	REF.
-	6231183	POWER CONTROL PANEL ASSEMBLY (FR./GER.)	REF.
-	6231071	COVER - POWER PANEL (NOT SHOWN)	1
1	3157060	SCREW - #8 - 32 X .31 HEX W/ HD.	4
2	9989103	FILTER - INTERFERENCE	1
3	9900197	SCREW #8 - 32X1/2 PHS T/C W/LK	1
4	9989350	FUSE HOLDER - SHOCK SAFE	6
5	9989473	FUSE - 1/2 AMP - TIME DELAY	2
6	4041150	SWITCH DPST #1111 - 0009	1
7	5268032	LINE FUSE (15 AMP)	1
8	9989433	FUSE - 8AMP - TIME DELAY	1
9	9989485	FUSE - 10 AMP - TIME DELAY	2
10	6231228	LABEL - POWER PANEL (ARG./SP.)	1
10	6231196	LABEL - PWR MOD. (FR./GER.)	1
11	6231167	POWER PANEL ASSY - FOREIGN	1
12	4732024	RETAINER - HARNESS	2
13	1451097	SCREW - #8 - 32X.31 HEX HD.TF - BL	6
14	9989021	TRANSFORMER - 24 VOLT	1
15	6231217	SCREW - #8 - 32X1.50 HEX T/F	4
16	9989027	TRANSFORMER ASSY. - 26V - .18 VT EA	1
17	6239000	HARNESS - POWER PANEL - FOR.	1
18	6239003	HARN - WHIPPER POWER - FOR.	1
19	4245121	#8 - 32X1.37 RHS TY23 T/C SCRE	4
20	1471165	TERMINAL BLOCK - FOREIGN	1
21	6236018	PCB ASSY - POWER SUPPLY	1
22	1471199	SCREW - #8 - 18 X .62 HEX/WH.	4
23	9989329	PLASTIC EXPANSION NUT .250 S EA	4
24	1471100	POWER SUPPLY - INT.TO CONTROLLER	1
25	2221049	WIRE CLAMP .302 DIA	1
26	6232278	LABEL - FUSE MTG. PLATE (ARG./SP.)	1
26	6231199	LABEL - FUSE (FR./GER.)	1

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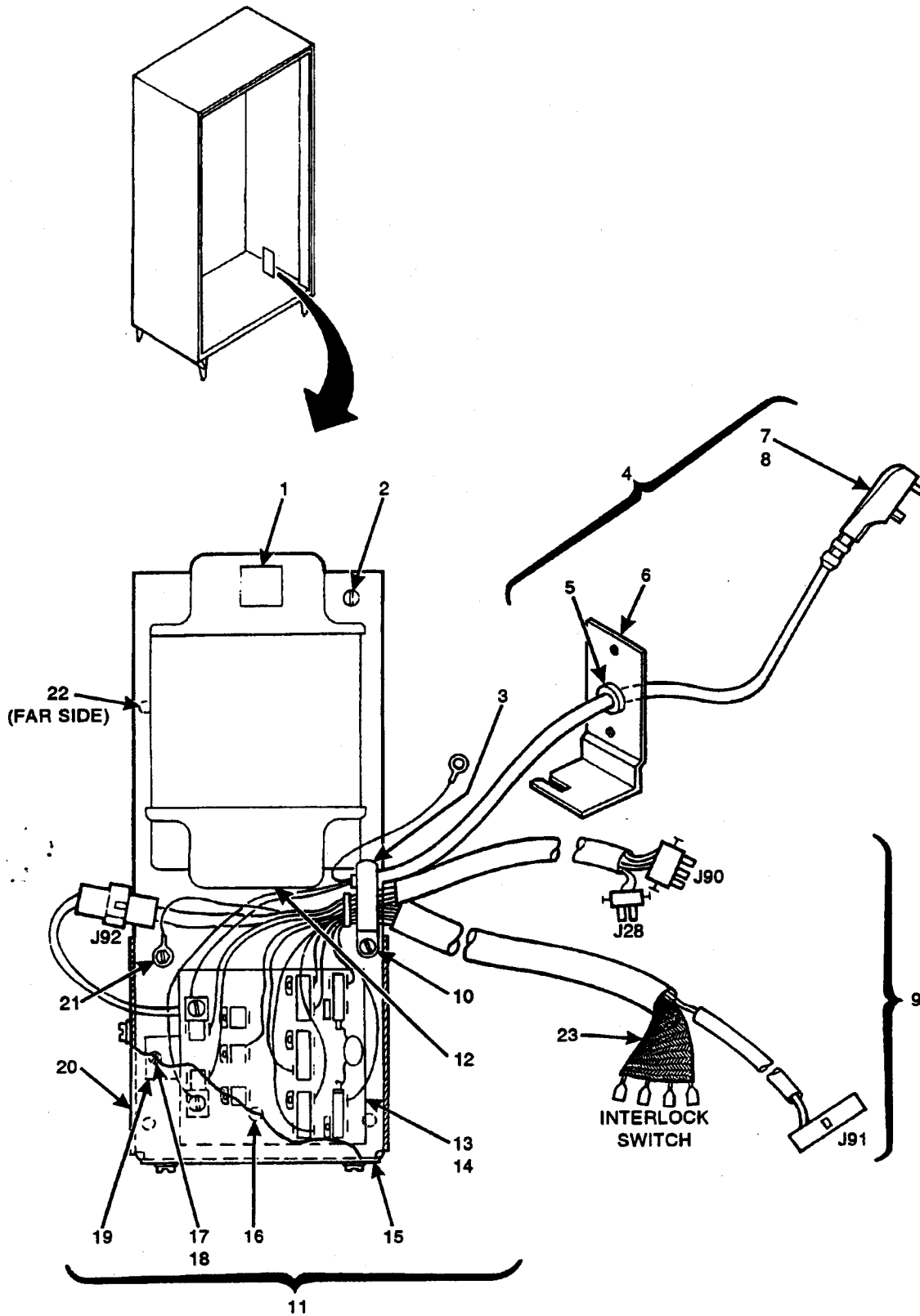


Figure 37-A. Power Assembly - 500VA - AUTO (U.K.)

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TABLE 37-A. POWER ASSEMBLY - 500VA - AUTO (U.K.)

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6231306	PWR ASSEMBLY - 500VA - AUTO - U.K.	REF.
1	6231195	LABEL - PWR MOD. - U.K.	1
2	1141043	10 - 32X1/2 ACORN HWHO - WIBS	4
3	1411142	WIRE CLAMP .750	1
4	6231174	POWER CORD ASSEMBLY - U.K. (INCLUDES INDEX NUMBERS 5 THROUGH 8)	1
5	4041073	BUSHING #SR-6P-3	1
6	6231172	PLATE-CORD MTG-FOREIGN	1
7	6231465	POWER CORD - W/BSI PLUG	1
8	9989585	LABEL-PWR.CORD W/MOLDED PLUG	1
9	6239001	HARNESS - POWER SUPPLY & INTERLOCK	1
10	1451097	SCREW-#8-32X.31 HEX HD.TF-BL	5
11	6231307	POWER MOD - AUTO TRANSFORMER - U.K. (INCLUDES INDEX NUMBERS 12 THROUGH 19)	1
12	9989026	AUTO TRANSFORMER ASSY. - 230V	1
13	9989436	TERMINAL BOARD	1
14	1051021	BRACKET - MTG - TERMINAL	1
15	6231123	MTG BASE - POWER MOD - MEXICO	1
16	9900020	SCREW 8 - 32X1/2 RHS MACH. ZIN	2
17	1451097	SCREW - #8-32X.31 HEX HD.TF - BL	2
18	9900081	NUT #8-32 KEPS ZINC PLATE	2
19	9989028	TRANSFORMER ASSY. - 240V - 24V4V	1
20	1475132	COVER - POWER MODULE	1
21	3157060	SCREW - #8-32 X .31 HEX W/ HD.	1
22	1141043	10-32X1/2 ACORN HWHO - WIBS	4
23	6231408	INSULATOR - SWITCH TERMINAL	1
-	2204513	WIRE TIE #PLT 1.5IM (NOT SHOWN)	A/R

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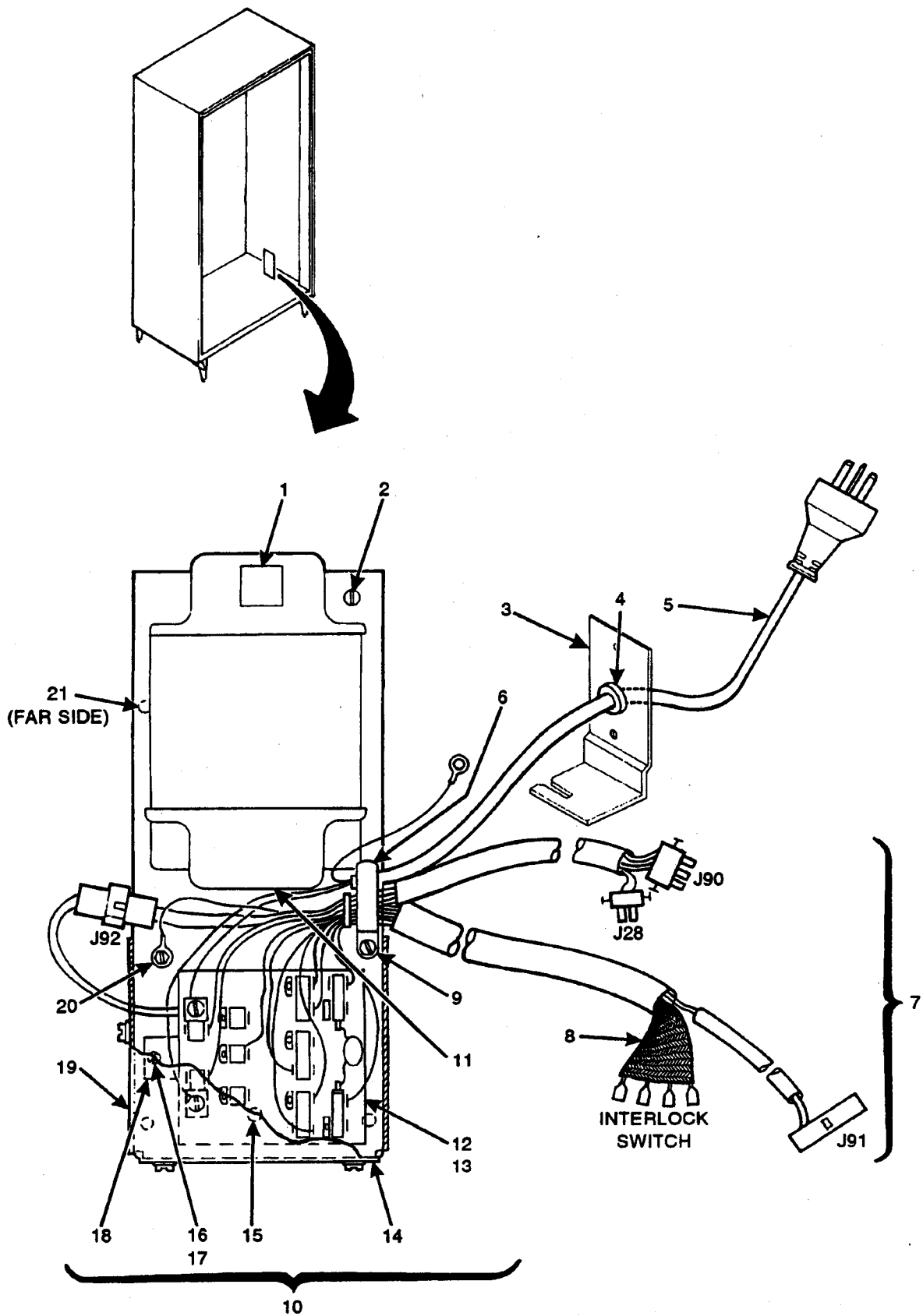


Figure 37-B. Power Assembly - 500VA - AUTO (AUS./N.Z.)

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TABLE 37-B. POWER ASSEMBLY - 500VA - AUTO (AUS./N.Z.)

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6231468	PWR ASSEMBLY - 500VA - AUTO - N. ZEALAND	REF.
1	6231469	LABEL - POWER ASSEMBLY - AUS./N.Z.	1
2	1141043	10 - 32X1/2 ACORN HWHO - WIBS	4
3	6231172	PLATE - CORD MTG - FOREIGN	1
4	2221043	BUSHING #SR - 6P - 4	1
5	6231534	POWER CORD ASSEMBLY - AUS./N.Z.	1
6	1411142	WIRE CLAMP .750	1
7	6239001	HARNESS - PWR SUP & INTERLOCK	1
8	6231408	INSULATOR - SWITCH TERMINAL	1
9	1451097	SCREW - #8 - 32X.31 HEX HD.TF - BL	5
10	6231307	POWER MOD - AUTO TRANSFORMER - U.K. (INCLUDES INDEX NUMBERS 11 THROUGH 18)	1
11	9989026	AUTO TRANSFORMER ASSEMBLY. - 230V	1
12	9989436	TERMINAL BOARD	1
13	1051021	BRACKET - MTG - TERMINAL	1
14	6231123	MTG BASE - POWER MOD - MEXICO	1
15	9900020	SCREW - 8-32X1/2 RHS MACH. ZIN	2
16	1451097	SCREW - #8-32X.31 HEX HD.TF - BL	2
17	9900081	NUT #8-32 KEPS ZINC PLATE	2
18	9989028	TRANSFORMER ASSEMBLY. - 240V - 24V4V	1
19	1475132	COVER - POWER MODULE	1
20	3157060	SCREW - #8-32 X .31 HEX W/ HD.	1
21	1141043	10-32 X 1/2 ACORN HWHO - WIBS	4
-	2204513	WIRE TIE #PLT 1.5IM (NOT SHOWN)	A/R

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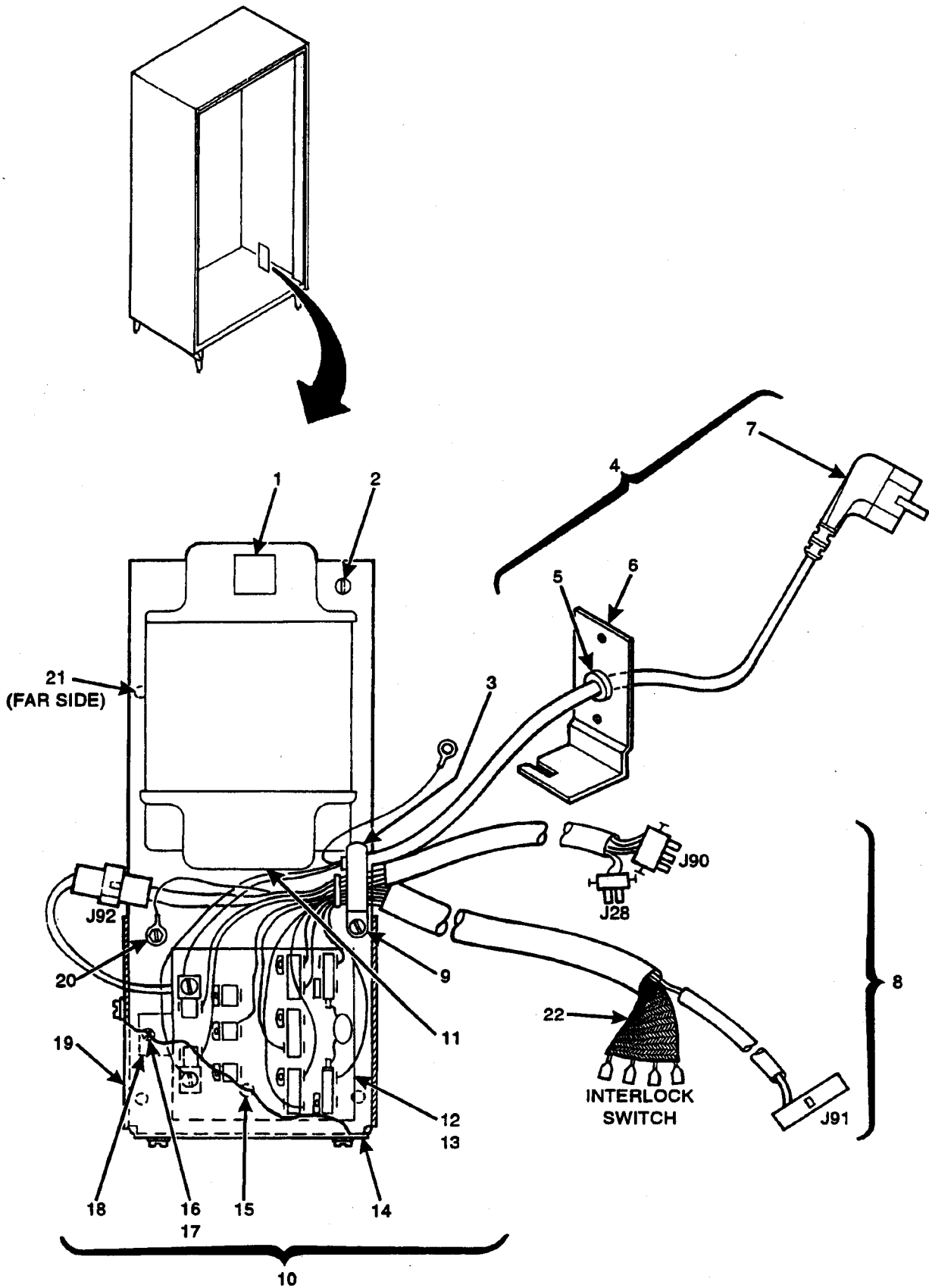
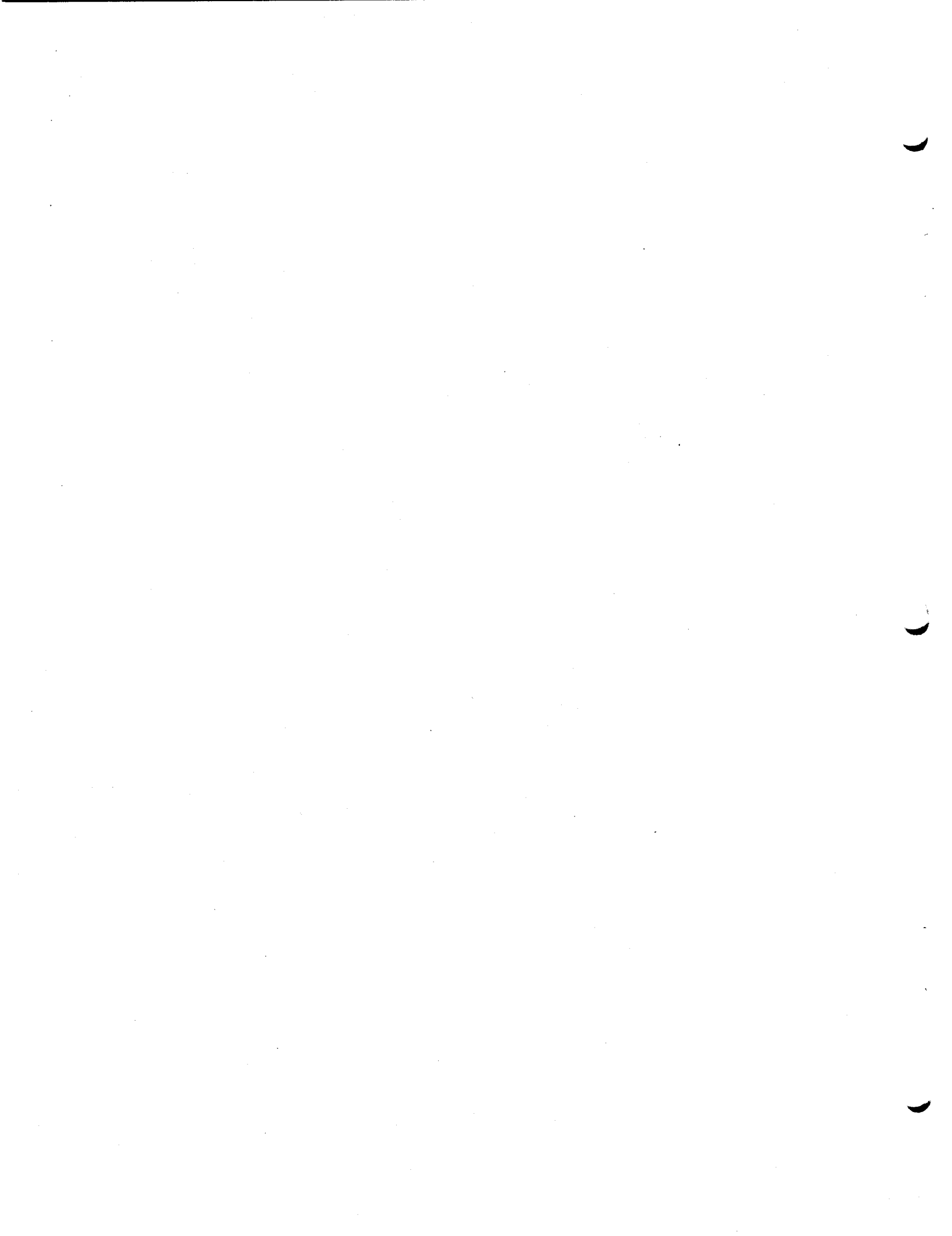


Figure 37-C. Power Assembly - 500VA - Isolation - (FR./GER./SP.)

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TABLE 37-C. POWER ASSEMBLY - 500VA - ISOLATION - (FR./GER./SP.)

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6231308	PWR ASSY - 500VA - ISLN (FR./GER.)	1
	6231304	POWER ASSY-500VA-ISLN (SP.)	
1	6231196	LABEL - POWER MOD. (FR./GER.)	1
	6231228	LABEL-POWER PANEL (SP.)	
2	1141043	10-32 X 1/2 ACORN	4
3	1411142	WIRE CLAMP - .750	1
4	6231173	POWER CORD ASSEMBLY - FOREIGN (INCLUDES INDEX NUMBERS 5 THROUGH 7)	1
5	4041073	BUSHING #SR-6P-3	1
6	6231172	PLATE - CORD MTG - FOREIGN	1
7	6231312	POWER CORD - W/CORD CAP	1
8	6239001	HARN - PWR SUP & INTERLOCK	1
9	1451097	SCREW, #8-32 X .31 HEX HD TF - BLACK	5
10	6231309	POWER MOD - ISLN, XFMR - FR/GER (INCLUDES INDEX NUMBERS 11 THROUGH 18)	1
11	9989031	TRANSFORMER ASSEMBLY - ISOLATION - 500VA	1
12	9989436	TERMINAL BOARD	1
13	1051021	BRACKET - MTG - TERMINAL	1
14	6231123	MTG BASE - POWER MOD - MEXICO	1
15	9900020	SCREW, #8-32 X 1/2 RHS MACH.	2
16	1451097	SCREW, #8-32 X .31	2
17	9900081	NUT, #8-32 KEPS ZINC PLATE	2
18	9989028	TRANSFORMER ASSEMBLY - 240V-24V	1
19	1051117	COVER - POWER MODULE	1
20	3157060	SCREW, #8-32 X .31 HEX W/HD	1
21	1141043	10-32 X 1/2 ACORN	4



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