



NATIONAL 432 LED RETROFIT KIT INSTRUCTIONS



VEPart No. VEL432NATKT

(2) VEL748BFD20W – 48” LED LIGHT TUBE

(1) VEL724BFD10W – 24” LED LIGHT TUBE

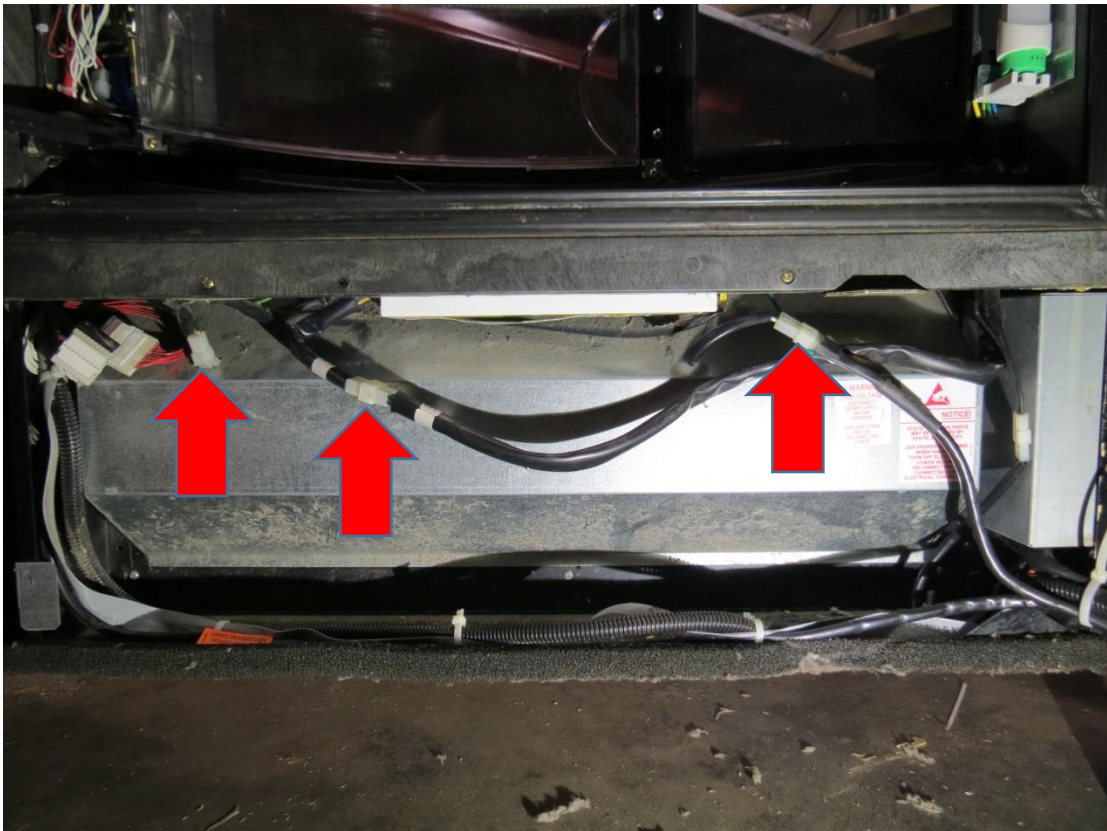
(1) VEL432AHA – Adapter Harness A

(1) VEL432AHB - Adapter Harness B



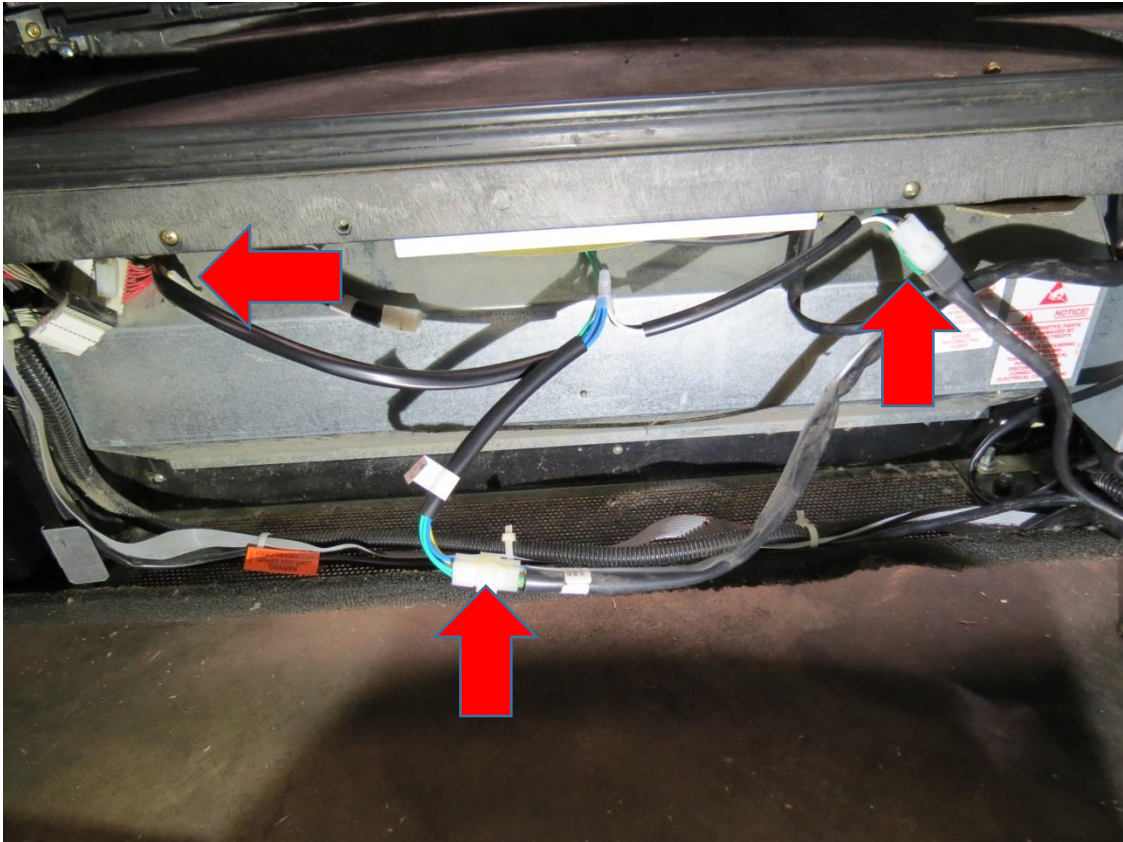
IMPORTANT: TURN POWER OFF AND UNPLUG MACHINE

1. Unplug the 3 machine harnesses indicated below by the **RED** arrows





2. Plug the adapter harnesses into the 3 places indicated below by the **RED** arrows.





3. On the 24" LED tube pull and turn the rotating end caps to -6.



Note: Be sure to rotate both ends of the LED tube and only on the 24" tube.

4. Remove the 3 fluorescent tubes and replace them with the 3 LED tubes.
(Note: LED tubes can be installed in either direction)



5. Installation is complete, you can now power the machine up.

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