



## INSTALLATION MANUAL



**VENDORS EXCHANGE**  
INTERNATIONAL

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## PRECAUTIONARY STATEMENTS

**WARNING** and Note statements are used in this installation manual to stress important and critical information. The statements, according to the American National Standards Institute (ANSI), are described below.

### **WARNING**

**WARNING** indicates a hazardous situation which, if not avoided, could result in death or serious injury.

**NOTE:** A NOTE statement is to notify the user of installation, operation, programming, or maintenance information that is important, but not hazard related.

# KIT CONTENTS

## KIT CONTENTS DESCRIPTION

PART NUMBER	DESCRIPTION	QTY
VE1540*	Spiral, 10 CT Candy for AP	1
VE3280A*	Spiral, 11 CT Candy LH for National	1
VE3280B*	Spiral, 11 CT Candy RH for National	1
VE3456*	Spiral, 12 CT Candy LH for AMS	1
AMS2011912*	Spiral, 12 CT Candy RH for AMS	1
VE1717*	Spiral, 12 CT Candy LH for USI	1
VE6218	Drink Dispenser Rail	1
VE8356	Alcohol Swab	1
MAN5HOUR	Installation Manual	1

\* *Varies based on kit purchased.*

**NO TOOLS ARE REQUIRED FOR THE INSTALLATION  
OF YOUR 5-HOUR ENERGY DRINK DISPENSER RAIL.**

**NOTE:** Some images are for illustrative purposes only and are not specific to one particular model.

## QUESTIONS?

Contact the Vendors Exchange®  
Customer Service Team  
at **800.321.2311**

# REMOVAL OF EXISTING PARTS

## WARNING

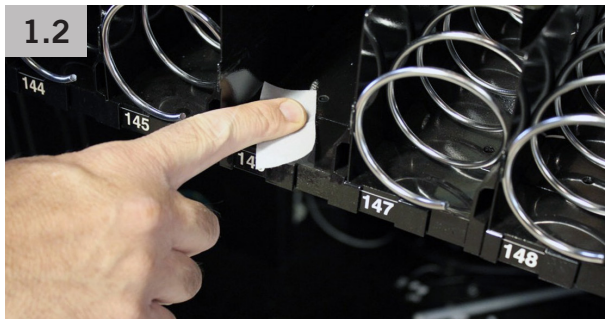
To prevent personal injury and equipment damage, turn machine off and disconnect electrical cord from the wall outlet before installing kit. Failure to do so could result in electrical shock.

**NOTE:** The drink dispenser kit is designed to only work in a candy row.

- 1.1 Select the candy row to use for installation of new dispenser rail and remove spiral and spiral coupler (**FIG. 1.1**). Retain spiral coupler for steps 2.1 through 2.6.

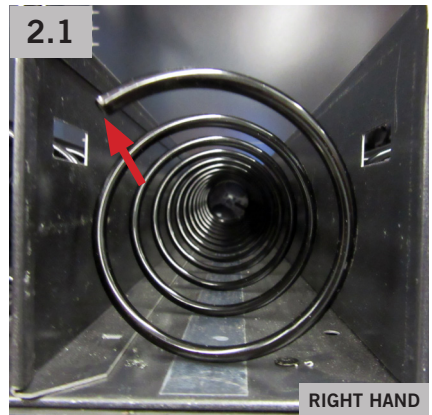


- 1.2 Use alcohol swab (kit item) to clean front 2" of row selected to ensure clean surface (**FIG. 1.2**).

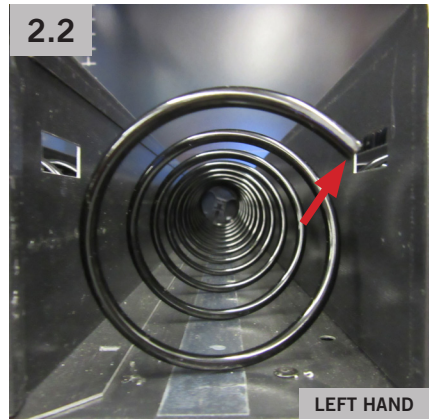


# NEW SPIRAL POSITIONING

- 2.1 Install spiral coupler on the new spiral (kit item). For **AMS** models, rotate spiral until tip is at 10 o'clock position for RH motors. For LH motors, refer to Step 2.2.

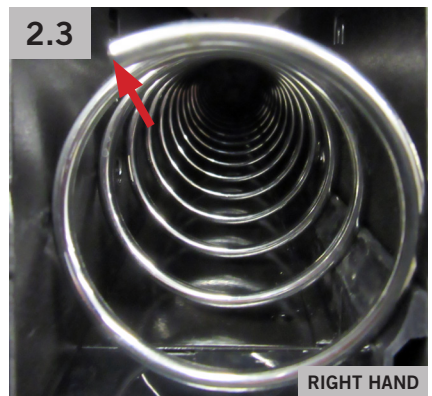


- 2.2 Install spiral coupler on the new spiral (kit item). For **AMS** LH motors, rotate spiral until tip is at 2 o'clock position.



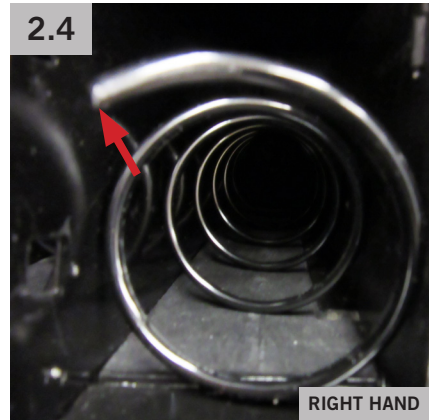
- 2.3 Install spiral coupler on the new spiral (kit item). For **AP** models, rotate spiral until tip is at 11 o'clock position (**FIG. 2.3**).

**NOTE:** For AP models, the new spiral is installed at 180 degrees opposite of a standard candy spiral. Installing a 10-count spiral 180 degrees opposite of normal will allow for 11 5-hour ENERGY bottles in the spiral.

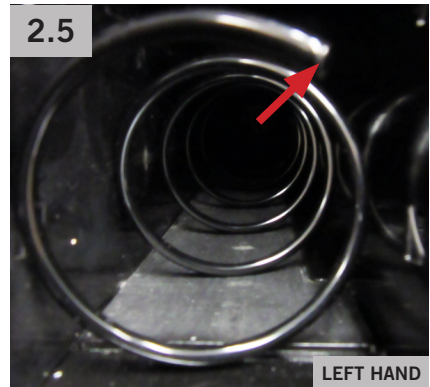


## NEW SPIRAL POSITIONING

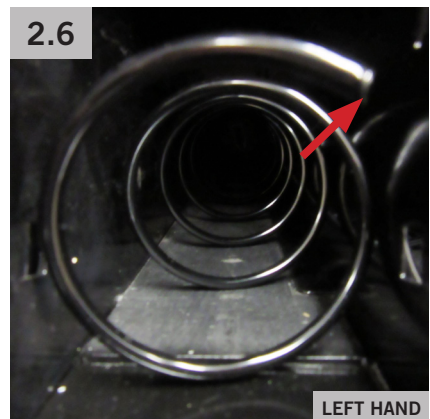
- 2.4 Install spiral coupler on the new spiral (kit item). For **NATIONAL** models with RH motors, rotate spiral until tip is at 11 o'clock position (**FIG. 2.4**). For LH motors, refer to Step 2.5.



- 2.5 Install spiral coupler on the new spiral (kit item). For **NATIONAL** models with LH motors, rotate spiral until tip is at 1 o'clock position (**FIG. 2.5**).



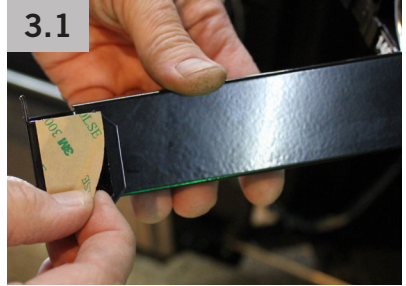
- 2.6 Install spiral coupler on the new spiral (kit item). For **USI** models, rotate spiral until tip is at 1 o'clock position. The image at the right shows a LH spiral (**FIG. 2.6**).





# INSTALLATION OF DISPENSER RAIL

- 3.1 Peel covering off tape on bottom of drink dispenser rail (kit item) as shown in **FIG. 3.1**. Then, slide dispenser rail into spiral.



- 3.2 Carefully align front of dispenser rail in slot between left divider and right divider (**FIG. 3.2**). Be careful not to touch tape to tray at this point.



- 3.3 Position dispenser rail on tray with approximately 1/8" overhang. Ensure that rail is not contacting spiral coupler at back of tray. Then, press dispenser rail straight down until bottom of rail ramp touches tray to secure tape to tray (**FIG. 3.3**).





## TEST VENDING

- 4.1 Load new dispenser rail with *5-hour ENERGY* (FIG. 4.1) and test vend row. A slight “pop” from spiral at end of cycle may occur. Review steps 2.1 to 2.6 to ensure accurate test vending.



# VENDORS EXCHANGE® WARRANTY INFORMATION

Limited Warranty and Disclaimer. VE warrants that the Products, including without limitation, their component Part(s), sold will be of the kind and quality described herein and will be free of defects in workmanship or material. This Warranty shall extend for the Warranty Period set forth below following the date of delivery of such Products to Buyer. **VE MAKES NO WARRANTY, EXPRESS, IMPLIED (INCLUDING BUT NOT LIMITED TO WARRANTIES OF MERCHANTABILITY AND FITNESS FOR INTENDED PURPOSES), OR STATUTORY, OTHER THAN THE FOREGOING EXPRESS WARRANTY.**

PRODUCT	WARRANTY PERIOD
<b>A. REPLACEMENT PARTS</b>	
New Replacement Parts	90 DAYS
UCB™ Kits	1 YEAR
Rowe Bill Changer Kits	1 YEAR
CleanLife® LED Bulbs	MANUFACTURER
New MEI/CPI Mechs and Validators	2 YEARS
Reconditioned Mechs and Validators	6 MONTHS
Reconditioned Control Boards	6 MONTHS
<b>B. REPAIR SERVICES</b>	
Standard Warranty	1 YEAR
Flat Rate Repairs	1 YEAR
<b>C. EQUIPMENT</b>	
REVISION™ Door	1 YEAR
A-1 Remanufactured Machine	90 DAYS
Clean, Checked and Working Machine	30 DAYS
As-Is Machine	NO WARRANTY
New	MFG WARRANTY

a.) Failure of the Buyer to submit any claim hereunder within ten (10) days following expiration of the Warranty Period applicable to such Products shall be an admission by the Buyer and conclusive proof that such articles are in every respect as warranted and shall release VE from any and all claims for damage of loss sustained by the Buyer. In the event the Buyer timely submits a claim for breach of WARRANTY, the parties agree that, at VE's option, the Buyer's sole and exclusive remedies shall be the repair or replacement of the defective Products or Part(s) or a refund of the price of the defective Products or Part(s).

b.) The Buyer acknowledges that it alone has determined that the Products purchased hereunder shall suitably meet the requirements of its intended function. It is expressly understood that any technical advice or recommended operating practices furnished by VE with respect to the use of the Products is given without charge, and VE assumes no obligation or liability for the advice or recommended operating practices given, or results obtained, all such advice or recommended operating practices being given and accepted at the Buyer's risk.

c.) This Warranty does not apply to (i) electrical components, wiring, circuits and/or mechanical parts or assemblies damaged as a result of operating the Products at other than 115 volts, 60 Hertz current, (ii) Products damaged due to vandalism, fire, flood or other casualty, (iii) Products not maintained in accordance with the manufacturer's or VE's recommendations, and/or (iv) Products not serviced by VE authorized service personnel or which contain replacement parts not furnished by VE or its authorized service personnel.

*For additional information please review the Terms and Conditions of Sale.*





# VENDORS EXCHANGE

I N T E R N A T I O N A L

At Vendors Exchange®, our mission is to link timeless traditions with the latest innovations. From classics to concepts, old parts to new partnerships, we pride ourselves as the only vending solution you'll ever need.